

DOOR RANGE

2021-2024

MAKE
YOUR
VISIONS
WORK.

MADE IN GERMANY

DUROPAL

thermopal

 PFLIEDERER

MAKE YOUR VISIONS WORK.

Decor used:
U18074 Atlantic

WOOD-BASED PANELS THAT OPEN UP NEW PERSPECTIVES.

From design to completed project, every step counts. After all, designs are only really appealing if they can also be realised. By choosing Pfleiderer, you're off to the right start. Aesthetic, functional and by design. In the 2021–2024 brochure, we introduce you to our extensive product range designed to make you more successful. Stylish, expressive and modern decors, innovative surface textures and core panels all come together perfectly to meet your technical, cost and user requirements. From high quality individual items to sector spanning concepts – you can turn your vision into reality with practical, high quality solutions from Pfleiderer.



Make work easier – with the Pfleiderer WorkApp! Simply scan decors with your smartphone, receive combination recommendations and request samples. Learn more at workapp.pfleiderer.com.



Our tip:
scan the QR code
and get started
straight away.

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DOOR RANGE



A VERSATILE SELECTION FOR PERFECTLY DESIGNED SOLUTIONS FROM ONE SOURCE.

Doors are an element of all interior planning. Pfleiderer's door range ensures that they meet all functional and aesthetic requirements: uncompromisingly good quality, processing-optimised materials that can be realised in the same finish.



You can also find more information about our door range at [pfleiderer.com](https://www.pfleiderer.com).

MADE IN GERMANY

SUSTAINABILITY

UNCOMPROMISINGLY GOOD: AT PFLEIDERER QUALITY HAS A SYSTEM

You can rely on security and transparency.

Producing wood-based materials sustainably and in the highest quality is a challenge. As a leading company in the wood industry, Pflöiderer faces up to this challenge at all levels – and with traditional entrepreneurial diligence. With modern production sites, an integrated management system for quality, environment, energy and safety, and a corporate culture that continuously develops these values. Because for us, the compatibility of quality and sustainability is a matter of course!

In concrete terms, this means that we certify our processes throughout the entire value chain – often far beyond what is legally required. We attach great importance to being as transparent as possible for our customers and partners. Our environmental management systems at our locations are certified according to DIN ISO EN 14001 and ISO 50001. Also we belong to the Quality Association for Wood-based Panels and have certifications according to FSC® (License Code: FSC® C011773) and PEFC (License Code: PEFC/04-32-0828). And if you want to know more, just contact us. We will be happy to give you detailed information!

MADE IN GERMANY

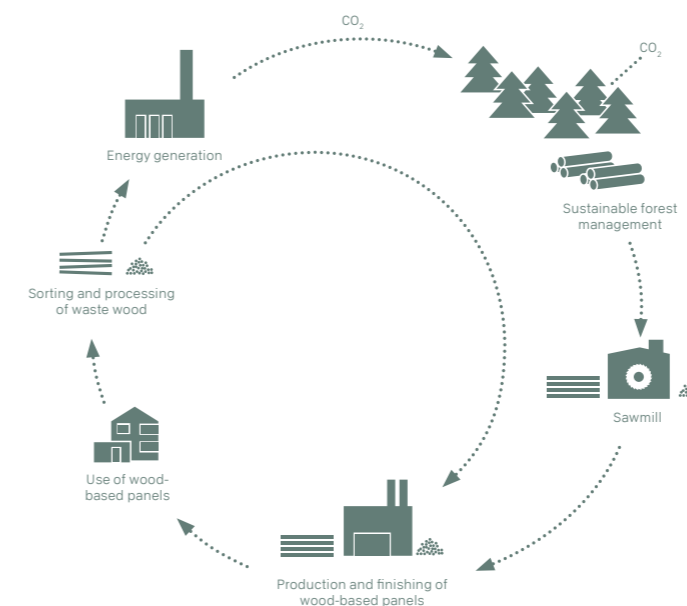
DESIGNED FOR A FUTURE WORTH LIVING: SUSTAINABILITY AT PFLEIDERER

Responsibility for tomorrow starts today.

Those who rely on wood as a raw material rightly expect an environmentally conscious "green" material. We at Pflöiderer want to do full justice to this and have therefore been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as careful use of natural resources are permanent pillars of our corporate philosophy. Consistent recycling management and wood recycling ensure that no trees are felled for our products. Through regular independent evaluation of our procurement and production processes, we are able to ensure that we are able to offer our customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.

A healthy full range of products.

Pflöiderer focuses on low-emission materials, e.g. F**** glued panels for interior design or LivingBoard with formaldehyde-free gluing. Many of our board materials have been awarded the Blue Angel for a healthy indoor climate for many years. At the beginning of 2020, we succeeded in obtaining this award – in addition to raw boards and directly coated products – also for large parts of the HPL range. This means that you can also fall back on a consistently sustainable full product range for demanding projects – and fulfil customer wishes without compromising on ecology and sustainability.



Through multi-stage wood utilisation (so-called cascade utilisation), wood recycling, and the use of forestry wood and industrial waste wood for high quality materials with a long service life, Pflöiderer conserves valuable resources and actively contributes to reducing carbon emissions, air, water and soil pollution and energy consumption. We control the wood mix individually, depending on the product, to achieve a perfect balance between quality requirements and resource conservation.



www.blauer-engel.de/uz76

HYGIENE

HEALTH PROTECTION AS STANDARD!

Antimicrobial and antiviral surface finish for Pfleiderer wood-based panels.

For busy public spaces and special hygienic requirements, simply rely on materials that actively contribute to health protection. In this way, you reduce the risk for people to become infected with pathogens via surfaces.

PFLEIDERER HYGIENE PRODUCTS

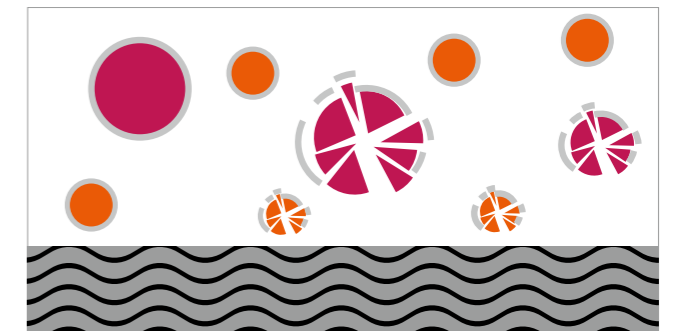
Standard surfaces

(e. g. Duropal HPL/DecoBoard):

- 24 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)

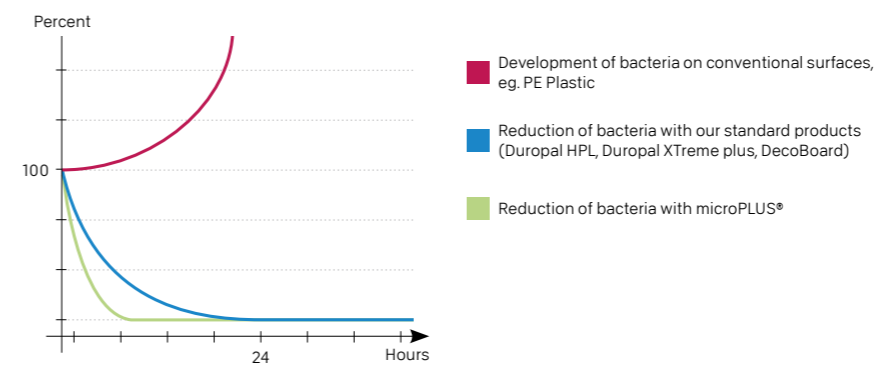
microPLUS® surfaces:

- 7 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)
- 24 h antiviral effect on enveloped viruses (according to ISO 21702:2019), including HIV, SARS-Coronavirus 1 and 2 and West Nile Virus

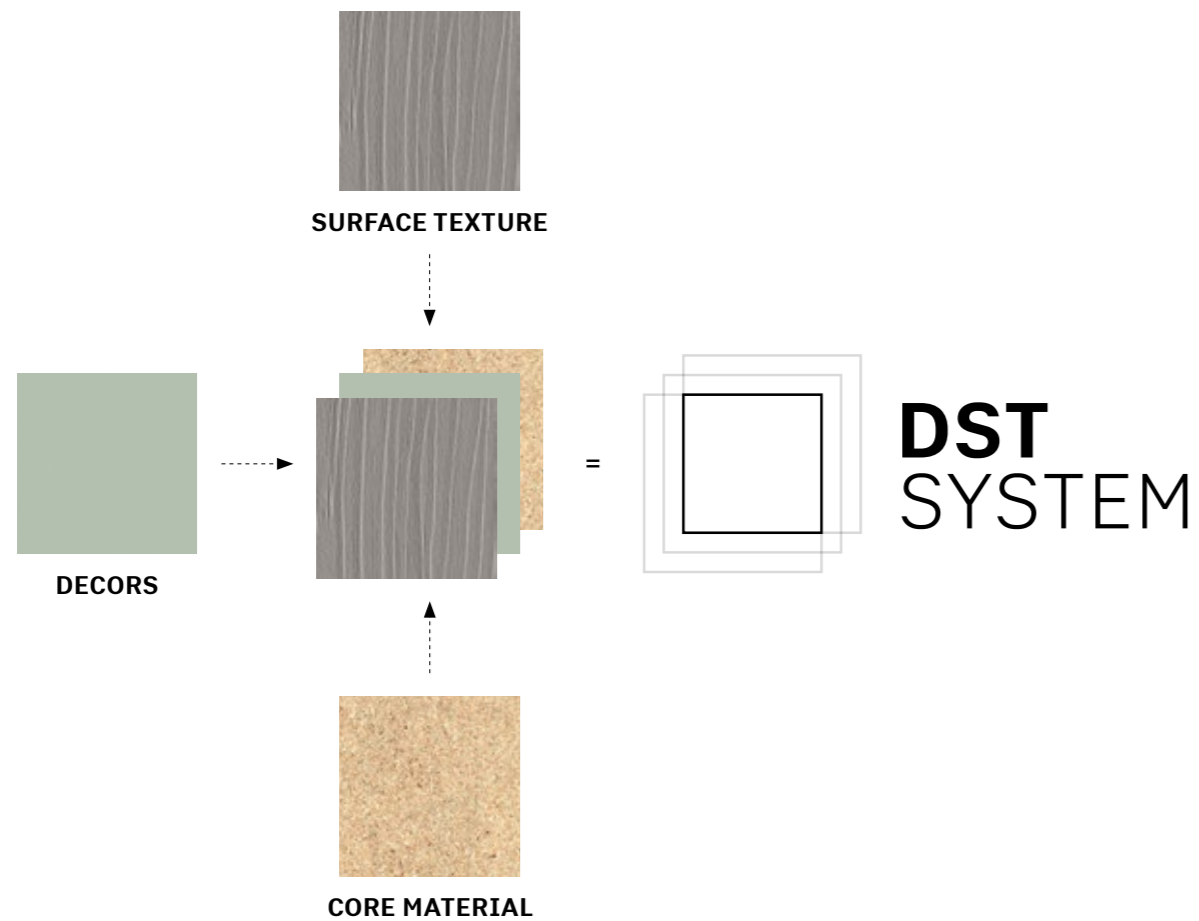


● Bacteria
■ Standard surfaces

● Enveloped viruses
≡ microPLUS® surfaces



For the microPLUS® surface, the complete Design Collection for HPL products and the Express Collection for DecoBoard is available. Details at [pfleiderer.com](https://www.pfleiderer.com)



DESIGN AND FUNCTION IN HARMONY

Flexible choice of materials for individual solutions.

Whether you want to use a certain colour across a range of items, have to fulfil specific fire prevention regulations or need a surface that is easy to clean, the DST system from Pfleiderer can help you to realise coherent and functional designs: it offers numerous, technically tested and visually checked combination options of decors, surface textures and core panels for you to choose from. In addition, all the decors from the design collection are available both as HPL and DecoBoard. Find exactly what you need to realise your vision. We are also happy to provide you with individual advice on request!



Core materials for coating, which are available with the decors of the design collection such as the fire retardant Pyroex, moisture resistant P3, MDF or others can be found in the Decorative Products section under productfinder.pfleiderer.com.

MAKE
YOUR
VISIONS
WORK.

REFERENCES



© Distler Architekten + Ingenieure



© Distler Architekten + Ingenieure



© formann² puschmann architekten zt-gmbh



© Oliver Hehl www.hehl-foto.de






© Dietmar Strauß

DECORS

CHROMATIC PLAIN SHADES OVER THE RAINBOW

Legend:

-  matching decor variant in EXPRESS collection (HPL and DecoBoard from stock)
-  FunXTional Products stock programme (PrimeBoard, Duropal XTreme or Duropal XTreme plus)
-  SolidColor stock programme

NEUTRAL PLAIN SHADES STORMY WEATHER

FUNXTIONAL PRODUCTS

A	B	C	D	E	F	
						1
U11509 Magnolia	U11506 Ivory White	U17035 Lotus	U17501 Rose	U18003 Crystal Blue	U18067 Pastel Blue	
						2
U15194 Zinc Yellow	U16010 Orange	U17005 Carmine Red	U17505 Plum	U18002 Water Blue	U18010 Cirrus	
						3
U15246 Mango	U16051 Siena Red	U17008 Ruby Red	U17012 Coco	U18068 Heaven Blue	U18074 Atlantic	
						4
U16003 Sand Beige	U16000 Truffle Grey	U12168 Cashmere	U16002 Congo	U18031 Gull	U18029 Horizon	
						5
U15190 Cuvo	U12211 Lava	U12092 Zonda Grey	U16058 Be rooted!	U18004 Dark Blue	U18006 Skagerrak	

G	H	I	J	K	L	
						1
U18503 Trinity	U19506 Lilie	U11027 Icy White	W10410 Opaque White	U11209 Royal White	U11027 Icy White	
						2
U18502 Bristol	U19500 Carambola	U11026 Crystal White	U11102 Chalk	W10100 Interior White	U11026 Crystal White	
						3
U18576 Ocean	U19515 Taiga	U12188 Light Grey	U12044 Dolphin Grey		U12188 Light Grey	
						4
U18505 Lagoon	U19014 Sage	U12290 Anthracite Grey	U12115 Platinum Grey	U12000 Volcanic Black	U12290 Anthracite Grey	
						5
U18501 Fjord	U19008 Labrador	U12257 Graphite	U12018 Basalt Grey	U12000 Volcanic Black	U12000 Volcanic Black	

DECORS

M	N	O	P	Q	R	
NORDIC WOODS BEYOND THE SEA	 R36025 Brushed Alnus	 R27043 Kiruna Maple	 R27060 Agostino Maple	 R24053 Talinn Beech	 R24054 Lindstrom Beech Light	1
	 R55072 Willow White	 R50094 Nordic Teak	 R55006 Fano Pine white	 R55059 Jacobsen Pine Black		2
NATURAL WOODS SUMMERTIME	 R34027 Sliced Ash Natural	 R34028 Sliced Ash Natural Across	 R20022 Lindberg Cross-cut Oak	 R20021 Lindberg Oak	 R20256 Lorenzo Oak	3
	 R38002 Acacia	 R34026 Zen Ash Light	 R34030 Zen Ash Light Across	 R34029 Zen Ash Natural Across	 R34025 Zen Ash Natural	 R34023 Portland Ash Light
 R27024 Sycamore	 R24030 Scandic Beech Light	TRADITIONAL REDDISH WOODS TEA FOR TWO	 R42006 Havanna Cherry	 R50080 Canadian Cedar		5
GREY AGED WOODS AS TIME GOES BY	 R20286 Italian Oak		 R20351 Flamed Wood	 R20285 Wilton Oak Reed		

Legend:

- matching decor variant in EXPRESS collection (HPL and DecoBoard from stock)
- FunXTional Products stock programme (PrimeBoard, Duropal XTreme or Duropal XTreme plus)
- SolidColor stock programme

S	T	U	V	W		
CLASSIC DARK WOODS PIANOMAN	 R42033 Scandic Cherry Light	 R34022 Ash Firenze Dark	 R20020 Mocha Piemont Oak	 R48042 Lumumba	 R34024 Portland Ash Dark	1
	 R30013 Altamira Walnut Dark	 R30011 Madison Walnut	 R30042 Saleve Walnut	 R30019 Choco Bella Noce	 R30021 Milano Walnut	2
 R34019 Sliced Ash	 R34031 Sliced Ash Across				3	
BLACK AND WHITE WOODS BLACK COFFEE	 R20320 Silver Oak	 R34032 Portland Ash Black	 R20350 Giant Oak	 R20033 Dark Oak		4
	MATERIAL FINISHES CATCH OF THE DAY	 F76141 Alux Black	 F76111 Kito Steel	 F76146 Terrazzo Bronze	 F76113 Metex Silver	 F76112 Inox Grey
 F73075 Solidale		 F76001 Loftec	 F76149 Kex			6

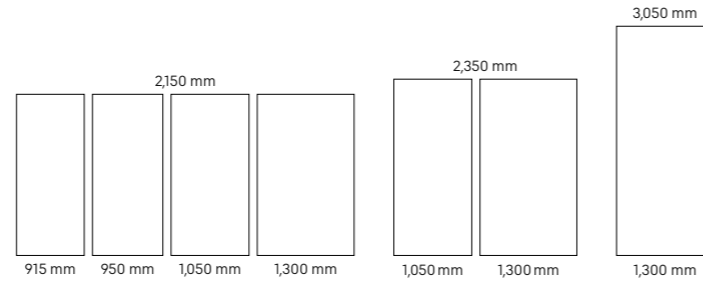
WORK APP
Decor Scanner
workapp.pfleiderer.com

Make work easier – with the Pfleiderer WorkApp! Simply scan decors with your smartphone, receive combination recommendations and request samples.

STOCK COLLECTION OVERVIEW

All door decors are available in the following formats:

Length	Width	Thickness
2,150	915 / 950 / 1,050 / 1,300	0.8
2,350	1,050 / 1,300	0.8
3,050	1,300	0.8

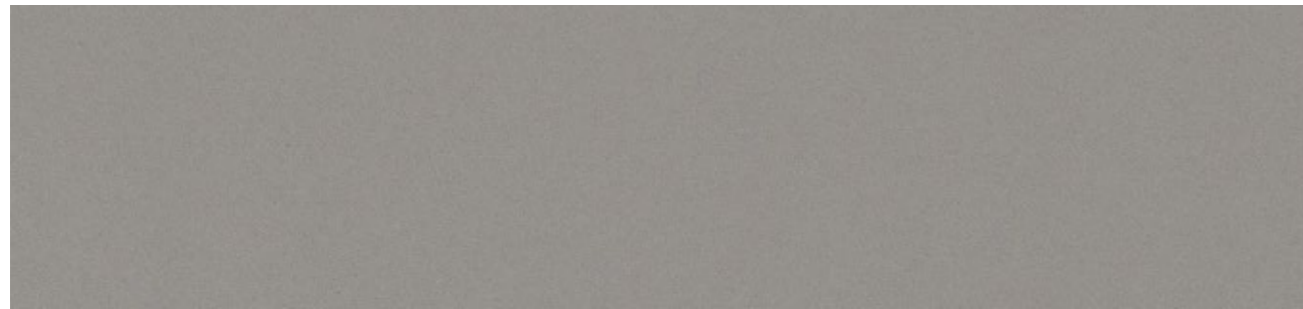


Decor Reference	Stock programme HPL for Doors See table above	Coordinates	Stock programme HPL 2,800 x 2,070 x 0.8 mm and 4,100 x 1,300 x 0.8 mm	EXPRESS Collection Stock programme for HPL in 2,800 x 2,070 and 4,100 x 1,300 x 0.8 mm and DecoBoard in 2,800 x 2,100 mm	FunXTional Products Stock programme Duropal XTreme, Duropal XTreme plus or PrimeBoard XTreme	SolidColor Stock programme Duropal SolidColor XTreme
F73075	Solidale	SD	S6	SD		
F76001	Loftec	ML	T6	ML	ML	
F76111	Kito Steel	SD	T5	SD		
F76112	Inox Grey	SD	W5	SM	SM	
F76113	Metex Silver	ML	V5	SD	SD	
F76141	Alux Black	SM	S5	SM	SM	
F76146	Terrazzo Bronze	ML	U5	ML	ML	•
F76149	Kex	ML	U6	CR	CR	
R20020	Mocha Piemont Oak	RT	U1	RU		
R20021	Lindberg Oak	ML	Q3	NW	NW	
R20022	Lindberg Cross-cut Oak	ML	P3	ML		
R20033	Dark Oak	NY	V4	NW	NW	
R20256	Lorenzo Oak	NY	R3	NW	NW	
R20285	Wilton Oak Reed	NY	P6	NW	NW	
R20286	Italian Oak	NY	N6	NW	NW	
R20320	Silver Oak	NY	S4	NW	NW	
R20350	Giant Oak	ML	U4	ML		
R20351	Flamed Wood	NY	O6	NW	NW	
R24030	Scandic Beech Light	ML	N5			
R24053	Talinn Beech	NY	Q1	ML	ML	
R24054	Lindstrom Beech Light	ML	R1	ML		
R27024	Sycamore	VV	M5	VV	VV	
R27043	Kiruna Maple	ML	O1	ML	ML	
R27060	Agostino Maple	ML	P1			
R30011	Madison Walnut	NY	T2	NW	NW	
R30013	Altamira Walnut Dark	NY	S2	NW	NW	
R30019	Choco Bella Noce	VV	V2	VV		
R30021	Milano Walnut	NY	W2	NW	NW	
R30042	Saleve Walnut	NY	U2			
R34019	Sliced Ash	ML	S3	NW	NW	
R34022	Ash Firenze Dark	SM	T1			
R34023	Portland Ash Light	NY	R4	NW	NW	
R34024	Portland Ash Dark	NY	W1	NW	NW	
R34025	Zen Ash Natural	ML	Q4			
R34026	Zen Ash Light	ML	N4			
R34027	Sliced Ash Natural	ML	N3	NW		
R34028	Sliced Ash Natural Across	ML	O3	ML		
R34029	Zen Ash Natural Across	ML	P4			
R34030	Zen Ash Light Across	ML	O4			
R34031	Sliced Ash Across	ML	T3	ML		
R34032	Portland Ash Black	NY	T4	NW	NW	•
R36025	Brushed Alnus	RT	A1			
R38002	Acacia	RT	M4	RU	RU	
R42006	Havanna Cherry	ML	Q5	ML	ML	
R42033	Scandic Cherry Light	ML	S1			
R48042	Lumumba	SM	V1	NW		•
R50080	Canadian Cedar	ML	R5			
R50094	Nordic Teak	NY	O2	NW	NW	
R55006	Fano Pine White	RT	P2	RU		

Decor Reference	Stock programme HPL for Doors See table left	Coordinates	Stock programme HPL 2,800 x 2,070 x 0.8 mm and 4,100 x 1,300 x 0.8 mm	EXPRESS Collection Stock programme for HPL in 2,800 x 2,070 and 4,100 x 1,300 x 0.8 mm and DecoBoard in 2,800 x 2,100 mm	FunXTional Products Stock programme Duropal XTreme, Duropal XTreme plus or PrimeBoard XTreme	SolidColor Stock programme Duropal SolidColor XTreme		
R55059	Jacobsen Pine Black	RT	Q2	RU				
R55072	Willow White	ML	N2	ML	ML			
U11026	Crystal White	SD, XM	~9016	I2, L2	SD	SD	•	•
U11027	Icy White	SD, XM		I1, L1	4,100 x 1,300 x 0.8: HG, SD 2,800 x 2,070 x 0.8: SD	SD	•	•
U11102	Chalk	SD	9003	J2	SD	SD	•	
U11209	Royal White	SD	~9003	K1	HG, SD	HG, SD		
U11506	Ivory White	SD		B1	SD	SD		
U11509	Magnolia	SD	~1013	A1	SD	SD		
U12000	Volcanic Black	SD, VV, XM	9005	K4, K5, L5	HG, SD	HG, SD	•	•
U12018	Basalt Grey	SD	~7011, ~7012	J5	SD	SD		
U12044	Dolphin Grey	SD		J3	SD	SD	•	
U12092	Zonda Grey	SD		C5	SD	SD		
U12115	Platinum Grey	SD		J4	SD	SD	•	
U12168	Cashmere	SD		C4	SD	SD	•	
U12188	Light Grey	SD, XM	7035	I3, L3	SD	SD	•	•
U12211	Lava	SD		B5	SD	SD		
U12257	Graphite	SD	~7022	I5	SD	SD		
U12290	Anthracite Grey	SD, XM		I4, L4	SD	SD	•	•
U15190	Cuvo	SD	~7032	A5	SD	SD		
U15194	Zinc Yellow	SD	1018	A2	SD	SD		
U15246	Mango	SD	~1017	A3	SD	SD		
U16000	Truffle Grey	SD		B4	SD	SD		
U16002	Congo	SD		D4	SD	SD		
U16003	Sand Beige	SD		A4	SD	SD		
U16010	Orange	SD	2011	B2	SD	SD		
U16051	Siena Red	SD	~2001	B3	SD	SD		
U16058	Be rooted!	SD	~8019	D5	SD	SD	•	
U17005	Carmine Red	SD	3000	C2	SD	SD		
U17008	Ruby Red	SD	3003	C3	SD	SD		
U17012	Coco	SD		D3	SD	SD		
U17035	Lotus	SD		C1	SD	SD		
U17501	Rose	SD		D1	SD	SD		
U17505	Plum	SD		D2	SD	SD		
U18002	Water Blue	SD		E2	SD	SD		
U18003	Crystal Blue	SD		E1	SD	SD		
U18004	Dark Blue	SD	~5011	E5	SD	SD		
U18006	Skaggerak	SD	~5020	F5	SD	SD		
U18010	Cirrus	SD		F2	SD	SD		
U18029	Horizon	SD		F4	SD	SD	•	
U18031	Gull	SD		E4	SD	SD		
U18067	Pastel Blue	SD		F1	SD	SD		
U18068	Heaven Blue	SD		E3	SD	SD		
U18074	Atlantic	SD		F3	SD	SD		
U18501	Fjord	SD		G5	SD	SD		
U18502	Bristol	SD		G2	SD	SD		
U18503	Trinity	SD		G1	SD	SD		
U18505	Lagoon	SD		G4	SD	SD	•	
U18576	Ocean	SD	~5020	G3	SD	SD		
U19008	Labrador	SD	~6028	H5	SD	SD		
U19014	Sage	SD		H4	SD	SD		
U19500	Carambola	SD		H2	SD	SD		
U19506	Lily	SD		H1	SD	SD		
U19515	Taiga	SD		H3	SD	SD		
W10100	Interior White	SD	~9003	K2	SD	SD		
W10410	Opaque White	SD	~9010/9016	J1	SD	SD		

SURFACE TEXTURES

- 7 selected structures
- Contemporary matt finish
- Timeless pearl and fine crafted structures
- Natural wood structures



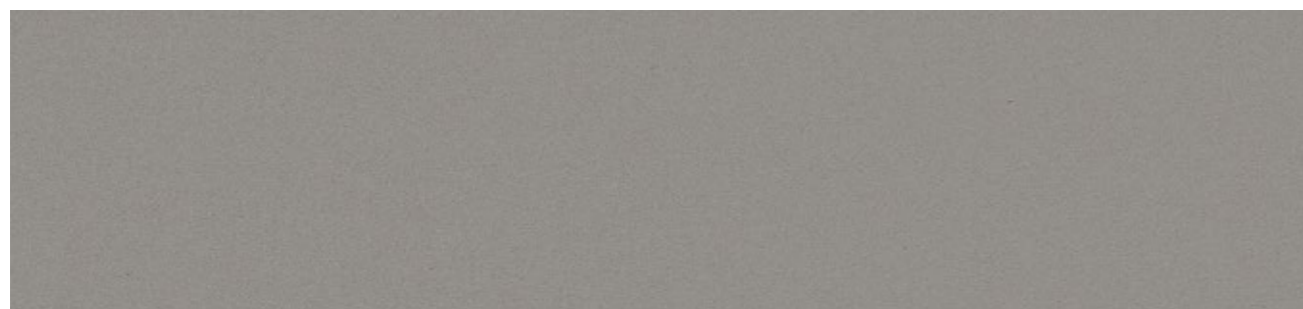
ML Matt Lacquer

HPL DB



MS Enhanced Semi Matt HPL

SM Semi matt HPL DB



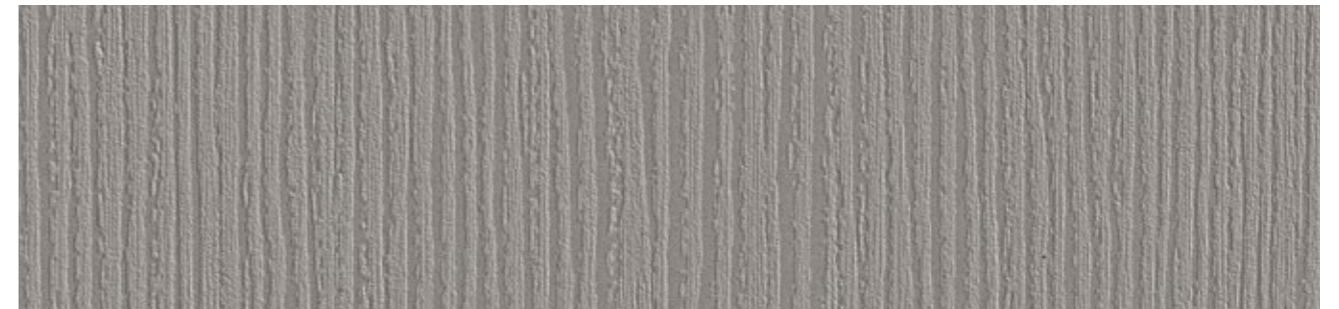
XM XTreme Matt

HPL



NY Natural Wood HPL

NW Natural Wood HPL DB



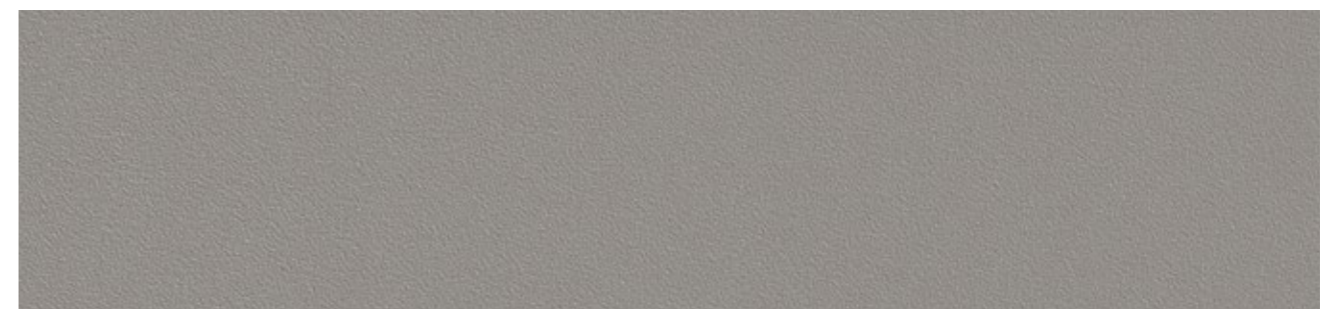
RT Rustic Wood HPL

RU Rustic Wood HPL DB



SD Sandpearl

HPL DB



VV Top Velvet

HPL DB

Further information and technical details on our texture worlds and an overview about all available core materials can be found in our Workbook and at [pfleiderer.com](https://www.pfleiderer.com).

PRODUCTS

Decor used:
U18002 Water Blue

Area of use	Type	Thicknesses*	Special properties
Door casing			
Door reveal, rebate and decorative moulding	ClassicBoard P2	8–64 mm	good lamination capability, fine chipboard surface
	PremiumBoard Pyroex	10–38 mm	Classification B-s2,d0 (flame resistant) to DIN EN 13501-1, construction material class B1 – DIN 4102
Door leaf			
Doorframe	PremiumBoard MFP P5	8–32 mm	high loading capacity, high strength values, suitable for use in damp areas
Door middle layer	LightBoard LP1	30–40 mm	Weight saving due to reduced density
	ClassicBoard P2	8–64 mm	problem-free machining
	LivingBoard P5	10–25 mm	very high loading capacity, very high strength values, suitable for use in damp areas
Door skin	StyleBoard HDF dünn	3–8 mm	high strength values, good cuttability
Door facing (overlay) for HPL	HPL	0.6–1.2 mm	high impact resistance, non-sensitive to heat and moisture resistant, easy workability
Decorative mouldings			
Decorative glass mouldings	StyleBoard MDF plus	6–28 mm	good cutting properties, suitable for profile sheathing

* Further thicknesses on request

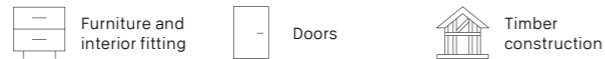
As a core and construction material, it is hard to imagine furniture and interior finishes without chipboard. Its universal usability and good machinability are only two reasons why chipboard has developed into the most important wood-based material in terms of quantity used.

ClassicBoard P2



Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.

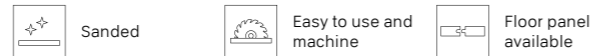
AREAS OF APPLICATION



The panel type with exceptionally uniformed base layer satisfies the highest demands on the surface and is therefore outstandingly suitable for use as core material for impregnated decorative paper, thin foils, delicate veneers and even high-pressure laminates (Duropal HPL).

The ClassicBoard P2 floor panel has a wide variety of applications, e.g. for floating floors or roofing applications. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Product-type	P2
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions.
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)
Formaldehyde emission class	E1 E05
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38 50
2,800	2,070	8 10 12 13 15 16 18 19 22 25 28 30 32 38 40
3,200	2,100	8 10 13 16 18 19 22 25 30
4,100	2,100	16 19
4,110	2,070	10 13 16 19 22 25 28 38
5,310	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38 50
5,600	2,100	8 10 12 13 15 16 18 19 22 25 28 30 38

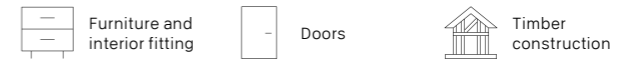


ClassicBoard P3



Melamine resin bonded particleboard, type P3 in accordance with EN 312, suitable for non load-bearing purposes in damp areas.

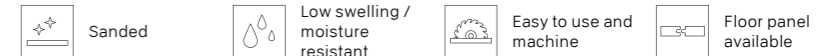
AREAS OF APPLICATION



Thanks to the bonding with melamine-reinforced urea resin, this panel type is resistant to high humidity and exposure to higher humidity for limited periods. This quality is suitable for lamination with films, veneers, melamine resin impregnated decorative paper and high-pressure laminates (Duropal HPL).

The ClassicBoard P3 floor panel has a wide variety of applications, e.g. for floating floors or roofing applications, roof panelings or steps. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Product-type	P3
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)
Formaldehyde emission class	E1 E05
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	10 13 16 19 22 25 28 38
4,110	2,070	19 22



PremiumBoard Pyroex



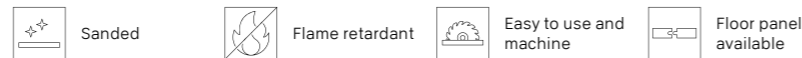
Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.

AREAS OF APPLICATION



This panel type combines all the advantages of particleboard (high strength, above-average durability, easy to process, wide range of decorative lamination possibilities) with additional safety in the event of a fire. Through the addition of flame retardants, the burning rate of the raw particleboards is reduced, thus significantly increasing the fire resistance and delaying the "flash-over point". The primary areas of application are interior fitting of rooms with high fire risk (laboratories, fuel station sales offices, TV studios). The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Reaction to fire	Flame retardant B-s2,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	10 13 16 18 19 22 25 28 38
5,310	2,100	10 13 16 18 19 22 25 28 38



PremiumBoard MFP P5



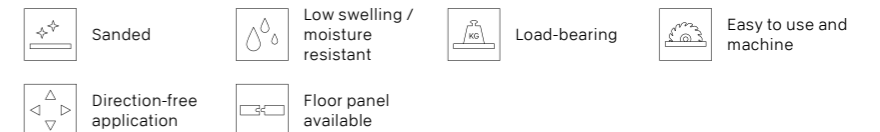
Particleboard MFP, type P5 in accordance with EN 312, suitable for load-bearing purposes in damp areas.

AREAS OF APPLICATION



This multi-functional, moisture-resistant glued wood material is characterised by high bending and transverse loading resistance in longitudinal and transverse direction and high moisture resistance. This is ensured by the randomly distributed wood chips and the high-quality melamine-reinforced urea resins in the glue. It is thus ideally suited to a wide range of constructional applications and for the production of sturdy packagings. The PremiumBoard MFP P5 floor panel is PEFC certified and is outstandingly suited to a wide range of constructional applications. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Product-type	P5
EC scope	EN 13986:2004 +A1:2015 Load-bearing boards for use in humid conditions
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
2,500	1,250	10 12 15 18 22 25
2,800	1,196	12
5,030	1,250	10 12 15 18 22 25
5,030	2,500	10 12 15 18 22 25

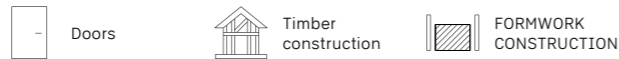


LivingBoard P5



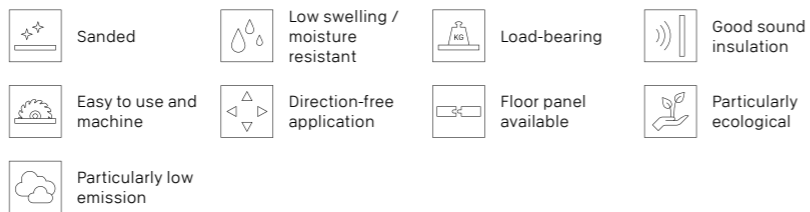
Formaldehyde-free glued particleboard, type P5 in accordance with EN 312, suitable for load-bearing purposes in damp areas.

AREAS OF APPLICATION



Thanks to the (formaldehyde-free) PMDI gluing, this panel type is suitable for all fields of application with stricter emission and high strength demands. This wood material thus satisfies the special demands on healthy living in wood panelling and interior fitting. Thanks to the additional fine surface layer, this wood material can also be used in laminated form for LEED-certified buildings. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Product-type	P5
EC scope	EN 13986:2004 +A1:2015 Load-bearing boards for use in humid conditions
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)
Formaldehyde emission class	E1 E05
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
2,500	1,250	13 16 19 22 25
5,040	2,580	13 16 19 22 25

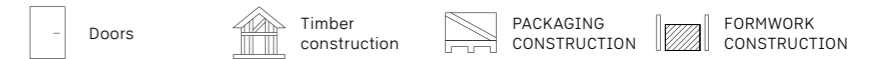


LivingBoard face contiprotect P5



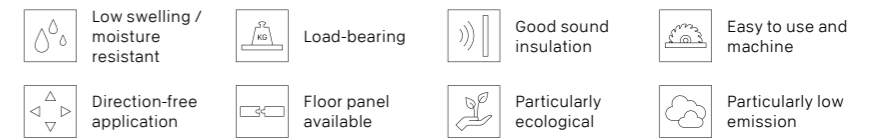
Wood particleboard type P5 in accordance with EN 312, for structural purposes, for use in humid conditions, unfaced and 100 % formaldehyde-free bonding.

AREAS OF APPLICATION



This panel type can be used under tough and inclement conditions. With the unsanded contiprotect surface, it offers even better moisture resistance and swelling values. Thanks to the formaldehyde-free gluing, this wood material satisfies the special demands on healthy living in wood panelling and interior fitting. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Product-type	P5
EC scope	EN 13986:2004 +A1:2015 Load-bearing boards for use in humid conditions
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)
Formaldehyde emission class	E1 E05
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
2,500	1,250	12 15 18 22 25
2,650	1,250	15
2,800	1,250	15
3,000	1,250	15
3,200	1,250	15
5,040	2,580	12 15 18 22 25

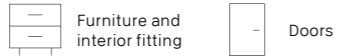


StyleBoard MDF plus



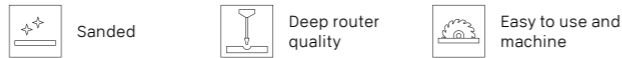
Medium-density fibreboard (MDF) in accordance with EN 622-1, with uniform structure.

AREAS OF APPLICATION



This panel type offers for good profiling ability, optimal density distribution and outstanding surface stability and is optimally suited for high-quality furniture and interior fitting.

PRODUCT FEATURES



Reaction to fire

D-s2,d0 according to EN 13986 dependent on end use
(Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)

Formaldehyde emission class

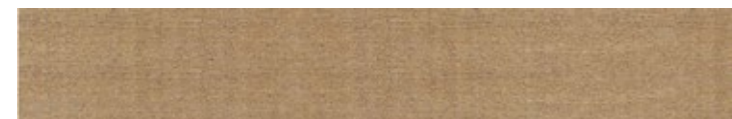
E1 E05
CARB Phase 2 / TSCA Title VI

Note

FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	8 10 12 16 18 19 22 25 28 30 38
4,110	2,100	16 19
5,310	2,100	8 10 12 16 18 19 22 25 28
5,600	2,100	16 18 19 22 25 28 38

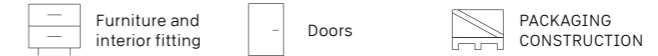


StyleBoard thin HDF



High-density thin fibreboard in accordance with EN 622-1, with uniform structure and good durability.

AREAS OF APPLICATION



This type of board is even more highly compressed (higher density), has a fine, hard surface, high stability and has excellent use and processing properties. The board performs convincingly in many areas, whether trade stand construction, advertising boards, packaging, rear panels of furniture or as a surface layer for doors or lightweight construction boards.

PRODUCT FEATURES



Formaldehyde emission class

E1 E05
CARB Phase 2 / TSCA Title VI

Note

FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
2,850	2,070	3 4 5

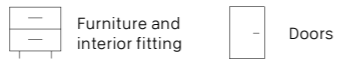


StyleBoard HDF Compact black



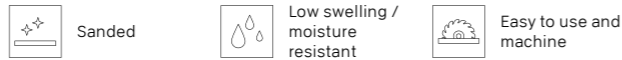
Highly compressed, swell-reduced and black-dyed fibreboard with uniform structure and good stability.

AREAS OF APPLICATION



In case of temporarily high humidity and thus higher loading, such as in bathrooms or kitchens, the completely black through-dyed StyleBoard HDF Compact black is the right choice for furniture making, wall panelling and partition wall elements. The special recipe of this type of board produces very low swelling values and it is therefore optimally suitable for high-quality furniture and interior finishes.

PRODUCT FEATURES



Reaction to fire

D-s2,d0 according to EN 13986 dependent on end use
(Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)

Formaldehyde emission class

E1 E05
CARB Phase 2 / TSCA Title VI

Note

FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	8 12
2,800	2,100	8 12

LightBoard LP1



Weight-reduced, urea resin bonded particleboard as per CEN/TS 16368 LP1.

AREAS OF APPLICATION



This type of board has a reduced density and is suitable for door middle layers and door infill panels.

PRODUCT FEATURES



Formaldehyde emission class

E1 E05

Note

FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	2,480	28
5,600	2,100	33

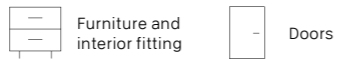


DecoBoard HDF



High-density thin fibreboard with uniform layering, good stability and decorative melamine facing on both faces.

AREAS OF APPLICATION



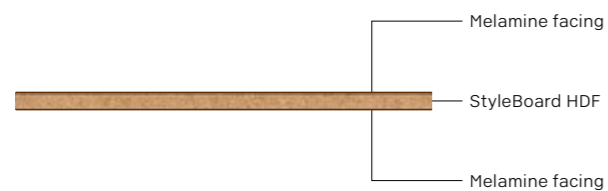
Back panels, drawer bottoms, blinds, partition walls in trade fair construction, shop fitting, interior design, caravan and motor vehicle construction.

PRODUCT FEATURES



Product standard	EN 14322
Core material	StyleBoard HDF 106 High-density, thin fibreboard in accordance with EN 622-1, with uniform structure and good stability.
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM		THICKNESS IN MM
Length	Width	
2,800	2,100	3 5

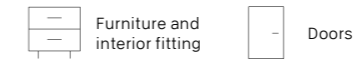


DecoBoard HDF lacquered



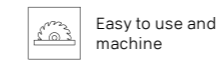
High-density fibreboard with single-sided lacquered surface.

AREAS OF APPLICATION



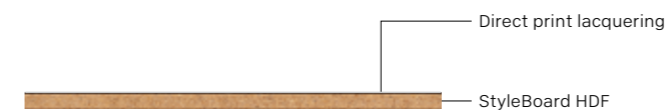
Back panels, drawer bottoms, blinds, partition walls in trade fair construction, shop fitting, interior design, caravan and motor vehicle construction.

PRODUCT FEATURES



Core material	StyleBoard HDF 1316 High-density, thin fibreboard in accordance with EN 622-1, with uniform structure and good stability.
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM		THICKNESS IN MM
Length	Width	
2,850	2,070	3 4 5

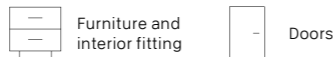


Duropol HPL



Decorative high pressure laminate in postforming quality according to EN 438-3:HGP/VGP, with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION



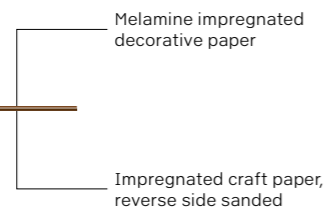
Surface material for high-quality kitchen and office furniture, for walls and doors, furniture and installations in retail and recreational facilities, in the restaurant sector, in administration buildings, day nurseries, schools, sanitary, clinical or laboratory sectors. Particularly where high demands are made on sturdiness, ease of care and hygiene.

PRODUCT FEATURES



Product standard	EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1
Antimicrobial effect	Surface with antimicrobial effect in 24h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM		THICKNESS IN MM
Length	Width	
2,050–5,300	1,300	0.6 0.8 1.2
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	1,050	0.8
2,350	1,300	0.8
2,800	2,070	0.6 0.8 1.2
3,050	1,300	0.8
4,100	1,300	0.6 0.8 1.2
5,300	1,300	0.6 0.8 1.2
5,600	2,070	0.6 0.8 1.2



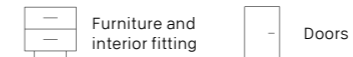
Duropol XTreme



Decorative high pressure laminate in postforming quality based on EN 438-3:HGP/VGP, with robust, electron beam cured surface and sanded reverse. Duropol XTreme is an attractive supermatt surface material with an anti-fingerprint effect, which is one of the few products of its kind that is postformable.



AREAS OF APPLICATION



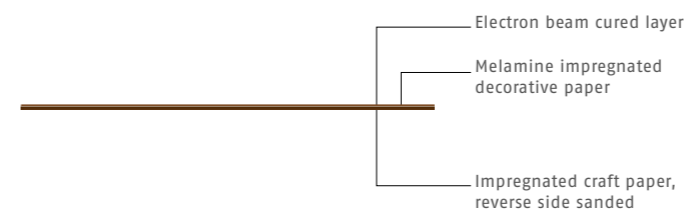
Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropol HPL products. Duropol XTreme may be used vertically as well as horizontally.

PRODUCT FEATURES



Product standard	Produced acc. to EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM		THICKNESS IN MM
Length	Width	
2,050–5,300	1,300	0.6 0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	1,050	0.8
2,350	1,300	0.8
3,050	1,300	0.8
4,100	1,300	0.6 0.8
5,300	1,300	0.6 0.8



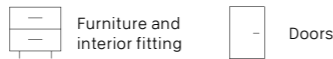
Duropol XTreme plus



Decorative high pressure laminate in standard quality based on EN 438-3:HGS/VGS, with robust, electron beam cured surface and sanded reverse. Duropol XTreme plus is an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.



AREAS OF APPLICATION



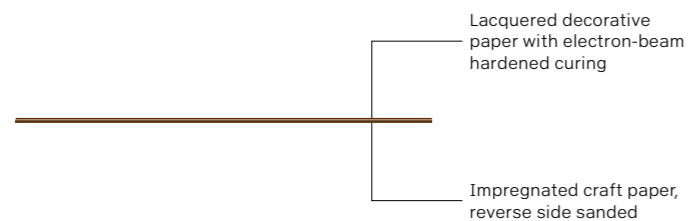
Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropol HPL products. Duropol XTreme plus is suitable for vertical applications as well as for horizontal, heavily-used contact surfaces.

PRODUCT FEATURES



Product standard	Produced acc. to EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1
Antimicrobial effect	Surface with antimicrobial effect in 24h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM		THICKNESS IN MM
Length	Width	
2,050–5,300	1,300	0.8
4,100	1,300	0.8
5,300	1,300	0.8



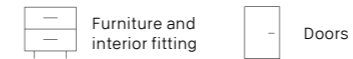
Duropol SolidColor



Decorative high pressure laminate in standard quality according to EN 438-9:BTS, with uniform colour-through core for the highest demands on aesthetics, functionality and durability. The reverse is sanded ready for gluing.

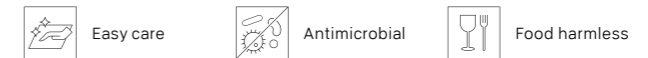


AREAS OF APPLICATION



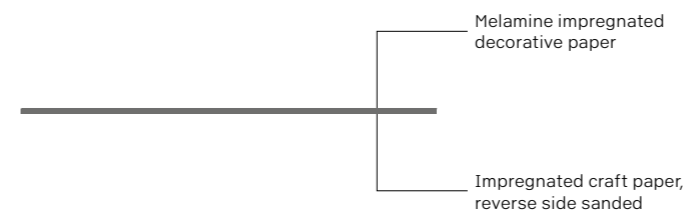
The colour-through core creates the freedom of a monochrome design without visible edges or joints. For high-quality, aesthetically demanding furniture and design elements in the residential and interior design sector, such as for racking and shelving, furniture fronts, door sets and table tops, trade fair systems and sales displays. The material is not suitable for areas subject to large fluctuations in temperature and humidity.

PRODUCT FEATURES



Product standard	EN 438-9
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1
Antimicrobial effect	Surface with antimicrobial effect in 24h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m ³ (EN ISO 1183-1)
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM		THICKNESS IN MM
Length	Width	
2,050–5,300	1,300	0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	1,050	0.8
2,350	1,300	0.8
2,800	2,070	0.8 1.2
4,100	1,300	0.8 1.2

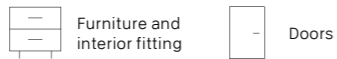


Duopal HPL Individual Motiv



High pressure laminate of standard quality with individual digital printed motifs based on EN 438-3:HGS/VGS. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION



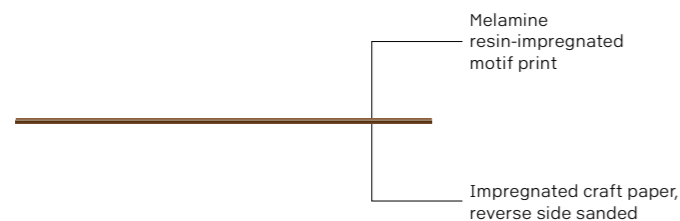
Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics.

PRODUCT FEATURES



Product standard	Produced acc. to EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1
Antimicrobial effect	Surface with antimicrobial effect in 24h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM		THICKNESS IN MM
Length	Width	
2,800	2,070	1.2

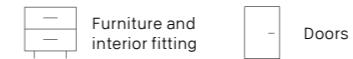


Duopal HPL Individual Inspiration



High pressure laminate of standard quality with digital printed motifs based on EN 438-3:HGS/VGS. The reverse is sanded ready for gluing. Inspiration at the highest level! Our decor selection offers opportunities for project requirements in industrial quantities. It is available in our cylinder print colour spectrum.

AREAS OF APPLICATION



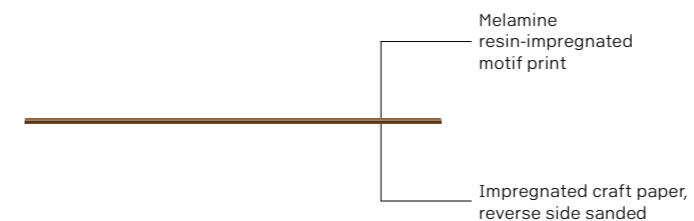
Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics. The material is not suitable for use outdoors.

PRODUCT FEATURES



Product standard	Produced acc. to EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1
Antimicrobial effect	Surface with antimicrobial effect in 24h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)
Note	Please comply with information for the Duopal HPL Individual Inspiration collection at www.pfleiderer.com . FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT IN MM		THICKNESS IN MM
Length	Width	
2,050–5,300	1,300	0.8

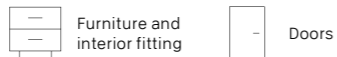


Duropol HPL Individual Dekor



High pressure laminate of standard quality with individual digital printed motifs based on EN 438-3:HGS/VGS. The reverse is sanded ready for gluing. Would you like to take colour ideas from our Inspiration Dekor collection or do you have your own decor proposals? Then Individual Dekor fits your requirements. This applies to requirements in industrial quantities in our cylinder print colour spectrum.

AREAS OF APPLICATION



Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics. The material is not suitable for use outdoors.

PRODUCT FEATURES



Product standard	Produced acc. to EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1
Antimicrobial effect	Surface with antimicrobial effect in 24h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

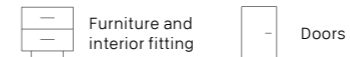
FORMAT IN MM		THICKNESS IN MM
Length	Width	
2,050 – 5,300	1,300	0.8
2,800	2,070	0.8
5,600	2,070	0.8

Duropol Thin Laminate 0.35 (rolled goods)



Decorative thin laminate in postforming quality based on EN 438-3:VGP with melamine resin surface. Duropol thin laminate 0.35 mm is delivered as rolled goods only.

AREAS OF APPLICATION



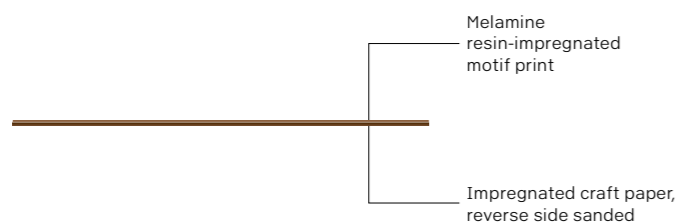
Overlaying and / or sheathing of door elements and door frames, furniture fronts, window sills, mouldings as well as cornice and strip lighting profiles. Duropol Thin laminate 0.35 is recommended solely for vertical use.

PRODUCT FEATURES

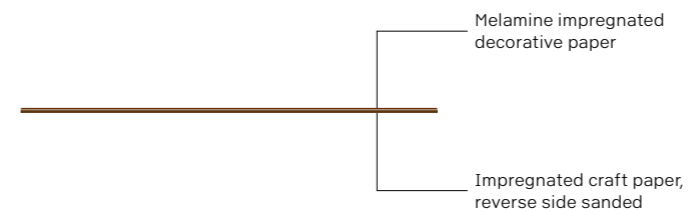


Product standard	Produced acc. to EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1
Antimicrobial effect	Surface with antimicrobial effect in 24h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

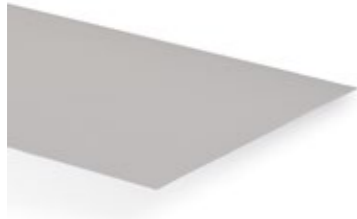
FORMAT		
Length in m	Width in m	HPL Thickness in mm
400	1,300	0.35



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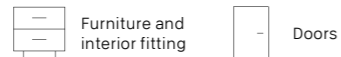


Duopal Thin Laminate 0.35 XTreme (rolled goods)



Decorative thin laminate in postforming quality based on EN 438-3:VGP, with robust, electron beam cured surface and sanded reverse. Duopal thin laminate 0.35 XTreme is an attractive supermatt surface material with an anti-fingerprint effect, which is one of the few products of its kind that is postformable. Thin laminate 0.35 XTreme is delivered as rolled goods only.

AREAS OF APPLICATION



Overlaying and / or sheathing of door elements and door frames, furniture fronts, window sills, mouldings as well as cornice and strip lighting profiles. Duopal Thin laminate 0.35 XTreme is recommended solely for vertical use.

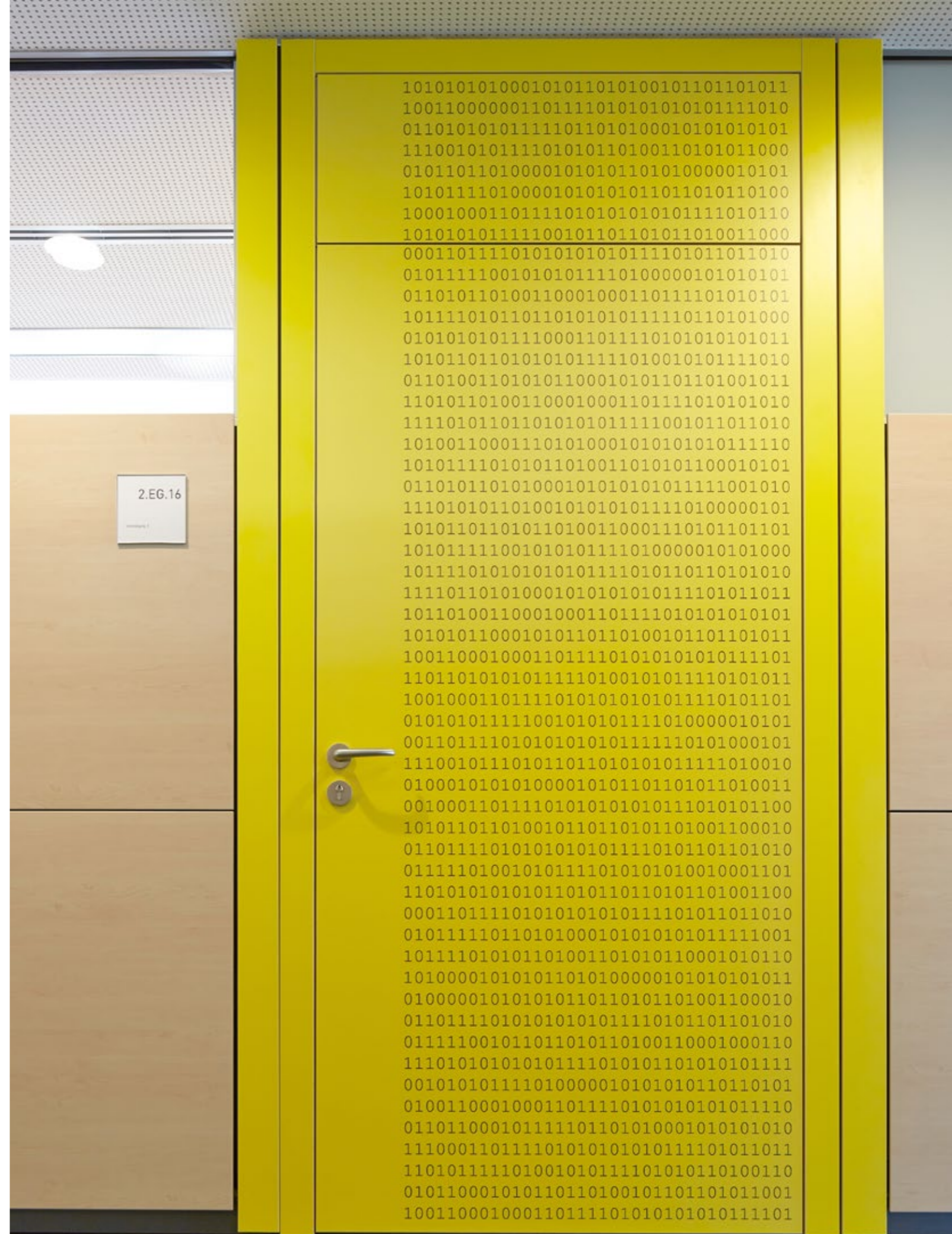
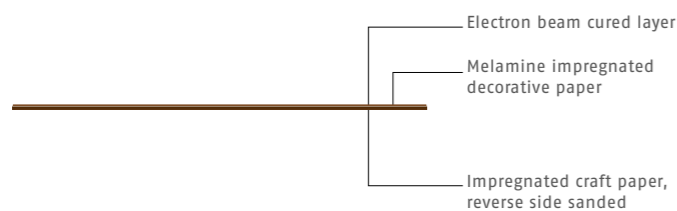
PRODUCT FEATURES



Product standard	Produced acc. to EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)
Note	FSC®-certification (license code: FSC® C011773) or PEFC-certification (license code: PEFC/04-32-0828) – available on request.

FORMAT

Length in m	Width in m	HPL Thickness in mm
400	1,300	0.35



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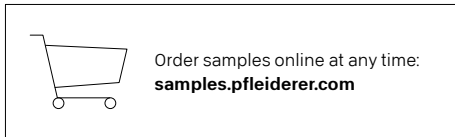
Individual Konfigurator: individual.pfleiderer.com

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Decor Scanner
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- low emissions
- wood from sustainable forestry
- no adverse impact on health in the living environment

Blue Angel for LivingBoard, DecoBoard P2, Duropal HPL, Duropal HPL Compact and Duropal Bonded Elements P2

MADE IN GERMANY

Good to know: the Pfleiderer quality promise.

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit quality.pfleiderer.com.

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