



**LAPEYRE
STAIR**

Systems Catalog

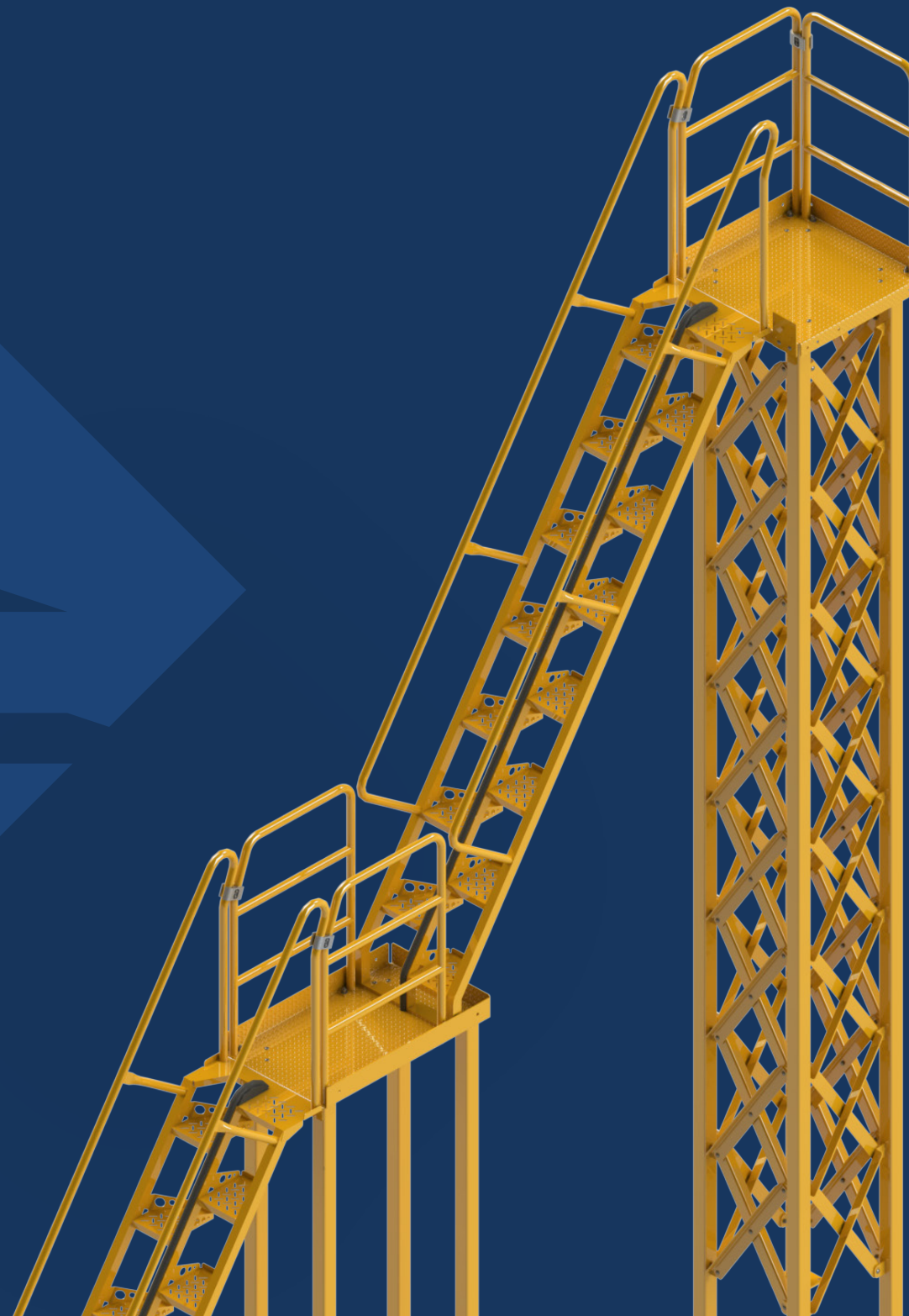


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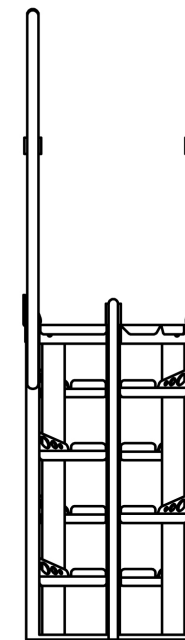
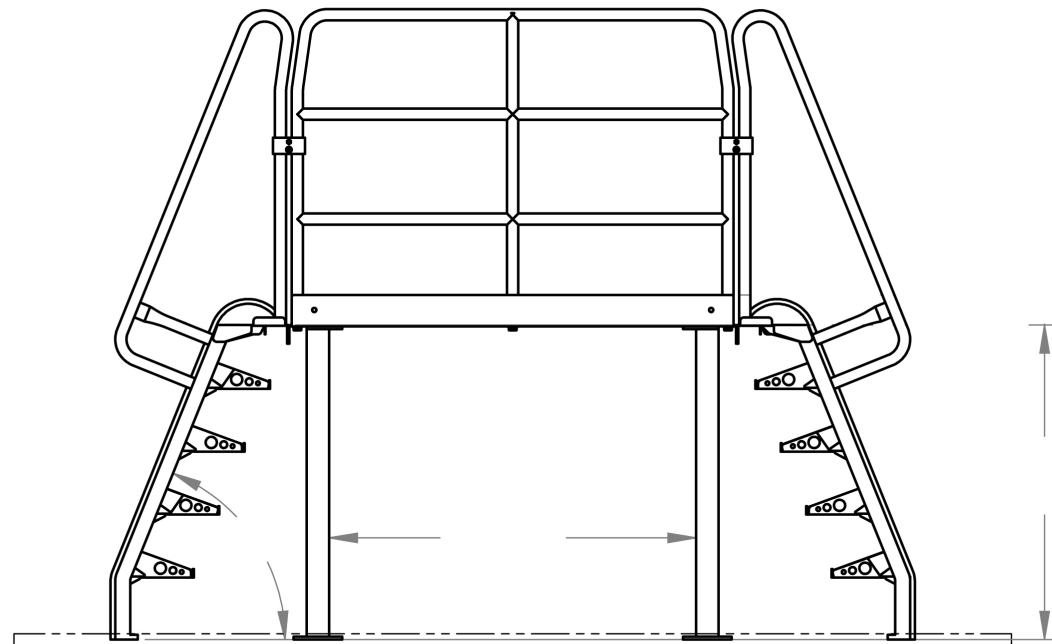
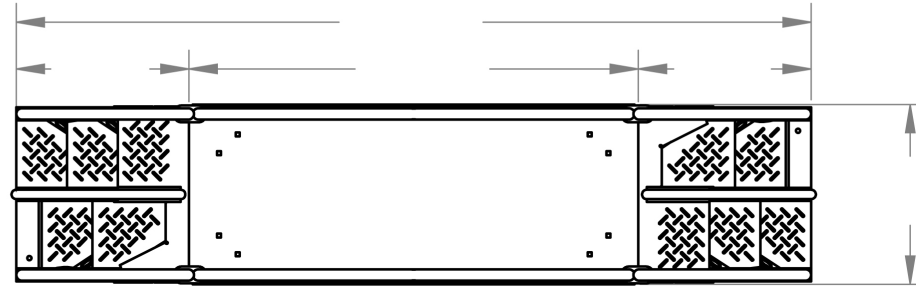
- Standard/OSHA Stair Tower 8.1

SECTION

1

Alternating Tread Stair Crossover Systems

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.XXX ± .005

Lapeyre Stair, Inc.
A SUBSIDIARY OF THE LAITRAM CORP.

5117 Toler Street
Harahan, LA 70123
(800) 535-7631
Fax: (504) 733-4393

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COMPANY:

APPROVAL:

DATE:

Project/ Ref:

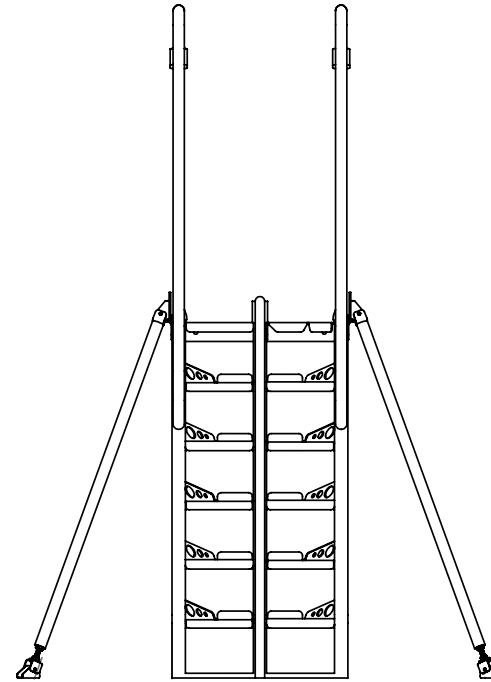
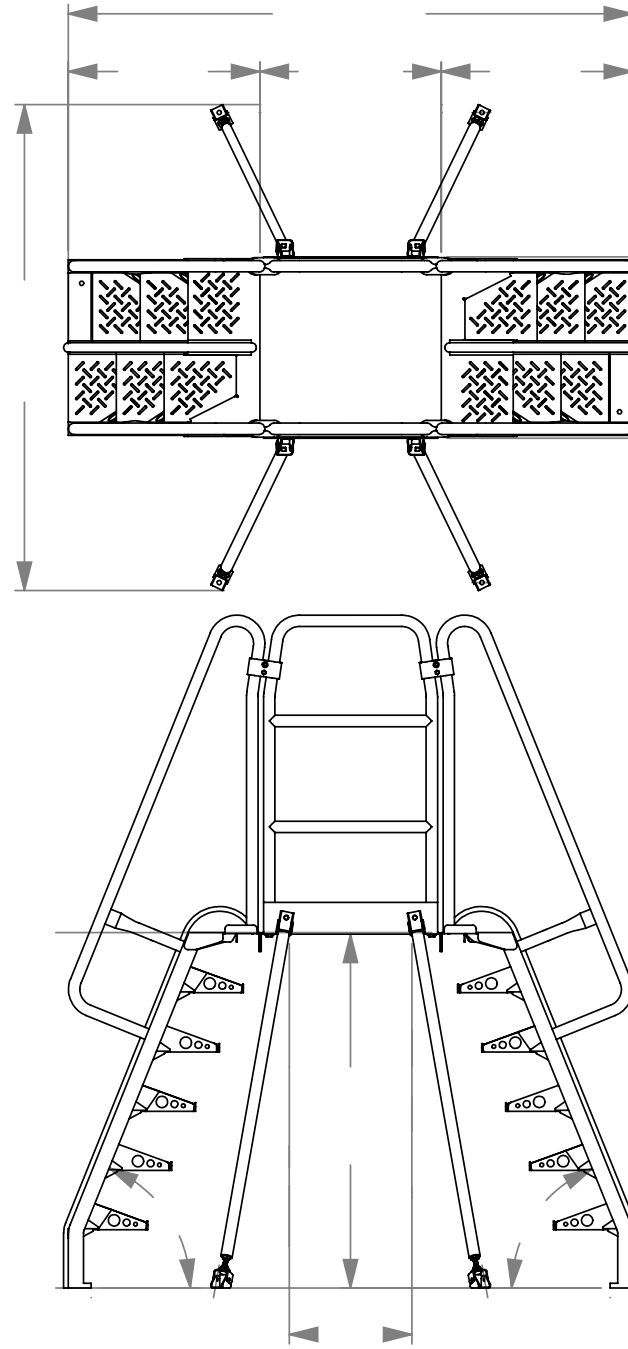
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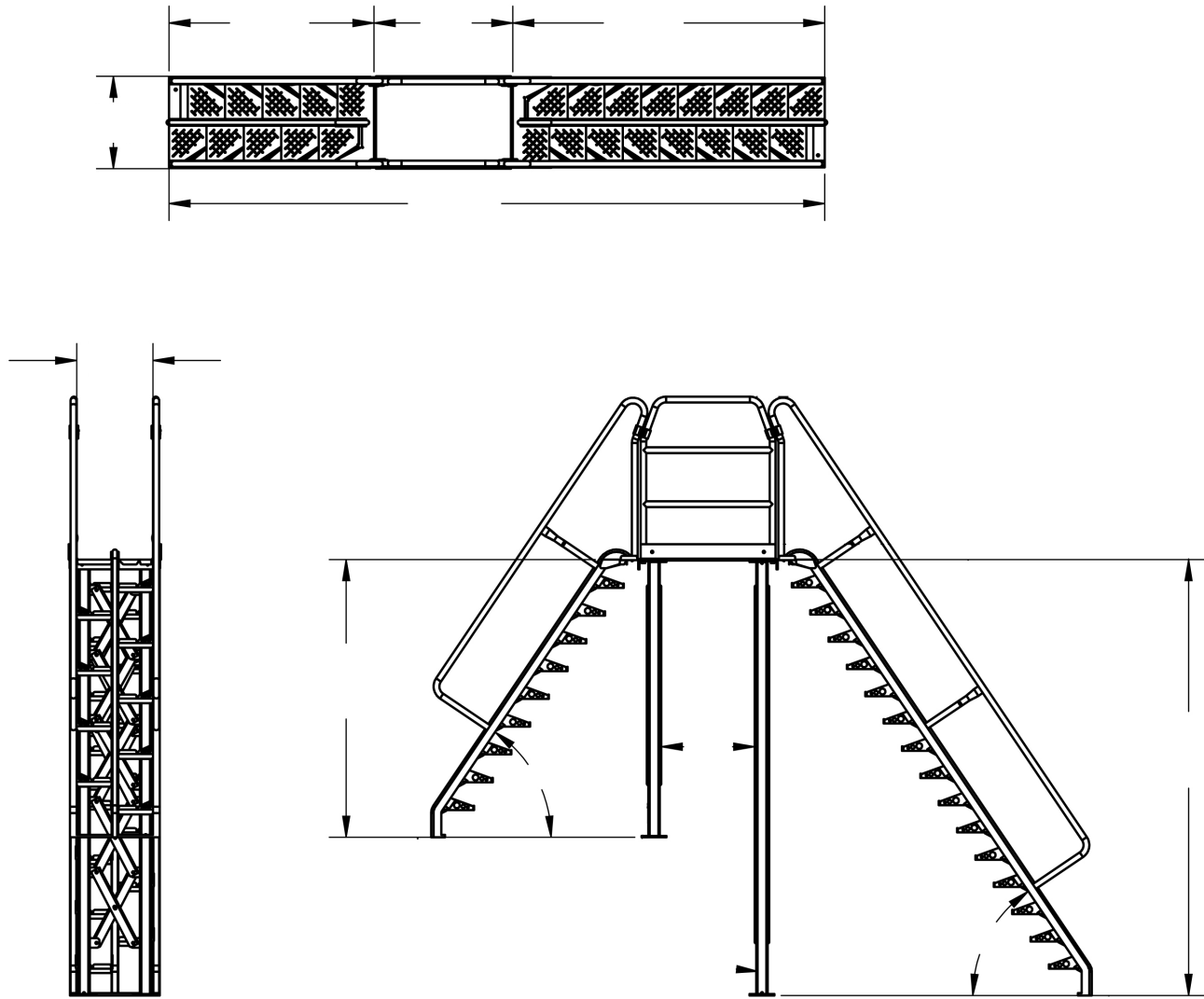
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Unit Anchorage not provided by Lapeyre Stair:
All anchors need to be capable of handling
2400lbs of tension (pull out force) and
500lbs of shear force.

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STAIR**
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HARAHAN, LA 70123
(800) 535-7631
FAX: (504) 733-4393

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PROJECT REFERENCE:

DETAILED DATE:

QUOTE NUMBER:

CHAMP REF. NUMBER:

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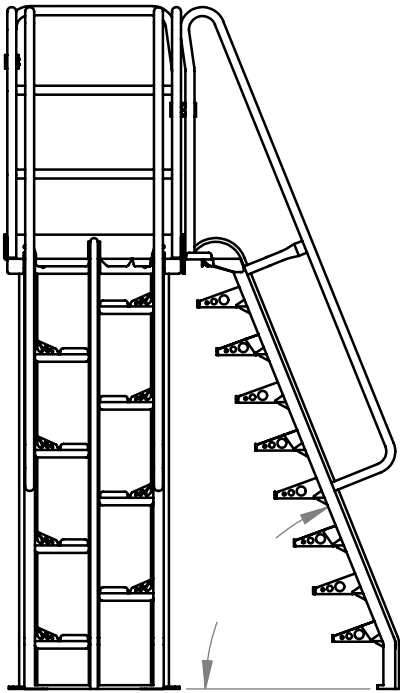
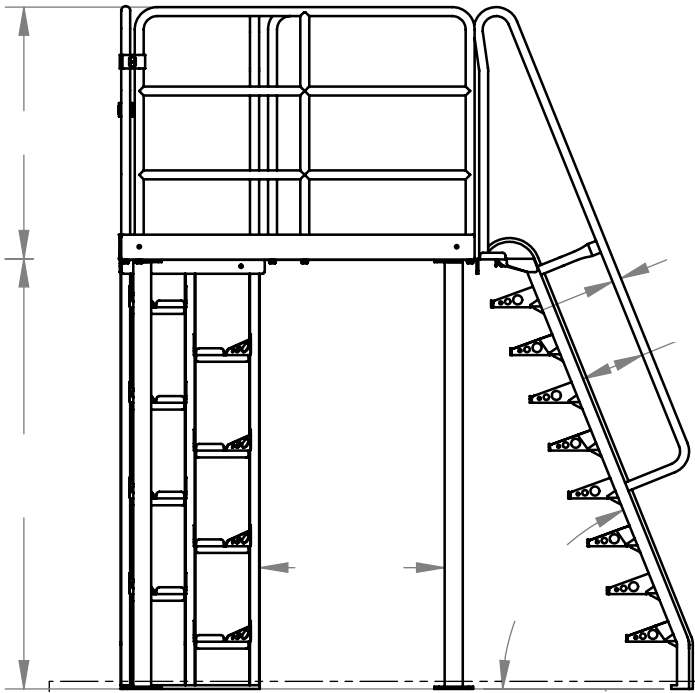
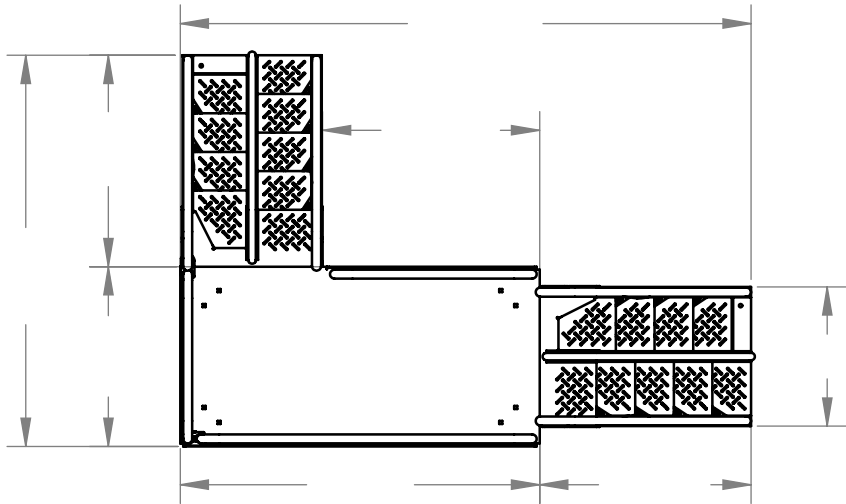
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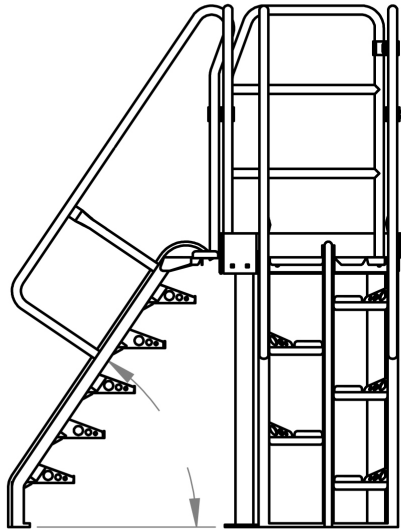
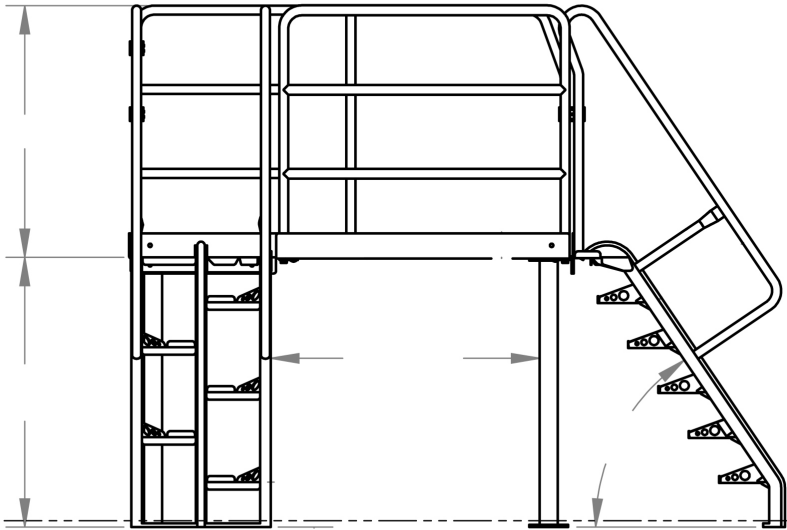
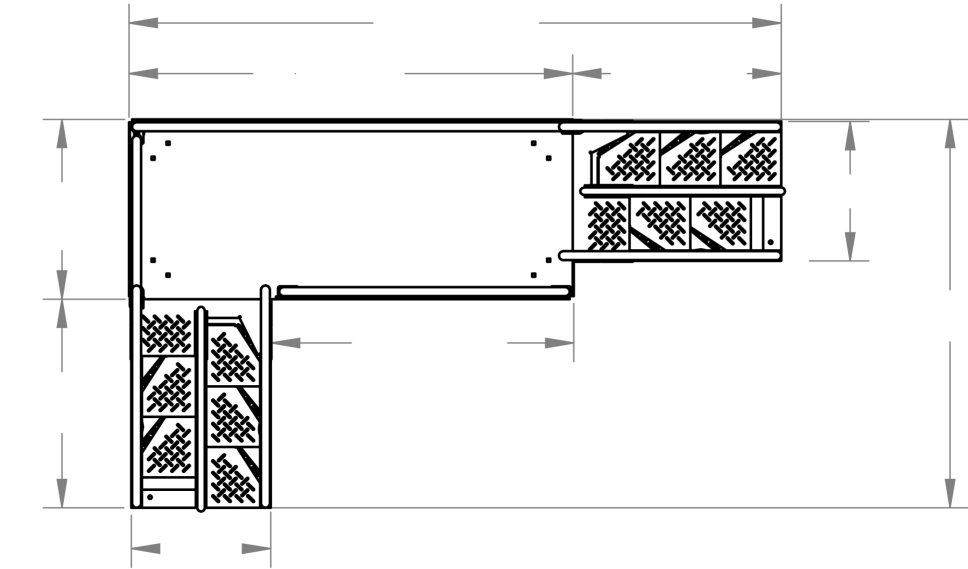
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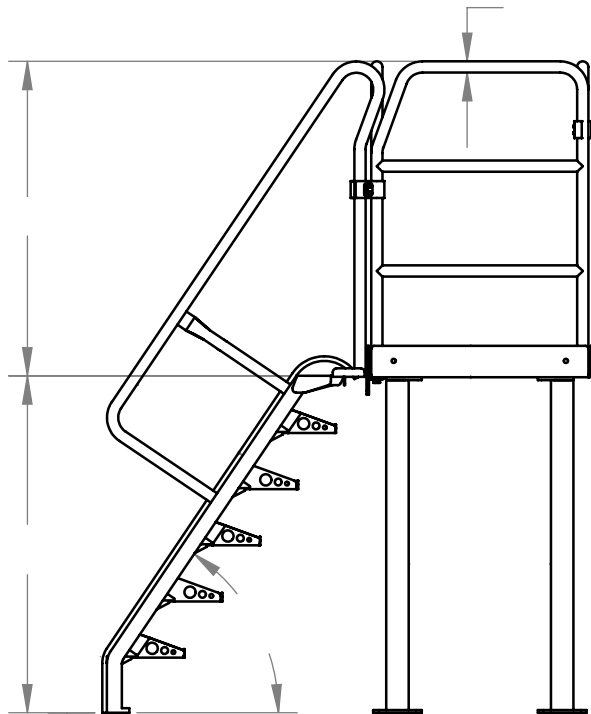
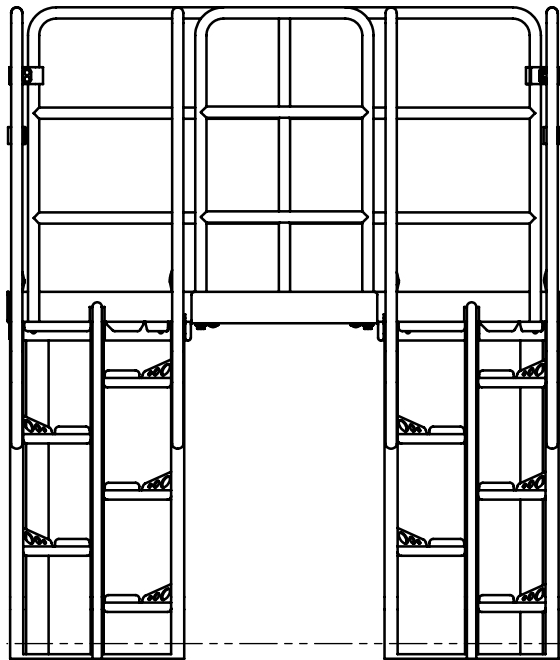
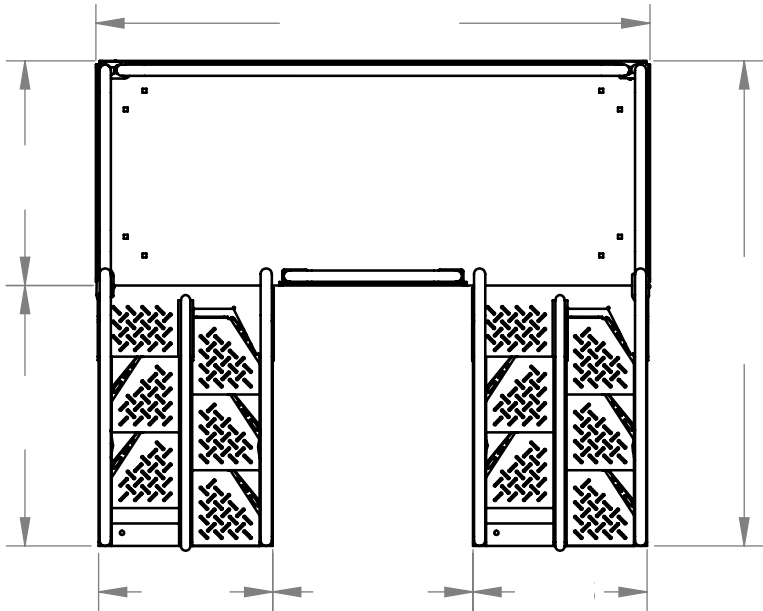
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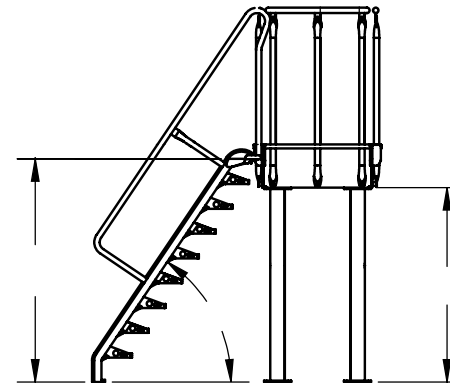
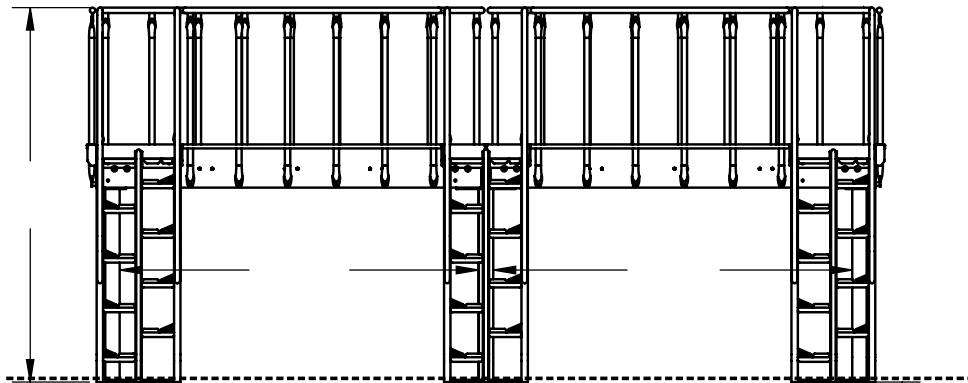
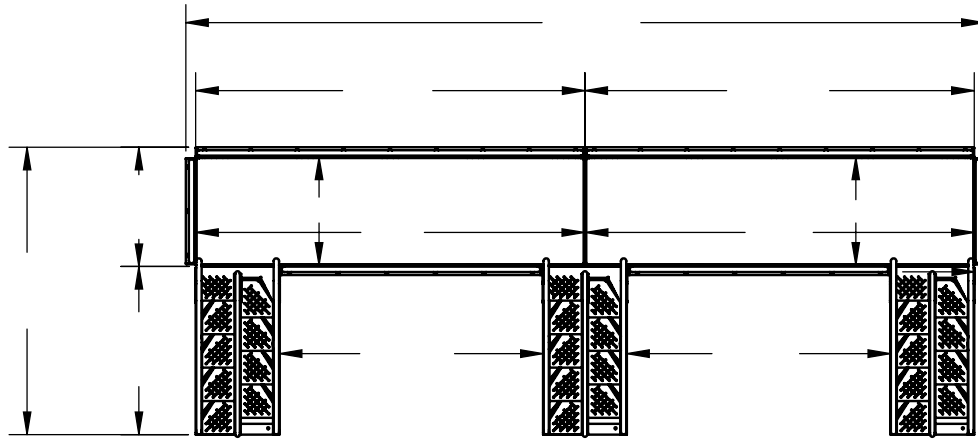
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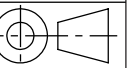
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5117 TOLER STREET
HARAHAN, LA 70123
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FAX: (504) 733-4393

CUSTOMER INFORMATION:

DESCRIPTION:

Multi-line alternating tread stair crossover

PROJECT REFERENCE:

REQUEST NUMBER:

CUSTOMER APPROVAL:

APPROVAL DATE:

DESIGNED BY:

DESIGNED DATE:

DETAILED BY:

DETAILED DATE:

SCALE:

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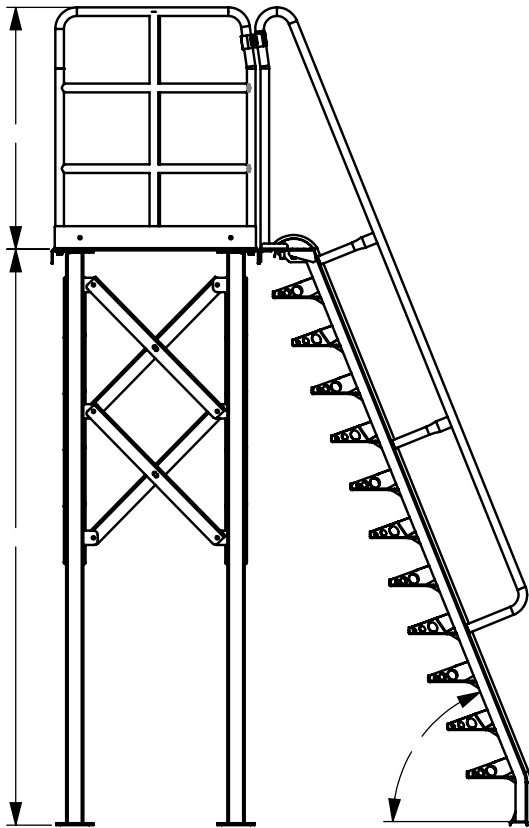
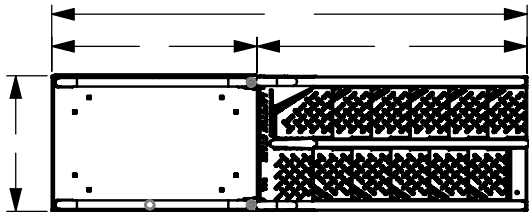
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SECTION

2

Alternating Tread Stairs
with Equipment and Work platforms

Forward Exit Platform
Dimensional Template



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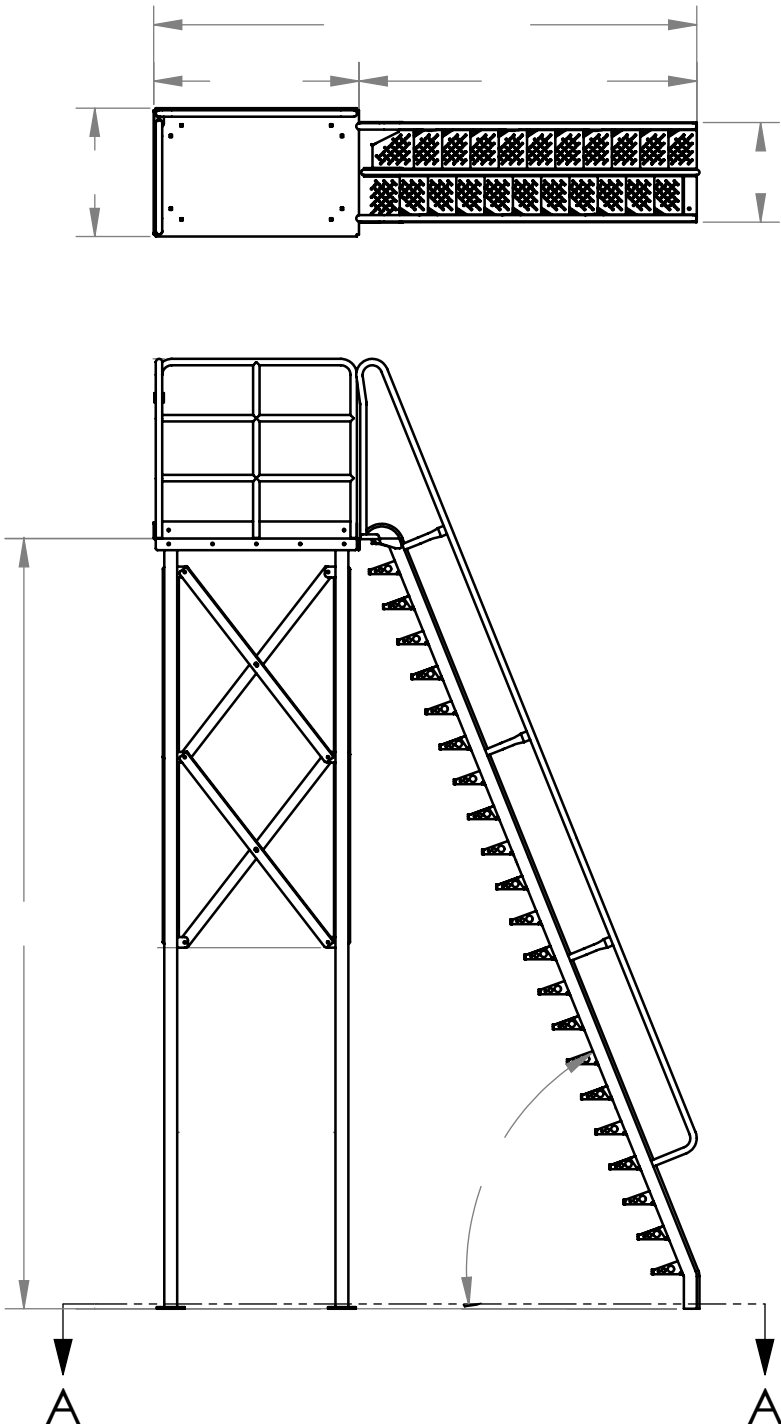
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ORDER NUMBER: \$PRPSHEET:"Shop Order Number"	DRAWING NUMBER: \$PRPSHEET:"Part Number"
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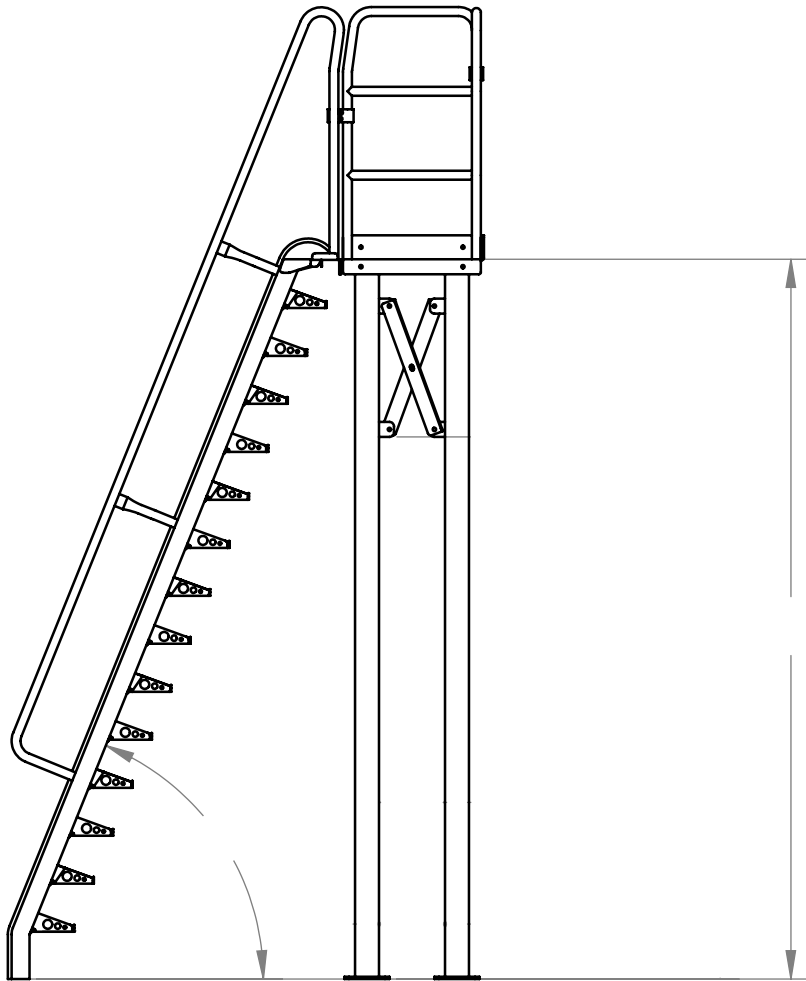
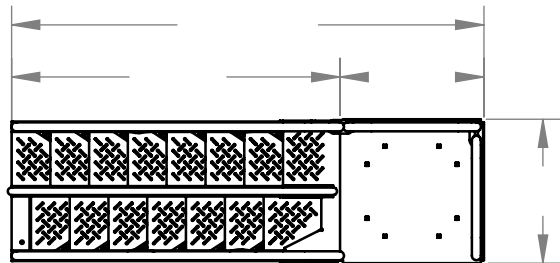
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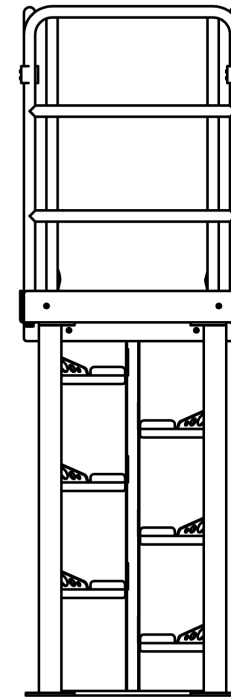
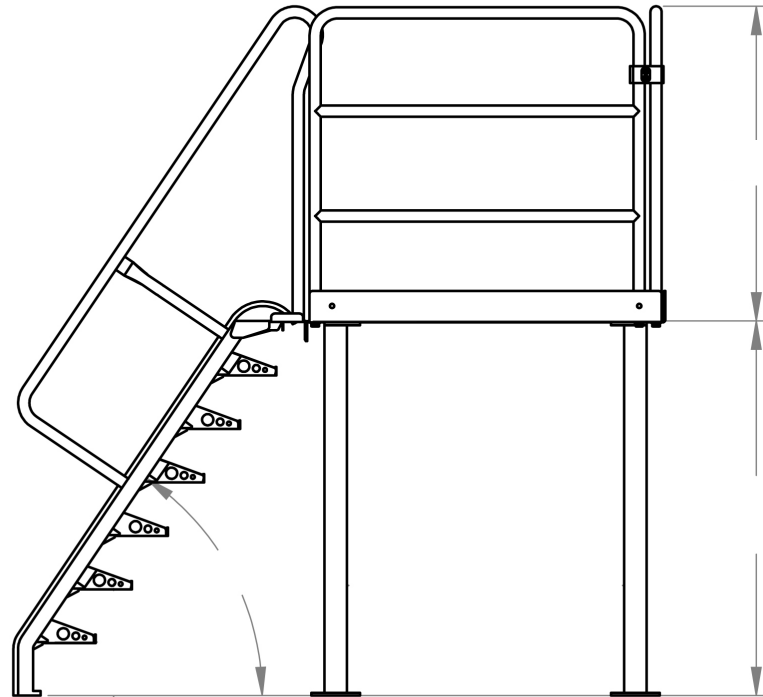
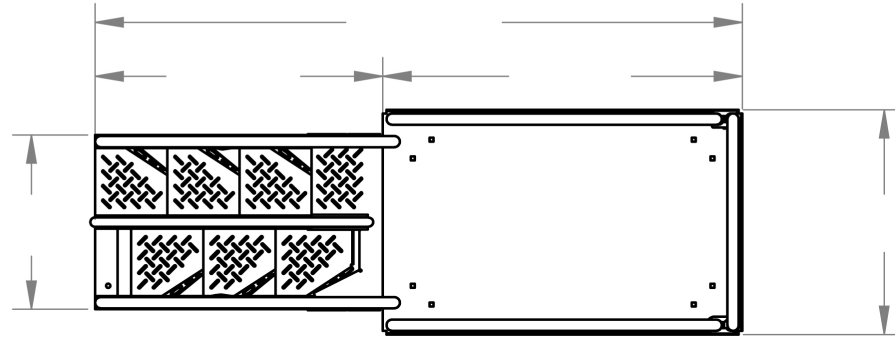
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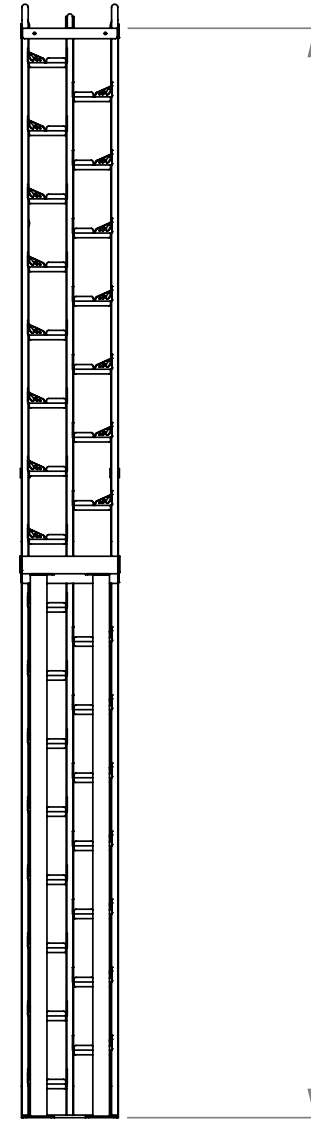
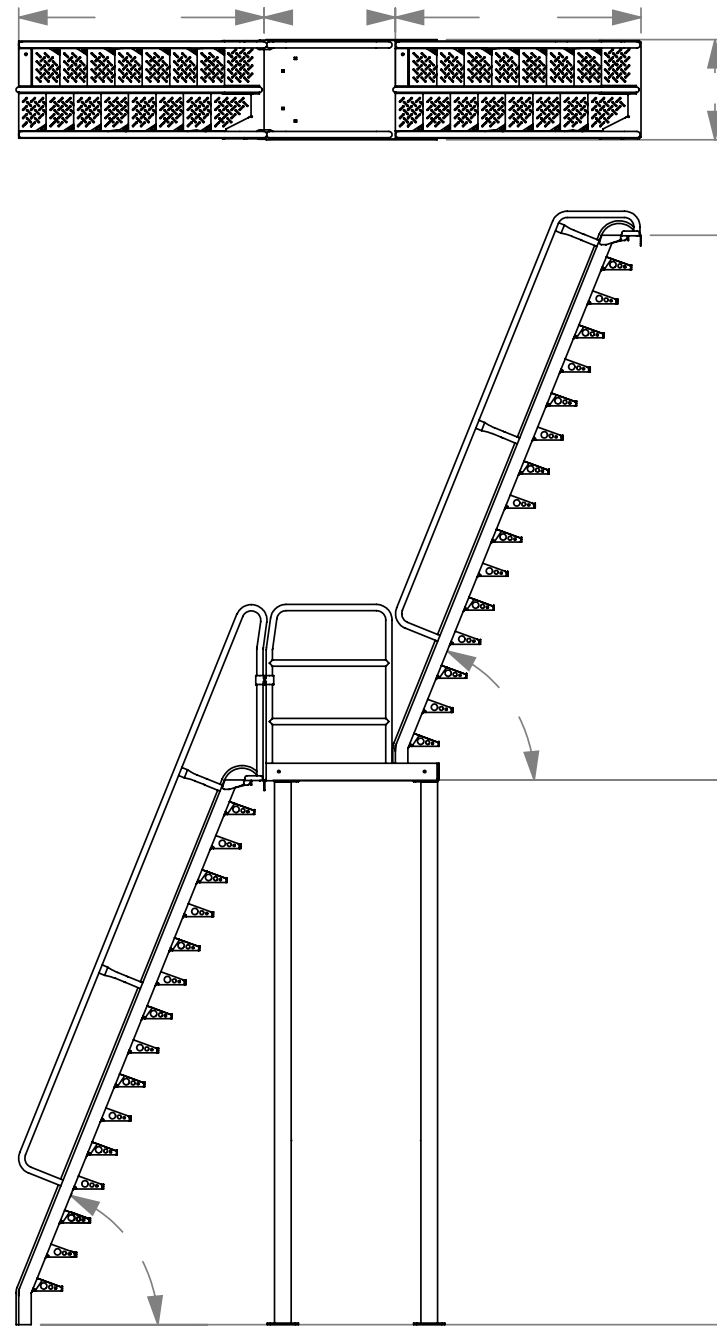
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SECTION

3

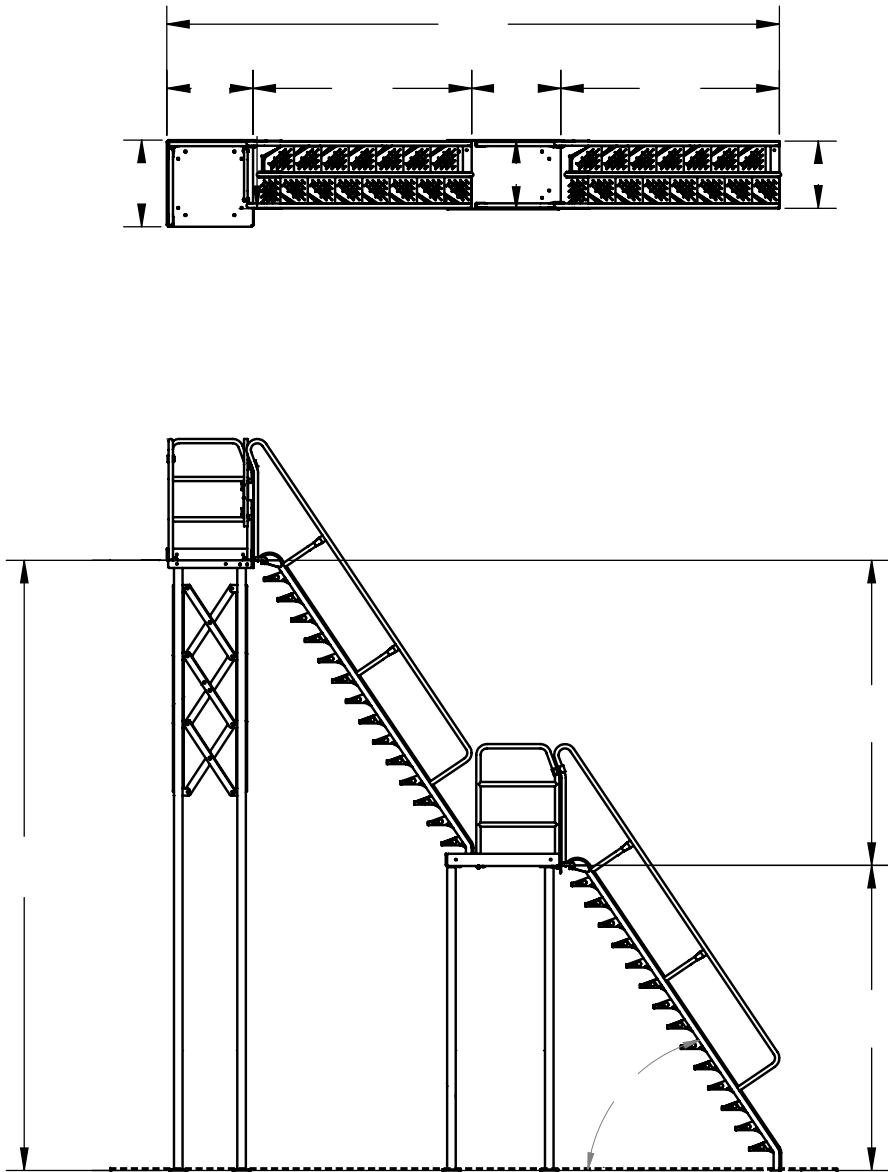
Alternating Tread Stair Systems
with Intermediate Landings



Unit Anchorage not provided by Lapeyre Stair:
All anchors need to be 1/2" KB3's with a
minimum 3-1/2" embedment

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Alternating tread stair with forward intermediate landing



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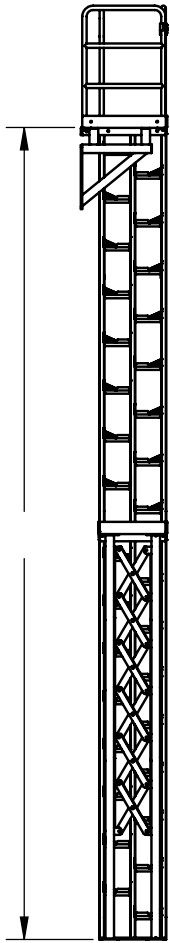
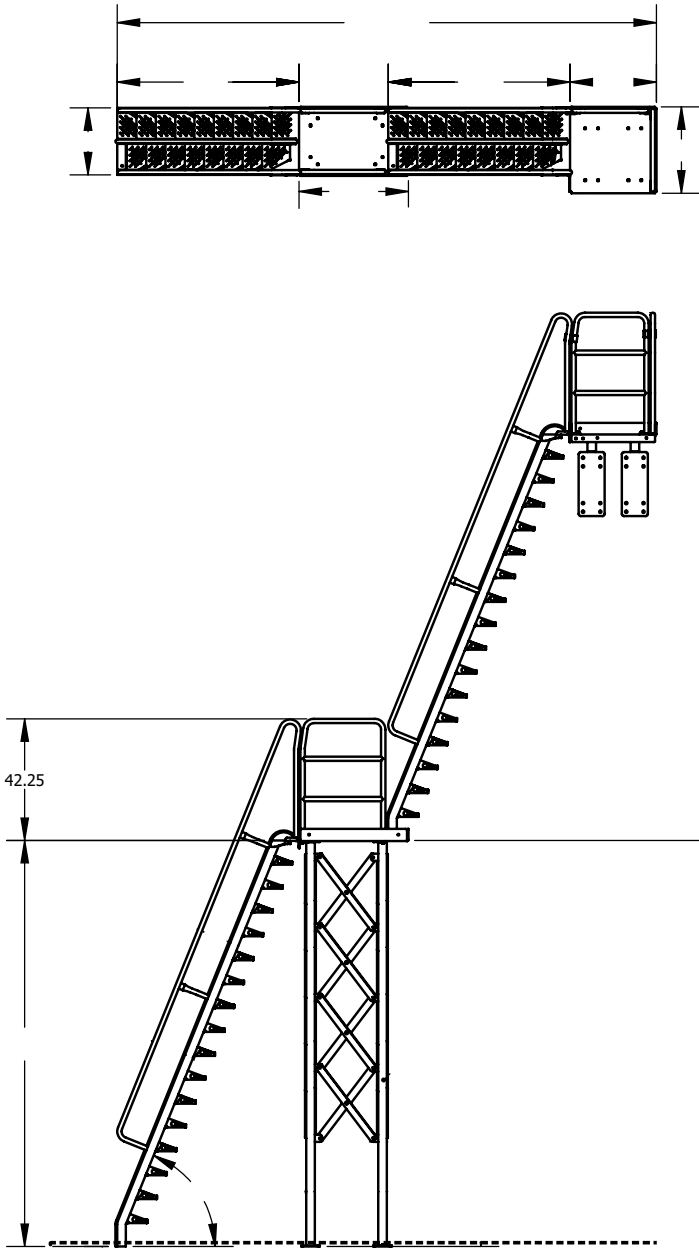


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CUSTOMER INFORMATION:	DESCRIPTION:		CUSTOMER APPROVAL:	DESIGNED BY:	DETAILED BY:	SCALE:	<div><div></div><div>A</div><div></div></div>
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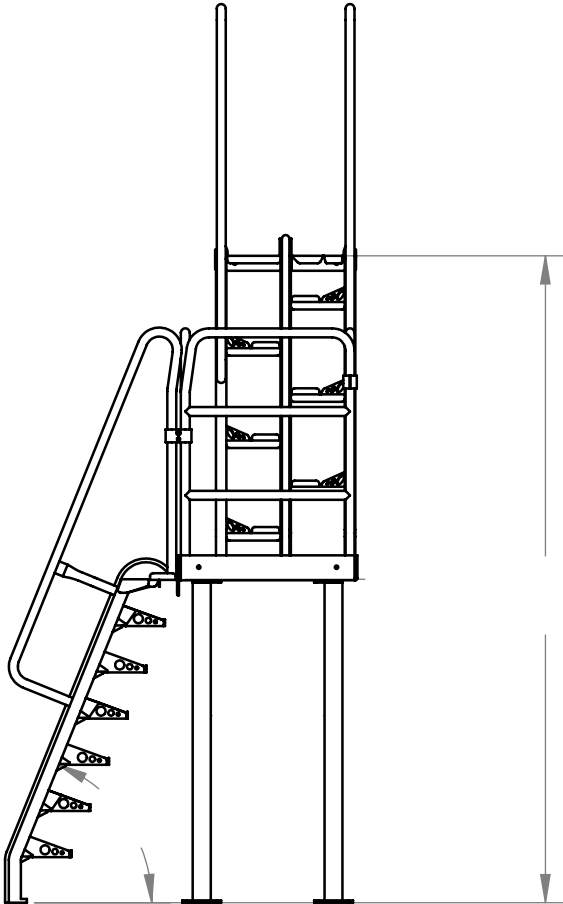
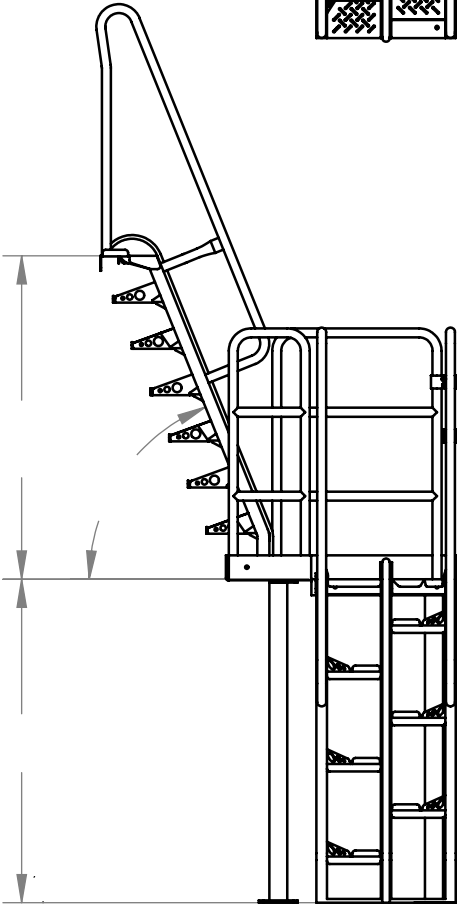
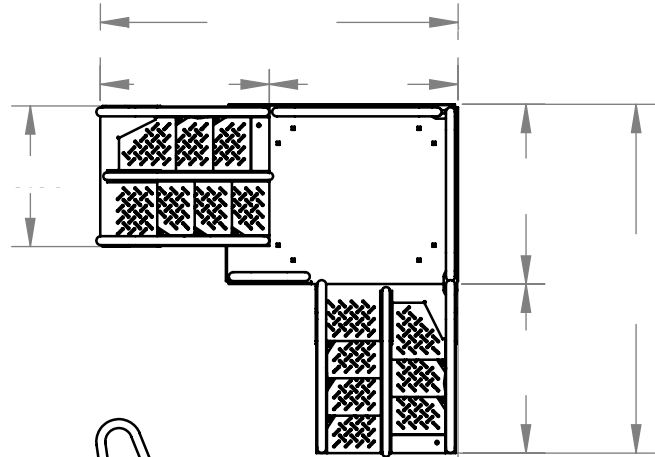
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5329 Tremont Avenue
Davenport, IA 52807

DESCRIPTION: (2)ea. 141" 68° ATS, 24x38 Intermediate w/ 3x3 braced legs, 30x30 Right Exit w/ gussets	CUSTOMER APPROVAL:	DESIGNED BY: K. Peltier	DETAILED BY:	SCALE: DO NOT SCALE THIS DRAWING	REV. NO. 0
PROJECT REFERENCE:	REQUEST NUMBER:	APPROVAL DATE:	DESIGNED DATE:	DETAILED DATE:	DRAWING NUMBER: IFA-DR10397-101

Left-Turn Intermediate Landing with No Top Platform
Dimensional Template

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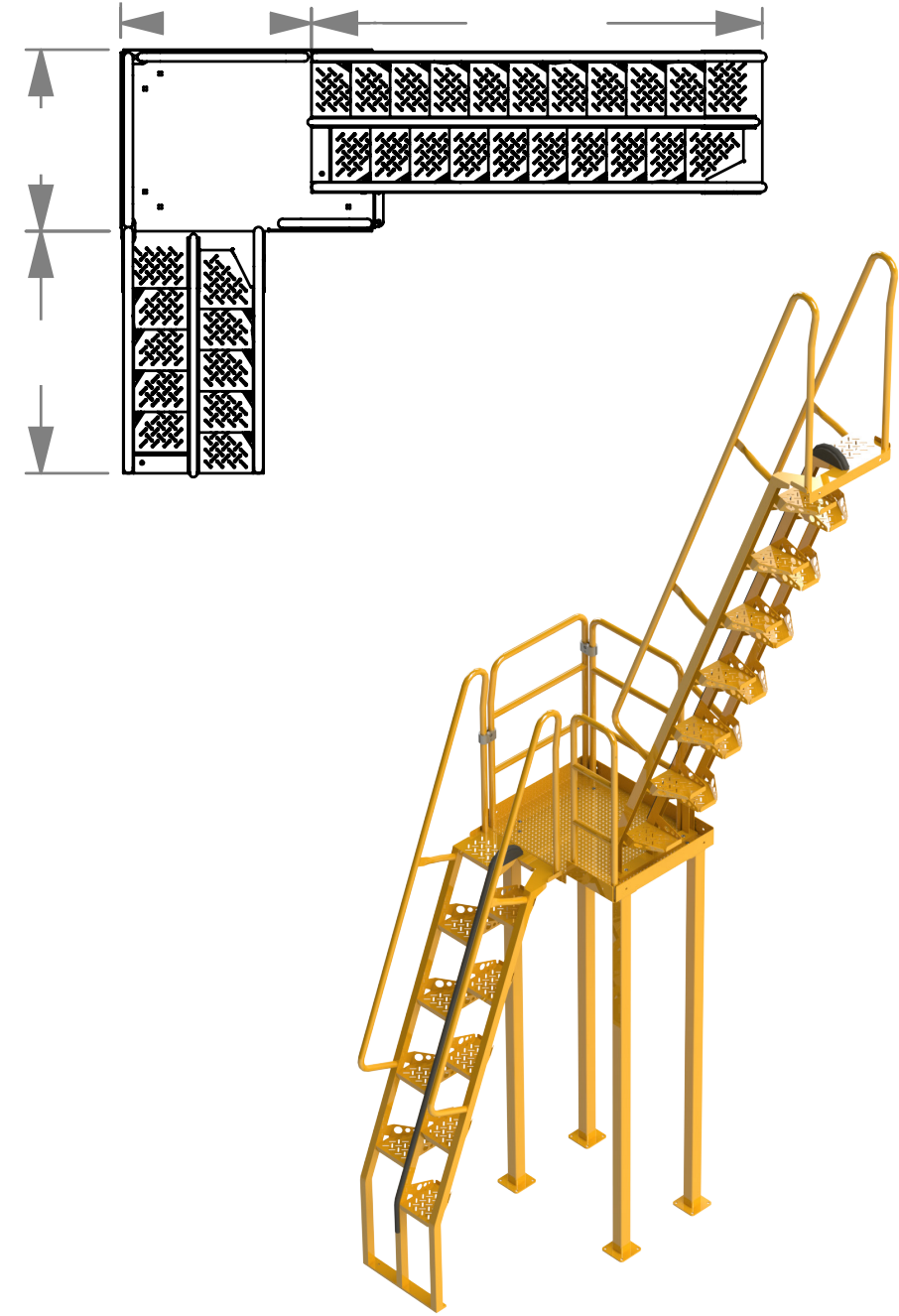
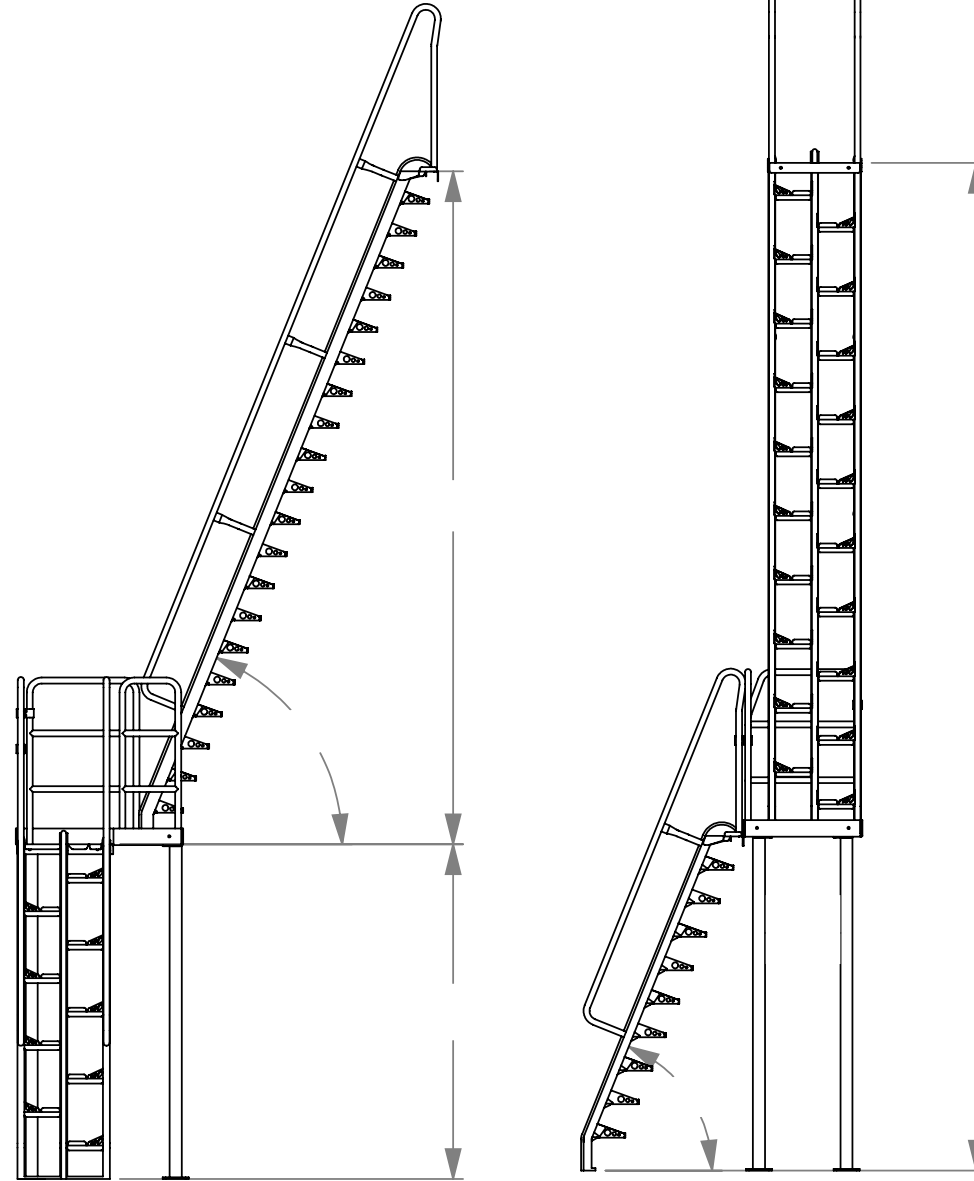
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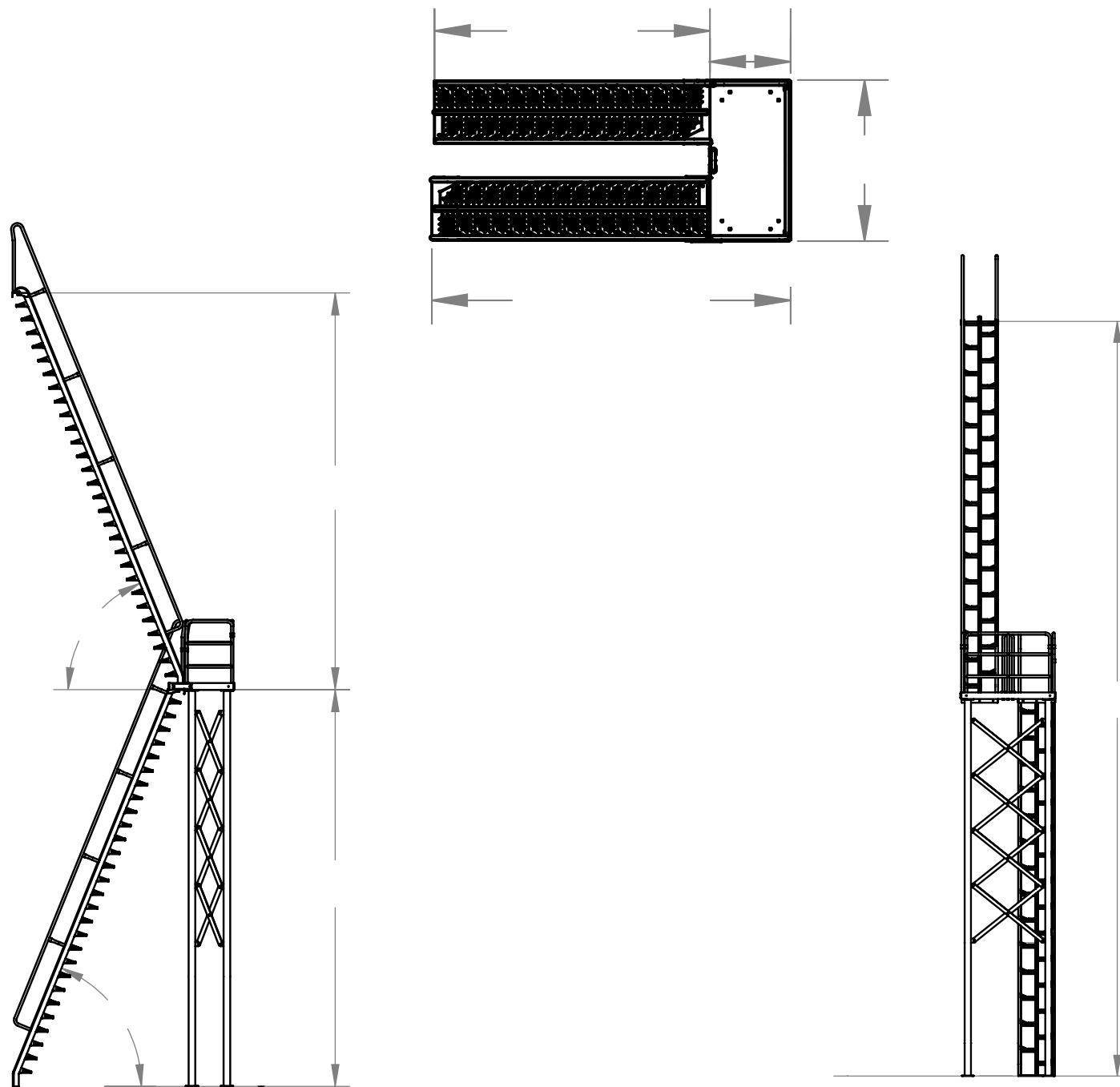




Switchback Without Top-Exit Landing

Dimensional Template

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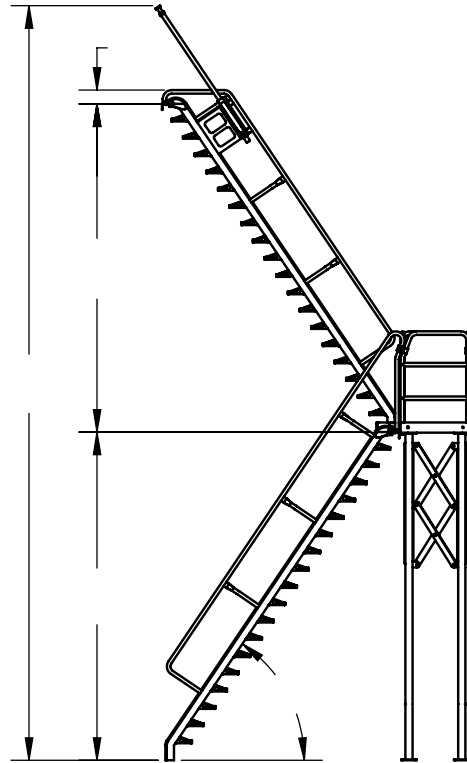
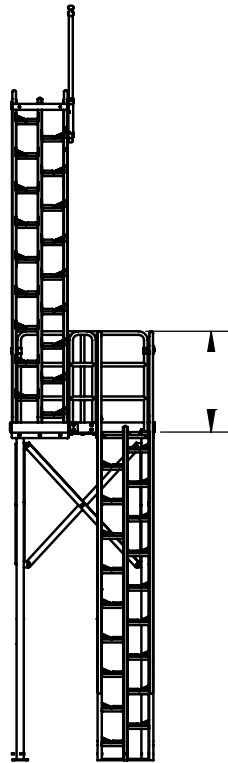
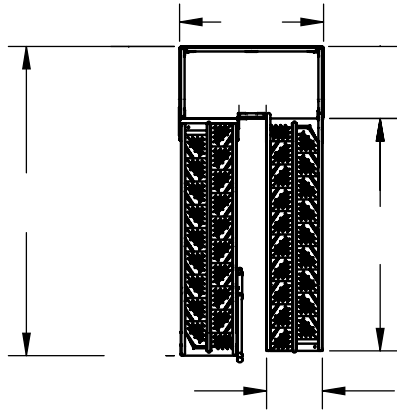
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Switchback to Roof Hatch
Dimensional Template



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DIMENSIONS ARE IN INCHES .XX $\pm .016$
AND TOLERANCES ARE: .XXX $\pm .005$



5117 TOLER STREET
HARAHAN, LA 70123
(800) 535-7631
FAX: (504) 733-4393

CUSTOMER INFORMATION:

DESCRIPTION:

PROJECT REFERENCE:

REQUEST NUMBER:

CUSTOMER APPROVAL:

APPROVAL DATE:

DESIGNED BY:

DESIGNED DATE:

DETAILED BY:

DETAILED DATE:

SCALE:

DO NOT SCALE THIS DRAWING

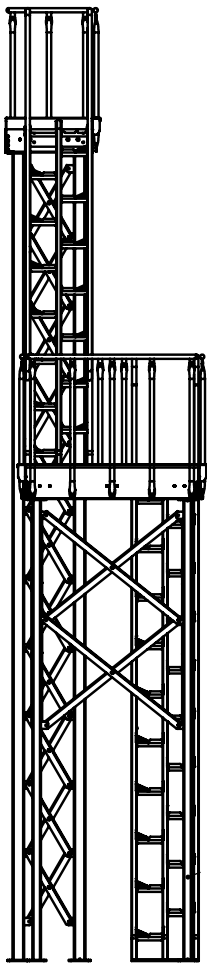
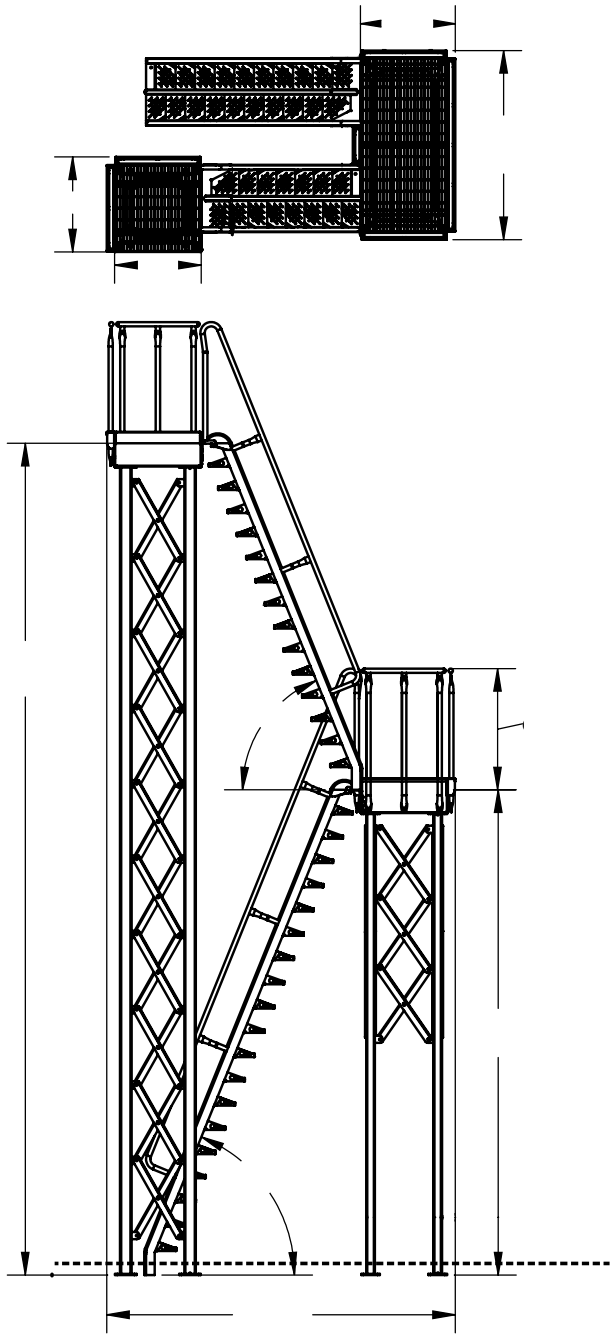
DRAWING NUMBER:

IFA-DR10265-101

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Switchback with Top Landing
Dimensional Template



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 **LAPEYRE
STAIR**
5117 TOLER STREET
HARAHAN, LA 70123
(800) 535-7631
FAX: (504) 733-4393

CUSTOMER INFORMATION:
Novelis Corporation
1 Reynolds Rd
Ashtville, OH 43103

DESCRIPTION: 168"C68 ATS, 30x60 Bar Grating Platform-Switchback, 120" C68 ATS to 24x30 Bar
Grating Rt Exit landing & 280" 4x4 braced legs

PROJECT REFERENCE:
Roof Access (System C)

DETAILED DATE:
11/8/2023

FINISH:
Carbon Steel Galvanized

QUOTE NUMBER:
AG-2560

CHAMP REF. NUMBER:

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DRAWING NUMBER:
IFA--100-1

SCALE:
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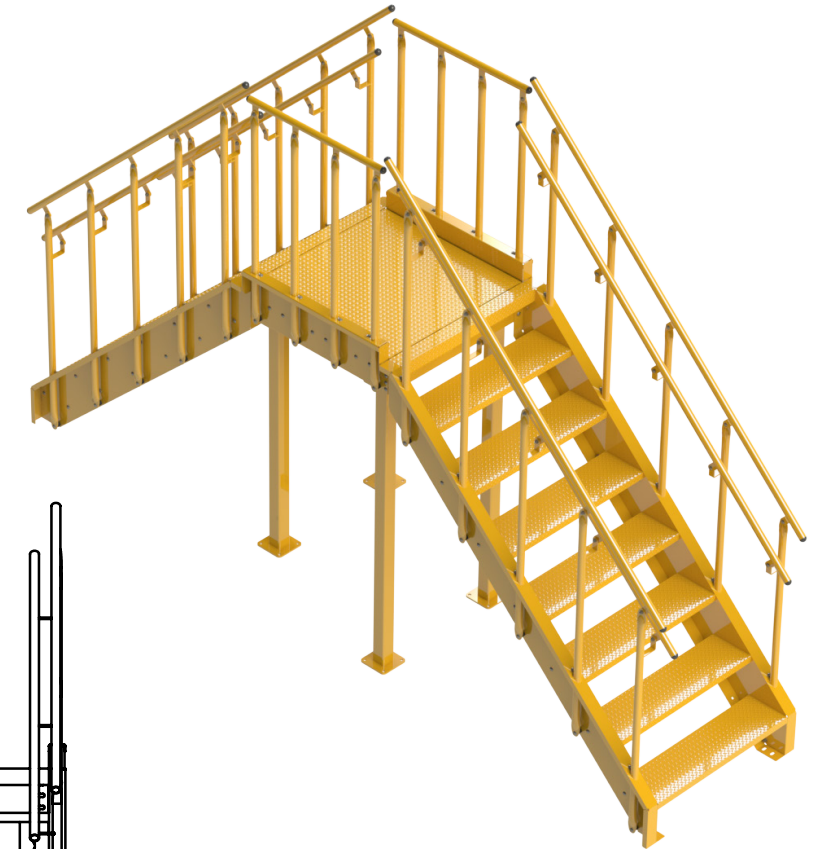
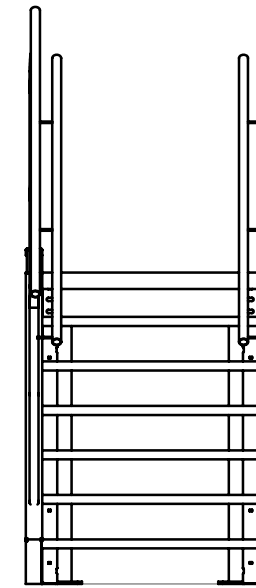
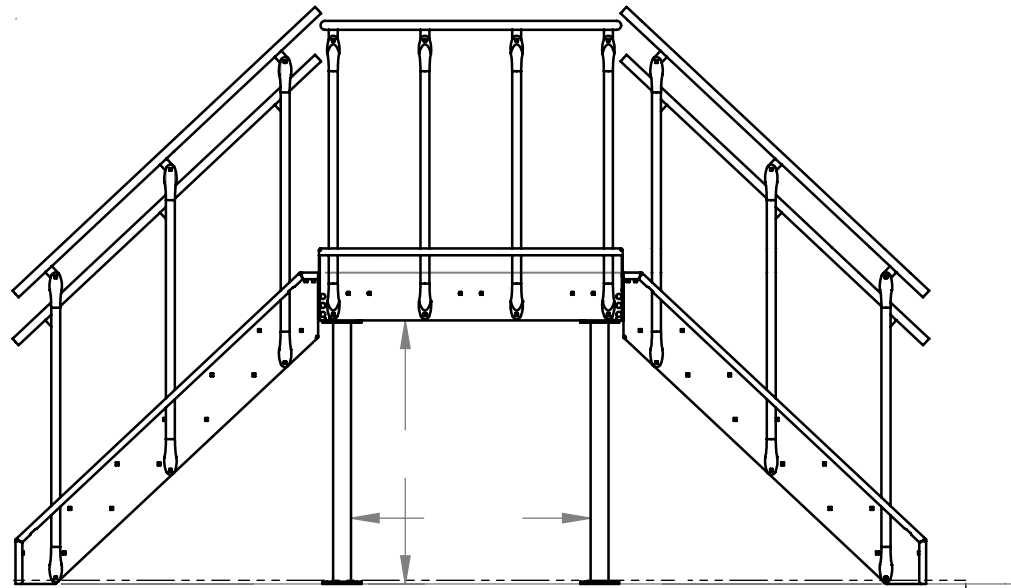
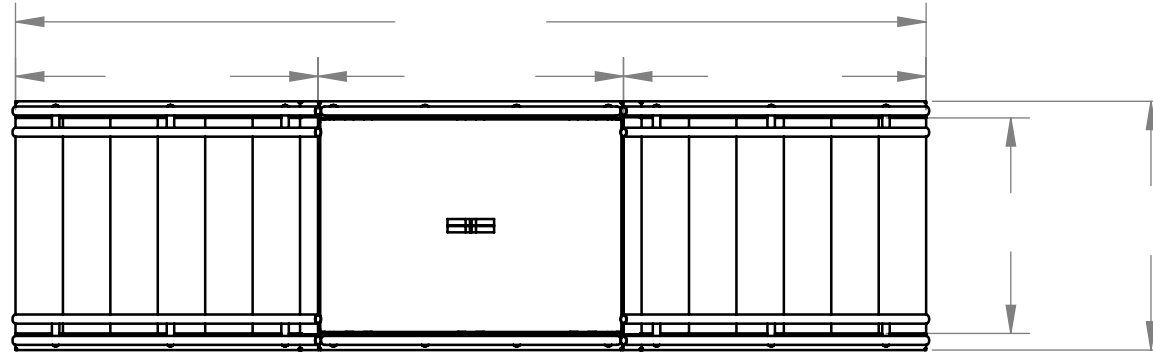
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SECTION

4

Standard Stair Crossover Systems

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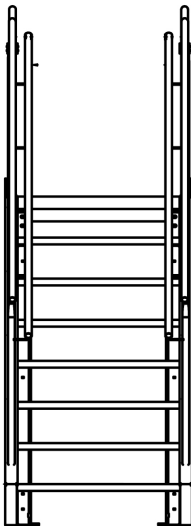
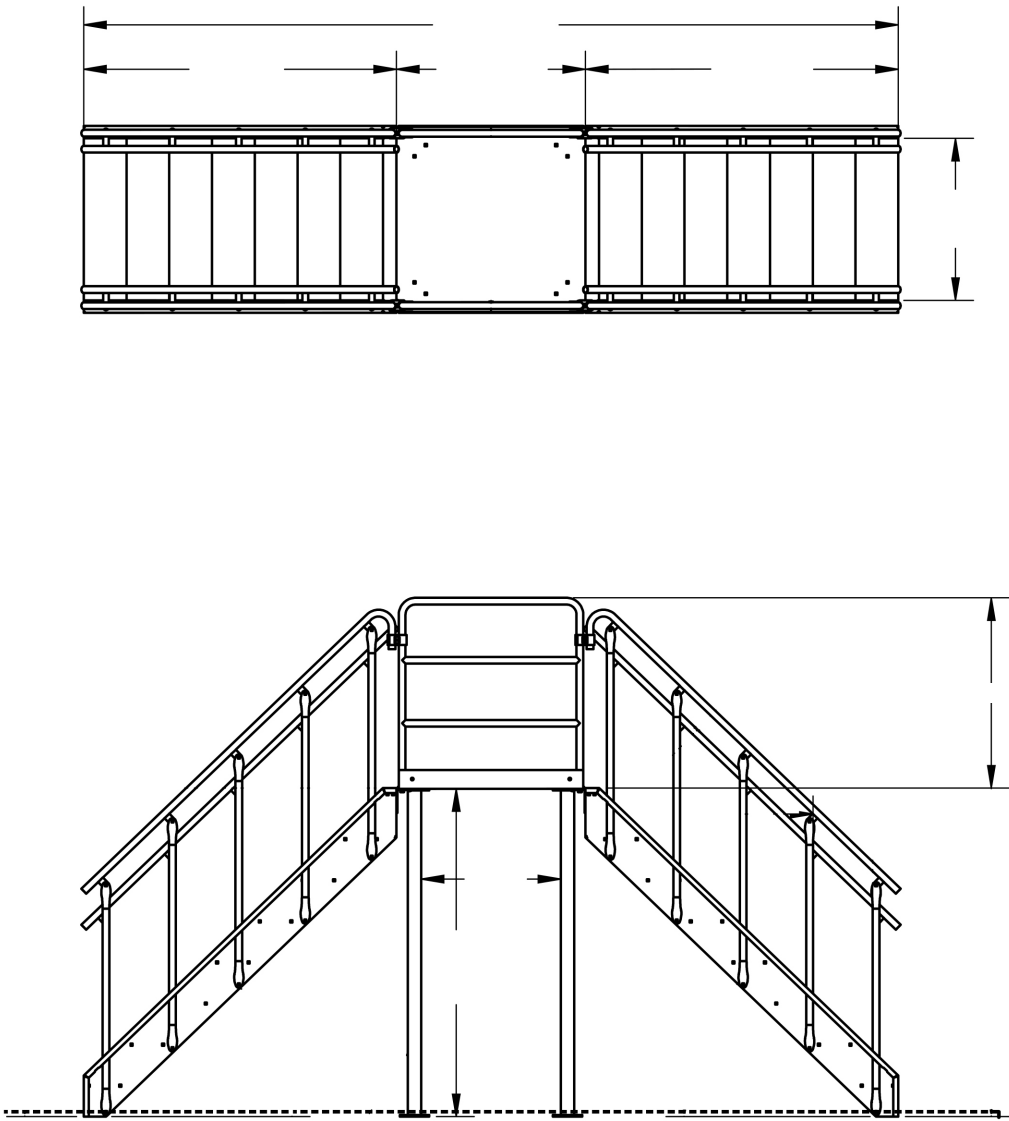
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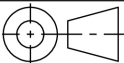
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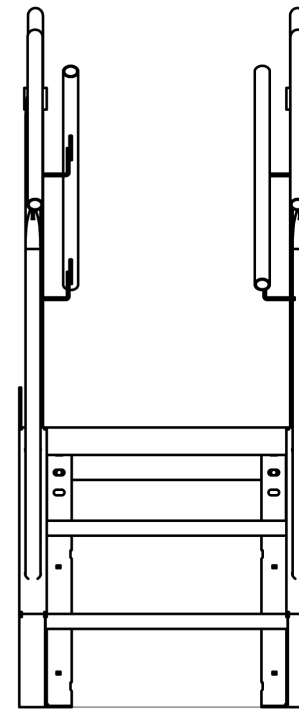
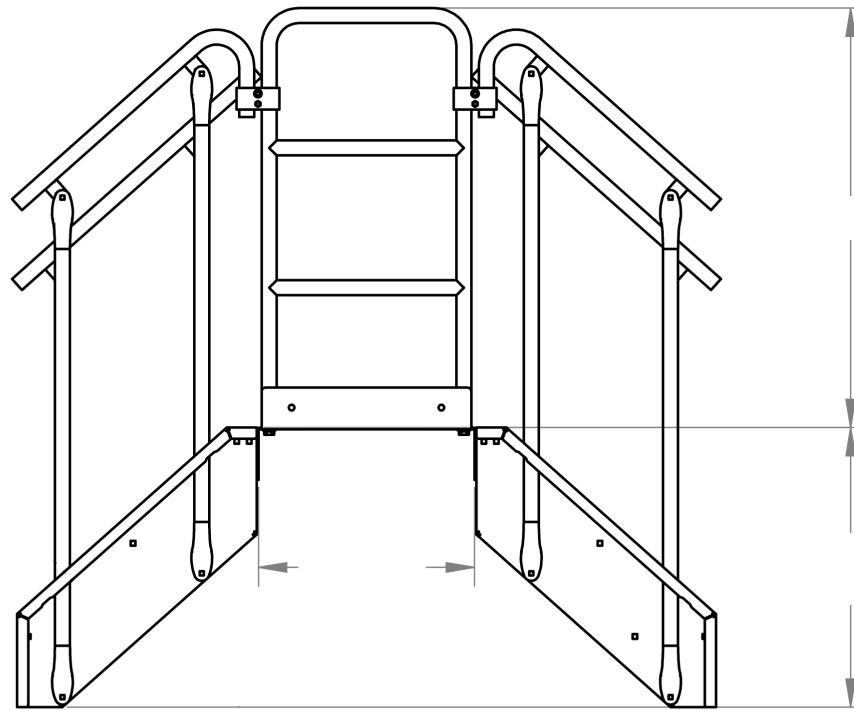
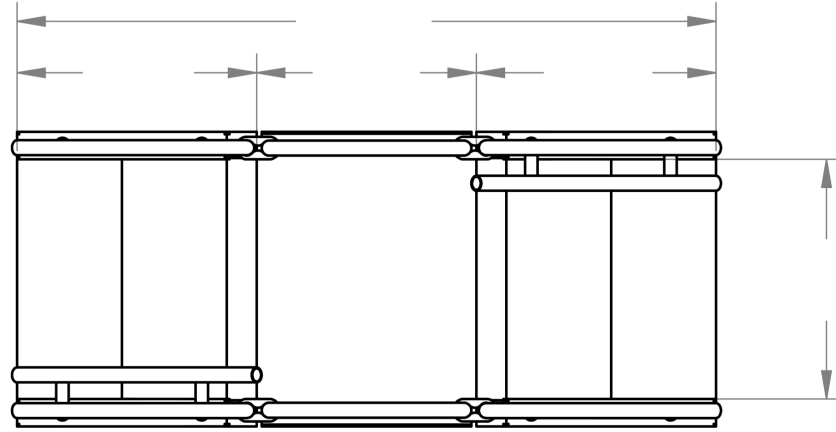



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STAIR**

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FAX: (504) 733-4393

CUSTOMER INFORMATION:	DESCRIPTION:		CUSTOMER APPROVAL:		DESIGNED BY:	DETAILED BY:	SCALE:
	PROJECT REFERENCE:	REQUEST NUMBER:	APPROVAL DATE:	DESIGNED DATE:	DETAILED DATE:	DO NOT SCALE THIS DRAWING DRAWING NUMBER:	

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COMPANY:

APPROVAL:

DATE:

Project/ Ref:

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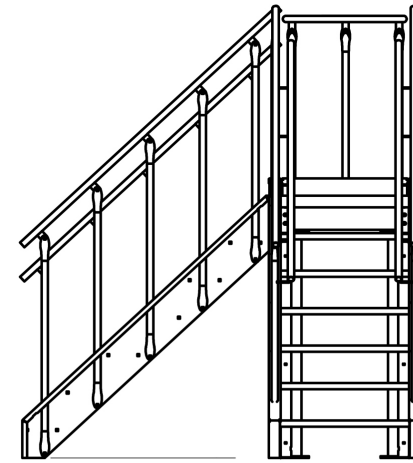
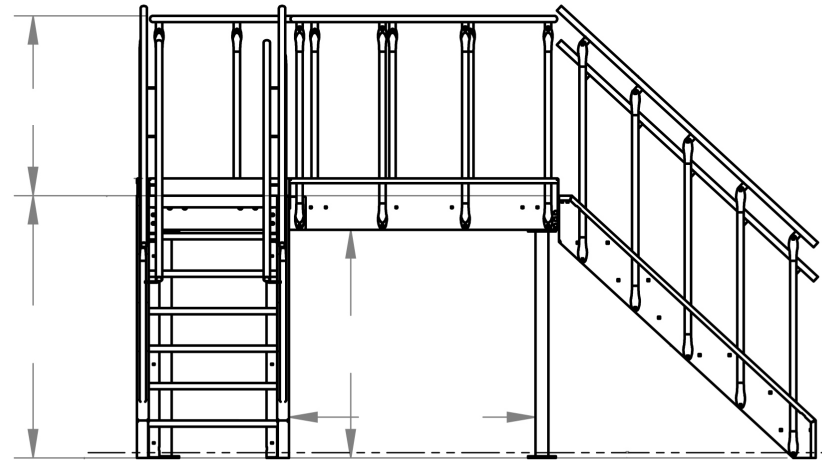
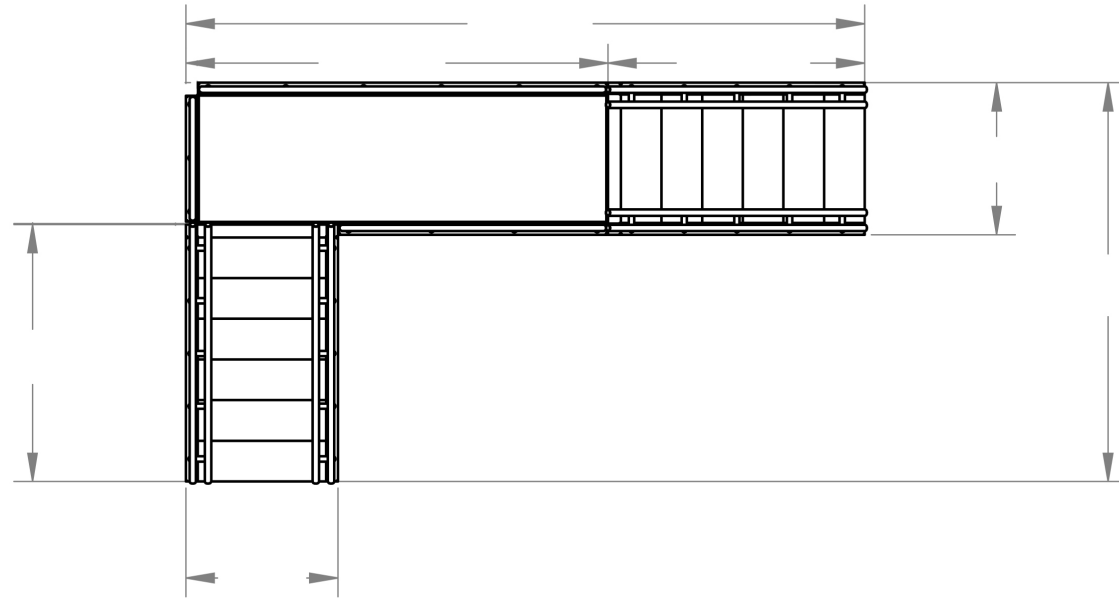
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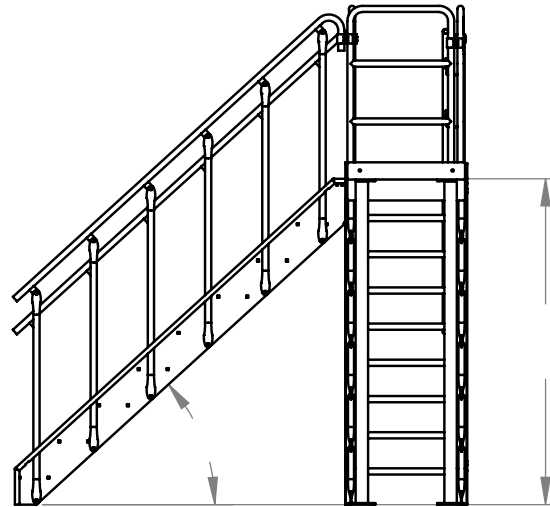
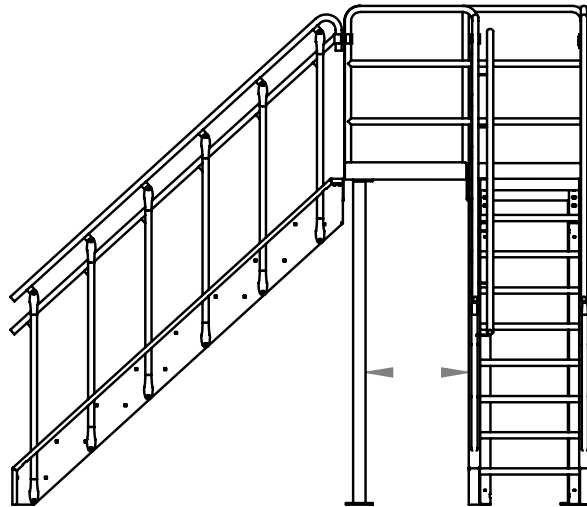
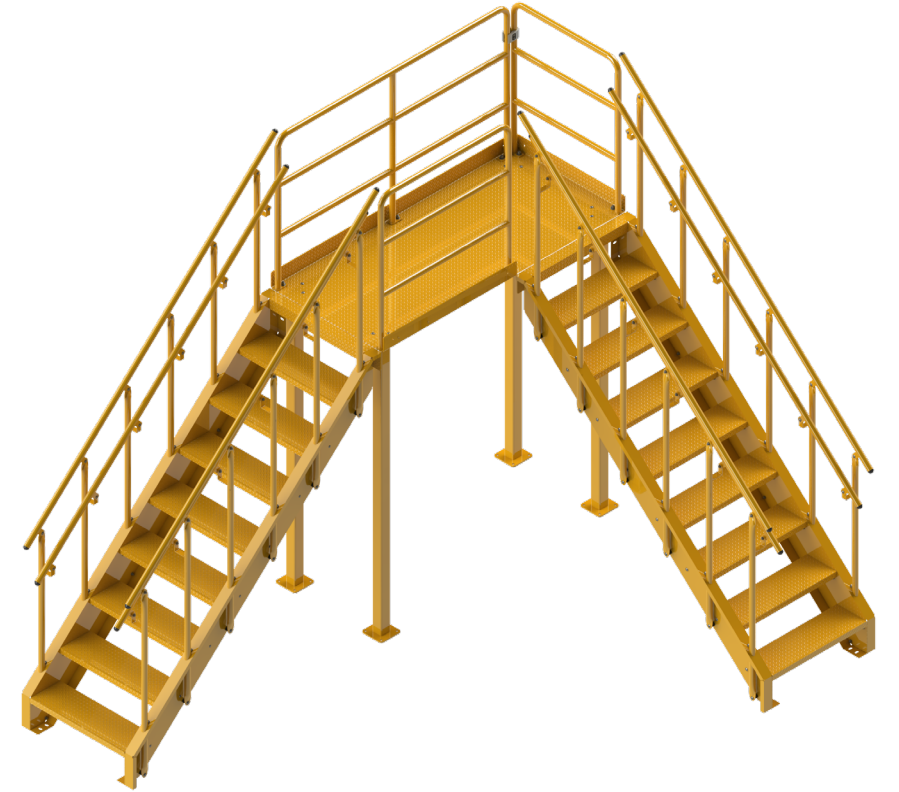
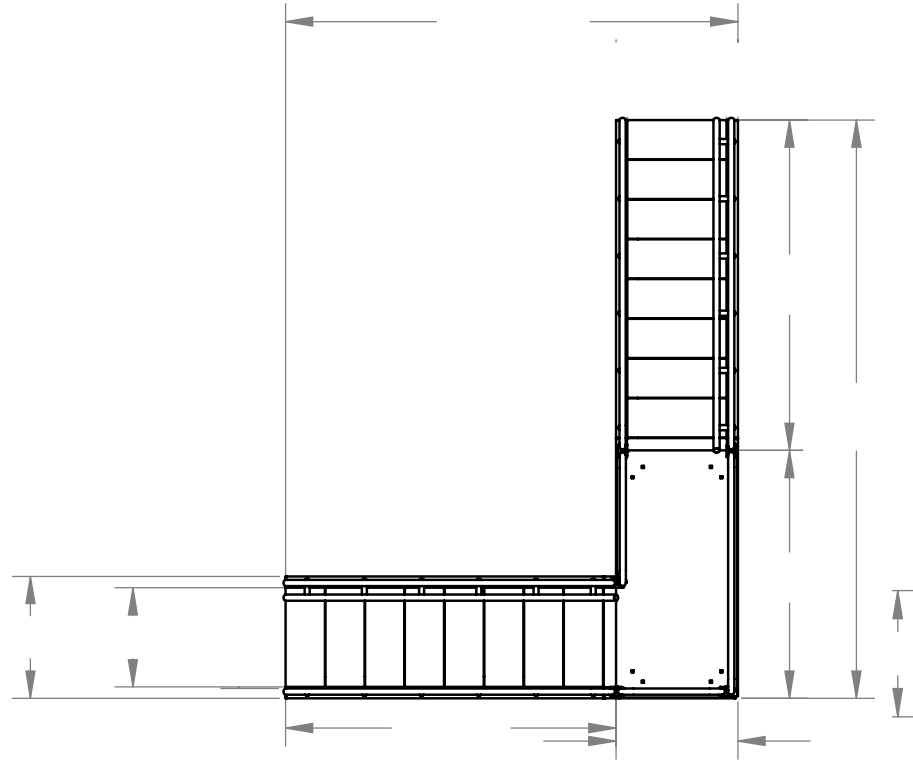
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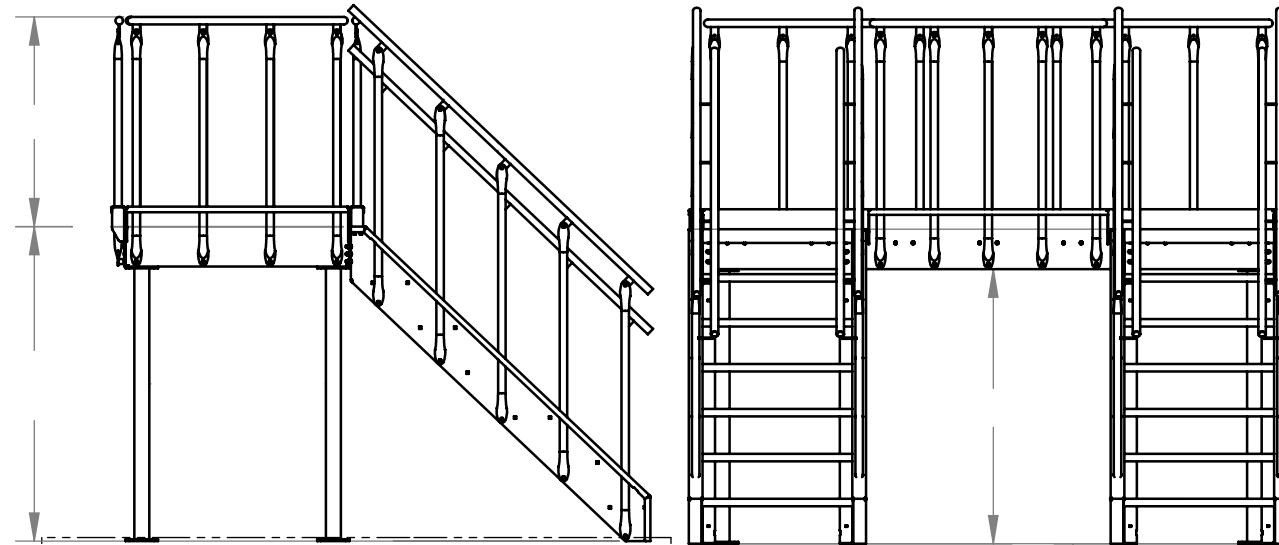
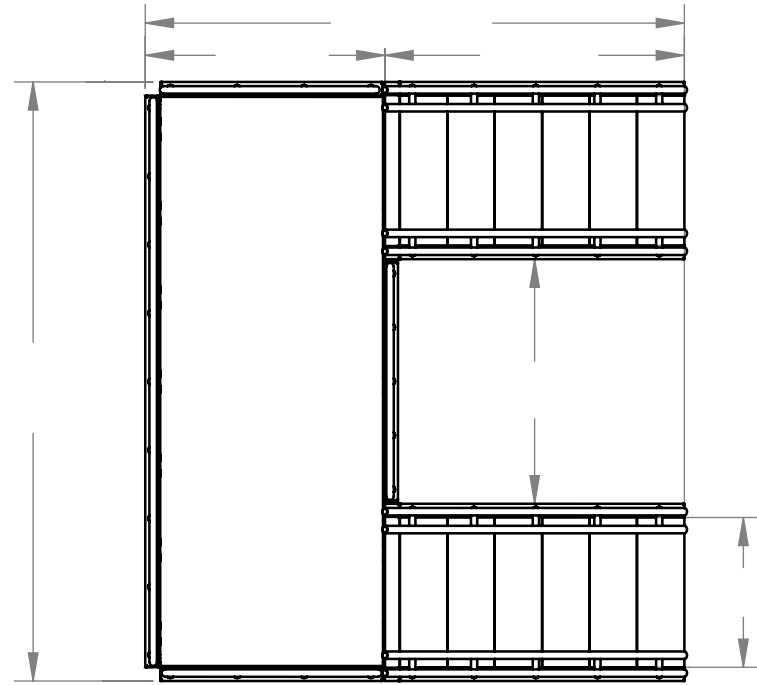
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DATE:

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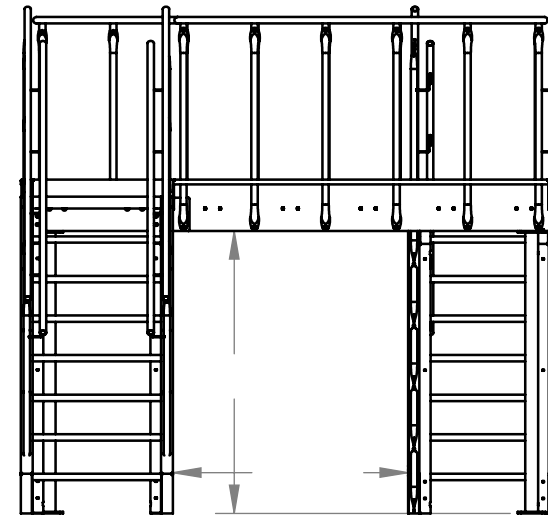
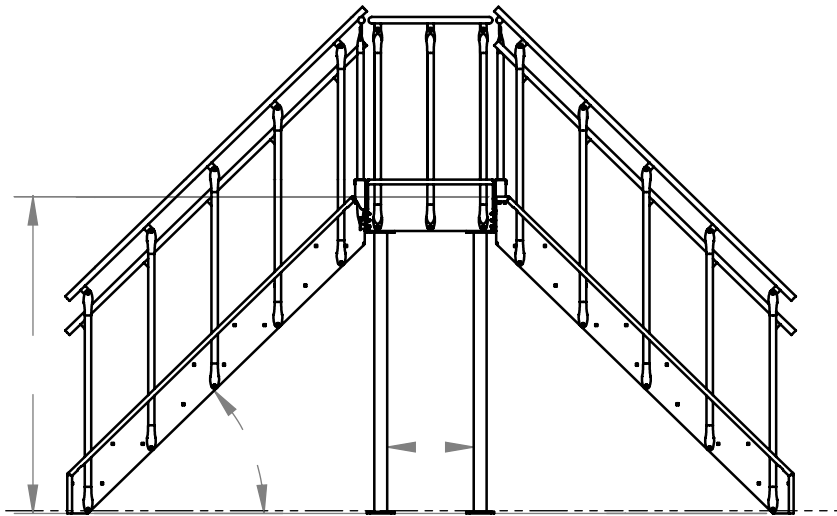
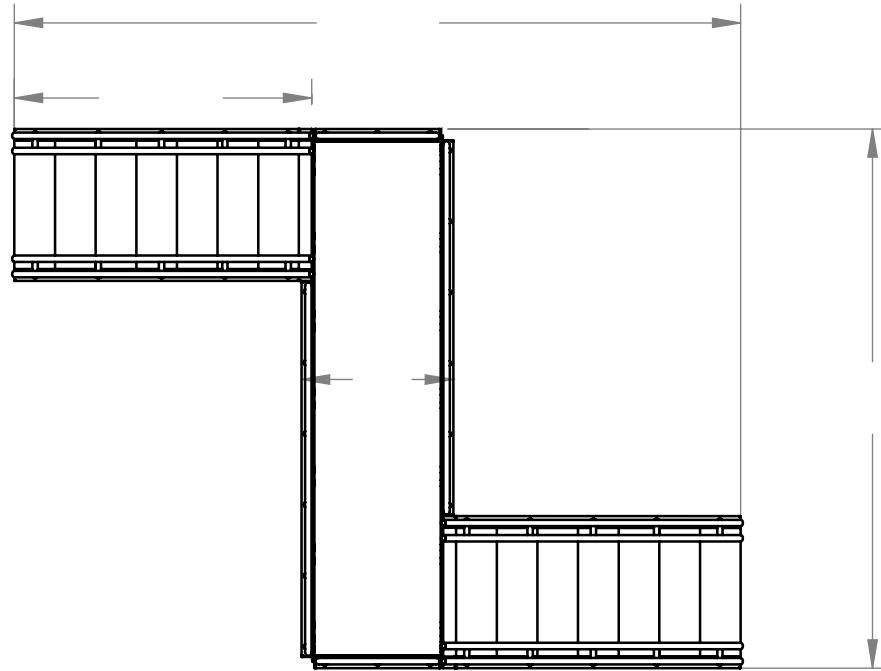
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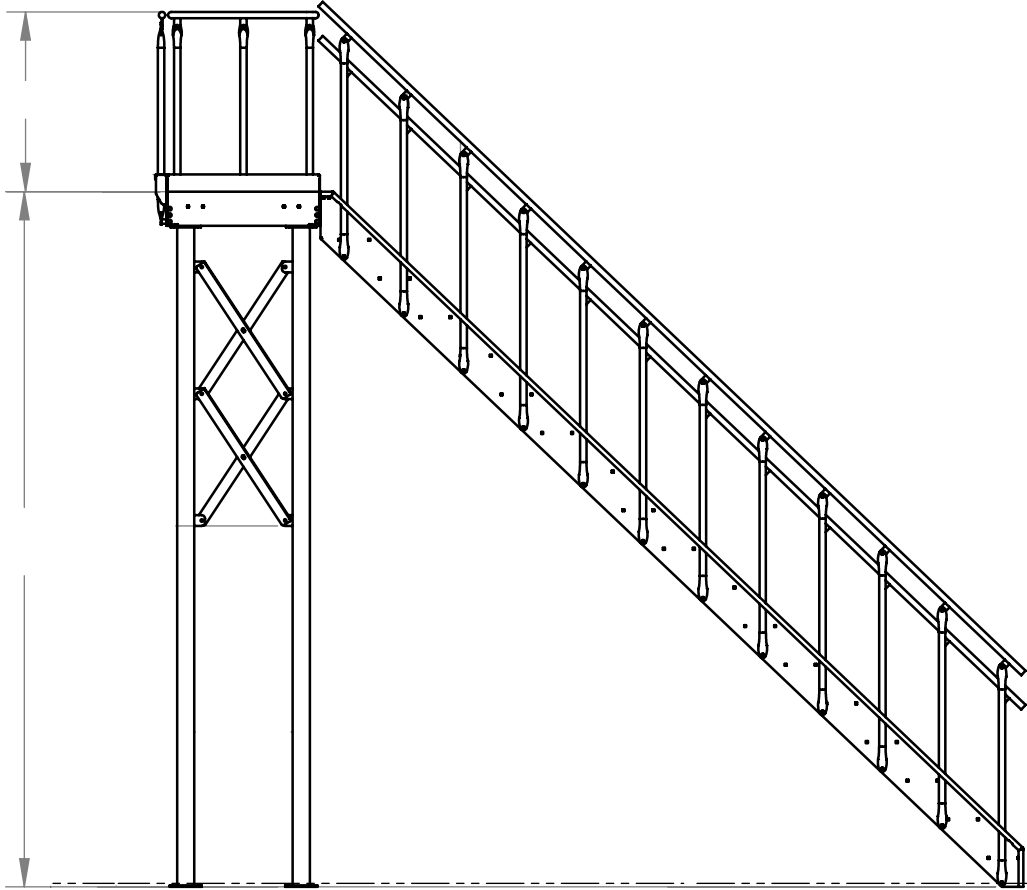
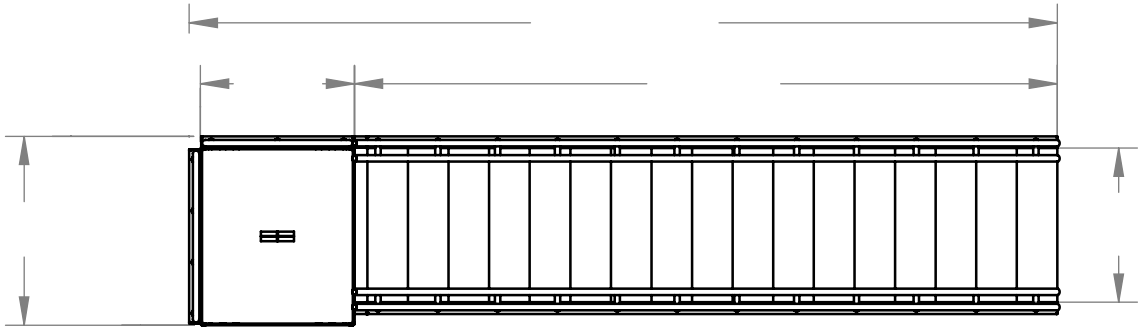
5

Standard Stairs
with Equipment and Work Platforms



Left-Exit Work Platform
Dimensional Template

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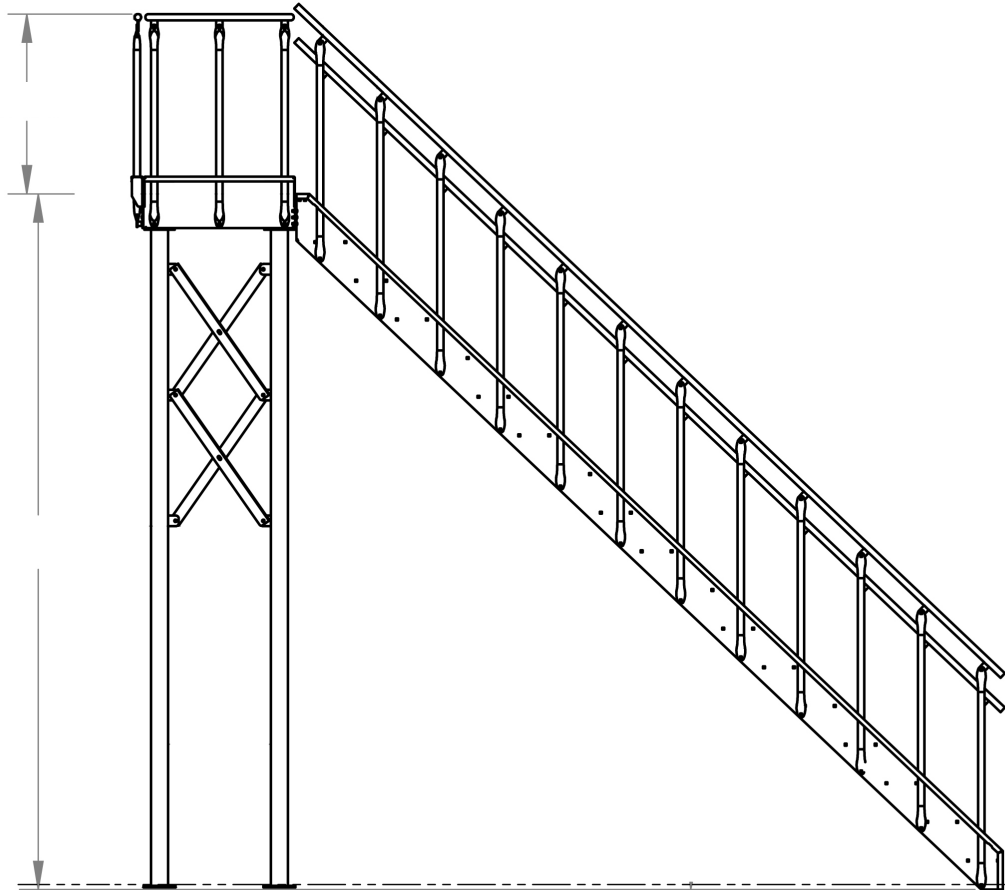
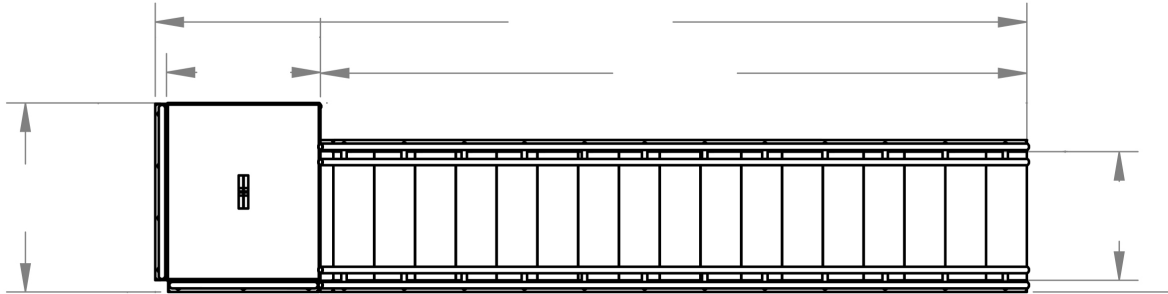
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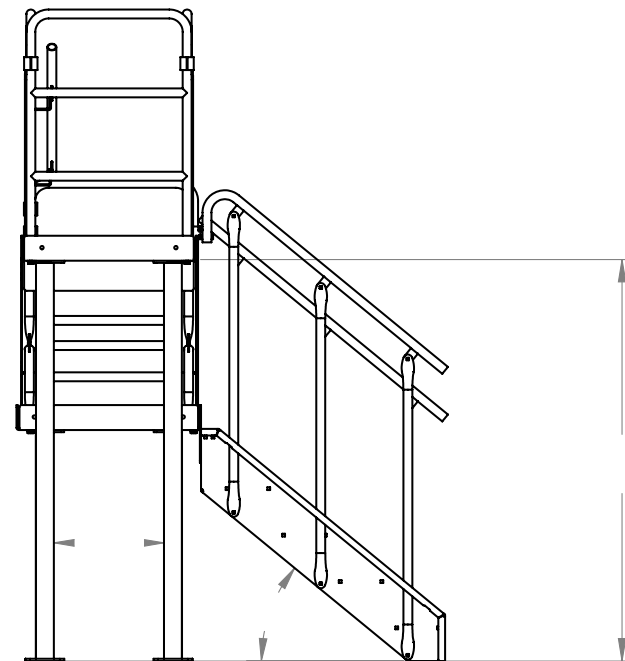
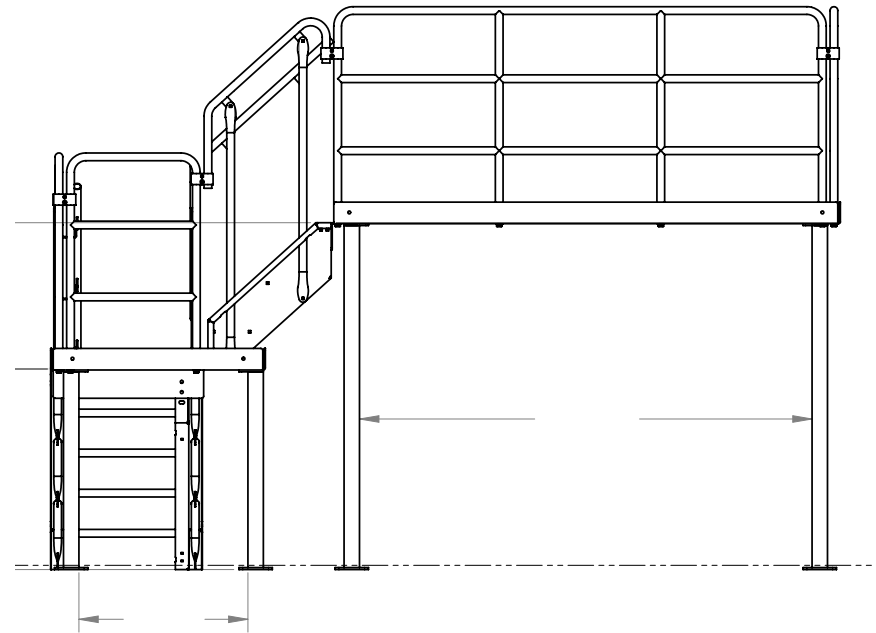


SECTION

6

Standard Stairs
with Intermediate Landings

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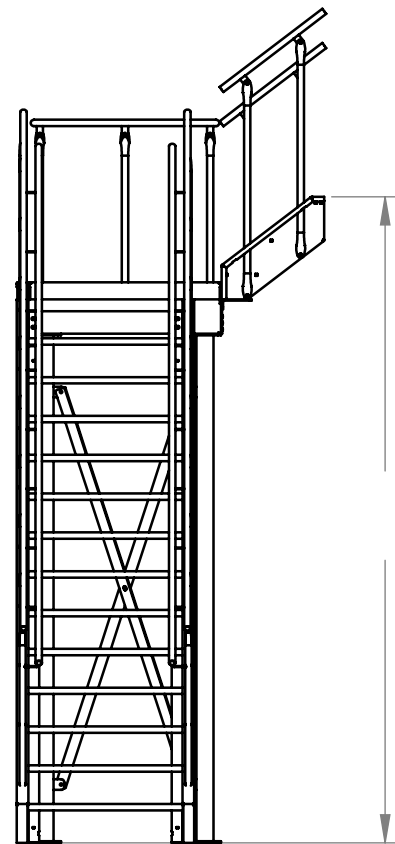
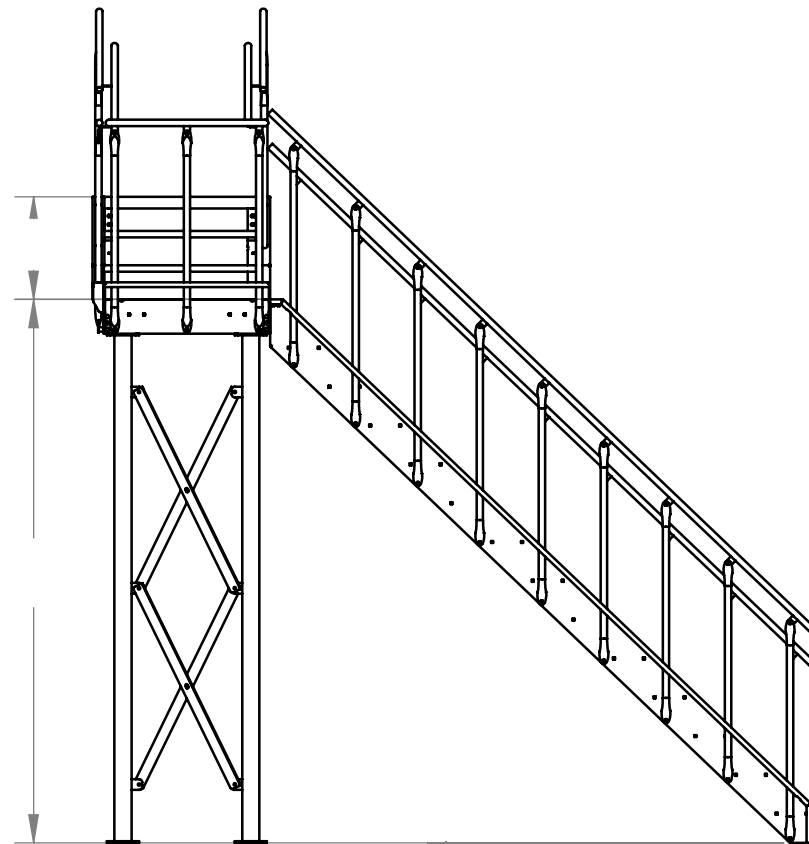
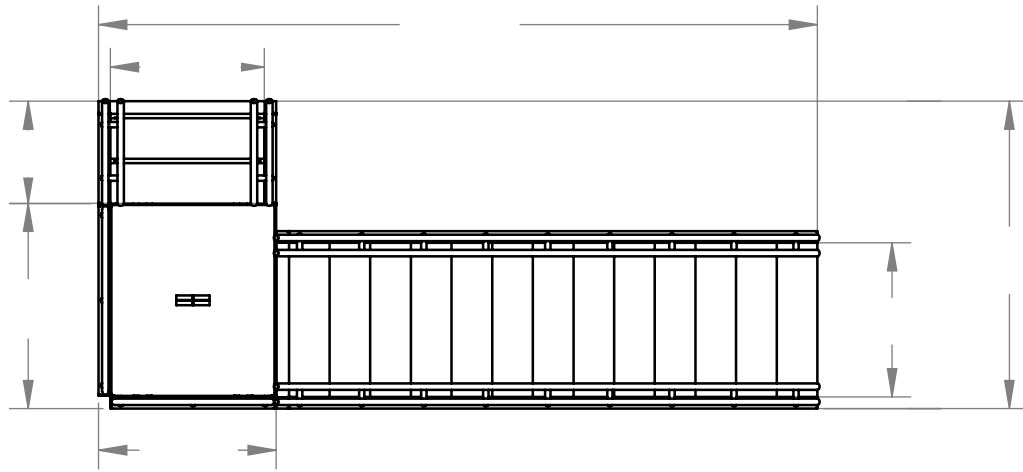
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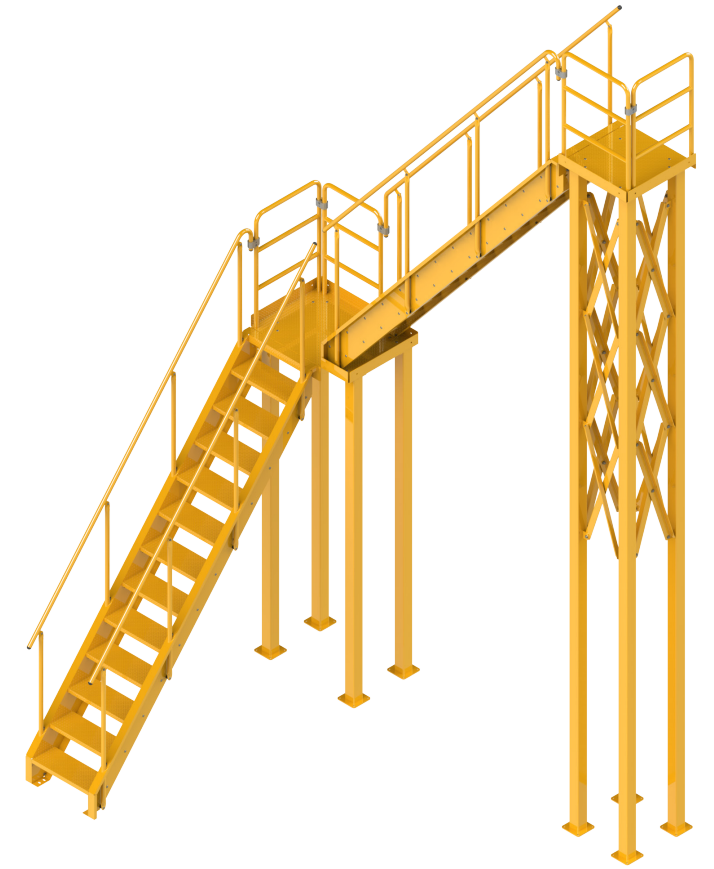
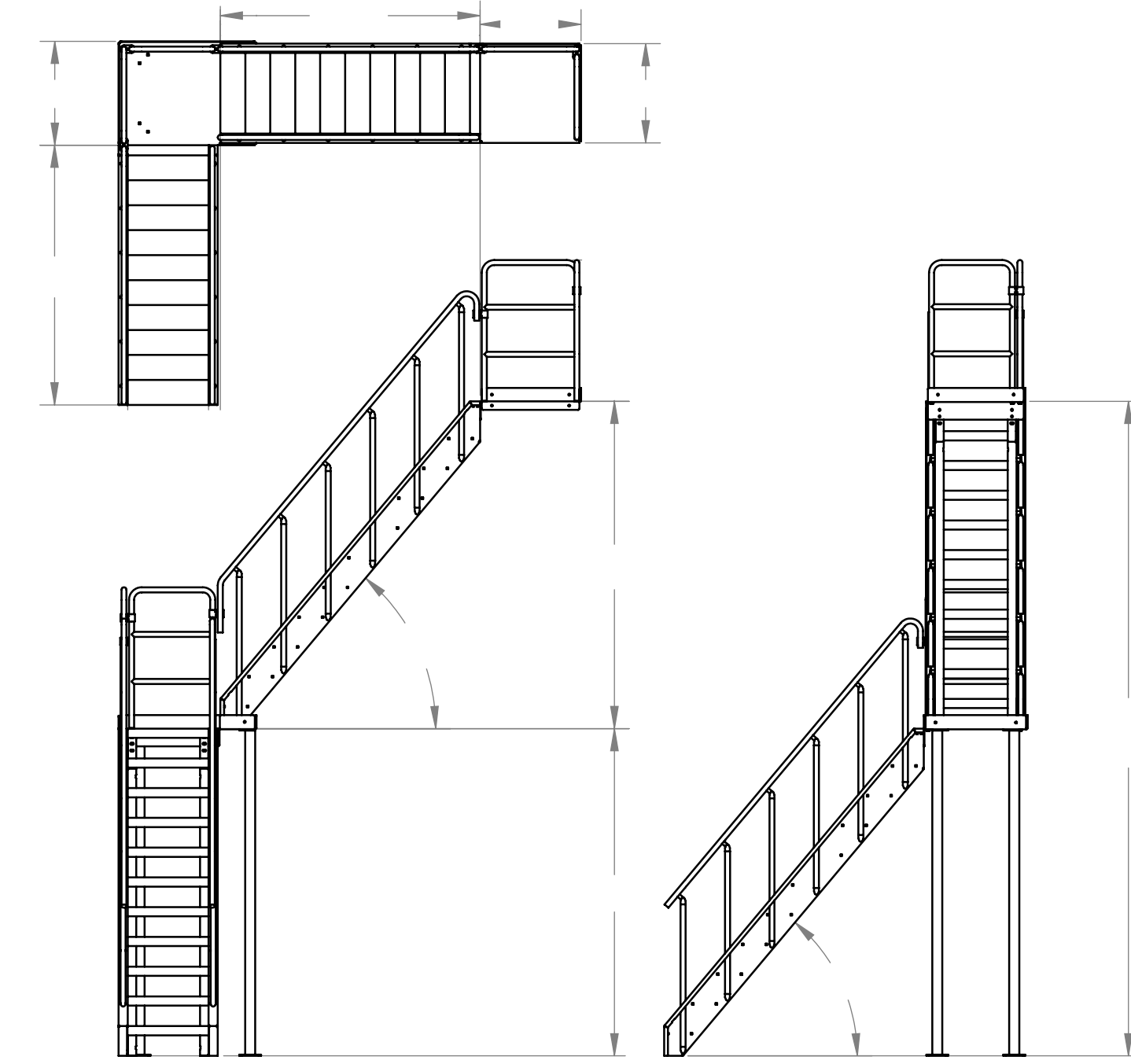
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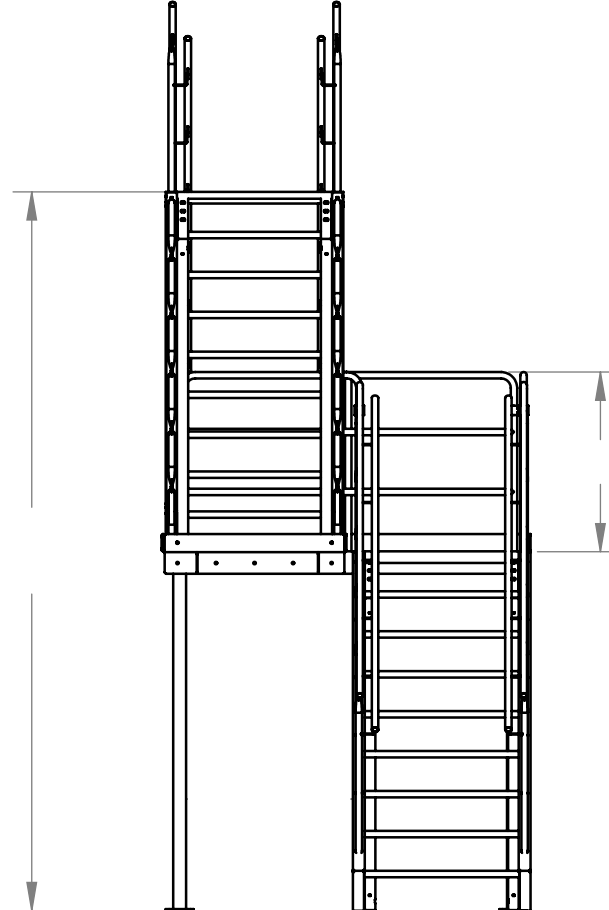
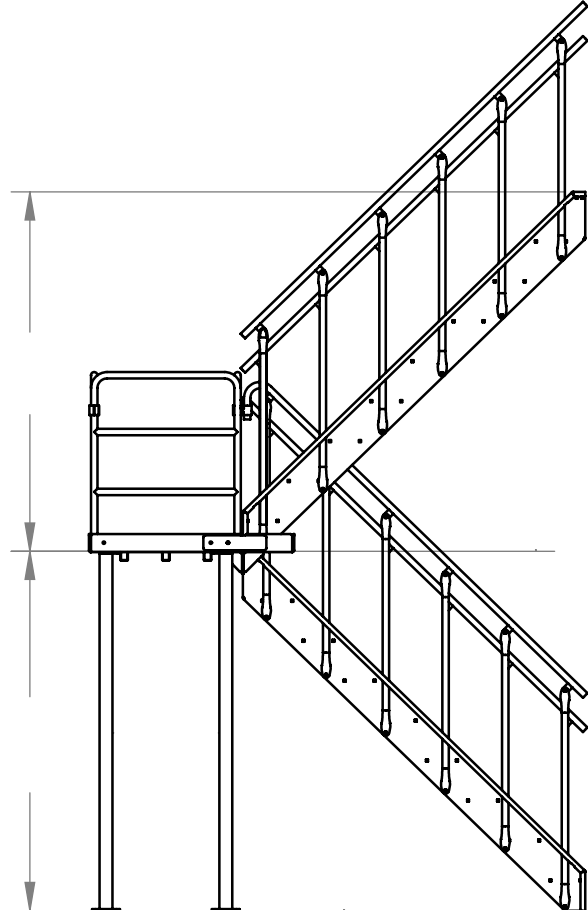
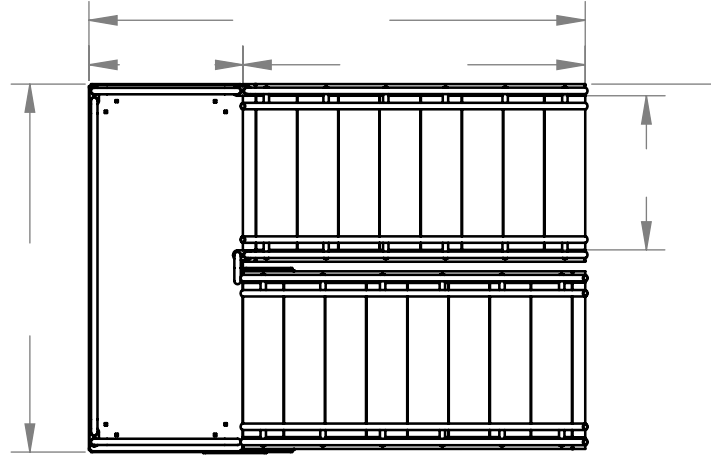
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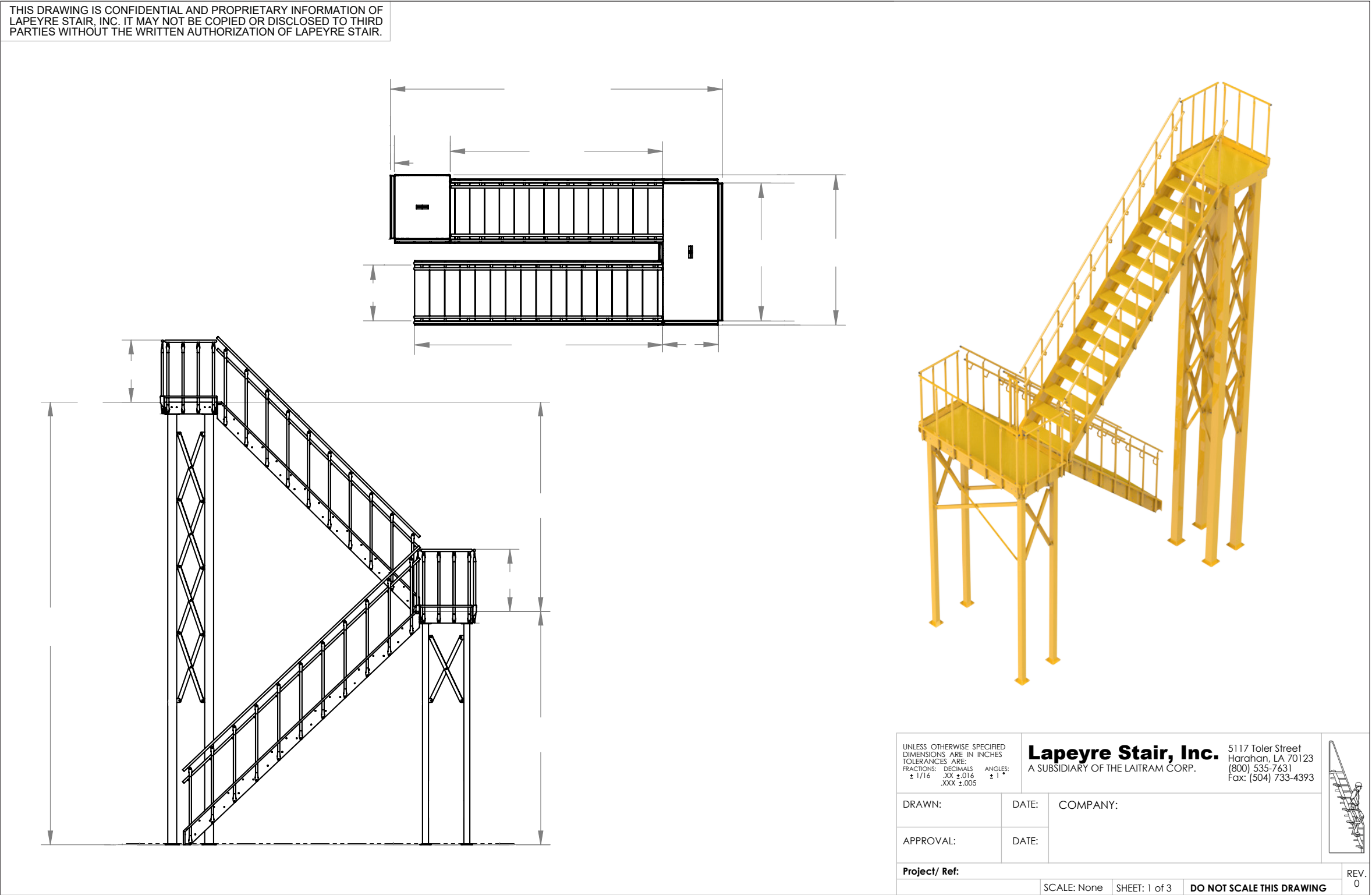
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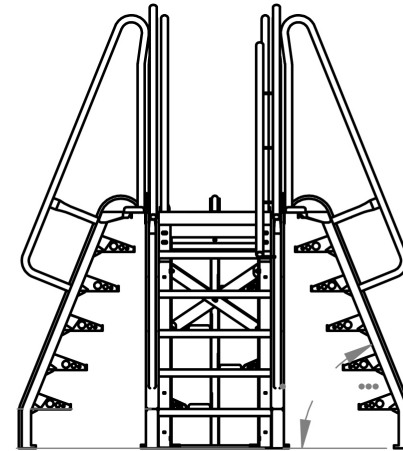
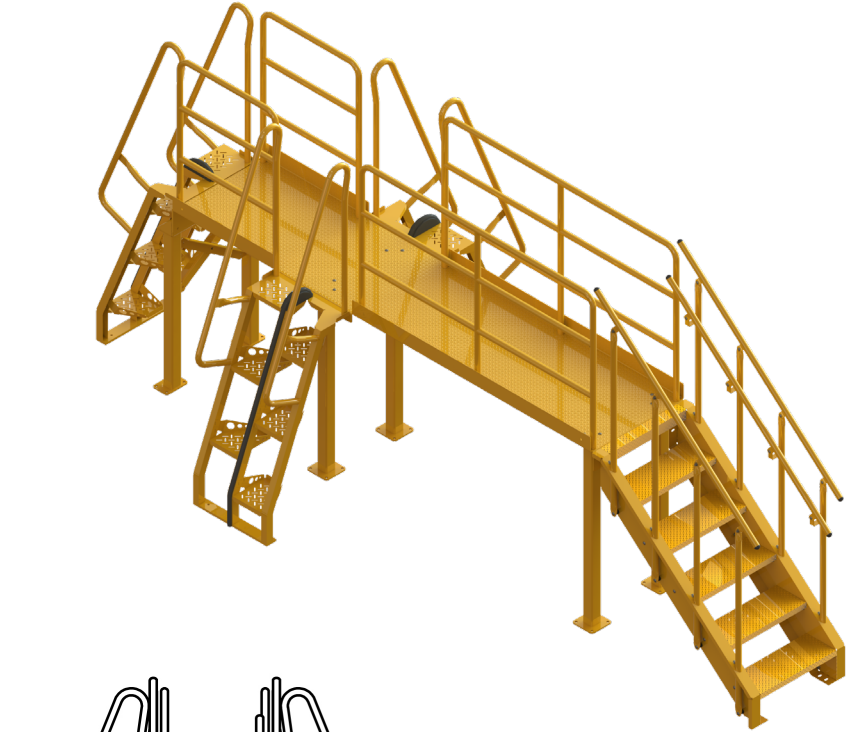
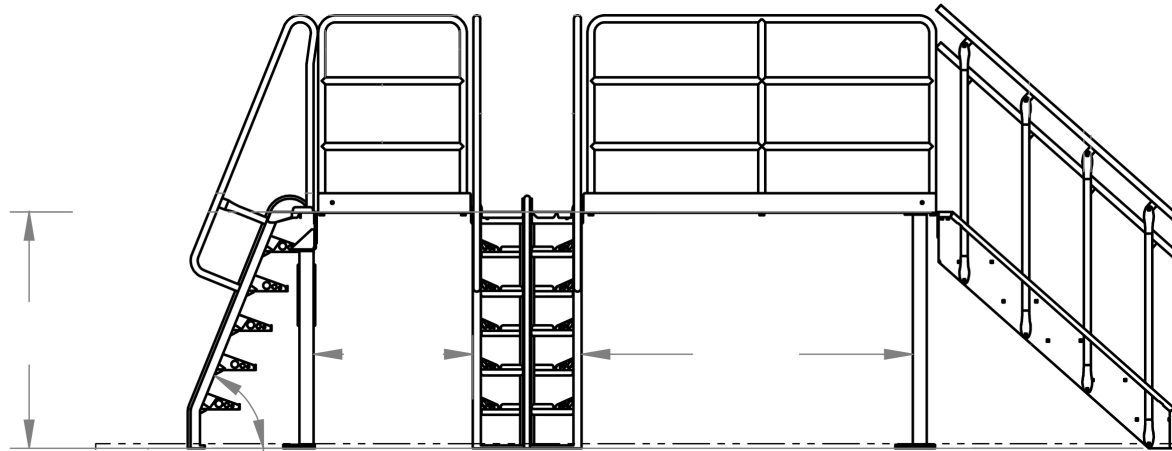
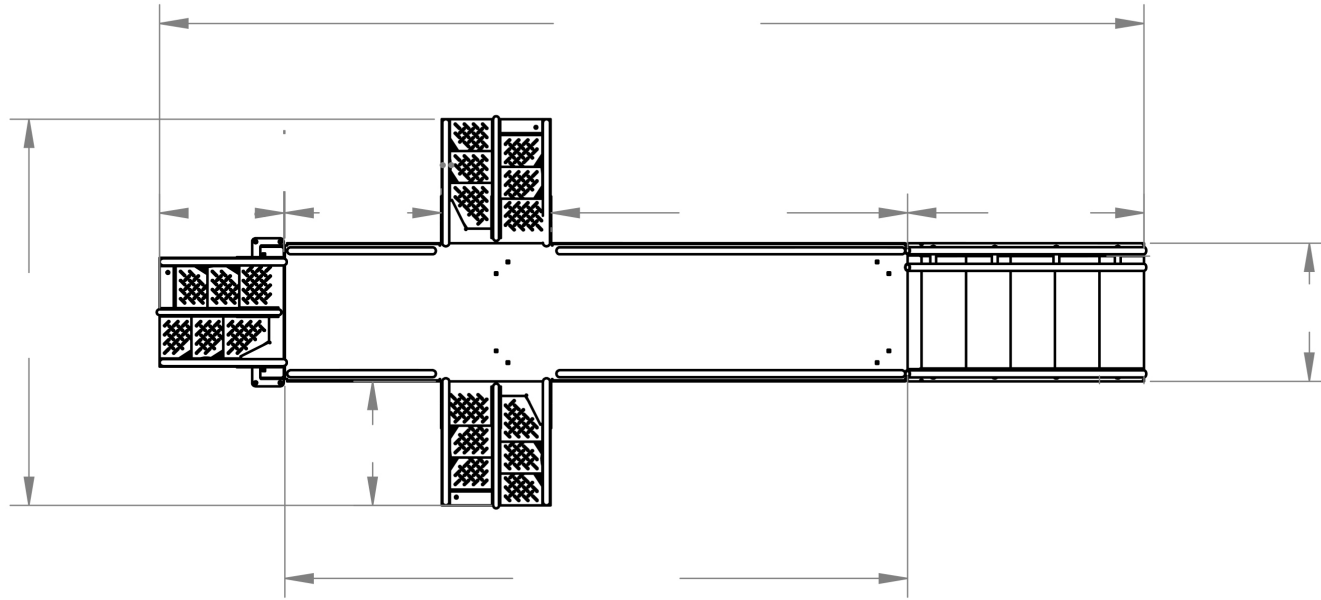


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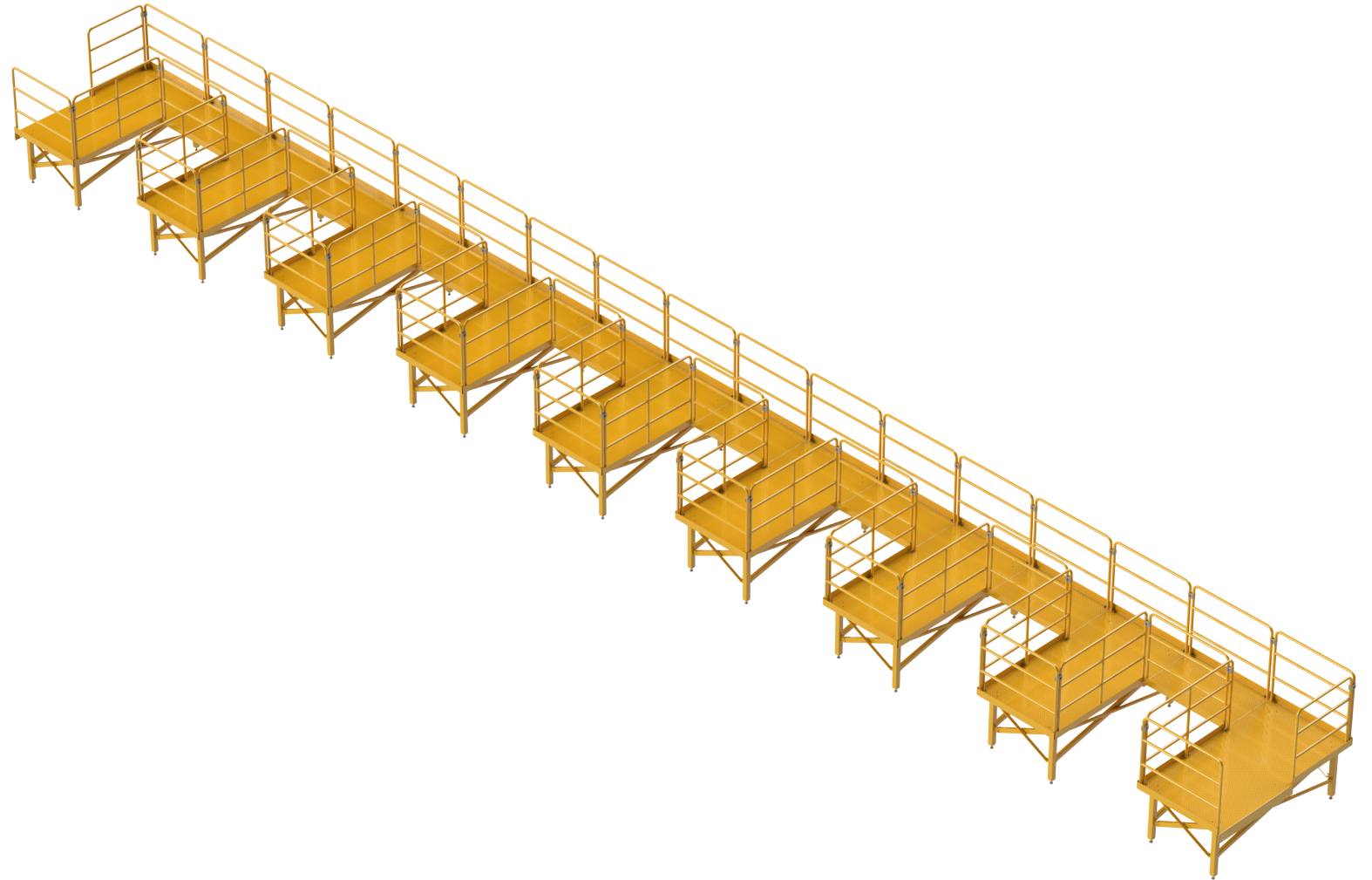
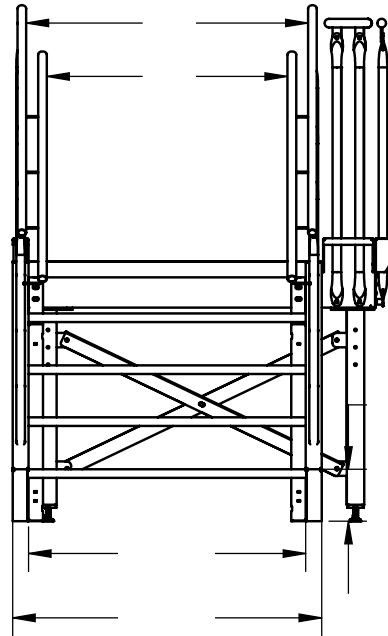
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Custom and Multi-line Systems

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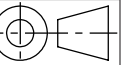


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UNLESS OTHERWISE SPECIFIED $\pm 1^{\circ} \pm 1/16$
DIMENSIONS ARE IN INCHES .XX $\pm .016$
AND TOLERANCES ARE: .XXX $\pm .005$



Multi-access equipment walkway

 **LAPEYRE
STAIR** 5117 TOLER STREET
HARAHAN, LA 70123
(800) 535-7631
FAX: (504) 733-4393

CUSTOMER INFORMATION:

DESCRIPTION:

PROJECT REFERENCE:

REQUEST NUMBER:

CUSTOMER APPROVAL:

APPROVAL DATE:

DESIGNED BY:

DESIGNED DATE:

DETAILED BY:

DETAILED DATE:

SCALE: 1:128

DO NOT SCALE THIS DRAWING

DRAWING NUMBER:

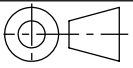
REV. NO.

1

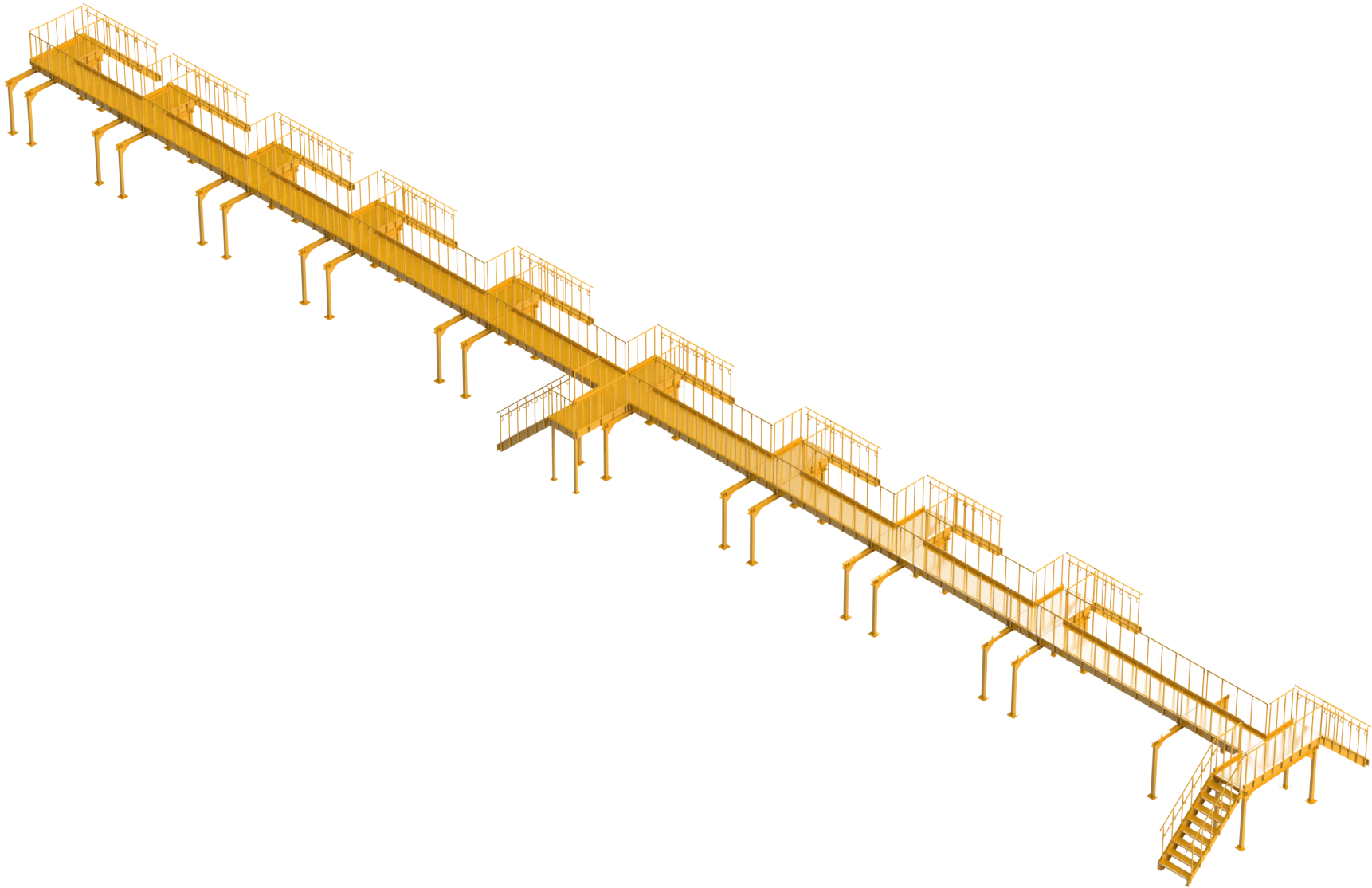


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UNLESS OTHERWISE SPECIFIED ±1° ±1/16
DIMENSIONS ARE IN INCHES .XX ±.016
AND TOLERANCES ARE: .XXX ±.005



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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS: DECIMALS ANGLES:
± 1/16 .XX ±.016 ± 1°
.XXX ±.005

Lapeyre Stair, Inc. 5117 Toler Street
A SUBSIDIARY OF THE LAITRAM CORP. Harahan, LA 70123
(800) 535-7631
Fax: (504) 733-4393


DRAWN:	DATE:	COMPANY:
APPROVAL:	DATE:	
Project/ Ref:		

SCALE: None

SHEET: 4 of 5

DO NOT SCALE THIS DRAWING

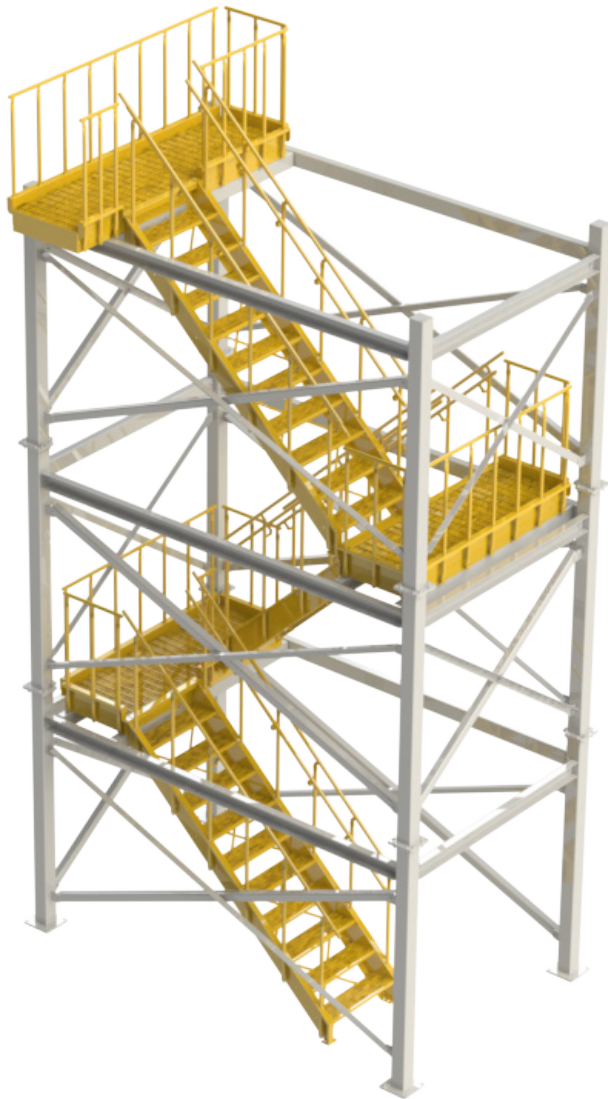
REV.



SECTION

8

Tower Systems

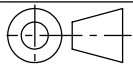


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UNLESS OTHERWISE SPECIFIED $\pm 1^{\circ} \pm 1/16$

DIMENSIONS ARE IN INCHES .XX $\pm .016$

AND TOLERANCES ARE: .XXX $\pm .005$





LAPEYRE

STAIR

5117 TOLER STREET

HARAHAN, LA 70123

(800) 535-7631

FAX: (504) 733-4393

CUSTOMER INFORMATION:

DESCRIPTION: OSHA standard stair tower

PROJECT REFERENCE:

DETAILED DATE:

FINISH:

Hot Dip Galvanized

QUOTE NUMBER:

ESTIMATED WEIGHT:

DO NOT SCALE THIS DRAWING

CHAMP NUMBER:

DRAWING NUMBER:

SCALE:

1:48

REV. NO.

1