# OFFICE & EDUCATION

WOOD-BASED MATERIAL SOLUTIONS BY PFLEIDERER

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MADE IN GERMANY



MAKE YOUR VISIONS

WORK.

© Paul Ott, Graz

# MAKE YOUR VISIONS WORK.

# WOOD-BASED PANELS THAT OPEN UP NEW PERSPECTIVES.

From design to completed projects, every step counts. After all, designs are only really appealing if they can be achieved. By choosing Pfleiderer, you're off to the right start. Aesthetic, functional and the perfect design solution. In the 2021–2024 brochure, we introduce you to our extensive product range designed to make you more successful. Stylish, expressive and modern decors, innovative surface textures and core panels all come together perfectly to meet your technical, cost and user requirements. From high quality individual items to sector spanning concepts – you can turn your vision into reality with practical, high quality solutions from Pfleiderer.



Learn more about our solutions in the offices & education area online at **pfleiderer.com** 

# WOOD-BASED MATERIAL SOLUTIONS<br/>FOR OFFICES & EDUCATION4Reliable hygiene concepts6Individual design scope10Award-winning suitability for healthy<br/>living environments14Variety of matching designs across<br/>all product ranges18

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# **SMART CONCEPTS FOR** EDUCATION **AND WORK**

# MORE HYGIENIC **INDIVIDUAL DESIGN**

# **PFLEIDERER SOLUTIONS FOR WORKPLACES AND EDUCATION FACILITIES.**

Workspaces and education facilities are environments where people spend a lot of time. Pfleiderer's wood-based materials can make an important contribution to designing these spaces in a way that is visually attractive as well as safe and affordable. Providing solutions that facilitate flexible design options, meet all building regulation requirements and actively contribute to health protection with innovative hygiene concepts in the area of high-quality furniture and interior design. Learn more about Pfleiderer's portfolio for offices and education facilities.

**HEALTHIER LIVING** 



MORE HYGIENIC

# **SMART HEALTH PROTECTION:** ROBUST SURFACES WITH ADDED VALUE.

Pfleiderer's wood-based materials are an excellent choice when it comes to providing additional hygiene protection in high traffic public areas. Duropal HPL can make an important contribution: it is low maintenance and easy to clean, has an inherently antimicrobial effect and can optionally be equipped with the unique antiviral microPLUS® surface finish – without quality compromises. It is perfect for ensuring that aesthetically appealing surfaces in offices and education facilities also offer a tangible added value.



# **SIMPLY INTEGRATE HYGIENE:** ANTIMICROBIAL AND ANTIVIRAL SURFACES.

Breaking infection chains can start with choosing the right wood-based material. In high traffic public areas and areas that must meet particular hygiene requirements, simply rely on wood-based panels that actively contribute to health protection to reduce the risk of people becoming infected by pathogens on surfaces. Pfleiderer offers a multi-level protection concept for this purpose.

# ADVANTAGES

Basically, antimicrobial surfaces reduce the risk for people to become infected with pathogens via surfaces. This additional protection is an advantage, especially when there is a high frequency of visitors and high hygienic demands.

- Our standard HPL products and DecoBoard eliminate 99,9 % of all surface germs within 24 hours. This means that you can also use large parts of our range for sensitive areas – with all the usual advantages in terms of design freedom, processing and other material properties.
- The innovative microPLUS<sup>®</sup> surface, which is additionally available for selected products, provides even faster protection: It offers antimicrobial protection within 7 hours and also acts as an antiviral surface against enveloped viruses within 24 hours!

# Pfleiderer's integrated protection overview

# **Standard surfaces**

• 24 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)



BacteriaStandard surfaces

# available as

- DecoBoard
- Duropal HPL
- Duropal HPL Compact
- Duropal XTreme plus
- Duropal Compact XTreme plus

# microPLUS<sup>®</sup> surface

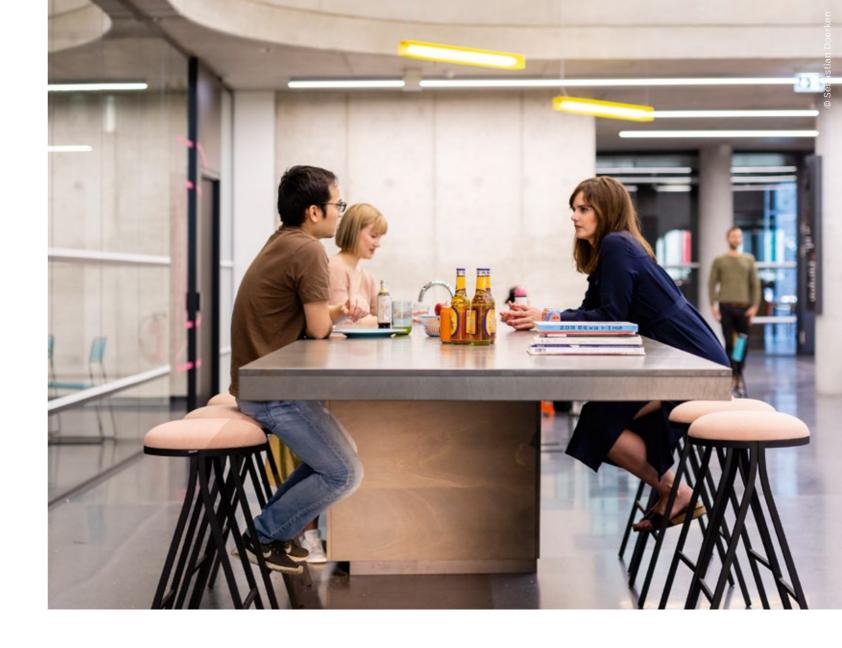
- 7 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)
- 24 h antiviral effect on enveloped viruses (according to ISO 21702:2019), including HIV, SARS-Coronavirus 1 and 2 and West Nile Virus

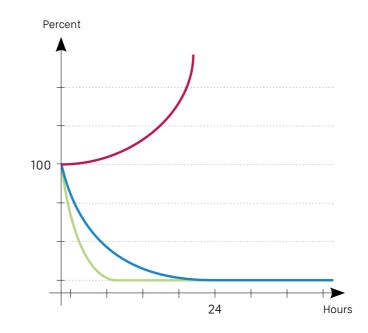


Enveloped viruses
 microPLUS® surface

# available as

- DecoBoard P2 microPLUS<sup>®</sup>
- DecoBoard P2 F\*\*\*\* microPLUS®
- DecoBoard MDF plus microPLUS®
- Duropal HPL microPLUS<sup>®</sup>
- Duropal HPL Compact microPLUS®







Development of bacteria on conventional surfaces, e.g. PE Plastic

Reduction of bacteria with our standard products

Reduction of bacteria with microPLUS®

# INDIVIDUAL DESIGN -

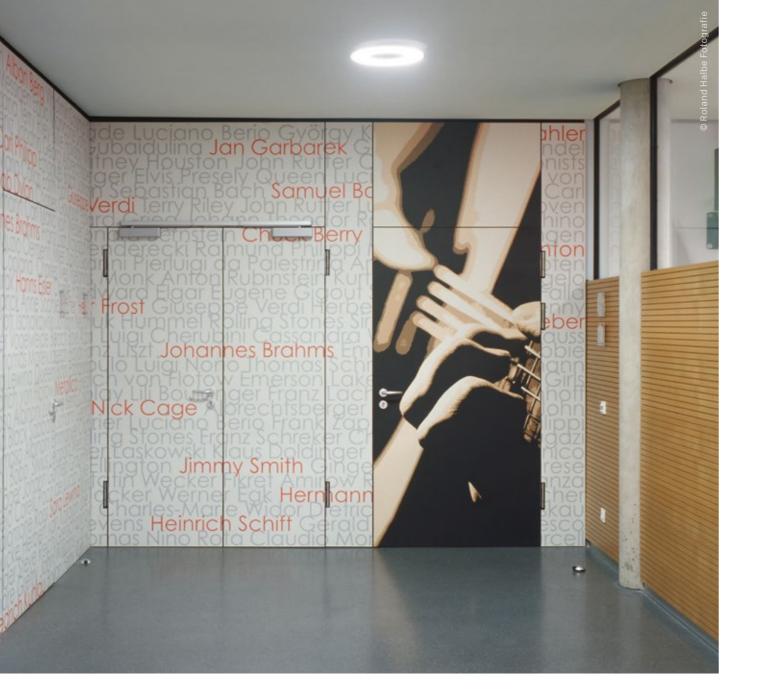
# **CREATIVITY WITHOUT COMPROMISE** FOR UNIQUE LEANING ENVIRONMENTS

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Pfleiderer Individual is ideal for the consistent realisation of colour coded or other guidance systems or the visual differentiation of functional areas. The innovative digital printing process makes it possible to integrate customised decors directly onto the wood-based material which are suitable for interior design elements, furniture or doors. Your unique design can be created on a range of core materials, including high-quality Duropal high pressure laminate, starting from a production batch quantity of one. This makes it possible to design furniture and interior design elements in a way that precisely meets your tailored design, without compromise and to the highest quality.







# **INSPIRINGLY CREATIVE** WITH PFLEIDERER INDIVIDUAL.

Welcome to the unlimited design possibilities offered by Pfleiderer Individual. Use our innovative digital printing process to create your very own design precisely as you envision it to be - from interior design elements to furniture and doors. Pfleiderer Individual is available from a production batch quantity of one, and on a range of core materials varying from direct faced DecoBoard to high-quality Duropal HPL. A range of suitable textures are available to additionally highlight the effect of your design.

# MAXIMUM DESIGN SCOPE FOR UNIQUE CONCEPTS.

Individual designs, individual inspiration and individual styles for customised one-off furniture and interior design elements - that is what Pfleiderer Individual stands for. State of the art digital printing technology means photos, illustrations, logos, lettering and all other kinds of reproducible templates can be created in the form of a high-quality decorative panel, starting from a production batch size of one!

Pfleiderer Individual is available as HPL, on compact laminate panels, on flat bonded elements consisting of a core material with a HPL coating on both sides and also directly onto the surface of DecoBoard.

The excellent product properties are fully retained. Food-safe, easy to clean and robust surface finishes, textures that perfectly match the overall look as well as a choice of core panels, from low emission to moisture-resistant and flame-retardant, are all still available alongside this digital printing technology. This allows your to benefit from the limitless creative freedom offered by Pfleiderer Individual, in particular for challenging areas of use such as healthcare centres, schools or cruise ship interiors!

Visit **individual.pfleiderer.com** to learn more. See some further inspiring examples, and simply request a quote for your Individual product online!



# **I I I I FR LIVING** ENVIRONMENT

# **CREATE AN** INHERENTLY SUSTAINABLE AMBIENCE.

Compared to other materials, wood inherently offers a range of advantages when it comes to healthy, sustainable building. Pfleiderer's wood-based materials make it possible to consistently make use of these advantages in interior design. Circular economy raw materials and certified low emission products meet the highest interior standards.

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# **DESIGNED FOR A FUTURE WORTH LIVING:** SUSTAINABILITY AT PFLEIDERER.

# A healthy full range of products

Pfleiderer focuses on low-emission materials, e.g. F\*\*\*\* glued panels for interior design or LivingBoard with formaldehyde-free gluing. Many of our board materials have been awarded the Blue Angel for a healthy indoor climate for many years. At the beginning of 2020, we succeeded in obtaining this award – in addition to raw boards and directly coated products – also for large parts of the HPL range. This means that you can also fall back on a consistently sustainable full product range for demanding projects – and fulfil customer wishes without compromising on ecology and sustainability.

# Responsibility for tomorrow starts today

Those who rely on wood as a raw material rightly expect an environmentally conscious "green" material. We at Pfleiderer want to do full justice to this and have therefore been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as careful use of natural resources are permanent pillars of our corporate philosophy. Consistent recycling management and wood recycling ensure that no trees are felled for our products. Through regular independent evaluation of our procurement and production processes, we are able to ensure that we are able to offer our customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.





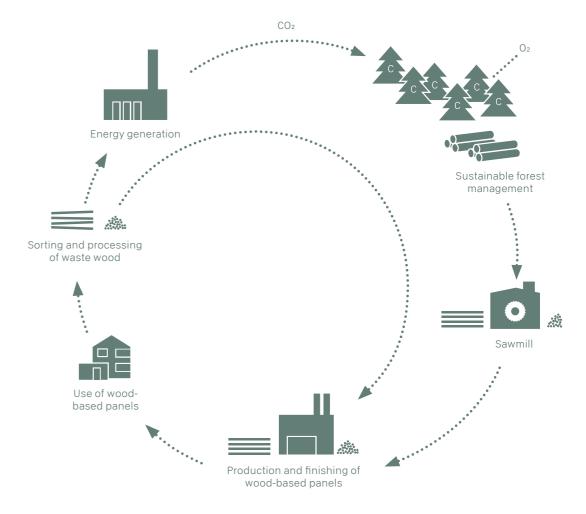












Through multi-stage wood utilisation (so-called cascade utilisation), wood recycling, and the use of forestry wood and industrial waste wood for high quality materials with a long service life, Pfleiderer conserves valuable resources and actively contributes to reducing carbon emissions, air, water and soil pollution as well as the reduction of energy consumption. We control the wood mix individually, depending on the product, to achieve a perfect balance between quality requirements and resource conservation.

# MORE ADAPTABLE

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# FOCUS ON AESTHETICS: COMPLETE CHOICE FOR SOPHISTICATED DESIGNS.

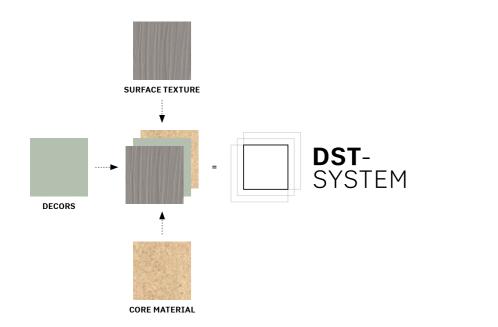
People should feel comfortable in working and learning environments. A stylish design concept can considerably contribute to this emotion. It is an expression of appreciation, promoting wellbeing and helping people to identify with the respective company or institution. Pfleiderer offers a wide choice of stylish decors, functional surfaces and core materials that meet building requirements whilst still allowing sophisticated designs to be created across all trades and in outstanding quality.

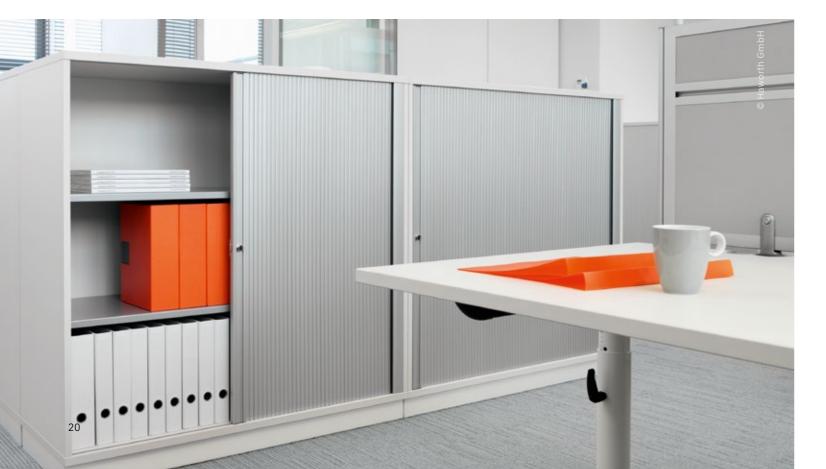


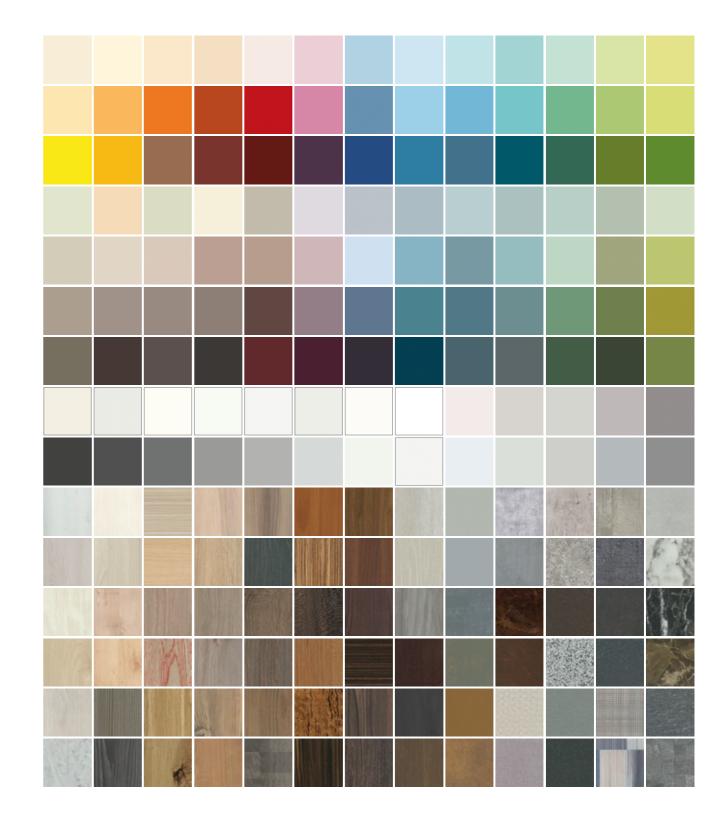
# DESIGN AND FUNCTION IN HARMONY.

# Flexible choice of materials for individual solutions

Whether you want to use a certain colour across a range of items, have to fulfil specific fire prevention regulations or need a surface that is easy to clean, the DST system from Pfleiderer can help you to realise coherent and functional designs: it offers numerous, technically tested and visually checked combination options of decors, surface textures and core panels for you to choose from. In addition, all the decors from the design collection are available both as HPL and DecoBoard. Find exactly what you need to realise your vision. We are also happy to provide you with individual advice on request!







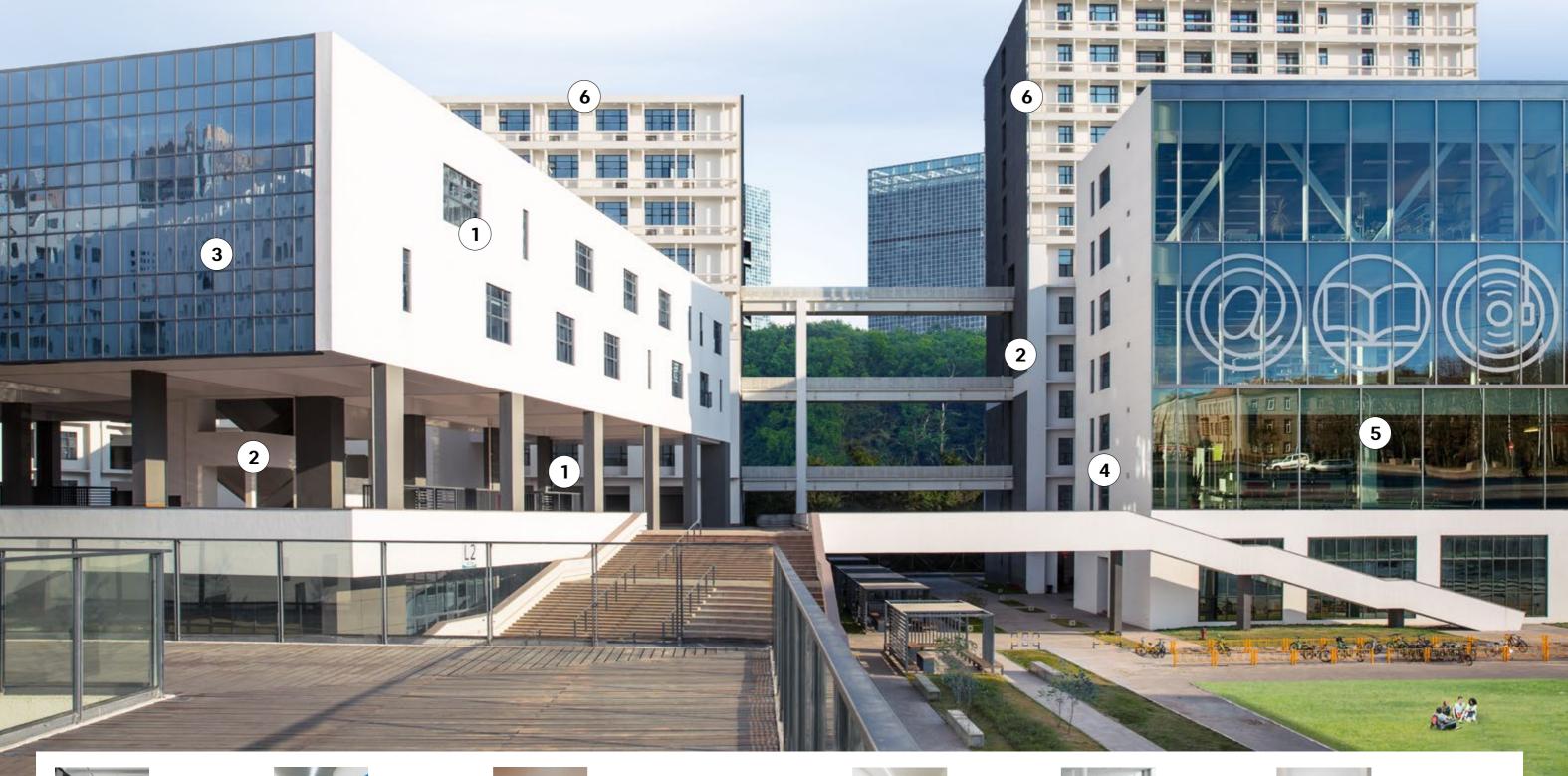
We also regularly conduct our own trend research and carry out trend analyses to ensure that our decor choice is always up-to-date and therefore fully meets all of the latest standards and requirements.



See **pfleiderer.com/trends** for the latest trends

# **PERFORMANCE-BOOSTING ENVIRONMENTS:**

CONCEPTS FOR OFFICES & EDUCATION FACILITIES.











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Auditoriums and meeting rooms > p. 30

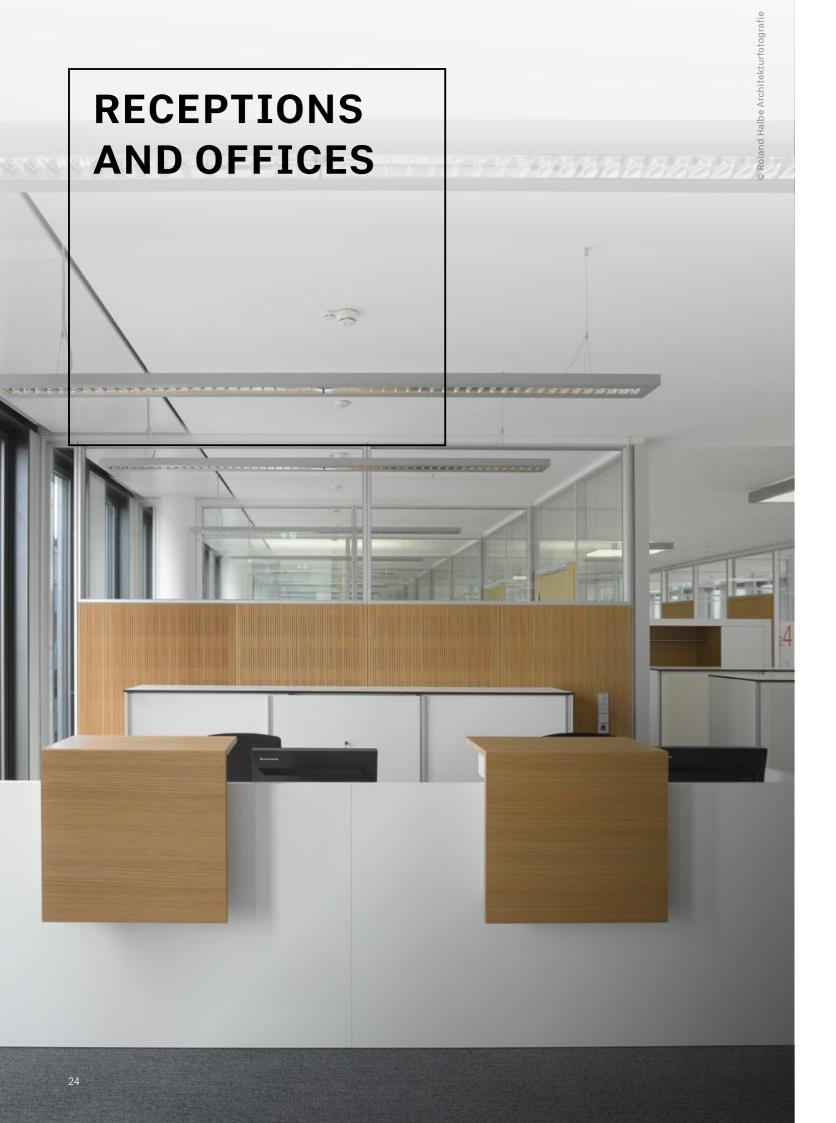




Libraries > p. 34



Student accommodation > p. 36



# **FIRST IMPRESSIONS COUNT:** CONCEPTS FOR CREATING INVITING SPACES.

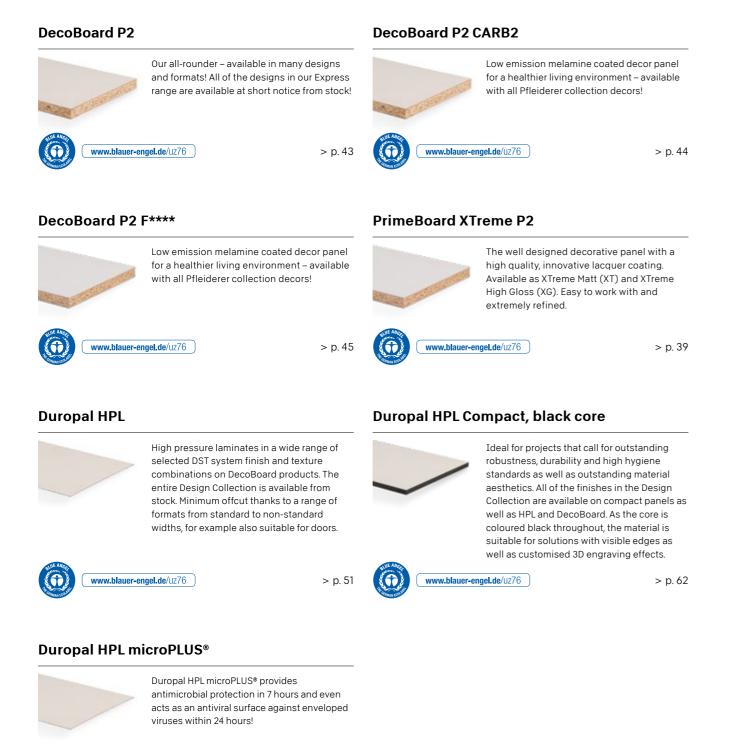
You only have one shot at making a good first impression. Pfleiderer offers compact panels with extremely robust surface finishes, antimicrobial properties and a solid dyed core which is perfect for reception counters, waiting rooms and office areas that need to be aesthetically pleasing for as long as possible. They are perfect high quality panel to be used in horizontal areas which are subject to heavy use. The entire DST system choice of decors and surface finishes is available for Duropal HPL Compact, whilst Duropal Compact XTreme Plus combines a velvety matt feel with outstanding robustness and an anti-fingerprint effect.

# Versatile choice for smart solutions

As a decorative panel with a melamine coating on both sides, DecoBoard can be used for furniture and interior design element fronts as well as carcasses. The panels are low maintenance, low emission and available with the same decors and textures as Pfleiderer's high-pressure laminates. Digitally printed customised designs for guidance systems, logos or graphic concepts can also be produced as a DecoBoard panel.

# **PRODUCT OVERVIEW**

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.



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CHAMBERY



# **GROUNDBREAKING CONCEPTS** FOR HIGH TRAFFIC AREAS.

Strict fire safety regulations make the interior design of corridors and lifts a technical challenge. With Pfleiderer's range of wood-based materials, it is easy to achieve a good balance between aesthetic concepts and the all important legal regulations.

# Stylish and safe designs

There is no reason why creative scope should be limited by fire safety and durability requirements. Duropal HPL, compact laminates, flat bonded elements and melamine coated DecoBoard's are available in a wide choice of decors and textures as well as in fire-retardant versions. With Duropal flameprotect compact, we even offer non-flammable fire board panels.

# **PRODUCT OVERVIEW**

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# **DecoBoard Pyroex**



Fire-retardant faced panels for maximum planning security with a wide range of design options thanks to the DST system. Ideal for wall and ceiling panels in public buildings!

www.blauer-engel.de/uz76

> p. 47

# **Duropal HPL Individual Motiv Pyroex**



Decorative, robust and fire-retardant highpressure laminate. Ideal for walls, doors, freestanding and fitted furniture in public buildings and retail spaces with higher fire safety requirements.

> p. 59

# Duropal HPL Compact Pyroex, black core



Ideal for projects with increased fire protection requirements, the Pyroex compact panel is suitable for a wide range of applications in public facilities. It is also robust, durable and available in a wide range of decors. Thanks to the black through-dyed core, open edge solutions can also be implemented.

# **Duropal flameprotect compact**



These decorative non-flammable compact panels are used in the preventive fire-safety area for escape routes or public spaces. In short: wherever non-flammable materials are called for that must also be low-maintenance and attractive.

> p. 65

# **Duropal Element Pyroex**



With our wide range of fire-safety products, we offer architects and planners not only planning reliability but also plenty of design scope. These fire retardant flat bonded elements are ideal for wall and ceiling panels in public institutions!

# AUDITORIUMS AND MEETING ROOMS



# **A SOLID BASE** FOR BUILDING INSPIRATIONAL LEARNING SPACES.

Used often, and used by many people – to ensure the surfaces of desks and tables in auditoriums, classrooms or conference rooms look inviting and remain hygienic for as long as possible, they must be made with the appropriate materials. Pfleiderer's compact laminates are designed to permanently withstand the challenges of constant robust use and regular cleaning. They are available with a black, grey and white solid dyed core and create an aesthetic look which is perfect for designs featuring open edges.

### Simply integrate hygiene

All Duropal HPL, Duropal XTreme plus and DecoBoard surfaces are antimicrobial. This means that they actively suppress germs and bacteria\* that are left on the surface – and thereby automatically contribute to reducing the infection risk in learning environments without any limits in terms of the design options.

# **PRODUCT OVERVIEW**

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### **DecoBoard Pyroex**

Fire-retardar planning sec options than wall and ceil

Fire-retardant faced panels for maximum planning security with a wide range of design options thanks to the DST system. Ideal for wall and ceiling panels in public buildings!



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> p. 66

### DecoBoard MDF Pyroex



Flame-retardant, coated MDF panel for maximum surface smoothness and a wide range of design options thanks to the DST system. Provides planning security with regard to fire protection, for example in furniture construction for public buildings.

> p. 50

# **Duropal HPL Individual Motiv Pyroex**



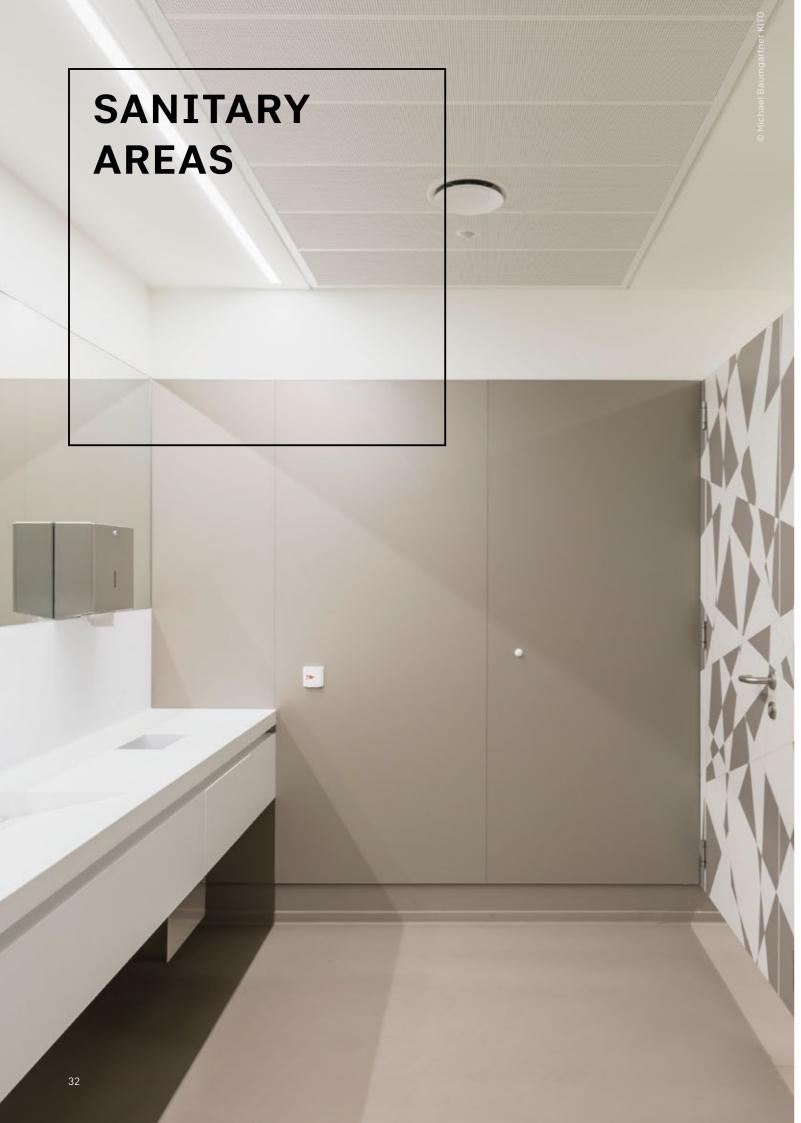
Decorative, robust and fire-retardant highpressure laminate. Ideal for walls, doors, freestanding and fitted furniture in public buildings and retail spaces with higher fire safety requirements.

> p. 59

# **Duropal HPL Compact Pyroex, black core**



Ideal for projects with increased fire protection requirements, the Pyroex compact panel is suitable for a wide range of applications in public facilities. It is also robust, durable and available in a wide range of decors. Thanks to the black through-dyed core, open edge solutions can also be implemented.



# **NOTHING WILL COME OUT IN THE WASH:** IMPRESSIVE QUALITY.

An appealing working or learning environment definitely includes modern sanitary facilities. In these areas, hygienic, construction and aesthetic factors should preferably be combined in an optimum way.

# Systematic moisture resistance

The Pfleiderer product portfolio offers a wide choice of core materials which are suitable for wet rooms, from low swell and moisture-resistant chipboard cores to medium density fibre panels and compact laminates. The wide choice of decors Pfleiderer offer make it possible to develop robust and at the same time aesthetically pleasing solutions for almost all fitting situations – all the way through from the construction of the core material to the perfect surface finish.

# **PRODUCT OVERVIEW**

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# **Duropal HPL Compact, black core**



Ideal for projects that call for outstanding robustness, durability and high hygiene standards as well as outstanding material aesthetics. All of the finishes in the Design Collection are available on compact panels as well as HPL and DecoBoard. As the core is coloured black throughout, the material is suitable for solutions with visible edges as well as customised 3D engraving effects.



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# **Duropal Element P3**



In the decor and structure composite within the DST system, flat bonded elements with P3-core are ideally suited for surfaces where the increased robustness of HPL and at the same time higher moisture resistance is required.

> p. 67

# DecoBoard P3



Melamine coated decor panels with chipboard core for use in humid conditions. Ideal for rooms that are temporarily exposed to a higher level of humidity.

> p. 46

# **Duropal Compact XTreme plus**



The ultimate member of the XTreme family: The compact panel Duropal Compact XTreme plus for sophisticated and robust pieces of furniture as well as fitted furniture with antifingerprint effect and a super-matt finish. Considerably more scratch resistant and durable than comparable matt surfaces!



# DecoBoard MDF.MR



Melamine faced decor panels with a low swell MDF core for even calmer looking surfaces. Ideal for rooms that are temporarily exposed to a higher level of humidity.

> p. 49



# **COMPLETELY FOCUSED:** ON LOAD-BEARING INTERIOR DESIGN ELEMENTS.

Whether a classic collection of books, a digital archive system or a refuge for focused working – the library plays a key role in the everyday lives of education facilities. Room concepts for libraries must take storage and presentation systems into account, as well as study spaces for the users. Pfleiderer's wood-based materials offer precisely the right properties for this: from extremely durable high pressure laminate as a surface finish on horizontal areas to low emission chipboard panels with a decorative coating.

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# **DecoBoard Pyroex**



# **Duropal flameprotect compact**



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# **Duropal Element Pyroex**



With our wide range of fire-safety products, we offer architects and planners not only planning reliability but also plenty of design scope. These fire retardant flat bonded elements are ideal for wall and ceiling panels in public institutions!

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# Duropal HPL Compact Pyroex, black core



Ideal for projects with increased fire protection requirements, the Pyroex compact panel is suitable for a wide range of applications in public facilities. It is also robust, durable and available in a wide range of decors. Thanks to the black through-dyed core, open edge solutions can also be implemented.



# **CLEVER INTERIOR DESIGN** WITH POTENTIAL FOR GROWTH.

Affordable accommodation is always scarce in university towns. For many students, halls of residence with furnished rooms are therefore a great alternative to the accommodation available on the open market.

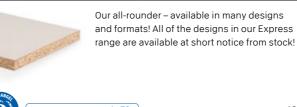
# Entire room concepts from one source

Designing areas with enough space to live, eat, sleep, study and preferably with some storage space on a small footprint, can be a real challenge. Pfleiderer's wood-based materials unlock a range of attractive options for ensuring that furniture and interior design elements can meet these requirements. With robust HPL for surfaces that are subject to heavy use and panels with a decorative coating in a matching decor for furniture and interior design elements that create a healthy living environment, ideas can be realised in a stylish and affordable way - if required, even cross-trade with the incredibly robust, super-matt XTreme surface finishes.

# **PRODUCT OVERVIEW**

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at www.pfleiderer.com

### DecoBoard P2



www.blauer-engel.de/uz76

> p. 43

# **DecoBoard MFP Hybrid**



These high quality panels combine the advantages of classic chipboard with those of a high density fibreboard panel. Due to its increased bending strength, it is ideal for very wide shelving systems and furniture components.

> n 48

### **Duropal XTreme**



Extremely matt finish meets outstanding durability. The high pressure laminate for sophisticated concepts - suitable for postforming, low-maintenance and also resistant to fingerprints and grease stains.

www.blauer-engel.de/uz76

### DecoBoard P2 F\*\*\*\*



Low emission melamine coated decor panel for a healthier living environment – available with all Pfleiderer collection decors!

www.blauer-engel.de/uz76

# **Duropal HPL**

High pressure laminates in a wide range of selected DST system finish and texture combinations on DecoBoard products. The entire Design Collection is available from stock. Minimum offcut thanks to a range of formats from standard to non-standard widths for example also suitable for doors



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> p. 45

# **Duropal XTreme plus**



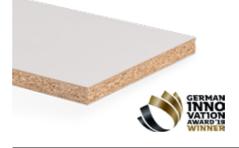
Considerably more scratch resistant and durable than comparable matt surfaces! Duropal XTreme plus also brings the unique XTreme look and feel to horizontal surfaces and edges that are subject to heavy use.



# PRODUCT INFORMATION

DECORATIVE PANELS LACQUERED BOARDS

# PrimeBoard XTreme P2



acrylic coatings.



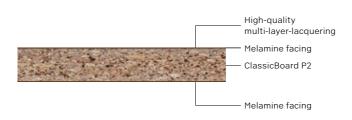
Furniture and interior fitting

PRODUCT FFATURES		Variety of decors		
		and / or textures	Easy care	Anti-fingerprint
		Particularly low emission		
Product standard In accord	ance with EN 14322			
Core material Urea resir	ClassicBoard P2 Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.			
Reaction to fire D-s2,d0 a	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)			
FC scope	004 +A1:2015 interior fitments (inc	cluding furnitur	e) for use in dry conc	litions.
Formaldehyde emission class E1 E05				
Note XTreme M	The lacquering can be applied on one or both sides. XTreme Matt (XT) / XTreme High Gloss (XG) FSC certification or PEFC certification available on request.			

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10*   12*   13*   16   18   19   22   25   28

\* only in XTreme Matt (XT)





# Melamine resin faced chipboard with high-quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing

### Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.



**DECORATIVE PANELS** LACQUERED BOARDS

# PrimeBoard XTreme P2 CARB2



Emission-reduced chipboard with high-quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION

Furniture and interior fitting

Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

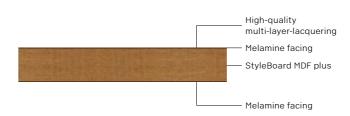
PRODUCT FEATURES	High brilliance Variety of decors and / or textures Easy care		
	Easy to use and machine Particularly low emission		
Product standard	In accordance with EN 14322		
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.		
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Note	The lacquering can be applied on one or both sides. XTreme Matt (XT) / XTreme High Gloss (XG) FSC certification or PEFC certification available on request.		

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10*   12*   13*   16   18   19   22   25   28
* only in XTrem	e Matt (XT)	

High-quality multi-layer-lacquering Melamine facing ClassicBoard P2 CARB2 - Melamine facing





# GERMAN INNO VATION

Furniture and

AREAS OF APPLICATION	interior fitting		
Exclusive interior and project fixtures and fittin	gs, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.		
PRODUCT FEATURES	High brilliance Variety of decors and / or textures Easy care Anti-fingerprint		
Product standard	In accordance with EN 14322		
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF) according to EN 622-1, with uniform structure.		
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Note	The lacquering can be applied on one or both sides. XTreme Matt (XT) / XTreme High Gloss (XG) FSC certification or PEFC certification available on request.		

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2,800	2,100	12*   16   18   19   22   25   28
* only in XTrem	e Matt (XT)	

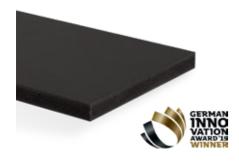
# PrimeBoard XTreme MDF plus

Melamine resin faced medium-density fibreboard with high-quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.



**DECORATIVE PANELS** MELAMINE FACED BOARDS

# PrimeBoard XTreme MDF Black Natural



Natural, raw, black through-dyed, medium-density fibreboard with high-quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION

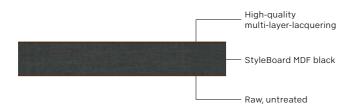
Furniture and interior fitting

Shop design / product presentation, exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES	High brilliance Easy care Anti-fingerprint Easy to use and machine				
Product standard	In accordance with EN 14322				
Core material	StyleBoard MDF black Decorative black colour-through pigmented medium-density fibreboard (MDF) according to EN 622-1, with uniform structure.				
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)				
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI				
Note	The lacquering can be applied on one or both sides. With 1-sided lacquering, the reverse is raw / untreated. XTreme Matt (XT) / XTreme High Gloss (XG) Due to the use of a natural wood-based material, the appearance of the panel can vary. Such deviations are due to the desired character of the product. As is usual with natural products, each board is unique. FSC certification or PEFC certification available on request.				

### FORMAT IN MM

2,800 2,100 16   19   25	Length	Width	Thickness	
	2,800	2,100		





# **DecoBoard P2**

	C. C. E. E.	Urea resin bonde sides, awarded w
AREAS OF A	APPLICATION	Furniture and
Carcass and	front quality for fu	rniture making, shopfitting and interior
PRODUCT F	EATURES	Variety of decors and / or textures Particularly low emission
Product star	ndard	EN 14322
Core materia	al	ClassicBoard P2 Urea resin-bonded pa load-bearing purpose
Reaction to f	fire	D-s2,d0 according to Gross density: $\geq$ 600
Formaldehy	de emission clas	s E1 E05
Antimicrobia	al effect	Surface with antimicr JIS Z 2801 / ISO 22190
Note		FSC certification or Pl
FORMAT IN	мм	
Length	Width	Thickness
2,655	2,100	8   10   12   13   15   16   18   19   22   2
2,800	2,100	8   10   12   13   15   16   18   19   22   2
3,200	2,100	8   10   13   16   18   19   22   25   30
4,100	2,100	16   18   19
5,310	2,100	8   10   12   13   15   16   18   19   22   23
5,600	2,100	8   10   12   13   15   16   18   19   22   2





d particleboard with decorative melamine facing on both the Blue Angel.

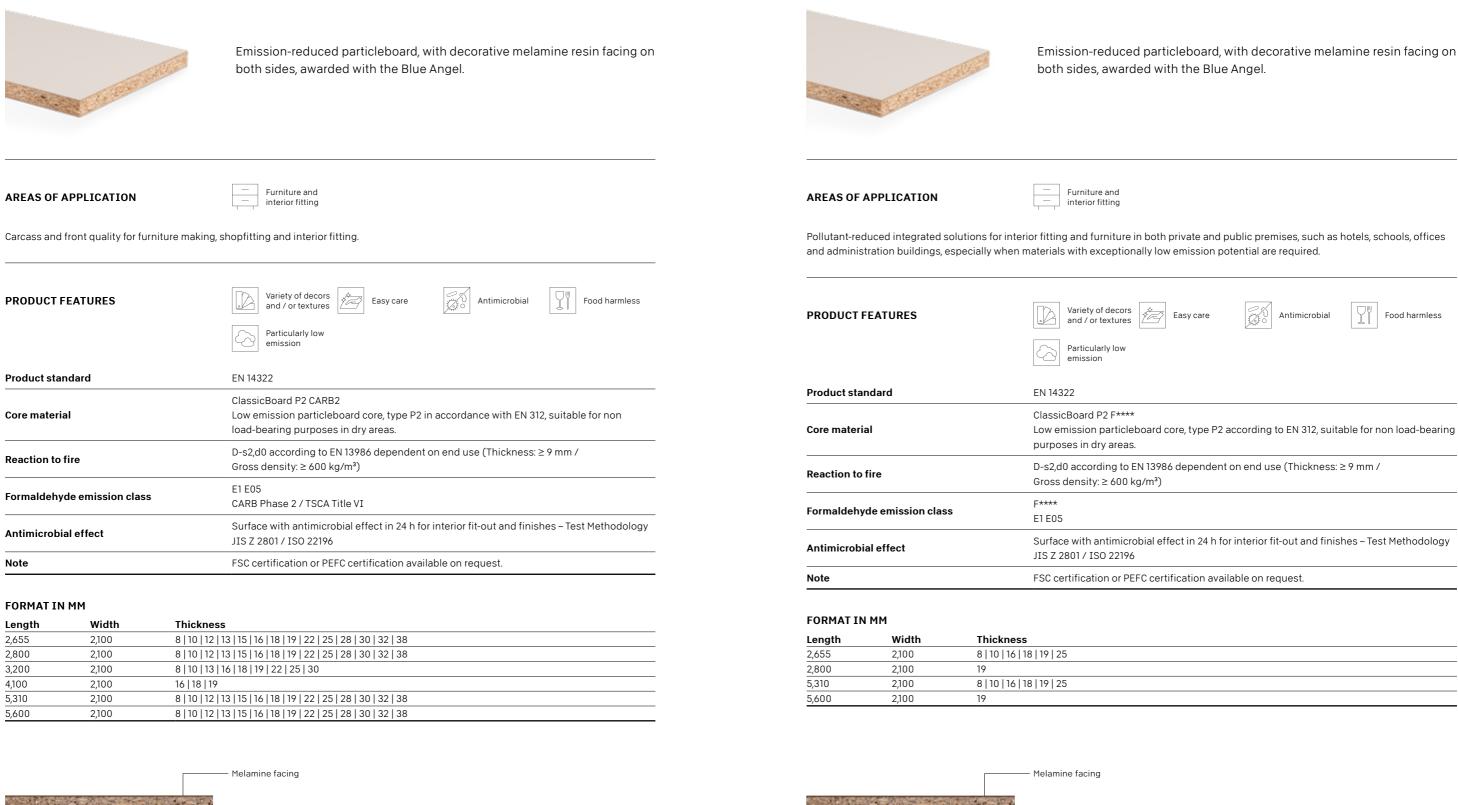
tting.
Easy care
rticleboard, type P2 in accordance with EN 312, suitable for non s in dry areas.
N 13986 dependent on end use (Thickness:≥9 mm / g/m³)
bial effect in 24 h for interior fit-out and finishes – Test Methodology
FC certification available on request.
28   30   32   38
28   30   32   38
28   30   32   38
28   30   32   38



**DecoBoard P2 CARB2** 

# **DECORATIVE PANELS** MELAMINE FACED BOARDS

# DecoBoard P2 F\*\*\*\*



Melamine facing

ClassicBoard P2 CARB2



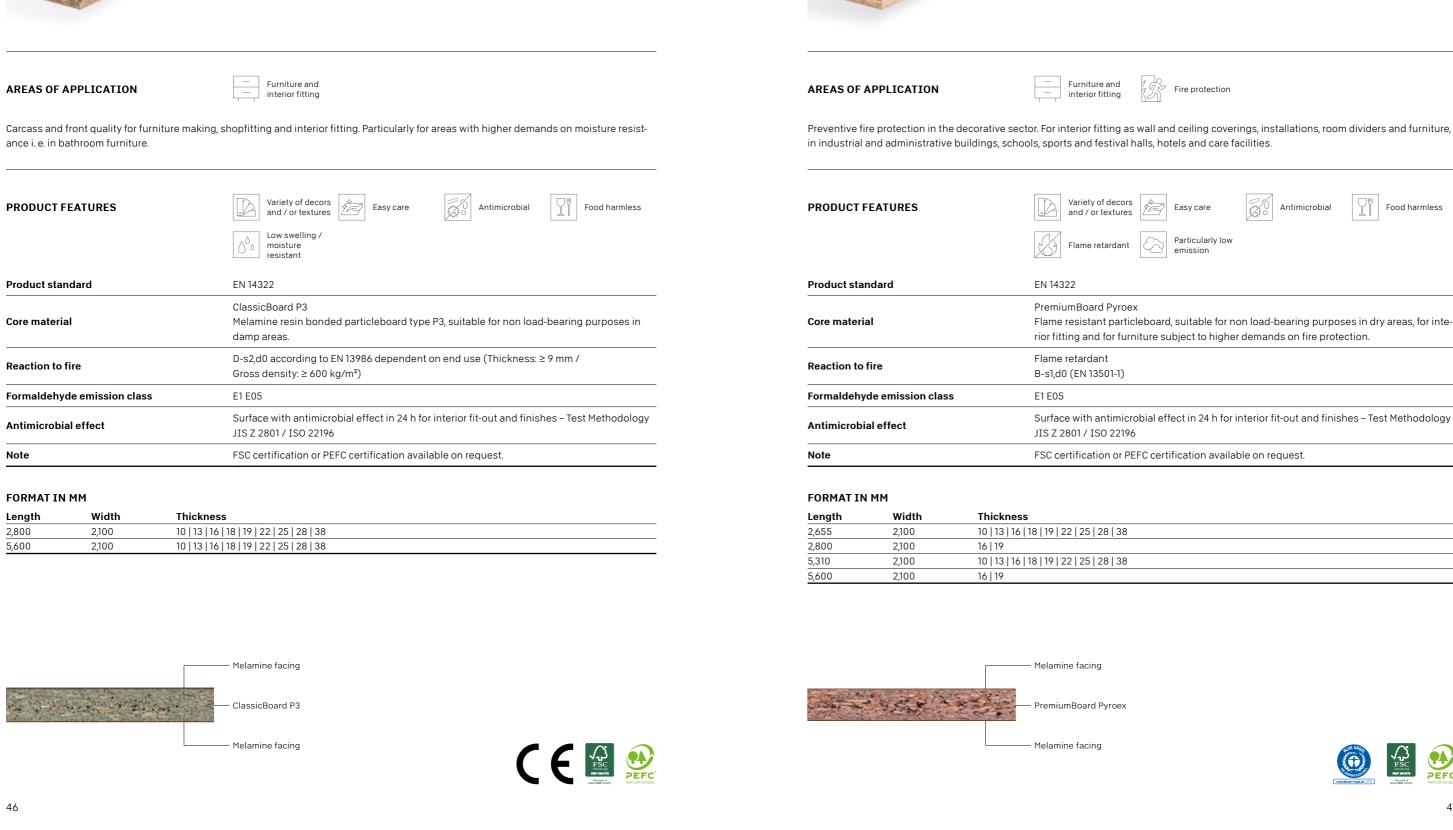
ClassicBoard P2 F\*\*\*

Melamine facing



# **DecoBoard P3**

# **DecoBoard Pyroex**



Particleboard with melamine resin facing on both sides for damp areas.

# Flame resistant particleboard with decorative melamine resin facing on both faces, awarded with the Blue Angel.

Fire protection

ţ.	Easy care	Anti	imicrobial	Ĩ	Food harmless
6	Particularly low emission				
	, suitable for no Ibject to higher		• • •		/ areas, for inte-
bial eff	ect in 24 h for ir	nterior fit-ou	t and finish	nes – Tes	t Methodology
FC certi	fication availab	le on reque	st.		



# DecoBoard MFP Hybrid



Combination of particleboard (MFP) as middle layer and one high-density thin fibreboard (HDF) as top layer on each side with decorative melamine resin facing on both sides.

AREAS OF APPLICATION

Furniture and interior fitting

Furniture construction and interior fitting, stage and set construction, shelving systems, furniture, shelves. Suitable for use in dry environments.

PRODUCT FEATURES	Variety of decors and / or textures       Easy care       Image: Constraint of the constr		
Product standard	EN 14322		
Core material	PremiumBoard MFP Hybrid PremiumBoard MFP Hybrid consists of a PremiumBoard MFP Living P5 as core layer com- bined with StyleBoard HDF as top layers with a thickness of 2 mm that can also be laminat- ed on both sides. The MFP and HDF panels are glued using PVAC-glue (D4-glue). Due to its isotropic bending strength, its very good screw-holding strength and its high durability, the Hybrid wood-based panel is mainly suited for applications where high stability and load-bearing capacity are required.		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	FSC certification or PEFC certification available on request.		

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   19   22   25
5,600	2,100	16   19   22   25



- Melamine facing - StyleBoard HDF - PremiumBoard MFP Living P5 - StyleBoard HDF

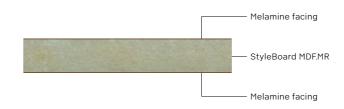
Melamine facing



# DecoBoard MDF.MR

	Medium-density fi behaviour and deo ture Resistant = w
AREAS OF APPLICATION	Furniture and
Carcass and front quality for furniture m be profiled and lacquered.	anufacture, shop fitting and inte
PRODUCT FEATURES	$\begin{array}{ c c }\hline & Variety of decors \\ and / or textures \\\hline & \\\hline & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\$
Product standard	EN 14322
Core material	StyleBoard MDF.MR Medium-density fibreb
Reaction to fire	D-s2,d0 according to El Gross density: ≥ 600 kg
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Ti
Antimicrobial effect	Surface with antimicrol JIS Z 2801 / ISO 22196
Note	FSC certification or PEF

Length	Width	Thickness	
2,655	2,100	18   19	
5,310	2,100	18   19	





ibreboard with uniform construction, reduced swelling corative melamine resin facing on both sides (MR = Moisrith improved swelling values for damp areas).

### erior design with higher demands on moisture resistance. Edges can

Easy care	170	Antimicrobial	Ĩ	Food harmless

board (MDF) in accordance with EN 622-1, with uniform structure.

N 13986 dependent on end use (Thickness: $\geq$ 9 mm /	
g/m³)	

### itle VI

bial effect in 24 h for interior fit-out and finishes – Test Methodology

FC certification available on request.



# **DecoBoard MDF Pyroex**



Flame resistant, medium-density fibreboard with uniform layers and decorative melamine resin facing on both sides.

Fire protection

AREAS OF APPLICATION

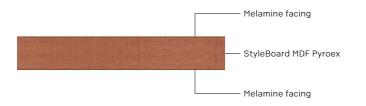
Furniture and interior fitting

Wherever high demands are made on fire protection – flame resistant – and on the edge quality – for profiling and lacquering. Such as for furniture and shelving in shop fitting and interior design.

PRODUCT FEATURES	Easy care Antimicrobial T Food harmless Flame retardant		
Product standard	EN 14322		
Core material	StyleBoard MDF Pyroex Flame resistant, medium-density fibreboard (MDF) according to EN 622-1, with uniform structure and outstanding surface stability.		
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	FSC certification or PEFC certification available on request.		

### FORMAT IN MM

Length	Width	Thickness	
2,800	2,100	16   19	
5,600	2,100	16   19	





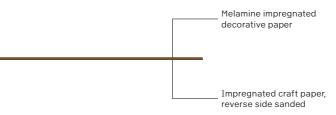
**DECORATIVE PANELS** HIGH-PRESSURE LAMINATES (HPL)

**Duropal HPL** 

verse. Furniture and AREAS OF APPLICATION interior fitting Surface material for high-quality kitchen and office furniture, for walls a ties, in the restaurant sector, in administration buildings, day nurseries, high demands are made on sturdiness, ease of care and hygiene. Variety of decors PRODUCT FEATURES and / or textures Particularly low emission Product standard EN 438-3 Normally flammable **Reaction to fire** Euroclass D-s2,d0 or w boards. (EN 13501-1, CV Formaldehyde emission class E1 Surface with antimicro Antimicrobial effect JIS Z 2801 / ISO 22196 Min. 1,350 kg/m<sup>3</sup> (EN IS Density FSC certification or PE Note

### FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.6   0.8   1.2
2,150	915   950   1,050   1,300	0.8
2,350	1,050   1,300	0.8
2,800	2,070	0.6   0.8   1.2
3,050	1,300	0.8
4,100	1,300	0.6   0.8   1.2
5,300	1,300	0.6   0.8   1.2
5,600	2,070	0.6   0.8   1.2



# Decorative high pressure laminate in postforming quality according to EN 438-3:HGP/VGP, with robust melamine resin surface and sanded re-

- Doors
nd doors, furniture and installations in retail and recreational facili- schools, sanitary, clinical or laboratory sectors. Particularly where
Easy care
vorse in connection with normally and easily inflammable core WFT acc. to 2003/593/EG)
obial effect in 24 h for interior fit-out and finishes – Test Methodology
50 1183-1)
FC certification available on request.



# **Duropal HPL microPLUS®**



Decorative high pressure laminate in postforming quality according to EN 438-3:HGP/VGP, with robust melamine resin surface and an antimicrobial and antiviral surface finish (Sanitized Silver) and sanded reverse.

AREAS OF APPLICATION

Furniture and interior fitting

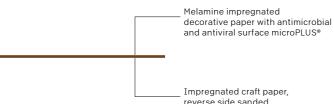
Surface material for high-quality kitchen and office furniture, for walls and doors, furniture and installations in retail and recreational facilities, in the restaurant sector, in administration buildings, day nurseries, schools, sanitary, clinical or laboratory sectors. Particularly where high demands are made on sturdiness, ease of care and hygiene.

Doors

PRODUCT FEATURES	Variety of decors and / or textures Easy care		
Product standard	EN 438-3		
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)		
Formaldehyde emission class	E1		
Antimicrobial effect	Surface with antimicrobial effect in 7 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Antiviral effect	Surface with antiviral effect against enveloped viruses in 24 h for interior fit-out and finishes – Test Methodology ISO 21702:2019		
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)		
Note	Sanitized Silver is based on the natural effect of silver, embedded in a patented glass-ce- ramic. This additive is free of nanoparticles and is incorporated as a dispersion into the res- in of our decor / overlay papers. Sanitized Silver remains in the product and does not wash out. The effect is ensured over the whole life cycle of the product. FSC certification or PEFC certification available on request.		

### FORMAT IN MM

Length	Width	Thickness
4,100	1,300	0.6   0.8   1.2
5,300	1,300	0.6   0.8   1.2



Impregnated craft paper, reverse side sanded

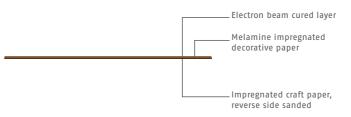


**DECORATIVE PANELS** HIGH-PRESSURE LAMINATES (HPL)

# **Duropal XTreme**

Furniture and nterior fitting
dge applications cally as well as
/ariety of decors and / or textures Particularly low mission
rdance with EN
y flammable ss D-s2,d0 or wo (EN 13501-1, CWI
0 kg/m³ (EN ISC
tification or PEF
(

Length	Width	Thickness	
2,050 - 5,300	1,300	0.6   0.8	
2,150	915	0.8	
2,150	950	0.8	
2,150	1,050	0.8	
2,150	1,300	0.8	
2,350	1,050	0.8	
2,350	1,300	0.8	
3,050	1,300	0.8	
4,100	1,300	0.6   0.8	
5,300	1,300	0.6   0.8	



ressure laminate in postforming quality in accordance P/VGP, with robust, electron beam cured surface and uropal XTreme is an attractive supermatt surface materigerprint effect, which is one of the few products of its ormable.

- Doors
ns providing the high-performance features of the well-known s horizontally.
Easy care Anti-fingerprint Tood harmless
√438-3
vorse in connection with normally and easily inflammable core VFT acc. to 2003/593/EG)
50 1183-1)
SO 1183-1) FC certification available on request.



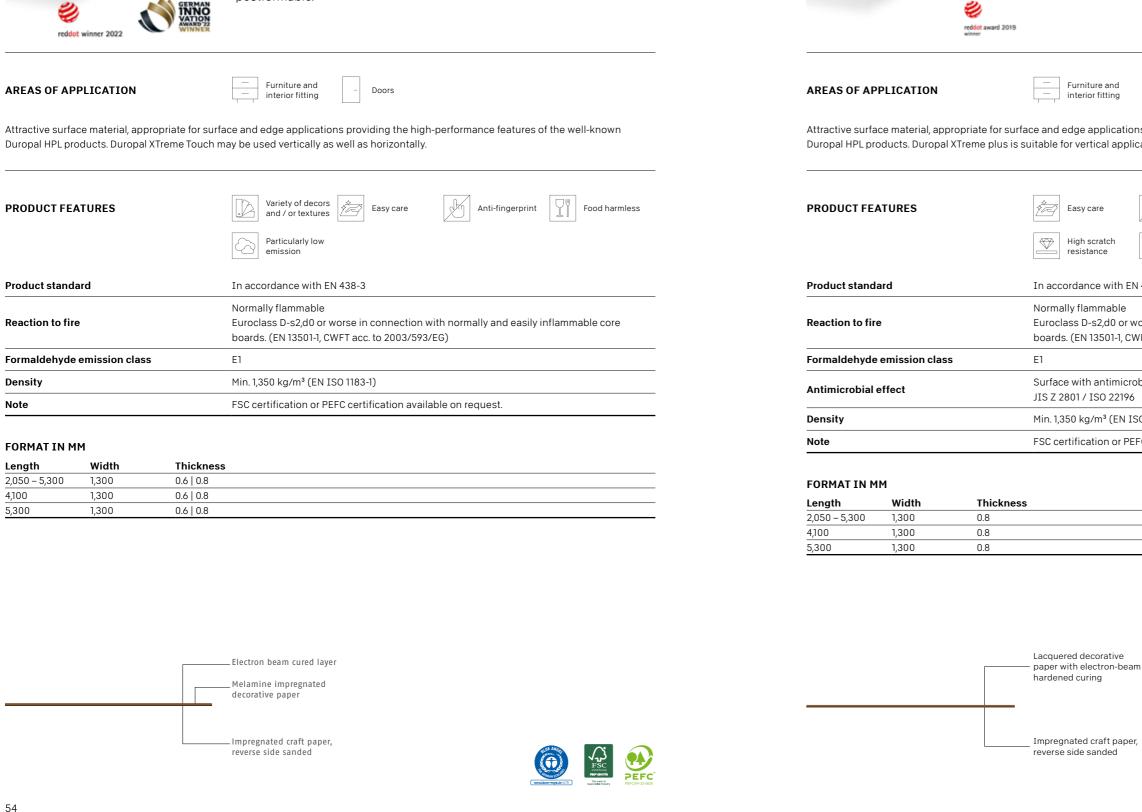
**Duropal XTreme Touch** 

postformable.

### **DECORATIVE PANELS** HIGH-PRESSURE LAMINATES (HPL)

surfaces.

# **Duropal XTreme plus**



Decorative high pressure laminate in postforming quality in accordance

sanded reverse. Duropal XTreme Touch is an attractive supermatt surface

material with an anti-fingerprint effect in combination with natural-looking

stone or wood structure, which is one of the few products of its kind that is

with EN 438-3:HGP/VGP, with robust, electron beam cured surface and

Product standard

**Reaction to fire** 

FORMAT IN MM

Density

Note

Length

4.100

5,300

2,050 - 5,300

Decorative high pressure laminate in standard quality in accordance with EN 438-3:HGS/VGS, with robust, electron beam cured surface and sanded reverse. Duropal XTreme plus is an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used

- Doors					
ns providing the high-performance features of the well-known cations as well as for horizontal, heavily-used contact surfaces.					
Anti-fingerprint					
Particularly low emission					
N 438-3					
vorse in connection with normally and easily inflammable core VFT acc. to 2003/593/EG)					
bial effect in 24 h for interior fit-out and finishes – Test Methodology					
50 1183-1)					
FC certification available on request.					





2,800

5,600

2,050 - 5,300

1,300

2,070

2,070

# **Duropal HPL Individual Motiv**



High pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-3:HGS/VGS. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION

Furniture and interior fitting

Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics. The material is not suitable for use outdoors.

Doors

PRODUCT FEATURES	Individual printed motif Easy care Antimicrobial Food harmless Particularly low emission				
Product standard	In accordance with EN 438-3				
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)				
Formaldehyde emission class	E1				
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196				
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)				
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.				

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	1.2



# **Duropal HPL Individual Dekor**

0.8

0.8

0.8

High pressure laminate in postforming quality with individual digital printed motifs according to EN 438-3:HGP/VGP. The reverse is sanded ready for gluing. Would you like to take colour ideas from our Inspiration Dekor collection or do you have your own decor proposals? Then Individual Dekor fits your requirements. This applies to requirements in industrial quantities in our cylinder print colour spectrum.

AREAS OF AP	PLICATION		Furniture and interior fitting	_	Doors			
		eative furniture design ies and clinics. The ma		-			es and bistros,	educational and recrea-
PRODUCT FE	ATURES		Individual printed motif Particularly low emission	Ê	Easy care		Antimicrobial	Food harmless
Product stand	ard	EN	438-3					
Reaction to fir	e	Eur	rmally flammable oclass D-s2,d0 or ards. (EN 13501-1, (	worse i			ally and easily	/ inflammable core
Formaldehyde	emission clas	s E1						
Antimicrobial	effect		Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196					
Density		Mir	n. 1,350 kg/m³ (EN	ISO 1183	8-1)			
Note		FSC	C certification or F	PEFC cer	tification ava	ailable on re	equest.	
FORMAT IN M	ІМ							
Length	Width	Thickness						
2050 - 5300	1200	0.8						



# **Duropal HPL Pyroex**



Decorative high pressure laminate in flame retardant quality according to EN 438-3:HGF/VGF, with robust melamine resin surface and sanded reverse.

Doors

AREAS OF APPLICATION

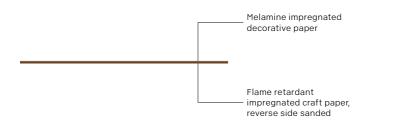
Furniture and interior fitting

Flame retardant surface material for walls and doors, furniture and installations in public buildings and special constructions, such as railway stations and airports, retail and recreational facilities, public areas, hotels, schools, care home facilities and hospitals.

PRODUCT FEATURES	Variety of decors and / or textures       Easy care       Antimicrobial       Image: Food harmless         Flame retardant       Flame retardant				
Product standard	EN 438-3				
Reaction to fire	Flame retardant grade C-s1,d0 (EN 13501-1) Depending on the core material and adhesive used, HPL flat bonded elements may have a different classification. We recommend the use of the product Duropal Element Pyroex.				
Formaldehyde emission class	E1				
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196				
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)				
Note	FSC certification or PEFC certification available on request.				

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	0.8   1.2





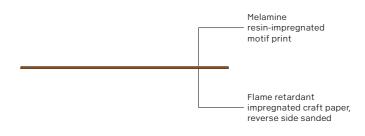
**DECORATIVE PANELS** HIGH-PRESSURE LAMINATES (HPL)

# **Duropal HPL Individual Motiv Pyroex**

	High pressure lamina printed motifs in acco ready for gluing. Our v wards, where your ima
AREAS OF APPLICATION	Furniture and interior fitting
Flame retardant surface material for the tra tors' surgeries and clinics. Whenever speci constructional fire protection.	
PRODUCT FEATURES	Individual printed motif
Product standard	Flame retardant
Reaction to fire	Flame retardant grade C-s1,d0 (EN 13501-1) Depending on the core ma
 Formaldehyde emission class	different classification. We
Antimicrobial effect	Surface with antimicrobial JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m <sup>3</sup> (EN ISO 11

### FORMAT IN MM

Length	Width	Thickness	
2,800	2,070	1.2	



ninate in flame retardant quality with individual digital accordance with EN 438-3:HGF/VGF. The reverse is sanded our well-known Individual world from just 1 piece upr image files can be used as a motif.

Fire protection - Doors				
r, for public buildings and special constructions, hotels, schools, doc- individual design, the ease of care or durability in addition to the				
Easy care Antimicrobial Food harmless				
l 438-3				
e material and adhesive used, HPL flat bonded elements may have a n. We recommend the use of the product Duropal Element Pyroex.				
bial effect in 24 h for interior fit-out and finishes – Test Methodology				
60 1183-1)				
per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can				
able. n occur in follow-up production lots. FC certification available on request.				



# Duropal HPL Compact, white core



Compact high pressure laminate in standard quality according to EN 438-9:BCS. With uniform white-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION

Furniture and interior fitting

For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES	Variety of decors and / or texturesEasy careAntimicrobialImage: Food harmless $\bigcirc \bigcirc \bigcirc$ Low swelling / moisture resistantHigh impact resistanceParticularly low emission		
Product standard	EN 438-9		
Core material	Compact laminate white core Uniform white through-pigmented solid compact laminate core, impact resistant and mois- ture resistant for applications with high specification demands.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 6 – 15 mm, 4,100 x 1,300 x 6 – 12 mm		
Formaldehyde emission class	El		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)		
Note	2,800 x 2,070 – FSC certification or PEFC certification available on request. 4,100 x 1,300 – With PEFC-certification.		

### FORMAT IN MM

Length	Width	Thickness	
2,800	2,070	4   5   6   8   10   12   13   15	
4,100	1,300	6   8   10   12	



Melamine impregnated decorative paper

Impregnated

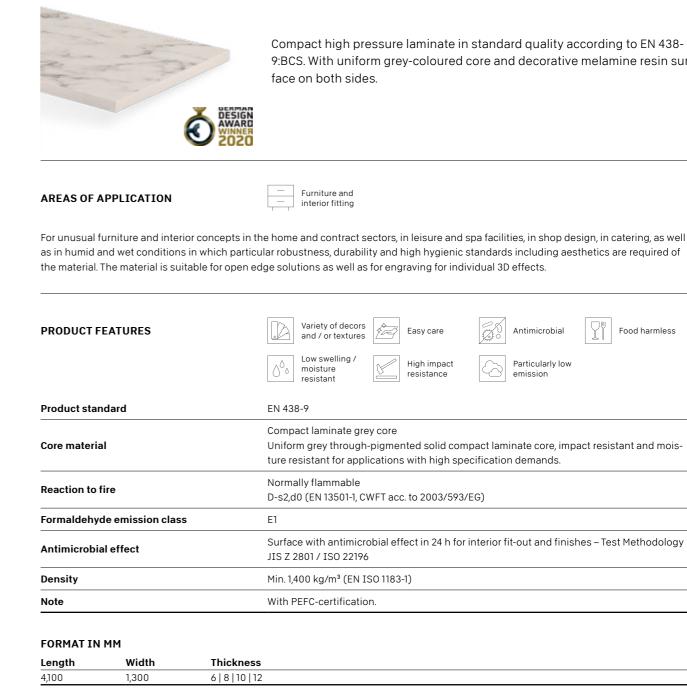
craft paper, white

Melamine impregnated decorative paper



**DECORATIVE PANELS** COMPACT LAMINATES

# Duropal HPL Compact, grey core





Compact high pressure laminate in standard quality according to EN 438-9:BCS. With uniform grey-coloured core and decorative melamine resin sur-

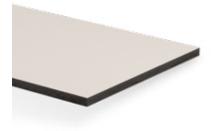
¢.	Easy care	Antimicrobial	]	Food harmless
	High impact resistance	Particularly low emission		

Uniform grey through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.

Surface with antimicrobial effect in 24 h for interior fit-out and finishes - Test Methodology



# Duropal HPL Compact, black core



Compact high pressure laminate in standard quality according to EN 438-4:CGS. With uniform black-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES	Variety of decors and / or textures       Easy care       Antimicrobial       Food harmless         Image: Construct and provide the second se		
Product standard	EN 438-4		
Core material	Compact laminate black core Uniform black through-pigmented solid compact laminate core, impact resistant and mois- ture resistant for applications with high specification demands.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 1,860 x 6 – 15 mm, 2,800 x 2,070 x 6 – 15 mm, 4,100 x 1,300 x 6 – 15 mm, 5,600 x 2,070 x 6 – 13 mm		
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceil- ings)		
Formaldehyde emission class	E1		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)		
Note	2,800 x 1,860/2,070; 5,600 x 2,070 – FSC-certification or PEFC-certification available on re- quest. 4,100 x 1,300 – With PEFC-certification.		

### FORMAT IN MM

Length	Width	Thickness
2,800	1,860   2,070	4   5   6   8   10   12   13   15
4,100	1,300	4   5   6   8   10   12   13   15
5,600	2,070	4   5   6   8   10   12   13

Melamine impregnated decorative paper





Melamine impregnated decorative paper



# Duropal HPL Compact Pyroex, black core

Furniture and interior fitting esign, for damp and wet areas an installation elements, particularly opts.
installation elements, particularly opts.
Low swelling / moisture resistant
EN 438-4
Flame retardant comp Uniform black throug with high requiremen
Flame retardant grad C-s2,d0 (EN 13501-1): 2 B-s1,d0 (EN 13501-1): 2
EN 438-7:2005 Compact laminate int ings)
E1
Surface with antimicr JIS Z 2801 / ISO 22196
Min. 1,350 kg/m³ (EN 1
FSC certification or Pl
<b>hickness</b>
1 5 6 8 10 12 13 15 5 6 8 10 12 13
Melamine impregnated decorative paper
1

Melamine impregnated decorative paper

ssure laminate in flame retardant quality according to EN niform black-coloured core and decorative melamine resn sides.

d wherever outstanding durability of the material is demanded, e.g. as when low material cross-sections or open edge solutions are re- $\overrightarrow{boldsole}$ Easy care $\overrightarrow{boldsole}$ Antimicrobial $\overrightarrow{boldsole}$ Food harmless $\overrightarrow{boldsole}$ Flame retardant $\overrightarrow{boldsole}$ High impact resistance act laminate black core h-pigmented solid compact laminate core, suitable for applications ts for the surface spread of flame. $\overrightarrow{boldsole}$ 800 x 2,070 x 4 – 6 mm, 5,600 x 2,070 x 4 – 6 mm 800 x 2,070 x 8 – 15 mm, 5,600 x 2,070 x 8 – 13 mm ended for internal wall and ceiling finishes (including suspended ceil- obial effect in 24 h for interior fit-out and finishes – Test Methodology $\overrightarrow{boldsole}$ 1183-1) FC certification available on request.	Fire protection
Flame retardant Flame retardant Flame retardant Flame retardant Flame retardant Flame retardant High impact resistance High impact resistance High impact resistance High impact resistance High impact resistance Flame retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant Retardant High impact resistance High impact resistance Retardant Retardant Retardant Retardant Retard	
n-pigmented solid compact laminate core, suitable for applications ts for the surface spread of flame. ,800 x 2,070 x 4 – 6 mm, 5,600 x 2,070 x 4 – 6 mm 800 x 2,070 x 8 – 15 mm, 5,600 x 2,070 x 8 – 13 mm ended for internal wall and ceiling finishes (including suspended ceil- obial effect in 24 h for interior fit-out and finishes – Test Methodology 50 1183-1)	Flame retardant
800 x 2,070 x 8 – 15 mm, 5,600 x 2,070 x 8 – 13 mm ended for internal wall and ceiling finishes (including suspended ceil- obial effect in 24 h for interior fit-out and finishes – Test Methodology 50 1183-1)	n-pigmented solid compact laminate core, suitable for applications
obial effect in 24 h for interior fit-out and finishes – Test Methodology 50 1183-1)	
50 1183-1)	ended for internal wall and ceiling finishes (including suspended ceil-
·	obial effect in 24 h for interior fit-out and finishes – Test Methodology
FC certification available on request.	50 1183-1)
	FC certification available on request.



# **Duropal Compact XTreme plus**



Compact high pressure laminate in standard quality in accordance with EN 438-4:CGS or EN 438-9:BCS. With uniform black-, grey- or white- coloured core and electron beam cured surface on both sides. Duropal Compact XTreme plus is an attractive supermatt compact material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION

Furniture and interior fitting

For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for heavy-duty, horizontal surfaces, open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES	Easy care       Image: Anti-fingerprint       Image: Anti-fingerprint       Image: Antimicrobial       Image: Food harmless         Image: High scratch resistance       Image: Anti-fingerprint       Image: Antimicrobial       Image: Antimage: Antimage: Antimage: Antimic		
Product standard	In accordance with EN 438-4 In accordance with EN 438-9		
Core material	Compact laminate black / grey / white core Uniform black / grey / white through-pigmented solid compact laminate core, impact resist- ant and moisture resistant for applications with high specification demands.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)		
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceil- ings)		
Formaldehyde emission class	E1		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Density	Min. 1,350 kg/m³, min. 1,400 kg/m³ (EN ISO 1183-1)		
Note	With PEFC-certification.		

### FORMAT IN MM THICKNESS IN MM

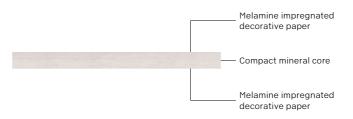
Length	Width		White / grey core	
4,100	1,300	6   8   10   12   13	6   8   10   12	
Al a	Laquered decorative paper with electron- beam hardened curing Laquered decorative paper with electron- beam hardened curing	Impregnated — craft paper, black / grey / white	C	E Contraction of the second se

**DECORATIVE PANELS** COMPACT LAMINATES

# **Duropal flameprotect compact**

	Non-combustible with uniform whit on both sides in a
AREAS OF APPLICATION	Furniture and interior fitting
For universal use in preventive fire protection and high demands are made on the design tions and wall coverings in corridors and st such as high-rise apartment blocks, large of eas, etc. Use in wet areas and outdoors, as w	and ease of care. The area a airways (escape routes) in a ffice buildings, hospitals, ca
PRODUCT FEATURES	Variety of decors and / or textures High impact resistance
PRODUCT FEATURES Product standard	and / or textures
	High impact resistance
Product standard	In accordance with E Mineral compact lami Compact core of prim
Product standard Core material	And / or textures High impact resistance In accordance with E Mineral compact lami Compact core of prim ble for areas subject to Non-combustible
Product standard Core material Reaction to fire	and / or textures High impact resistance In accordance with E Mineral compact lami Compact core of prim ble for areas subject t Non-combustible A2-s1,d0 (EN 13501-1)

FORMAT IN	ИММ	
Length	Width	Thickness
2,800	2,070	4   6   7   8   10   12   13   15



fire protection panel of primarily mineral constituents e-coloured core and decorative melamine resin surface ccordance with EN 438-4.



Fire protection

ame. Particularly useful where non-flammable materials are required f application covers decorative interior fitting as furniture, installatandard buildings, but also for higher demands in special buildings re facilities, schools, day nurseries, hotels, sales rooms and public artress, is not recommended.



438-4

nate arily mineral constituents with outstanding strength properties. Suitao particularly high demands of fire protection.

<sup>3</sup> (EN ISO 1183-1)

ormation for the Duropal flameprotect compact collection at www.



# **Duropal Element Pyroex**



Flame resistant flat bonded element consisting of a particleboard with improved flame resistance, surfaced on both sides with Duropal HPL Pyroex.

Fire protection

AREAS OF APPLICATION

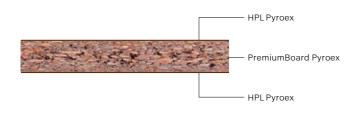
Furniture and interior fitting

Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

PRODUCT FEATURES	Variety of decors and / or textures       Easy care       Antimicrobial       Image: Food harmless         Flame retardant       Flame retardant
Product standard	EN 13894-1
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for inte- rior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6   20.6



**DECORATIVE PANELS** FLAT BONDED ELEMENTS

# **Duropal Element P3**

Contraction of the second	Flat bonded eleme P3 to EN 312 for da
AREAS OF APPLICATION	Furniture and
Ideal for surfaces in furniture production and bathroom furniture, elements in sani es such as in the foodstuffs processing in	tary areas, in shop fitting and in
PRODUCT FEATURES	Variety of decors and / or textures
Product standard	EN 13894-1
Core material	ClassicBoard P3 Melamine resin bonde damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CV
EC scope	EN 438-7:2005 HPL composite panel i ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicro JIS Z 2801 / ISO 22196

### FORMAT IN MM

Width	Thickness	
2,070	17.6   19.6   20.6   39.6	
1,300	17.6   20.6	
2,070	17.6   19.6   20.6   39.6	
	2,070 1,300	2,070         17.6   19.6   20.6   39.6           1,300         17.6   20.6





ent consisting of a moisture-resistant particleboard type
mp areas, surfaced on both sides with Duropal HPL.

ptional sturdiness and moisture resistance is required: For kitchen nterior design construction, in clinics and laboratories plus workplac-



Antimicrobial



Food harmless

d particleboard type P3, suitable for non load-bearing purposes in

VFT acc. to 2003/593/EG)

ntended for internal wall and ceiling finishes (including suspended

bial effect in 24 h for interior fit-out and finishes – Test Methodology

FC certification available on request.



# Duropal Element MDF Pyroex



Flame resistant flat bonded element consisting of a medium-density fibreboard (MDF) with uniform structure to EN 622-1, surfaced on both sides with Duropal HPL Pyroex.

Fire protection

AREAS OF APPLICATION

Furniture and interior fitting

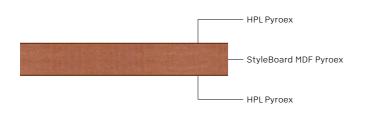
—

Wherever a durable, outstanding surface quality – for profiling and lacquering – is required in conjunction with improved fire protection: For furnishings and installations in sales and recreational facilities, public buildings, special buildings and public areas, also in the trade fair and event sector.

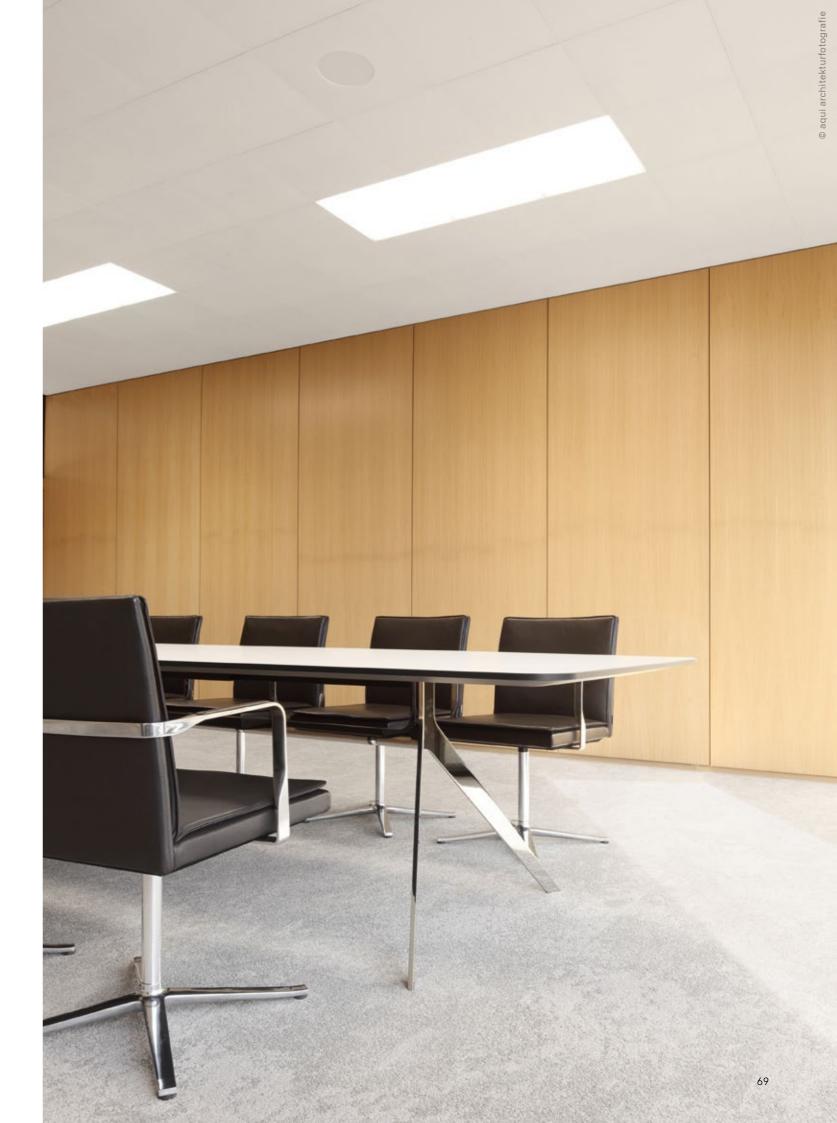
PRODUCT FEATURES	Variety of decors and / or textures       Easy care       Antimicrobial       Image: Construction of the con
Product standard	EN 13894-1
Core material	StyleBoard MDF Pyroex Flame resistant, medium-density fibreboard (MDF) according to EN 622-1, with uniform structure and outstanding surface stability.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

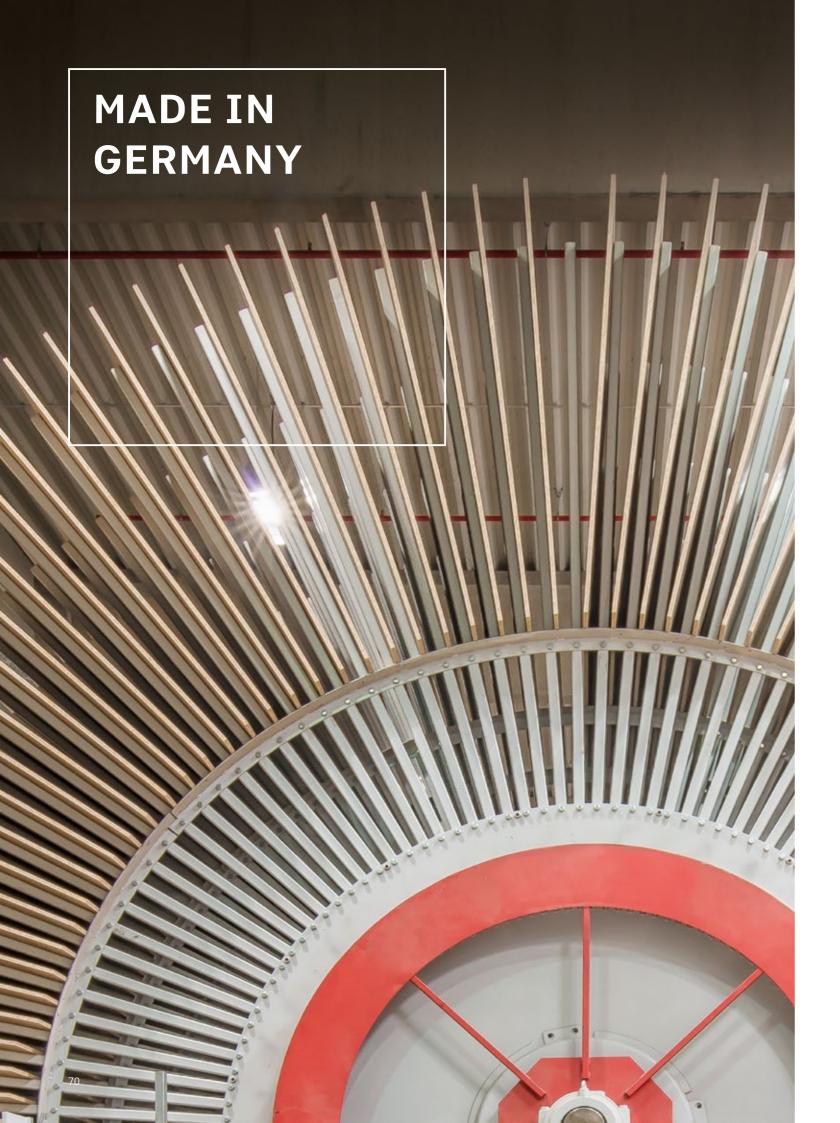
### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6   20.6









# UNCOMPROMISINGLY GOOD: AT PFLEIDERER QUALITY HAS A SYSTEM.

### You can rely on security and transparency

Producing wood-based materials sustainably and in the highest quality is a challenge. As a leading company in the wood industry, Pfleiderer faces up to this challenge at all levels – and with traditional entrepreneurial diligence. With modern production sites, an integrated management system for quality, environment, energy and safety, and a corporate culture that continuously develops these values. Because for us, the compatibility of quality and sustainability is a matter of course!

In concrete terms, this means that we certify our processes throughout the entire value chain – often far beyond what is legally required. We attach great importance to being as transparent as possible for our customers and partners. Our environmental management systems at our locations are certified according to DIN ISO EN 14001 and ISO 50001. Also we belong to the Quality Association for Wood-based Panels and have certifications according to FSC® (License Code: FSC® C011773) and PEFC (License Code: PEFC/04-32-0828). And if you want to know more, just contact us. We will be happy to give you detailed information!

MADE IN GERMANY

# **ALWAYS THERE,** WHENEVER **YOU NEED US**

# **ADVICE**

You are welcome to contact our specialists directly if you have any questions related to our products for the office & education area, or any of our other products. Please send us an email, and we will contact you in person as soon as we can!

sales@pfleiderer.com

# **OTHER USES**

You will find more detailed information about the areas where Pfleiderer's wood-based materials can be used in our sector brochures.



Kitchen



Doors



Hospitality & Catering





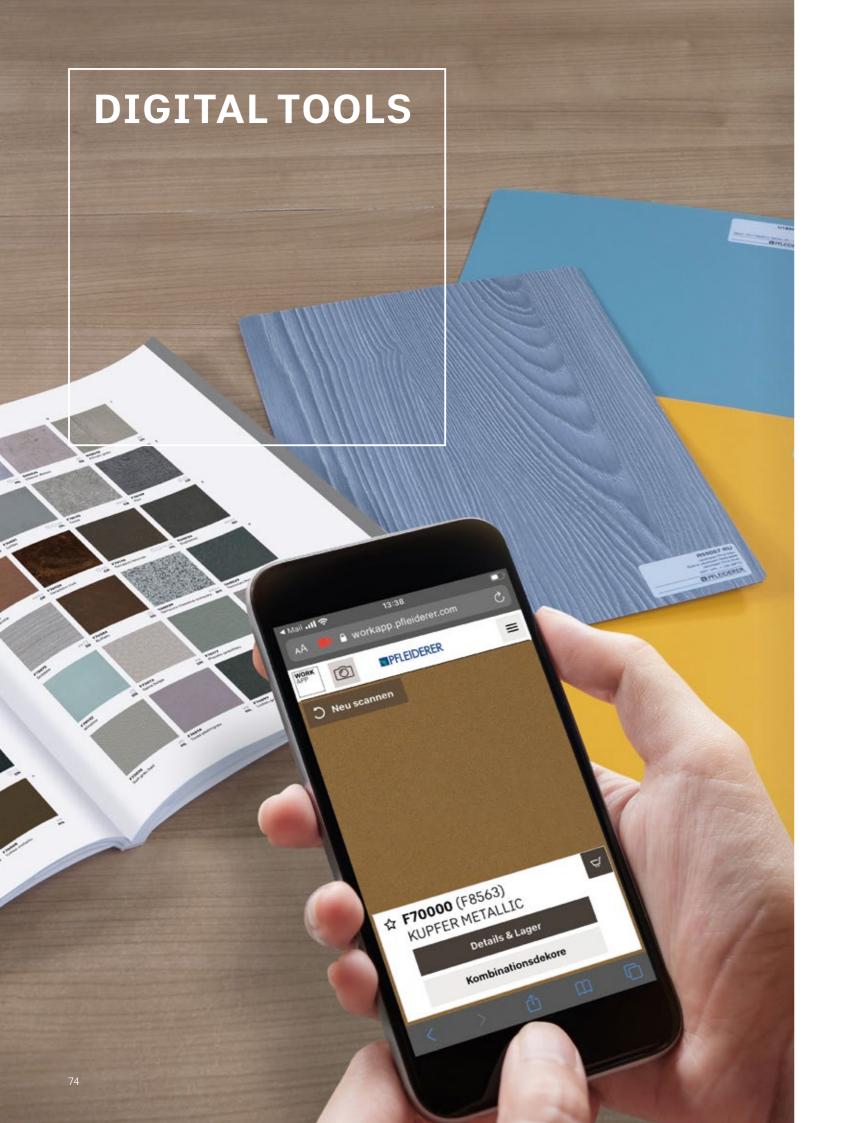
**Timber Construction** 

# Suitable concepts for all areas of use

Each industry sector follows its own rules - also when it comes to the wood-based materials it uses. If they are to represent a genuine added value, their aesthetics, workability and functionality must be just right. Precisely this is the idea of Pfleiderer's areas of use. We present sector-specific coordinated product and material solutions that make it possible for you to overcome your challenges - from interior and exterior to construction uses.

You can simply download the brochures from pfleiderer.com via a QR code, or order them via the sample shop.





# ILLUSTRATIVE AND RESULTS-DRIVEN: DIGITAL SERVICES FROM PFLEIDERER.

The digital world has even opened up new possibilities and advantages when working with woodbased panels. Pfleiderer offers its partners a wide range of tools that make selecting, designing, planning, visualising and realising projects significantly easier. Find out about our digital services – you'll never want to be without them again.

# WorkApp



The quickest way to find the answers to all your decor-related questions: simply open the DecorScanner on your smartphone, scan the decor, view detailed information straight away on your phone, receive combination recommendations and request the matching sample directly from the app, if required. It is compatible with all smartphones and, of course, you can also easily add the app to your home screen.

# **Digital Product Finder**

workapp.pfleiderer.com

### productfinder.pfleiderer.com



Which decorative panel is best suited to which application? Which product has particularmaterial properties or surface characteristics? What is available quickly? Use the digital productfinder to find the perfect material for your application in just a few steps. After all, bringing together creative ideas with construction requirements is what Pfleiderer does best!

# **Solution Guide**



pfleiderer.com/global-en/solutions/furniture-and-interior-fitting/office-education You are only a few clicks away from your perfect laminate solution! Simply select the components, the surface properties and the decor. Finished! We will then offer your the optimum Pfleiderer laminate material for your project. In addition, you can also order samples of your chosen material afterwards via the Solution Guide, and book a personal consultation appointment.

### **Room Designer**

roomdesigner.pfleiderer.com



Combine all the decor collections in 26 different digital room layouts – and show your customers in advance how bespoke design options could look in their home, health or care setting, office, hotel, shop, caravan or yacht. Easy to use, with detailed decor lists and smart filters as well as an interactive compare function. You can print and download the results or save them as favourites.

### **Moodboard Tool**



### moods.pfleiderer.com

Get the first glimpse of your desired decor before you order! Just upload your own image to our Moodboard Tool. The tool extracts the colours from your motif and suggests suitable decors from our portfolio. You can then save your created Moodboard in your account or send it via e-mail in order to discuss the selection further.

### **3D-Viewer**



### 3d-viewer.pfleiderer.com

In order to properly evaluate a surface texture, you have to be able to see it from different angles. That's why we provide the 3D VIEWER for surface textures! It enables you to get a realistic 360-degree view of our surface textures from all sides and in different lighting conditions. A useful tool for everyone who appreciates quick and illustrative support when evaluating and deciding on different textures!



# **Individual Konfigurator**

individual.pfleiderer.com The idea behind Pfleiderer's individual design concept is to enable almost unlimited creative freedom starting from a lot size of one. It allows you to use your own motifs without compromising on the quality of the surface or core materials. You can use the Individual Product Finder to configure your unique product easily online, from selecting the core material to uploading your motif and enquiring about production.

### **BIM Data and Specifications**



### bim.pfleiderer.com

Access the BIM product data from Heinze directly via our website - including all of the datasets for the entire Pfleiderer range. You can access all the relevant product information and downloads in one place. From the BIM data itself to additional product information, decor and texture samples as well as declarations of origin and conformity. On our tendering support page, you can also find text blocks for the different products.

### **Declarations of performance**



pfleiderer.com/global-en/service/downloads/declarations-of-performance In this area, you'll find a digital version of all relevant declarations of performance.



### **Eco Products Insights**

pfleiderer.com/global-en/#greentool 100 % transparent sustainability: all information on certificates, emission classes and recycled wood content is available at a glance.



You'll also find everything you need to know about the digital tools at **pfleiderer.com** 







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You can find our general terms and conditions on our webpage: www.pfleiderer.com

### Pfleiderer uses wood from Certified Sustainable Forest Management.



### MADE IN GERMANY

### Good to know: the Pfleiderer quality promise.

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit **quality.pfleiderer.com**.

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