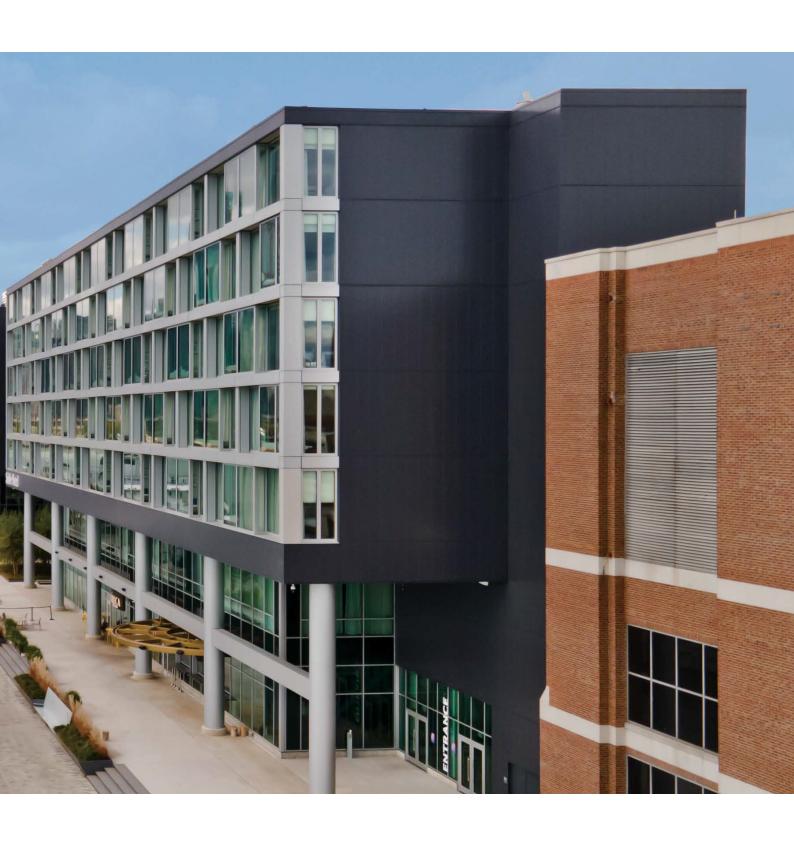
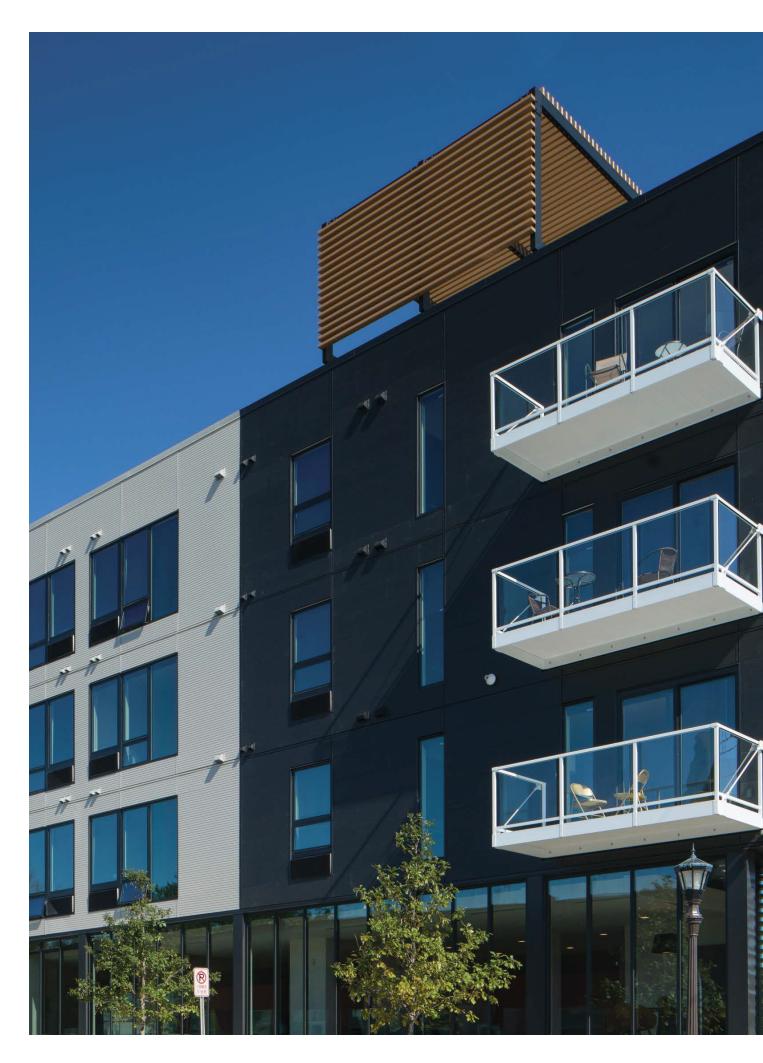


# Delivering the Power of POSSIBILITIES

Founded in Japan, NICHIHA boasts over 2,900 employees and 13 plants worldwide. Our fiber cement NICHIHA EX Series provides state-of-the-art technology with limitless design possibilities. No other cladding provider offers as many options, colors, textures and styles. Whatever your design intent, NICHIHA panels have a solution to help you achieve it. This includes the look of metal panel, stone, concrete, wood, brick and much more.









# At NICHIHA, we think the future is bright.

Your projects come in all shapes, styles and markets. That's why NICHIHA is dedicated to helping you build the perfect structure for you, clad in our EX Series.

We combine the aesthetic of your favorite building material with the uncompromising durability of fiber cement, giving you the look you want in considerably less time and for a fraction of the cost. Our expansive collection of textures includes metal, wood, stone, concrete, tile and brick options in a full range of colors and finishes. Once you've used a NICHIHA product, you'll see the difference - and want to use it again and again.



















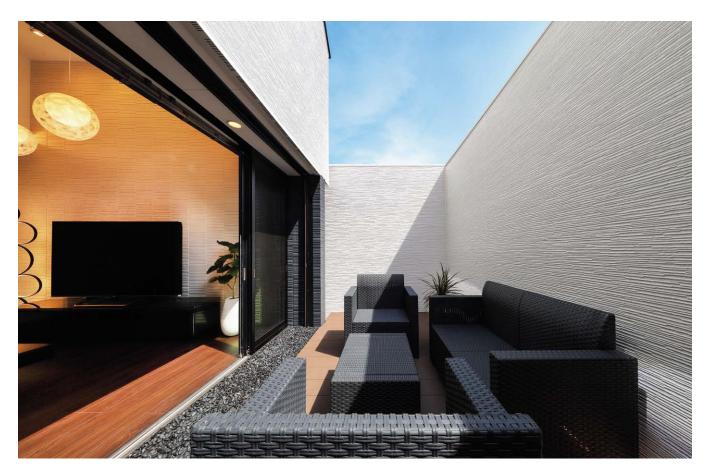




PHOTO: URUPHOTO MARIE YOSHINAGA KARIN TAKAKURA

# Multiple looks. One source.





### Less time managing, more time imagining.

Why settle for one look when you can get multiple textures and finishes from a single source? With NICHIHA EX Series, you can mix and match cladding styles to achieve the varied look you've been searching for. Whether you're looking for metal, stone, wood, concrete, tile or brick, we have it all. Plus, you can say goodbye to higher labor costs, as all of our panel styles operate on the same clip installation system - meaning you only need to hire a single type of crew. You'll be able to move from conception to completion with ease, all while saving time and money.



# **DESIGNERS**



# WOOD



# STONE



# TILE/BRICK



# Basic Features of Panel

### Ready to Install & High Durable



NICHIHA EX Series panels are cement bonded fibrous wood particle products that are pressed with a surface texture. They are cut to a standard length of 3030mm or 1820mm with an effective cover width of 455mm and 16/18/21mm nominal thickness. The horizontal edges of the panel are machined with a complementary tongue and groove profile. For the 1820mm panels, the vertical edges have a tongue and groove profile as well. A compressible sealing strip is bonded onto the tongue which enables the panels to fit neatly together to form a weather resistant joint.

The panels have been pre-finished using a durable multi-layered paint process to simulate a range of textured finishes.

There is a range of color matched accessories including pre-formed external corners, joint sealants, various metal accessories such as trims and touch-up paint kits to speed installation and enhance the project finish and appearance.

### EX Series 3030

Dimensions: 455mm[W]×3030mm[L]

Thickness: 16mm

455mm



### EX Series 1820

Dimensions: 455mm[W]×1820mm[L]

Thickness: 16/18/21mm



# RAINSCREEN SYSTEM

### ■ Behind our EX Series Panels is Some Serious Technology



#### **EASY INSTALLATION**

Time-saving clip installation system that reduces construction time and minimizes mistakes.



#### NO MORTAR, NO MESS

Prefinished panels eliminate the need for messy mortar or costly masonry-skilled labor.



#### **ANY WEATHER PRODUCT**

Products can be installed year round in any climate across the country. No geographical restrictions means more possibilities.



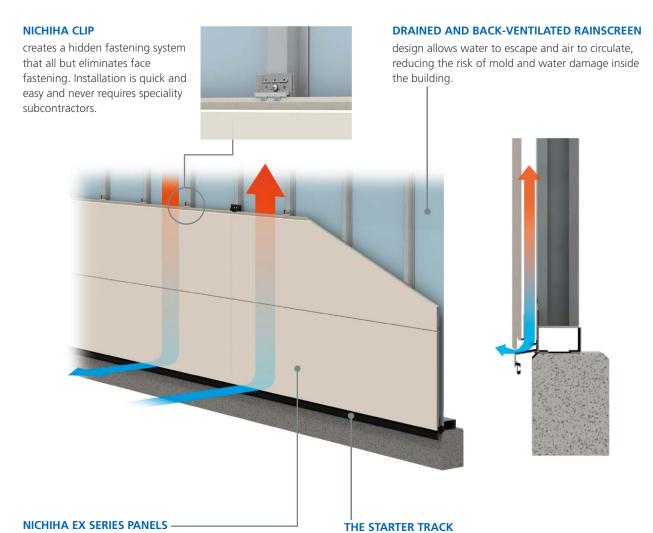
#### LOW MAINTENANCE

No-fuss products. Little ongoing cleaning or regular maintenance needed. Bring your vision to life and ensure it looks great for years to come.



#### **ENGINEERED FOR PERFORMANCE**

Go beyond our durable panels and discover a meticulously engineered moisture management system that provides a vertical drainage point for air and moisure to exit.



are lightweight, easy to handle and available in a virtually endless color palette and a diverse offering of textural finishes.

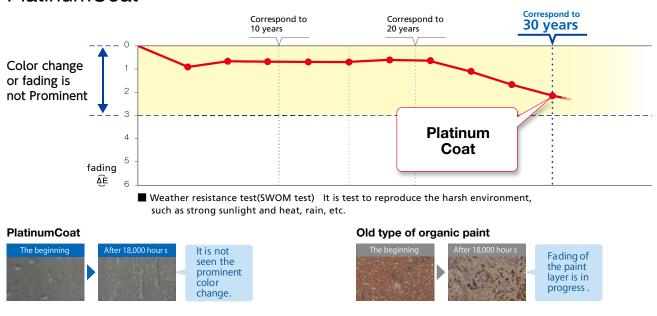
pulls double-duty. It ensures a fast, level installation, and its patented drainage channel directs water out and away from the base of the wall.

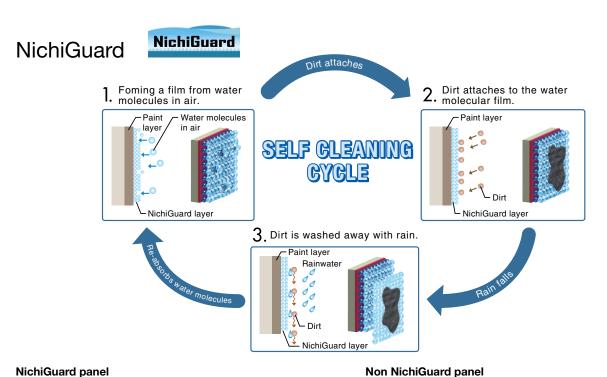
# WEATHER RESISTANCE & SELF CLEANING

### Less Maintenance Required

The panels have a special NichiGuard™ self cleaning coating applied during the manufacturing process. Panels include PlatinumCoat™ technology to protect against UV damage and color fade.

### **PlatinumCoat**





Look how dirt is washed off!

Still dirt is

attached.

Water is poured.

# FIRE SAFETY

### Achieve Fire Compliance with EX Series Panel

Fire safety and compliance become a significant issue for the construction industry on the back of several tower fires which have attributed highly combustible aluminum cladding as a significant contributor to the spread of fire. More than ever, all stakeholders within the building process must be more accountable and informed when specifying non-combustible cladding products and systems.

NICHIHA EX Series is deemed to be non-combustible as it is classified as A2, s1-d0 in the European Reaction to Fire classification system.\*

In addition, systems using NICHIHA EX Series panels for their facade were tested in various countries as shown Table 1. It is notable that the system including NICHIHA EX Series became the first fiber cement facade product which passed one of the most severe facade testings in the world, the Australian fire propagation testing and classification (AS 5113).

<Table 1>

Fire-code	Country
NFPA285	USA
AS 5113	Australia
SP Fire 105	Sweden
GOST31251	Russia
JIS A 1310	Japan

\*Note: Not all the panels are classified as A2,s1-d0



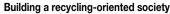
# **ECO-FRIENDLY PRODUCT**

#### **Environmentally friendly products**











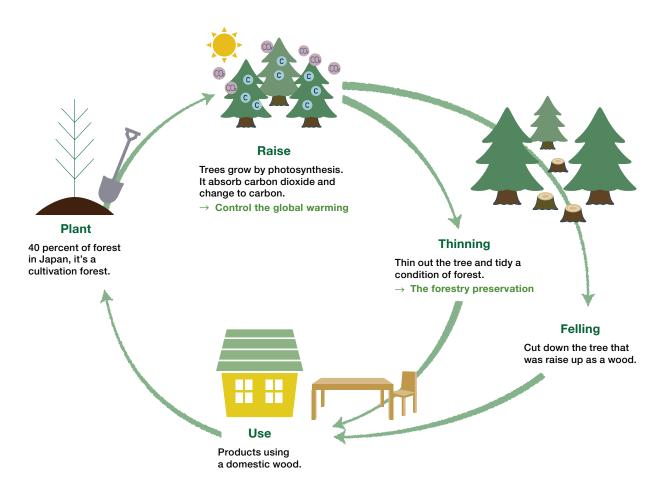


#### **HWP Compliance with the law**





# Contributing to global environmental protection with cladding panels



NICHIHA EX Series panels are about more than looking good - we want to make sure that our processes help our planet and customer. For starters, we're proud that NICHIHA EX Series panels are awarded as an eco-friendly product. Comprised primarily of fly ash and wood chips, our products divert waste and put it to practical use. We also have a long history of conserving resources and employing manufacturing best practices.

When you use NICHIHA EX Series panels, you know that you're using a product that stands with your aesthetic and your values.



Offset siding is an exterior wall product made by utilizing domestic wooden chips, corresponding to a lot of our product lines.



# **About picts**

PC - PlatinumCoat

NG - NichiGuard

Two-side Tongue and Groove

Four-side Tongue and Groove

Thickness

(16mm/18mm/21mm)

T:21

T:16

Length (1820mm/3030mm)

3030

-Horizontal installation

Horizontal / Vertical installation

455 mm

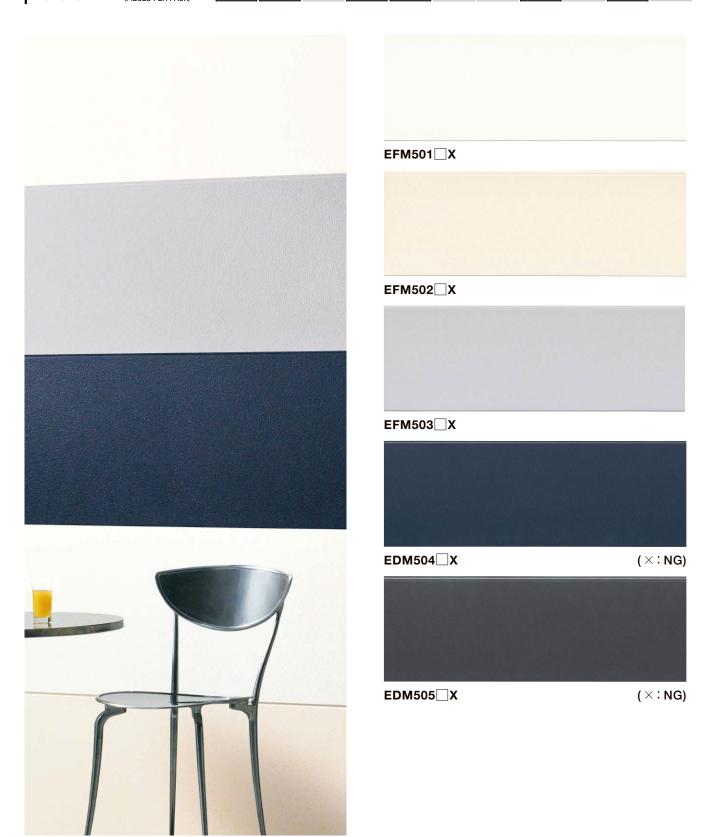
1820mm

SIZE         16 × 455 × 1820mm           NOMINAL WEIGHT         18kg/piece           PACKAGING         2 (PIECES PER PACK)	PC NG	2TG	4TG T:1	6 T∶18	T:21	L:1820	:3030 H	↓ H/V
EFM201□X	(×	:PC) E	FM202□X				(×:PC)	)
EFM203□X	(×	:PC) E	FM204□X				(×:PC)	)
EFM205□X	(×	:PC) E	ETM301□X		(Photoca	italyst Co	eating <b>×∶P</b> C)	)
EFM301⊡X		E	FM302□X					
San								
EFM303□X		E	FM304□X					
EFM305□X			EFM306⊡X					



SIZE 16×455×1820mm
NOMINAL WEIGHT 18kg/piece
PACKAGING 2 (PIECES PER PACK)

PC NG 2TG 4TG T:16 T:18 T:21 L:1820 L:3030 H





SIZE	16 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT 1	18kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	<del> </del>	T <sub>H/V</sub>
PACKAGING 2	2 (PIECES PER PACK)										''	Ψ





EFM508

X



EFM509□X



EFM510□X



EFM511□X

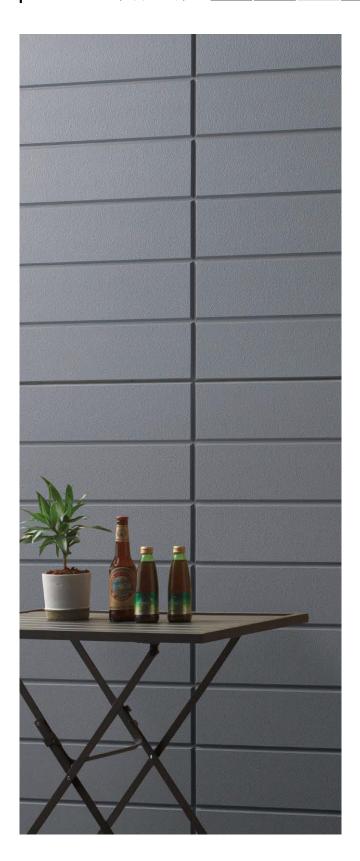


EJM501□X



EJM502□X

١	SIZE	21 × 455 × 1820mm											$\longleftrightarrow$
١	NOMINAL WEIGHT	22kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	$\leftarrow$	T <sub>H/V</sub>
ı	PACKAGING	2 (PIECES PER PACK)										''	\Psi







SIZE	16 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	T I	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)											$\overline{\mathbf{A}}$





EFF116□X



EFF112 X



EFF117 X



ELS115 X



ELS118□X

SIZE 16×455×1820mm

NOMINAL WEIGHT 17kg/piece
PACKAGING 2 (PIECES PER PACK)

PC NG 2TG 4TG T:16 T:18 T:21 L:1820 L:3030 H









ELS155 X

SIZE	18 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	18kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	$\leftarrow$	T H/V
PACKAGING	2 (PIECES PER PACK)										••	$  \Psi_{\perp} \rangle$





ELS531 X



ELS532 X



ELS533 X



ELS534□X

SIZE	16×455×1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T∶16	T:18	T:21	L:1820	L:3030	H	H/V
PACKAGING	2 (PIECES PER PACK)										''	<b>Ψ</b>





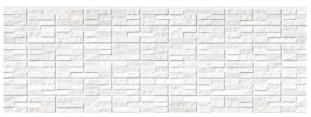
SIZE	16 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	T I	T H/V
PACKAGING	2 (PIECES PER PACK)											1



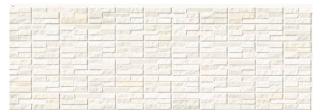


SIZE	16 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T∶16	T:18	T:21	L:1820	L:3030	$\leftarrow$	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)										•••	$\Psi$





### EFF021□X



### EFF022 X



### EFF023 X



EFF027□X



ELS028□X

# **DESIGNERS** |

SIZE	16 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	$\overline{\Box}$	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)											Ψ





EQS291□X

### WOOD

SIZE 16×455×1820mm

NOMINAL WEIGHT 17kg/piece
PACKAGING 2 (PIECES PER PACK)

PC NG 2TG 4TG T:16 T:18 T:21 L:1820 L:3030 H





EFF1221□X



EFF1222 X



EFF1223 X



EFF1224□X



SIZE 16 × 455 × 1820mm

NOMINAL WEIGHT 17kg/piece PACKAGING 2 (PIECES PER PACK)









ELS167□X



EFF166□X



EFF164□X



EFF162□X



EFF163□X



ELS168□X



EFF165 X

# **STONE**

SIZE	16 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T∶16	T:18	T:21	L:1820	L:3030	<del>□</del>	H/V
PACKAGING	2 (PIECES PER PACK)											Ψ





EFF2221□X



EFF2222 X



EFF2223□X



EFF2224□X

SIZE	16 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	$\overline{\Box}$	T H/V
PACKAGING	2 (PIECES PER PACK)											1





EFF0921□X



EFF0922 X



EFF0923□X



EFF0924□X

### **STONE**

SIZE	16 × 455 × 1820mm											$\leftarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T∶16	T:18	T:21	L:1820	L:3030	<del>□</del>	H/V
PACKAGING	2 (PIECES PER PACK)										''	Ψ





### EFF191□X



EFF192□X



ELS195 X



ELS196□X



EFF193□X



EFF194□X

SIZE	16 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	$\overline{\Box}$	T H/V
PACKAGING	2 (PIECES PER PACK)											1





EFF051 X



EFF052
X



EFF053 X



ELS057 X



EFF056 X

### TILE/BRICK

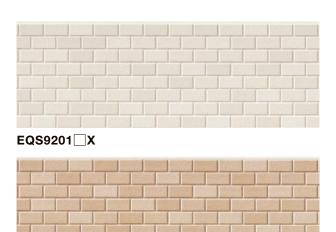
SIZE	18 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	18kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	The second second	T H/V
PACKAGING	2 (PIECES PER PACK)											Ψ





SIZE	18 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	18kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	H	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)											Ψ







EQS9203□X

SIZE 16 × 455 × 1820mm
NOMINAL WEIGHT 17kg/piece
PACKAGING 2 (PIECES PER PACK)

PACKAGING 2 (PIECES PER PACK)

PACKAGING 2 (PIECES PER PACK)





EFF2421 ☐ X



EFF2422 X



EFF2423□X



EFF2424□X

SIZE	16 × 455 × 1820mm											$\longleftrightarrow$
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T∶16	T:18	T:21	L:1820	L:3030	T I	T H/V
PACKAGING	2 (PIECES PER PACK)											1





EFF1321□X



EFF1322□X



EFF1323□X



EFF1324□X

SIZE	16 × 455 × 1820mm										
NOMINAL WEIGHT	17kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	
PACKAGING	2 (DIECES DER DACK)										





EFF101

X



EFF102

X



EFF104□X



EFF106□X



ELS108 X



EFF107

X

# **About picts**

- PlatinumCoat
- NichiGuard
- Two-side Tongue and Groove
- Four-side Tongue and Groove
- T:16

(4)

- Thickness (16mm/18mm/21mm) T:18
- T:21
- Length (1820mm/3030mm)
- - -Horizontal installation
- -Horizontal / Vertical installation

455 mm

3030mm

### **SIMPLE**







SIZE	16 × 455 × 3030mm											$\leftarrow$
NOMINAL WEIGHT	29kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	H	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)			ll .		1						₩````





EDX245 X

( $\times$ : NG)

SIZE	16 × 455 × 3030mm
NOMINAL WEIGHT	29kg/piece
PACKAGING	2 (PIECES PER PACK)





2TG 4TG T:16 T:18 T:21 L:1820 L:3030







ELG731□X

ı	SIZE	16 × 455 × 3030mm
ı	NOMINAL WEIGHT	29kg/piece
	PACKAGING	2 (PIECES PER PACK)

PC

NG

2TG 4TG

T:16

T:21 L:1820 L:3030







EPC432□X

SIZE NOMINAL WEIGHT	16 × 455 × 3030mm
NOMINAL WEIGHT	29kg/piece
PACKAGING	2 (DIECES DED DACK)

NG

2TG 4TG

T:16

T: 18 T: 21 L:1820 L:3030





EPC601□X

SIZE	16 × 455 × 3030mm											$\longleftrightarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	H	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)											1



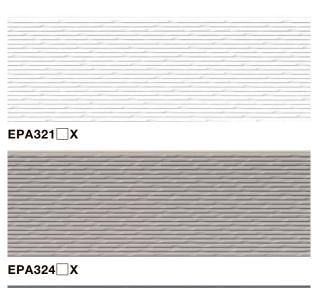






SIZE	16 × 455 × 3030mm											$\leftarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	H	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)											<b>↓</b>

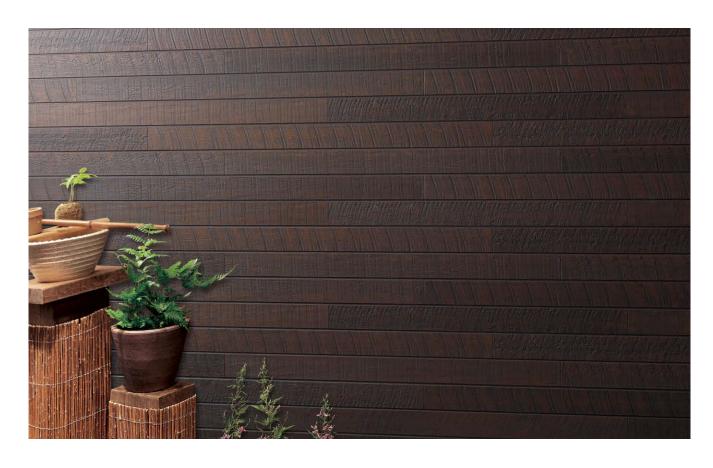






### **WOOD**









SIZE	16 × 455 × 3030mm											$\leftarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	H	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)											Ψ





**EPC**766□X



EPC762

X



EPC763□X



EPC764□X



EPC765□X



SIZE 16×45	5×3030mm										$\longrightarrow$
NOMINAL WEIGHT 28kg/p	iece PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	H	T <sub>H/V</sub>
PACKAGING 2 (PIECE	S PER PACK)										<b>↓</b>





EPS491□X



EPS492⊡X



EPS493□X



EPS494□X



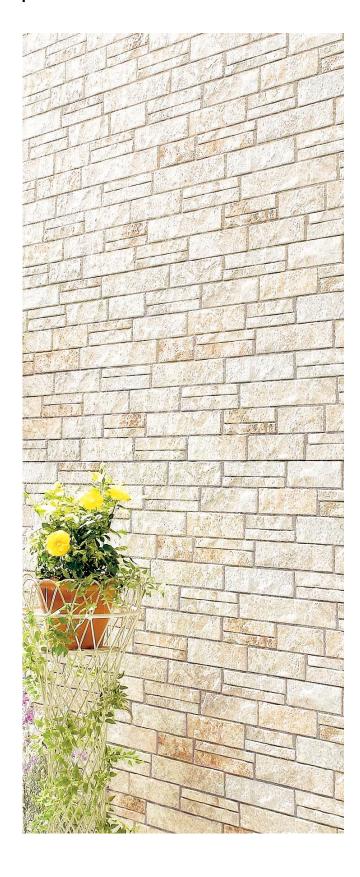
EPS495□X

SIZE	16 × 455 × 3030mm											$\longleftrightarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	H	T H/V
PACKAGING	2 (PIECES PER PACK)										_ ''	Ψ





SIZE 1	16 × 455 × 3030mm											$\longleftrightarrow$
NOMINAL WEIGHT 2	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030		T <sub>H/V</sub>
PACKAGING 2	2 (PIECES PER PACK)										∟	Ψ"





EQG5121□X



EQG5122 X



EQG5123□X



EQG5124□X

SIZE 16×455×3030mm
NOMINAL WEIGHT 28kg/piece
PACKAGING 2 (PIECES PER PACK)

PC NG 2TG 4TG T:16 T:18 T:21 L:1820 L:3030 H





EJB3621**□**X



EJB3622 X



**EJB3623**□**X** 



EJB3624□X

SIZE	16 × 455 × 3030mm											$\longleftrightarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	T I	T H/V
PACKAGING	2 (PIECES PER PACK)											Ψ



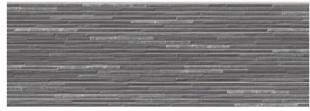


EJB3521□X





**EJB**3524□X



EJB3525□X









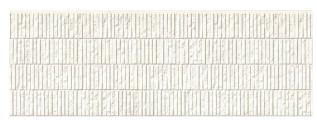






SIZE	16 × 455 × 3030mm											$\leftarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	H	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)											<b>V</b>

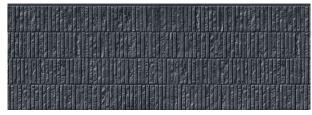




#### EPS511 X



EPS512 X



EPS513 X

SIZE	16 × 455 × 3030mm											$\longleftrightarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	` <b>H</b>	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)										''	Ψ





EJB4824 X



EJB4821□X



**EJB4825**□X

SIZE	16 × 455 × 3030mm											$\longleftrightarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	H	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)										l '' l	1





EPB181□X



EPB182
X



EPB183□X

SIZE	16 × 455 × 3030mm											$\longleftrightarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T∶16	T:18	T:21	L:1820	L:3030		T H/V
PACKAGING	2 (PIECES PER PACK)										l '' l	1

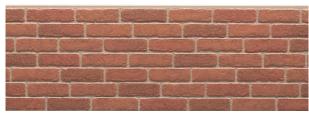




EPB324□X



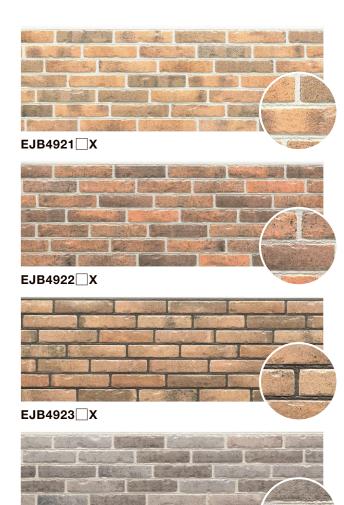
EPB321□X



**EPB322**□X

SIZE	16 × 455 × 3030mm										$\longleftrightarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)										 $\downarrow$





**EJB**4924□X





### EPB344□X



### EPB346□X



### EPB341□X



### EPB342□X



EPB347□X

SIZE	16 × 455 × 3030mm											$\leftarrow$
NOMINAL WEIGHT	28kg/piece	PC	NG	2TG	4TG	T:16	T:18	T:21	L:1820	L:3030	$\overline{\Box}$	T <sub>H/V</sub>
PACKAGING	2 (PIECES PER PACK)											Ψ



EJB7821□X





**EJB7823**□**X** 

**EJB7824**□X

# **Installation Hardware**

				Air ventila	tion space		
		5	mm		mm	1	5mm
		Horizontal installation	Vertical installation	Horizontal installation	Vertical installation	Horizontal installation	Vertical installation
	Short Clip			Not av	ailable	Circus	
		JE555	JE555T			JE825	JE715
Clin	Joint Clip	JEJ565*1	N/A	Not av	ailable	JEJ835*1	N/A
Clip	Long Clip	JEL570 / JEL570S	N/A	JEL	778	JEL870 / JEL870S	N/A
	Corner clip	SE E	N/A	LETTIC VETOTO	N/A	150256	N/A
		JE550C / JE552C		JE777C / JE787C		JE825C	
Starter	Starter Track	A 2000					
		0=3030mm FA150A	ℓ=3030mm FA350T	ε=3030mm FA700	ε=3030mm FA710T	£=3030 mm FA850A	£=3030mm FA750T
Joint	Double flange Sealant backer	ε=3030mm FH1010R <sup>※2</sup>	0=3030mm FH1005R*3	2=30 FH10	030mm 015R	c=3030mm FH1020R*2	2=3030mm FH1005R <sup>※3</sup>
Joine	Single flange Sealant backer	ε=2000mm FHK1110R*4	/ ε=2000mm ε=2000mm FHK1105R*5 / FHK1110R*6	e=20 FHK1	015R	e=2000mm FHK1017R <sup>※4</sup>	ε=2000mm ε=2000mm FHK1105R*5 / FHK1017R*6
	Spacer					* AND REAL PROPERTY OF THE PARTY OF THE PART	IIIII
Spacer (Corrugated		ε=1200mm FS1005	0=2000mm FS1005T	ε=12 FS1	010	£=1200mm FS1015	0=2000mm FS1015T
Shim)	Spacer (Piece)	۵= FSP	1000mm 1005	Not av	ailable	40×4 FSP	10×15m 11015

<sup>%1</sup> For the 1820 Panels only. %4 For openings and inside corner use.

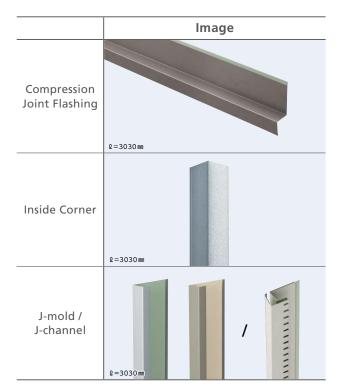
<sup>%2</sup> For vertical joints and outside corner use.%5 For inside corner use.

<sup>%3</sup> For outside corner use.%6 For opening use.

# **Outside corner**

		lmage
Outside corner	Pre- formed corner	
Outside corner	Corner Key	2=3030 m

# **Metal Trim**



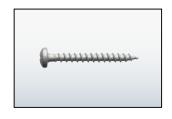
Please contact for more colors and the details.

# **Others**

	Image
Color matched sealant	
Primer	FCR2-リング専用アライマー
Touch-up paint	**************************************

# More hardwares and accessories are available.

Please contact NICHIHA or local distributor / dealer.







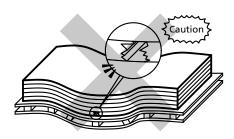


# **Storage / Handling / Transportation**



### 1 Storage

• When storing, put the panels on a pallet or spacers in horizontal place. Intervals between the spacers should be 455mm or less.



### 2 Handling

- Carry the panels on edge to prevent cracking.
- Be careful not to damage corners or surface of the panels by hitting them against something or dropping them.
- Do not touch the panels with dirty hands or gloves.
- Pay attention to surrounding and watch your step when carrying the panels.
- Carry by two or more people for one package.



 Do not place a pallet which loading the panels on the pallet which loading fewer panels. It may cause the panels to break.



 Be careful not to damage the edges and surface of preformed corners or accessories by hitting them against something or dropping them.

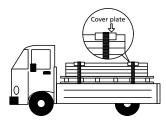


- Be sure to cover the panels with sheet to prevent the panels from being wet at the site where the panels can be wet. The sheet packing the panels at delivered is not for waterproof.
- Do not place the panels directly on the ground, keep them out of water.
  - Install of wet panels may cause the panels to expand and shrink, warp, or crack.
  - Also, painting or filling sealant on wet panels may leads to peeling of coating and breakage of the sealant.



### **3 Transportation**

- When transporting the panels by a vehicle, the panels must be piled flat. Be cautious of dirt and rain.
- In order to prevent damage due to sudden braking, apply plates to edges and fix the panels with wire.
- When lifting the panels up, set cover plates on edges of the panels to prevent from damage.
- Be careful not to damage the corners and surface of panels during loading/unloading.





NICHIHA Co. is not responsible for damage caused by improper storage and handling of products.

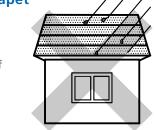
# Main prohibited matters on installation

Do not use siding on the following parts and by the installation method. It may cause failures.



### 1 Use on sloping parapet

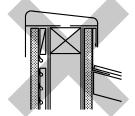
Because of severe environmental condition compared to vertical wall, it may cause deterioration of coating, frost damage, or water leaking.



### 6 Coping without air vent on parapet

Because it does not meet ventilating construction method, condensation or frost damage may happen.

Install air vent which can be waterproof.



### Use roofing materials.

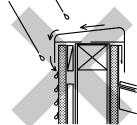
# 2 Walls which are constantly exposed to water such as bathroom walls

Temperature and humidity are high and panels get water directly, so warp of the panels, frost damage, decrease in strength, or cracking may happen.



# 7 Installation of copings by sloping outward

If copings are installed by sloping outward, a large amount of rainwater flows on the panel surface, and it may cause dirt or frost damage.



### 3 Installation on chimneys

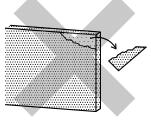
The panels deteriorate due to heat. In addition, as water is generated in chimney and exudes out, the panels absorb water from the back side, then it may cause warp or frost damage.



# Painting cement stucco thickly on the panels

(Including mortar painting)

Thick paint lacks adhesion, so it may cause peeling or breakage.



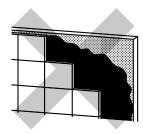
# 4 Installation on high temperature parts such as fireplace

In high temperature parts, the panels may warp or crack because moisture in the panels is dried up.



### 9 Putting tiles on the panels directly

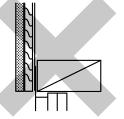
It may cause cracking or peeling of the tiles.



# Installation on wall where window sash recessed

Water can enter easily inside of external wall, and it may cause rain leak or frost damage.

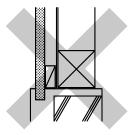
Window sash must be projected out from the wall. In case of recessed, install effective frame for waterproof together.



### 10 Embedding in foundation mortar

Due to water absorption from the panel edge or back surface, it may cause frost damage, paint peeling, or getting moldy.

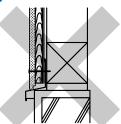
Install base flashing and leave 10-15 mm space between the flashing and the bottom edge of the panel.



### 11 Panels touch the flashing

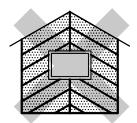
Due to water absorption from the panel edge, it may cause frost damage, paint peeling, or getting moldy.

Leave 10-15 mm space between the flashing and the bottom edge of the panel.



### 16 Diagonal installation of panels

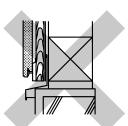
It may cause poor application of sealant in joint part that is between backing rod or joint backer strip and panels, and cause water leaking. Also, water can infiltrate from shiplap joint part.



### 12 Using clips instead of starter strip

If used clips instead of starter strip, it can be difficult to ensure horizontal level on lowest panels, and gap at the joint can appear easily.

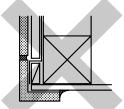
Be sure to install starter strip on bottom horizontally, and begin to install panels.



# Horizontal install of pre-formed corner trim (In case of not using specified accessories)

It obstructs to discharge rainwater or condensed water, and may cause rain leak or frost damage.

Be sure to use specified member for overhang part.



### 13 Butt joint of panels

If applying sealant on butt joint of panels, sealant can not follow with the movement of joint and gap at the joint can appear, so it may cause rain leak or frost damage. Also, if panels touch the middle flashing, it may cause frost damage due to water absorption from the





### 18 Installing air vent after siding work

If air vent is installed after siding work, It can get humid easily inside of external wall, so it may cause condensation, rain leaking, or frost damage. Install ventilation hood or duct before siding work.

The outlet must be projected out by over 30mm from the wall.



### 14 Installation under the sash without flashing

Rain water which drops from sash frame flows on the panel surface, and it may cause dirt or function degradation.

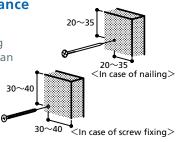
panel edge.

Use sash which projected out from the wall by over 30mm, or flashing whose ends are finished with backboards.



# 19 Shortage of distance to edge

If the distance from fixing position to edge is less than 20mm when nailing or less than 30mm when 30 fixing with screws, the panels can be cracked.



### 15 Random installation of panels

It may cause poor application of sealant in joint part that is between backing rod or joint backer strip and panels, and cause water leaking.

Also, water can infiltrate from shiplap joint part.

(Excluding some installation methods)



### 20 Inappropriate repair of nail heads

Spreading out touch-up paint wider than the nail head, applying thickly, insufficient stirring of touch-up paint, or applying sealant may cause the repair part to be noticeable by aging.

Repair only conspicuous part and apply to minimally area not to spread out.



# 16mm Thickness, Horizontal Installation Manual

Notice: Since material handling and installation vary from country to country, the following information may not apply to the US, Canada, Mexico, China, Russia and CIS. For these countries, please refer to the information provided by the local subsidiary of NICHIHA.

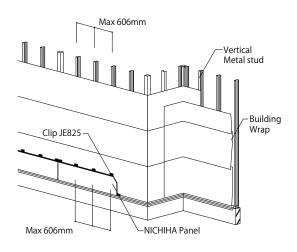
#### **Installation Method**

When install 16~21mm thickness panel, use clips to attach the panel to the wall. The clips are attached to the studs by using stainless screw.

### **Requirements of Steel stud installation**

- Min. size of C 75x45x1.6mm for metal stud
- Stud spacing should be under @606mm

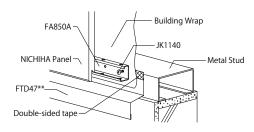
# Please refer this explanatory literature for the 2x4 construction method as well



### **NOTED**

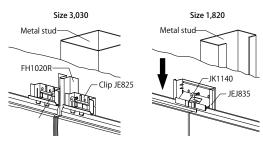
- Fasten the clips to the studs by screw.
- In case of install narrow panel with no join parts like the top or bottom of the window, panels can be installed by face-screwing. The head of screw should be filled patching putty and apply touch-up paint.
- This installation guide is for basic references. For further information, please visit or website at https://www.nichiha.co.jp/global/ or call our distribution.





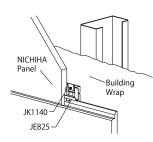
#### Starter

Install flashing for foundation under water barrier Starter must be level to the ground



#### **Vertical Joints**

For 3,030 length sidings,use joiner back flashing and apply sealant Use clip JEJ835 for 1,820 length sidings to prevent siding movement after installation

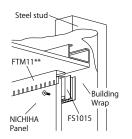


### Installation

Fit panel tightly together ensuring that pane edges are properly seated in the clip. The way of installation should be from the bottom to the top and from the left to the right.

### **Around opening**

Use flashing and/or J-channel, which are provided on the job site

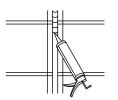


### Top layer of panels

Use J-channel for ensure ventilation

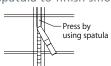
### Ledge of top layer panels

Use metal cap and/or flashing for ledges, exposed panel edges and penetrated with rain water are prohibited.



#### Sealant

Fill up approved sealant and use spatula to finish smoothly.



# Index

	Part number	Page
	EDM307□X	17
	EDM310□X	17
	EDM315□X	17
	EDM316□X	17
	EDM317□X	17
	EDM318□X	17
ED	EDM504□X	18
	EDM505□X	18
	EDS2312□X	40
	EDS2313 X	40
	EDX244□X	41
		41
	EDX245□X	24
	EFF011□X	
	EFF012□X	24
	EFF013□X	24
	EFF017□X	24
	EFF021□X	26
	EFF022□X	26
	EFF023□X	26
	EFF027□X	26
	EFF051□X	33
	EFF052□X	33
	EFF053□X	33
	EFF056□X	33
	EFF0821□X	25
	EFF0822□X	25
	EFF0823□X	25
	EFF0824□X	25
	EFF0921□X	31
		31
	EFF0922□X	
	EFF0923□X	31
	EFF0924□X	31
	EFF101□X	38
	EFF102□X	38
	EFF104□X	38
	EFF106□X	38
	EFF107□X	38
	EFF112□X	21
	EFF116□X	21
	EFF117□X	21
	EFF1221□X	28
	EFF1222□X	28
	EFF1223□X	28
	EFF1224 X	28
	EFF1224□X EFF1321□X	
		37
	EFF1322□X	37
	EFF1323□X	37
	EFF1324□X	37
	EFF151□X	22
	EFF152□X	22
	EFF153□X	22
	EFF154□X	22
	EFF161□X	29
	EFF162□X	29
	EFF163□X	29
	EFF164□X	29
	EFF164□X EFF165□X	29 29
	EFF164□X EFF165□X EFF166□X	29 29 29
	EFF164□X EFF165□X EFF166□X EFF191□X	29 29 29 32
	EFF164□X EFF165□X EFF166□X	29 29 29

	Part number	Page
	EFF194□X	32
	EFF2221□X	30
	EFF2222□X	30
	EFF2223□X	30
	EFF2224□X	30
	EFF2421□X	36
	EFF2422□X	36
	EFF2423□X	36
	EFF2424□X	36
	EFM201□X	16
	EFM202□X	16
	EFM203□X	16
	EFM204□X	16
	EFM205□X	16
	EFM301□X	16
	EFM302□X	16
	EFM303□X	16
	EFM304□X	16
	EFM305□X	16
	EFM306□X	16
	EFM308□X	17
	EFM319□X	17
	EFM501□X	18
	EFM502□X	18
	EFM503□X	18
	EFM508□X	19
	EFM509□X	19
	EFM510□X	19
	EFM511□X	19
	EJB3521□X	53
	EJB3523□X	53
	EJB3524□X	53
	EJB3525□X	53
	EJB3621□X	52
	EJB3622□X	52
	EJB3623□X	52
	EJB3624□X	52
	EJB4821□X	56
	EJB4824□X	56
	EJB4825□X	56
	EJB4921□X	59
	EJB4922□X	59
EJ	EJB4923□X	59
	EJB4924□X	59
	EJB7821□X	61
	EJB7822□X	61
	EJB7823□X	61
	EJB7824□X	61
	EJB7824□X	44
	EJB8123□X	44
	EJB8124□X	44
	EJB8126□X	44
	EJB8521 X	43
	EJB8522 X	43
	EJB8523□X	43
	EJB8523□X EJB8524□X	43
	EJM501□X	19
	EJM502□X	19
	ELG731 X	42
	ELS028□X	26
	ELS057□X	33

	Part number	Page
	ELS108□X	38
	ELS115□X	21
	ELS118□X	21
	ELS155□X	22
	ELS167□X	29
	ELS168□X	29
	ELS195□X	32
	ELS196□X	32
	ELS531□X	23
	ELS531 X	23
	ELS533 X	23
	ELS533	23
	ELS711□X	20
	ELS712□X	20
	ELS713□X	20
	ELS714□X	20
	EPA321□X	45
	EPA324□X	45
	EPA326□X	45
	EPB181□X	57
	EPB182□X	57
	EPB183□X	57
	EPB321□X	58
	EPB322□X	58
	EPB324□X	58
	EPB341□X	60
	EPB342□X	60
	EPB344□X	60
	EPB346□X	60
	EPB347□X	60
	EPC241□X	46
	EPC2410□X	46
	EPC2411□X	46
	EPC243□X	46
	EPC245□X	46
	EPC246□X	46
	EPC247□X	46
	EPC248□X	46
EP	EPC432□X	42
	EPC601□X	42
	EPC762□X	48
	EPC763□X	48
	EPC764□X	48
	EPC765□X	48
	EPC766□X	48
	EPS231□X	40
	EPS241□X	41
	EPS242□X	41
	EPS243□X	41
	EPS491□X	49
	EPS492□X	49
	EPS493□X	49
	EPS494□X	49
	EPS495□X	49
	EPS511□X	55
	EPS512□X	55
	EPS513□X	55
	EPS521□X	54
	EPS522□X	54
	EPS523□X	54
	EPS525□X	54

	Part number	Page
EP	EPS527□X	54
	EPS528□X	54
	EPS529□X	54
	EQG5121□X	51
	EQG5122□X	51
	EQG5123□X	51
	EQG5124□X	51
	EQG6221□X	50
	EQG6222□X	50
FO	EQG6223□X	50
EQ	EQS291□X	27
	EQS9101□X	34
	EQS9102□X	34
	EQS9103□X	34
	EQS9201□X	35
	EQS9202□X	35
	EQS9203□X	35
ET	ETM301□X	16

# THE POWER OF POSSIBILITIES AND PARTNERSHIPS

Your creative vision is unique. That's why NICHIHA offers you the power of cooperation to help your project move from conception to completion. Our ever-expanding offering of textures and finishes lifts buildings to new and unexpected places, and we want to share them with you. We place a high value on our relationships and are proud to work with our dedicated partners in the world. Join us to discover the power of possibilities and partnerships with NICHIHA.

### Introduction of web site

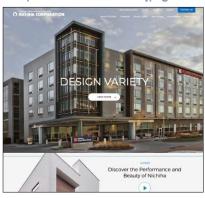
NICHIHA web site (in English), it has more information (products, photo gallery, installation, etc) besides in this catalogue. Please check and see it, too.

Since material handling and installation vary from country to country, For the US, Canada, Mexico, China, Russia and CIS countries and areas, please refer to the information provided by the local web site of NICHIHA.

### NICHIHA web site (in English)

There is an information about products, photo gallery, installation, etc.

▶https://www.nichiha.co.jp/global/



### NICHIHA web site (in Japanese)

A variety of information about NICHIHA in Japanese.

▶https://www.nichiha.co.jp



### **NICHIHA Global facebook**

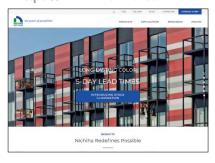
▶https://www.facebook.com/NichihaGlobal



### ■ Web site of an overseas edition for each part

### **USA** CANADA • MEXICO

▶https://www.nichiha.com



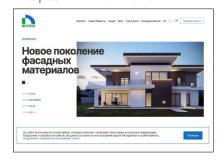
#### **CHINA**

▶http://www.nichiha.com.cn



#### **RUSSIA** CIS

▶http://www.nichiha.ru



#### BIM

▶https://www.bimobject.com/en/nichiha



