DOORS & WINDOWS

Redefining the Possibilities











s an industry leader for more than 20 years, Solar Innovations® has a long history that is rooted in the heart of manufacturing with a deep passion for the American dream. As a single source provider of custom glass structures, skylights, windows, doors, and more, Solar Innovations® strives to endlessly innovate and design custom products throughout the world. Our products continue to develop and grow as a direct result of our dedication to the industry and the creativity of our customers.

By investing in our team and customers, we are proud to turn dreams into reality. All of our American-made products are designed and manufactured at our campus in Pine Grove, PA, allowing for more flexibility to provide superior products and services. In addition, most of our engineering, product testing, and product designing take place within our facility. By producing as many components as possible in-house, we have greater control over quality, lead times, and cost, which ultimately achieves better results for our customers.

Although Solar Innovations® comes from small and humble beginnings, we now reside in a 400,000-square-foot office and manufacturing space. With a three-building campus located on over 36 acres of land, our company continues to develop and grow by creating innovative designs and engineering new product lines. The Solar Innovations® team strives to forge its path into the future by promoting a strong spirit of unity, with the desire to be better today than yesterday.

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Why Solar Innovations®?

INNOVATIVE

Solar Innovations® – it's in the name. By constantly introducing new ideas with creative ways of thinking, our decisions take standard products to the next level. No project is too big or too small for us to handle.

DURABLE

With two in-house test labs, the quality of our products is second to none and includes some of the highest ratings in class. Solar Innovations® offers a vast line of certified products, including NFRC, AAMA, Florida Impact, Miami Dade, and TDI. Our products can be specifically designed and engineered to your project location.

HIGH-PERFORMING

At Solar Innovations®, we are about superior results. Our company currently offers the largest, impact-rated folding glass walls on the market and constantly strives to create the highest quality product possible.

SINGLE SOURCE PROVIDER

We are a single source supplier of aluminum, wood, and vinyl-composite glazing systems, making your entire project cohesive. Solar Innovations® provides all fasteners, silicone, sill flashings, and project specific shop drawings.

ECO-FRIENDLY PRODUCTS

We are proud that our materials are sourced from local suppliers; not only does this help boost our local economy, but also reduces transportation times and fuel emissions. Our high thermal-performance products are energy-efficient for homes and commercial spaces. Even more, our systems include recycled content and are LEED friendly. LEED credits are available in the following categories: Materials & Resources (recycled content), Indoor Environmental Quality (daylight), Energy & Atmosphere (performance), and Regional Priority (within 500 miles of our facility). Depending on the application, other credits may also apply. Solar Innovations® was designed to be a LEED Gold certified manufacturing facility.

EASY TO OPERATE

All of our systems are user-friendly and straightforward. No matter the shape, size, or type of project you may have, our products remain practical and manageable for the ultimate customer experience.

COASTAL APPLICATIONS

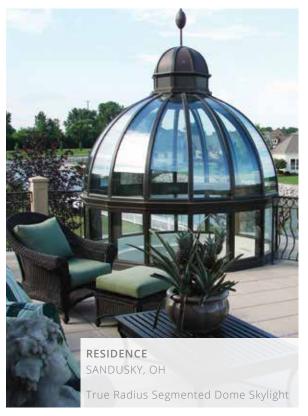
Our systems can be designed to meet coastal requirements, limiting visible wear and tear. We have advanced aluminum finishes and stainless steel components, reducing the corrosive effects of the elements in coastal regions.

INSTALLATION

Whether a product is purchased directly from our manufacturing facility or through our dealer network, Solar Innovations® can provide installation and service for all of our products within a six-hour radius of Pine Grove, PA. Our expertly-trained team is registered to complete installation and service work in an ever-increasing number of states (contact our sales department for a current listing).

REPAIR & REPLACEMENT SERVICES

Our team has the technical skill and experience to evaluate your situation and determine the most effective options for repair, service, or replacement of your door or window. All drawings and information are saved for each project, so a site visit will not always be required.







Design Considerations RESIDENCE GROTON, MA

LOCATION

When choosing the location of a door or window, sun exposure should be taken into consideration.

- South-facing: Receives the most consistent amount of direct sunlight and passive heat gain.
- North-facing: Receives diffused light levels throughout the day.
- East-facing: Receives early morning light and warmth.
- West-facing: Receives the majority of their solar exposure during the afternoon and evening hours.

BUILDING REGULATIONS

Since it is important to adhere to municipal ordinances from the start of the project, we recommend submitting preliminary plans for approval to your local regulatory agency. Solar Innovations® can create renderings for this process.

CONFIGURATIONS/LAYOUT

The first thing to be considered is the size of the wall opening (rough frame size opening) for the doors and windows. The units need to be identified as either stationary or operable.

The next thing to consider is the layout of the doors and windows, once opened and how they will affect the space. This may determine if a door will be inswing or outswing, or if a window will be sliding or casement. Additionally, some systems can be concealed in a pocketed area to be hidden from view.

DOOR SIZE

There are two sizes that need to be considered when planning for a new door: the rough-frame size opening and the finished-frame size opening. The rough opening is the size of the opening in the wall and needs to accommodate the size of the door and its framework; the finished frame size is that of the actual door. For example, if your door is 80" high, the rough opening needs to greater for the door and framework to fit. The additional space needed varies per system and our sales team can assist you in determining the right dimensions.

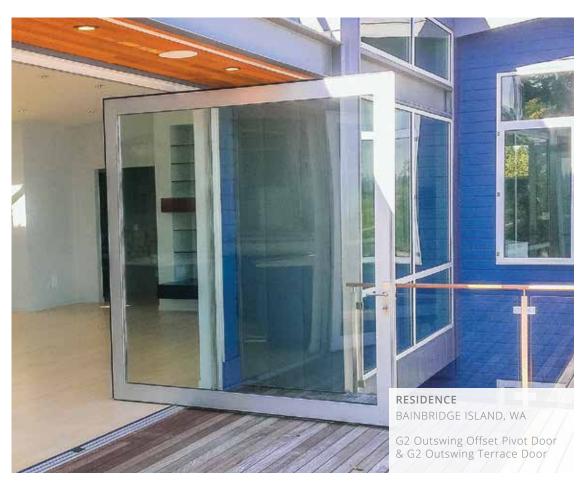
SILL TYPES

A sill is the threshold of a doorway that forms the bottom of a door frame. The configuration of the door and window system will determine the size, number, and position of tracks needed in the sill. Sills can be mounted two ways; a surface mounted sill is attached to the floor, while a recessed sill is embedded into the floor, making it less conspicuous. We also offer ADA-compliant sills. Depending on your location, local thermal and water performance code requirements may affect your sill choice.

G2 Multi-Track Sliding Glass Doors

ATTACHING MATERIAL/SUBSTRATES

It is important to identify the type of material that the system will be attached. The material may differ between the sill, jamb, and head. For example, a sill may be recessed in a concrete floor while the jamb is attached to wood and the head is attached to steel. Solar Innovations® can provide attachment details and load information for varying substrates.





INTERIOR OR EXTERIOR

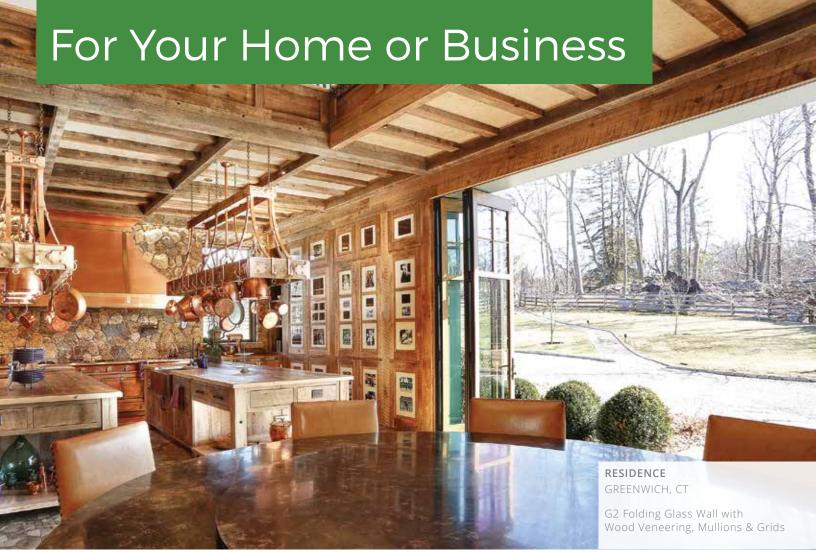
Since interior and exterior doors have different requirements, the location of the opening should be one of the first factors considered. For example, an interior door may not require high-performance glazing or thermally-enhanced aluminum framing like an exterior door since it does not come into contact with the elements.

VENTILATION

Operable doors and windows can promote convection and cross ventilation in your space. A well-designed ventilation layout can provide fresh air and lower temperatures where an abundance of glass tends to yield solar heat gain. Lowpositioned doors and windows act as fresh air intakes while ones positioned higher act as exhaust points. Ideally, they should be positioned without major obstructions within the ventilation pathway. A single story home can utilize operable door transoms to act as points of exhaust.

TOP OR BOTTOM LOADING

Some products can be supported, or bear the load, by the head (top) or the sill (bottom) of the frame. Top supported folding doors are preferred, with the rollers placed in the head track. This prevents exposure to foot traffic experienced at the sill, where dirt and debris can affect the operation of the rollers. For top load systems, the header cannot deflect (sag) more than 1/4" along its span under the weight of the system. Our engineering department can provide load information for your project. Bottom load options are also available.



Bring Luxury Home

Solar Innovations® doors and windows add a unique feature to any home while expanding a room's natural view. Many of our signature products are designed with strength, durability, and ultimate performance in mind. Our manufacturing process ensures you're receiving the highest quality door or window system that will last for decades.

ENERGY EFFICIENT

Our operable walls can be designed with thermally-broken or nonthermal profiles.

LIMITLESS CONFIGURATIONS

Remote stacking, pocketing, no post 90° corners, segmented radiuses, and integrated swing doors are just some of the options offered. Customizations are available.

EASILY OPERABLE

Our systems offer singlehanded operation, resulting in smooth movement with minimal effort.

MAXIMUM TRANSPARENCY

Sleek sightlines maximize views.
Our units can accommodate any single, double, or triple glazed infill up to 1½" (thicker units may be possible upon request).

OVERSIZED PANEL OPENINGS

Capitalizing on our local engineering and manufacturing location, we take pride in working with designers to accommodate the largest panel sizes possible, while maintaining maximum performance.

MOTORIZED OPTIONS

Our sliding glass doors, swing doors, and awning, casement, and hopper windows can be motorized. Other options are available with engineering department approval.





Creating Unforgettable Experiences for Your Business

RESTAURANTS

Heighten a customer's experience by bringing the outdoors in. Folding glass walls or multitrack sliding glass doors, along with our window systems, provide minimal sightline obstruction. Enhanced glass options give your space the strength and durability it needs to withstand almost any weather.

EDUCATIONAL FACILITIES

Natural daylighting and larger, more flexible spaces are trending in educational facilities. Our operable door systems allow for multiple room configurations, open campus centers, and better learning environments.

OFFICES & INTERIORS

Operable walls are ideal for offices spaces, creating a flexible, multi-purpose environment. Rooms can be segmented for private meetings or opened up to accommodate larger gatherings. Many of our systems have superior acoustical performance.

HOTELS

Our commercial products for hotel guest rooms, lounges, and lobby areas allow for beautiful views, natural daylight, and fresh air. For guest convenience, our sliding glass doors can be motorized.

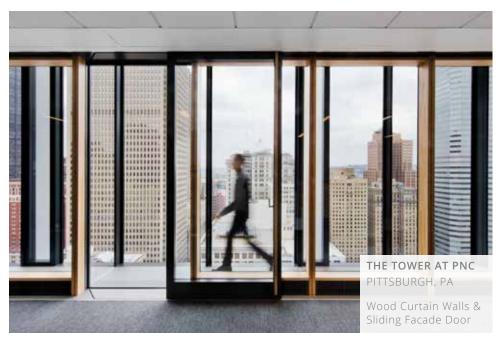
RETAIL

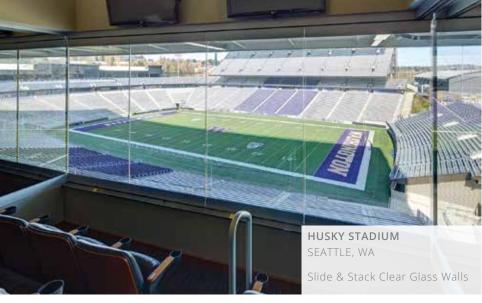
Retail spaces use sliding storefront systems to maximize sightlines and attract customers, showcasing their merchandise in a more open and inviting fashion. Our clear glass walls, or slide and stack walls, provide excellent solutions for any indoor/outdoor retail space. Our multi-point locking systems keep the property secure.

STADIUMS

Since 1998, we have been creating highperformance products for stadiums that enhance the fan experience. Our folding, stacking, and clear glass walls have been integrated into stadium press boxes, club seats, luxury suites, and stadium side bars and restaurants. With its ease of operation, these systems are an excellent choice for any sports arena.

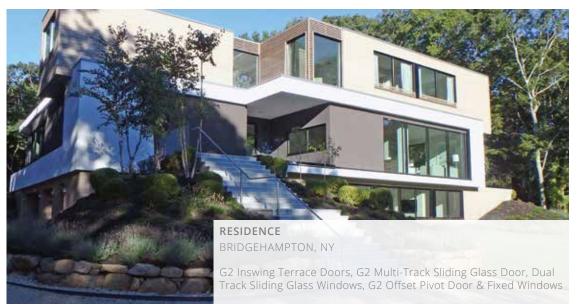


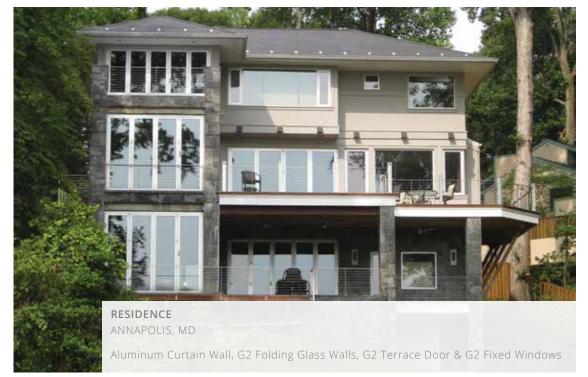




Complete Glazing Packages







Superior Solutions

Doors and windows are often purchased at the same time, but from different manufacturers. This can create a disparity in sightlines, finishes, and the overall aesthetics of the structure. Solar Innovations® can provide you with a door and window package that will ensure consistent sightlines, colors, and warranties.

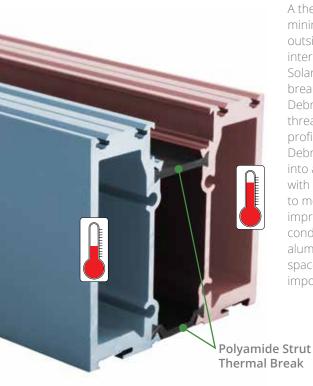
Our aluminum framing will not rot, rust, warp, or require constant finish maintenance. Utilizing framing by the same manufacturer will ensure your doors and windows have a similar lifespan.

DOOR & WINDOW OPTIONS:

- Awning Windows
- Casement Windows (Inswing & Outswing)
- · Hopper Windows
- · Fixed Windows
- · Tilt Turn Windows
- · Terrace & French Doors
- Sliding Glass Doors & Windows
- Folding Glass Walls & Windows
- Stacking Glass Walls & Windows
- · Pivot Doors & Windows
- · Lift Slide Doors
- Curtain Walls (Aluminum & Wood)
- · Window Walls
- Skylights
- · Unique custom systems

Performance

Thermally Enhanced



A thermal break separates the aluminum and minimizes conductivity of heat and cold from the outside to the inside while ensuring the structure's interior remains comfortable all year long. Solar Innovations® offers two types of thermal break systems; Polyamide Strut and Pour and Debridge. In the first method, a polyamide strut is threaded into the cavity between two aluminum profiles and crimped into place. In the Pour and Debridge system, liquid polyurethane is poured into aluminum cavities that have been machined with an Azo-Brader, that allows for the polymer to mechanically lock in place. Both methods improve thermal efficiency by breaking the highly conductive properties of aluminum. Nonthermal aluminum frames should only be used for interior spaces or where thermal conductivity is not important.

> Pour and Debridge Thermal Break



Certified Products

TESTING

Solar Innovations® is dedicated to providing safe, quality products to customers. Our in-house test labs offer the unique opportunity to execute tests quickly and efficiently with certification by nationally-recognized organizations.



NFRC Approved

- · G2 Folding Glass Walls
- · G2 Sliding Glass Door
- · G3 Sliding Glass Door
- · G3 Lift Slide Door
- Vinyl-Composite Tilt Turn Window
- Vinyl-Composite Terrace Door
- G2 International Windows (Fixed, Casement, Awning, Tilt Turn)
- · Vinyl-Composite Sliding Glass Door

HURRICANE IMPACT TESTED

We currently offer the largest selection of products certified by Florida rating organizations. They can withstand even the most extreme weather conditions.

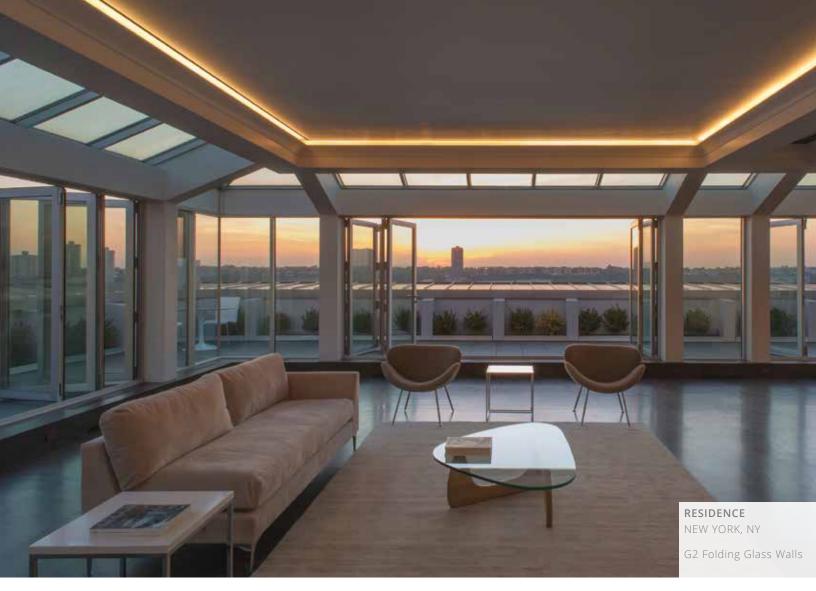


- G2 Terrace Door
- · G3 Terrace Door
- · G2 Folding Glass Walls
- · G3 Folding Glass Walls
- · G2 Sliding Glass Door
- · G3 Sliding Glass Door
- · G3 Lift Slide Door
- · G2 Aluminum Curtain Wall

- Wood Curtain Wall
- G2 International Windows (Fixed, Casement, Awning, Tilt Turn, Hopper)
- Vinyl-Composite Tilt Turn Windows
- Vinyl-Composite Sliding Glass Door

Folding Glass Walls



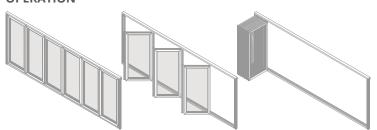


Break Down the Walls

Folding glass walls have been a signature product of Solar Innovations® for over 15 years. Also known as bi-fold doors or accordion-style doors, folding glass walls can accommodate an unlimited number of panels and configurations. These systems offer a flexible and customizable opening that can be incorporated into any residential or commercial project including covered patios, living rooms, decks, enclosed porches, and pool houses. Swing doors can be integrated into the folding glass walls, allowing you to easily enter or exit a room without opening all of the panels. The endless possibilities — including custom color finishes, custom hardware, and the highest impact rating — make folding glass walls the perfect system for any application.

Component options are available on pages 38 - 46.

OPERATION





Configurations

Custom configurations are available upon request.







PATENTED MARINE STOP GLAZED SYSTEM

Our G3 Extra Narrow Marine Glazed Folding Glass Wall System uses a patented design to combine vertical marine glazing with horizontal-stop glazing in order to create a much narrower vertical frame than conventional stop-glazed doors.

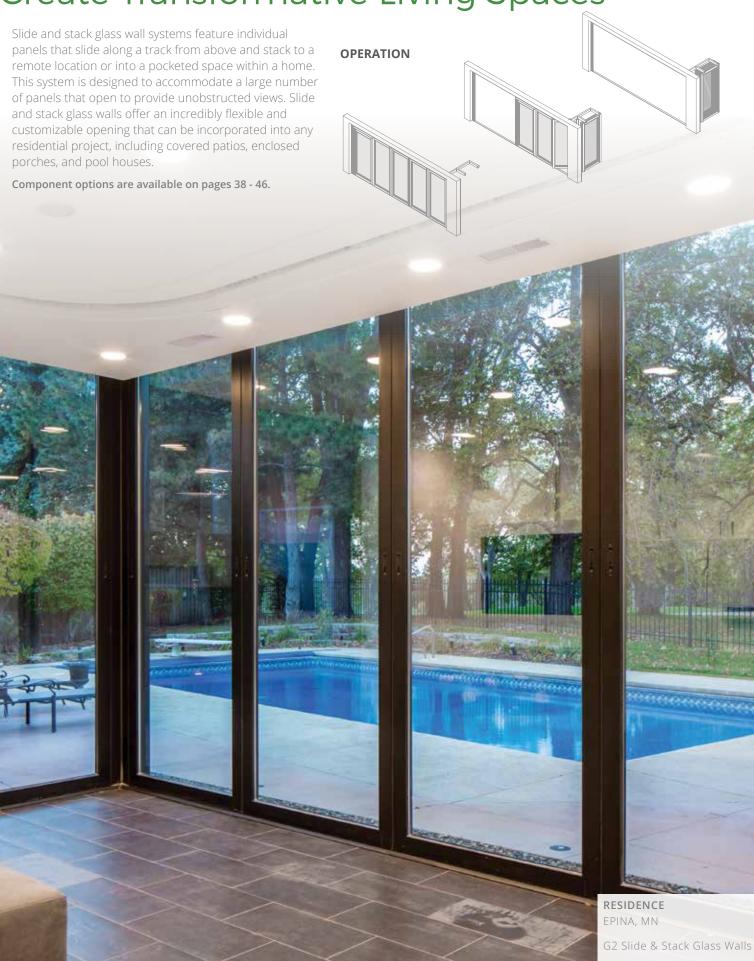
The G3 Extra Narrow Marine Glazed



System is one of the narrowest four-sided thermally-broken glazed bi-fold doors in the market.



Create Transformative Living Spaces

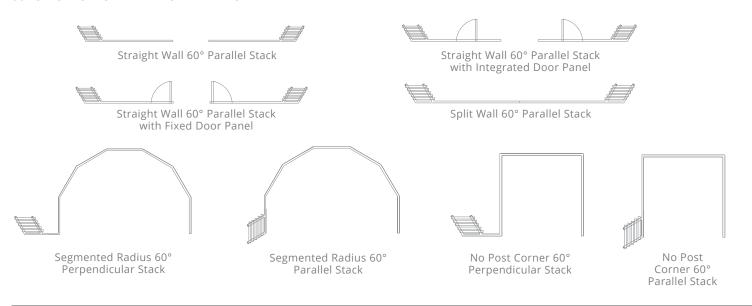




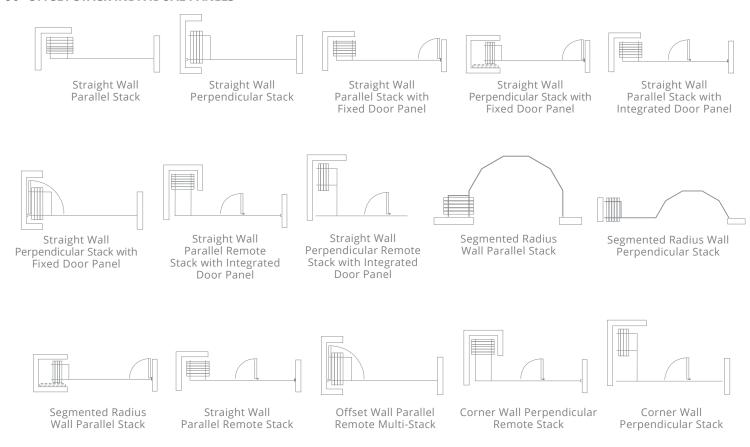


Configurations

60° OFFSET STACK INDIVIDUAL PANELS

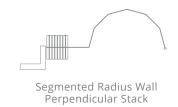


90° OFFSET STACK INDIVIDUAL PANELS



90° CENTER HUNG HINGED PAIRS











Practical and Completely Custom

Solar Innovations® Lift Slide Door Systems are a high-performance alternative to traditional sliding glass doors. Controlled with a simple turn of the wrist, the handle lifts the panels off the track to move with ease. This door can be opened with one hand and closed with even less resistance. Once the panels are in place, turning the handle reseals the door to provide security and superior air, water, and thermal performance.



BUILT TO PERFORM

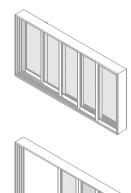
The G3 Lift Slide Door System is NFRC certified, meeting the highest standards for energy efficiency, security, and durability. All air, water, and structural tests on the Lift Slide door system outperform the traditional sliding glass door system.

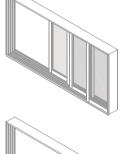
CONFIGURATIONS

Lift Slide Doors are available in dual and multi-track configurations and can feature pockets or 90° no-post corners. Custom configurations are also available; contact a Solar Innovations® sales designer for more information.

Component options are available on pages 38 - 46.

OPERATION

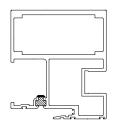






VERTICAL & HORIZONTAL RAIL OPTIONS

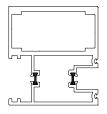


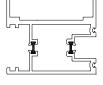


Hurricane Hook Rail



Hook Rail





Hurricane Flush Rail



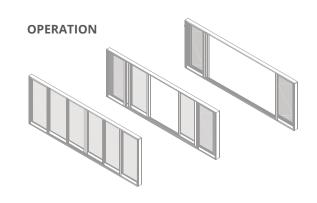
To download more details and dimensions, visit solarinnovations.com/information/downloads.



Big Views Made Easy

Sliding glass door systems expand the view of any living space and can be used as external entryways or transitions between two interior spaces. Motorization options, pocketing possibilities, countless custom configurations, and expansive panel sizes make our sliding glass doors a flexible design element that complements any space. Where engineering allows, a pocket system can be added so the doors are completely hidden while open, creating an unobstructed view. Solar Innovations® also recommends the addition of a screen system for residential applications. There are many types of screens, including pet and insect screens.

Component options are available on pages 38 - 46.

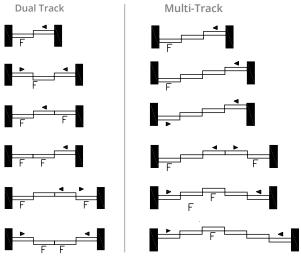


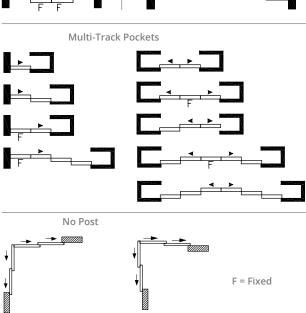


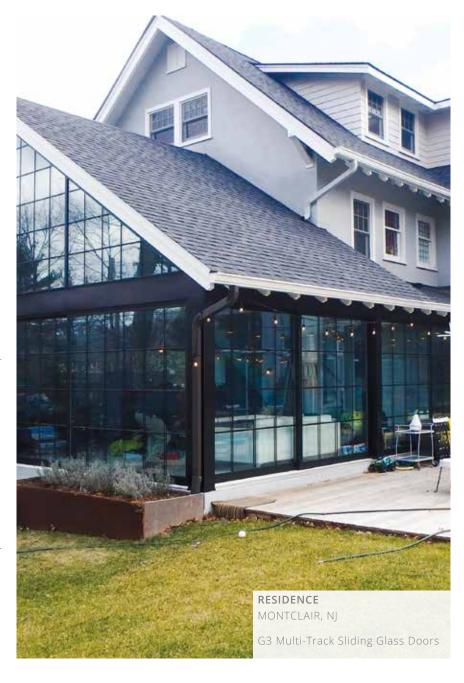


Configurations

The diagrams below represent just a fraction of the countless sliding glass door configurations.







Details

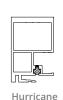


Standard

Bottom Rail



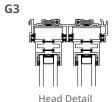
Rail

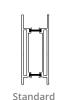


Hook Rail



Flush Rail









Hook Rail



Hurricane

Flush Rail

Bottom Rail Rail



HURRICANE IMPACT TESTED
The G2 and G3 Impact Multi-Track Sliding
Glass Door Systems are thermally enhanced,
high-performance hurricane impact-rated
doors. With all of the options of the G2 and
G3 systems, the impact system is perfect for
conditions that require high-performance
fenestration solutions.







Grand, Versatile Entryways

The search for oversized doors can be difficult, but Solar Innovations® offers the perfect solution. Pivot doors are ideal for oversized openings in interior and light exterior applications. Each door's pivot point is customizable, with center and off-center locations available. Pivot doors are equally suitable for residential and commercial applications and range from smaller scale doors to garage door sized openings. The large size openings and minimal floor space interruption allow for sizable items to pass through the framework that may be hindered by a traditional entrance. Our Pivot doors can be configured with a sill.

Component options are available on pages 38 - 46.

OPERATION







Configurations









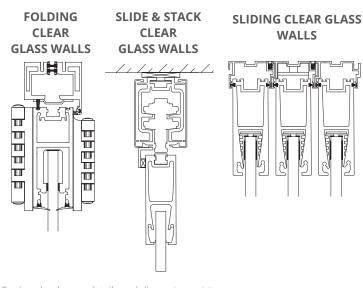


Seamless Walls with Uninterrupted Views

Clear glass walls eliminate vertical stiles, allowing for maximum transparency, natural daylighting, open views, and a sleek, modern appearance. The systems' nonthermal designs make them a great choice for interior room dividers and exterior applications with overhead protection. Our Clear Glass Wall systems can be assembled in a slide and stack, sliding or folding manner and aren't limited to the number of panels.

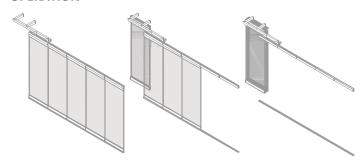
Component options are available on pages 38 - 46.

Details



To download more details and dimensions, visit solarinnovations.com/information/downloads

OPERATION



SLIDING GASKETS





FOLDING GASKETS





Clear Fin

Gasket KOSTRATE

SLIDE & STACK GASKETS



Wall Seal

H Clear Wall Seal



.5 Glazing Clear Wall Gasket Track TRANSLUCENT PVC BLACK OR GRAY PVC POLYPROPYLENE



Clear Fin Gasket Gasket



Wall Gasket TRANSLUCENT SILICONE









Flexible and Durable Entryways

While swing doors may be one of the simplest and most common door systems, they should not be overlooked when designing and planning a space. Choose from a large offering of side-hinged swing door options, including terrace, French, and Dutch doors. With numerous custom decorative glazing options, finishes, matching sightlines, and transoms, our swing doors can fit any need. The doors can blend in with the aesthetics of a surrounding structure, act as utilitarian entrances, or can be the star of the show with the grandeur of a true entry door. Swing doors feature similar panel and hardware designs as Solar Innovations® operable walls and structures, creating a consistent appearance throughout your project.

TERRACE & FRENCH DOORS

Terrace doors, or single swing doors, are a single panel opening used in both internal and external applications. French doors, also known as dual swing doors or double-swing doors, consist of two panels that close in the center. French doors do not require

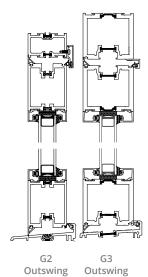
framing between the two panels, providing an unobstructed opening. The unique mulling capabilities allow for modular construction. Transoms and sidelites can also be seamlessly integrated into the design. Terrace and French doors can be either inswing or outswing. These systems can also be integrated into our folding glass walls and slide and stack glass wall systems.

DUTCH DOORS

Dutch doors, also known as split doors, barn-style doors, or stable doors, consist of two independent panels stacked atop one another. With Dutch doors, the top panel can be opened while the bottom panel remains closed, making them ideal for ventilation or any location with animals. Our Dutch doors are available in terrace and French door configurations and can be designed for either inswing or outswing operation.

Component options are available on pages 38 - 46.

HEAD & SILL DETAILS

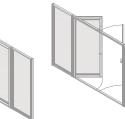


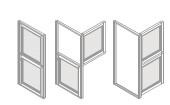


OPERATION



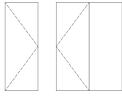




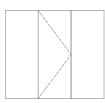


Configurations

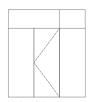
TERRACE DOOR



With Sidelite

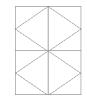


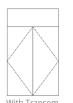
With Sidelites



With Sidelites & Transom









With Sidelites

With Sidelite & Transom





Window Systems

With a broad range in window operations — from fixed to tilt-turn — Solar Innovations® window systems offer countless custom configurations to enhance any living space. The thermally-broken aluminum profiles have exceptional thermal performance, creating a comfortable environment in all temperature extremes. In addition, aluminum windows will not rust, rot, warp, or require constant finish maintenance.

CASEMENT WINDOWS

Casement windows are one of the most popular styles in the world. They are hinged at the side and swing outward when opened. Casement windows are excellent for natural ventilation, especially in hot climates. Inswing casement windows are also available.



AWNING WINDOWS

Awning windows hinge at the top of the frame, allowing the bottom to open outward. There is usually a cam lock on the interior, which can be unlocked, allowing the window to open. They are a popular choice for in-system windows in greenhouses, conservatories, sunrooms, and other glass structures. When the windows are open, rain water will flow off and away from your structure.



HOPPER WINDOWS

Hopper windows are hinged at the bottom and tilt in to offer increased ventilation. They are often paired with other fixed or operable windows and doors or incorporated into transoms. These window systems are typically used in basements for light and ventilation where there is limited space.



TILT-TURN WINDOWS

Tilt-turn windows offer dual action with the turn of a handle. Turning the handle upward allows the window to open like a hopper, offering increased security. Turning the handle to the side opens it like an inswing casement, allowing for easy cleaning. Returning the handle downward engages the lock.



FIXED WINDOWS

Fixed windows are non-operable, meaning they can't be opened. This type of window is often found in conjunction with the other types of windows in a mulled window system or in areas where natural light is needed without the need for ventilation.

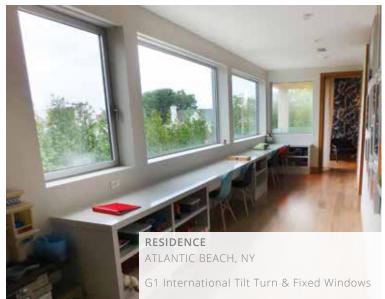


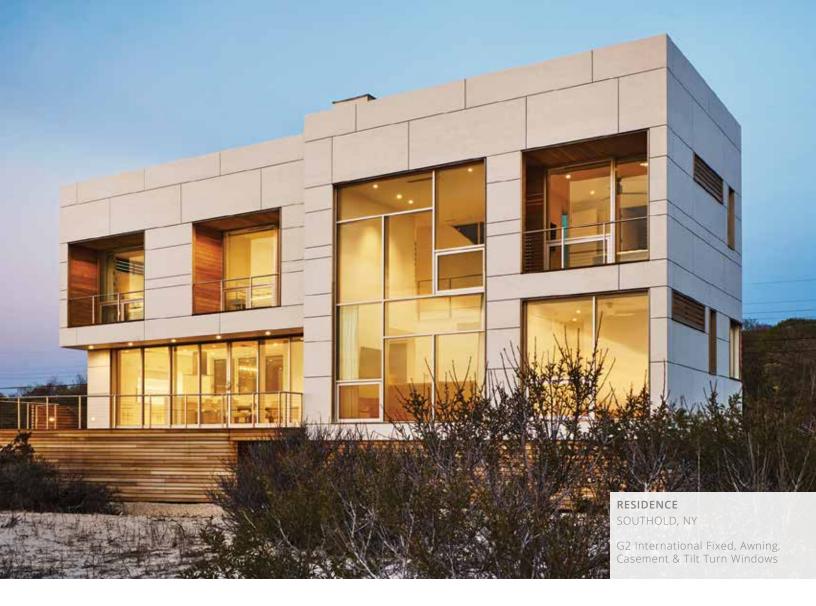












Mulled Window System

A Mulled Window System combines multiple panels into one unit. It can consist of all fixed-panel windows or be combined with awning, hopper, and casement operable windows. Unlike the systems from many other manufacturers, our Mulled Window System can include both inswing and outswing windows within one unit, creating a truly unique and customizable system.

PERFORMANCE

- Water performance up to 15psf (fixed), depending on configuration, and water column.
- Higher design pressure ratings available with engineering approval.
- · Test results available upon request.

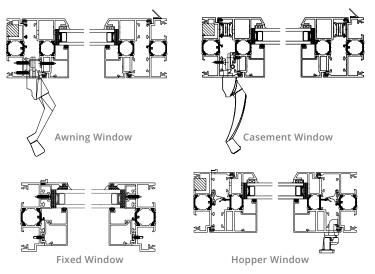
PANEL SIZES

- Minimum panel size: 2' x 2' operable, 1' x 1' fixed; smaller panels may be available upon engineering approval.
- Maximum panel size up to 4' x 8' subject to hardware limitations; larger panel options may be available depending on application.

Component options are available on pages 38 - 46.

To download more details and dimensions, visit solarinnovations.com/information/downloads.

Head & Sill Details



G1, G2, G3 International Systems

G1 INTERNATIONAL SYSTEM

The G1 International Window System is a smaller version of our existing Mulled Window System. The G1 Window System utilizes thermal strut technology to maximize thermal performance. Beveled exterior edges provide a more traditional look compared to the G2 and G3 Window Systems' modern sightlines. This system is the best for traditional grid systems and two tone applications.

G2 INTERNATIONAL SYSTEM

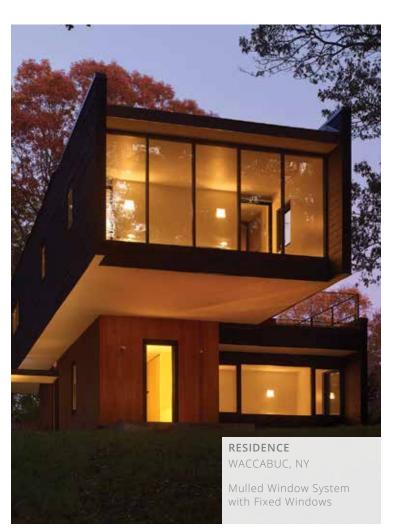


With the ability to mull different operable or fixed windows together, the G2 International Window Systems allow almost any type of configuration imaginable while providing superior thermal and structural performance. This system utilizes fill and debridge technology. Casement, awning, fixed, and hopper windows can be incorporated into the same unit without requiring

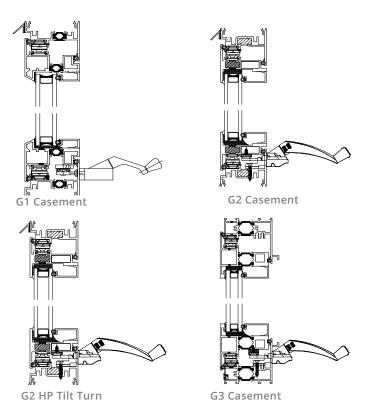
additional framing in this system. Large, high-performance tilt-turn windows utilize the G2 HP System.

G3 INTERNATIONAL SYSTEM

G3 International Window Systems provide superior thermal offerings and capabilities by utilizing a thermal strut. This technology allows for a dual color unit by separating the profiles into two individual pieces. It also provides a wide range of glazing thicknesses to conform to any application. This system can incorporate awning, hopper, casement, fixed, and tilt-turn windows.



Casement Window Crank Details



To download more details and dimensions, visit solarinnovations.com/information/downloads.



Wood Curtain Walls

Warm Wood Interior. Uncompromising Aluminum Exterior

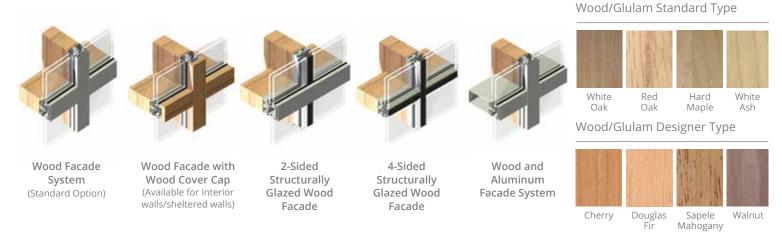
Wood curtain walls, or timber walls, innovatively combine the warmth and beauty of a natural wood interior with the durability and longevity of an aluminum exterior to create the perfect solution for those seeking a high-performing, sustainable building system. An exterior aluminum system creates a superior barrier from the elements, limiting the wood's exposure to any type of precipitation or wind, and dependably maintains a high level of performance through positive drainage principles. By overlapping the horizontal profiles with the vertical profiles, our wood curtain wall is a pressure-equalized system. The lack of obstruction from horizontal to vertical is the key component to pressure equalization.

Component options are available on pages 38 - 46.

RESIDENCE MORGANTOWN, WV Segmented Wood Curtain Wall

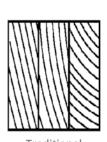
DESIGN OPTIONS

In addition to Solar Innovations® wood interior/aluminum exterior system, we also offer a variety of design options for a truly custom wood curtain wall. For an all-wood style, a wood cover-cap can be used for the exterior in sheltered situations. Structurally-glazed options allow for a flush exterior with no caps.

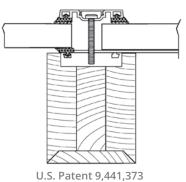


Additional wood types, including Eastern White Pine, are also available.

Glue Laminated Timber Option



Traditional Glue Laminated Timber



Glue Laminated Timber

Solar Innovations® patented Glue laminated timber simulates the appearance of solid sawn wood. The glulam can be utilized as both a structural and aesthetic element for glass doors and windows as well as other structural applications where thick solid furniture-grade exotic hardwood can be utilized and can be difficult to obtain. The lams are stacked along



the length of the glulam providing a solid wood outer surface as the widest surface of the glulam. At least one lam is stacked transversely and inset to form the appearance of a solid wood surface and cover lamination seams.

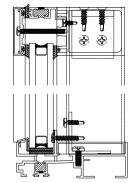


Even More Natural Light

Curtain walls are an excellent way to bring natural light into a room while remaining protected from the elements. Many providers often shy away from unique curtain wall projects that integrate canopies, doors, windows, and sloped glazing, but unique applications are where Solar Innovations® excels. We can work with you to identify the right concept for your location. Being one of the most experienced manufacturers, we offer the best thermally-enhanced system for custom curtain walls and window-wall applications.

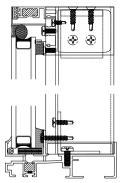
Component options are available on pages 38 - 46.

REGULAR GLAZING BAR CURTAIN WALL CAP GLAZED



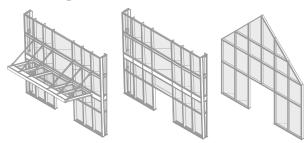
Head & Sill Detail

REGULAR GLAZING BAR CURTAIN WALL 4-SIDED STRUCTURALLY GLAZED



Head & Sill Detail

Configurations



To download more details and for dimensions, visit solarinnovations.com/information/downloads.





Vinyl-Composite Doors & Windows



Enhance Energy Efficiency

Solar Innovations®' vinyl-composite line of doors and windows provides superior performance for both residential and commercial applications. The uPVC (vinyl-composite) framework does not conduct heat or cold, making it more energy efficient for year-round comfort. Component options are available on pages 38 - 46.

FOLDING GLASS WALLS

Our vinyl-composite folding glass walls are the perfect solution to highlight a panoramic view or achieve an indoor/outdoor experience. Compression seals and multi-point hardware help to limit dust and dirt in sills, while increasing air and water performance. Swing doors can be integrated into the folding walls, allowing you to easily enter and exit a room without opening the entire system.

Configurations are shown on page 13.

SLIDING GLASS DOORS

The vinyl-composite sliding glass door system allows for up to four panels on a dual or multi-track system, while offering excellent energy efficiency, durability, water barrier and thermal performance. These doors are available in narrow, medium, wide, and impact-rated rails.

Configurations are shown on page 21.

SWING DOORS

Solar Innovations® vinyl-composite swing doors are perfect for both residential and commercial doors. All terrace doors have a durable uPVC framing that can withstand extreme weather conditions. Transoms and sidelites can be added to vinyl-composite doors with ease.



Configurations are shown on page 27.

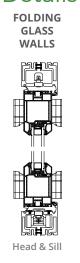
WINDOW SYSTEMS

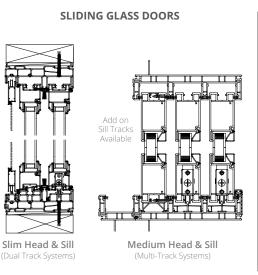
Vinyl-composite window systems are increasing in demand in multi-family homes for their high-performance, low maintenance, and design flexibility. When closed, these windows provide outstanding thermal and acoustical performance, creating a comfortable indoor environment year-round while significantly reducing heating and cooling costs. Our vinyl-composite window line integrates fixed, inswing casement, hopper, and tilt turn windows, all with similar sightlines and finishes.

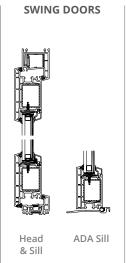
Configurations are shown on page 28.

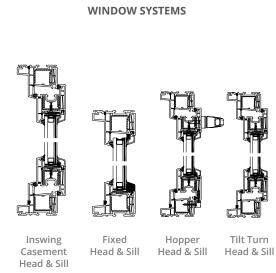


Details









System Comparison





13	&	G	3 L	IIE	- 9
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System	Material	Maximum panel size*	NFRC approved	Energy efficiency	Acoustical	Impact rated	System wall depth	Top or bottom load
Folding Glass Wall	G2 aluminum	3' x 10'	Yes	Better	Varies with options selected	Yes	2¼"	Both
	G3 & G3 lite aluminum	3' x 15'	Pending	Better	Varies with options selected	Yes	3"	Both
	Aluminum with wood cladding	3' x 15'	Pending	Best	Varies with options selected	Yes	Varies with options selected	Both
	Wood	3' x 10'	Pending	Best	Varies with options selected	No	3"	Both
	Vinyl-composite	3' x 8'	Pending	Best	Varies with options selected	No	2¼"	Both
Slide & Stack Wall	G2 aluminum	3' x 10'	No	Better	-	No	21/4"	Тор
	G3 & G3 lite aluminum	4' x 16'	No	Best	Varies with options selected	No	3"	Тор
	Aluminum with wood cladding	5' x 12'	No	Better	-	No	Varies with options selected	Тор
	Wood	5' x 10'	No	Best	-	No	3"	Тор
Sliding Door	G2 aluminum	5' x 10'	Yes	Better	Varies with options selected	Yes	Varies with options selected	Bottom
	G3 & G3 lite aluminum	5' x 15'	Yes	Best	Varies with options selected	Yes	Varies with options selected	Bottom
	Vinyl-composite	4' x 10'	Yes	Better	Varies with options selected	Yes	Varies with options selected	Bottom
Lift Slide	G3 aluminum	5' x 15'	Yes	Best	Varies with options selected	Yes	Varies with options selected	Bottom
Pivot	G2 aluminum	5' x 10'	No	Better	-	No	21/4"	Bottom
	G3 & G3 lite aluminum	6' x 12'	No	Best	-	No	3"	Bottom
Swing Door	G2 aluminum	3½' x 10'	Yes	Better	Varies with options selected	Yes	21/4"	NA
	G3 & G3 lite aluminum	5' x 15'	Yes	Best	Varies with options selected	Yes	3"	NA
	Aluminum with wood cladding	5' x 12'	-	Best	Varies with options selected	-	3"	NA
	Wood	5' x 10'	-	Best	Varies with options selected	-	Varies with options selected	NA
	Vinyl-composite	3' x 8'	Yes	Best	Varies with options selected	-	2¼"	NA

^{*} Custom configurations, oversized panels, and variations are available with engineering approval. Please contact a Solar Innovations® sales designer to discuss options.

^{**} Water performance depends on sill type, outfold vs. infold, configurations and up-leg height.

^{***} AAMA 2603-04-05 custom options are also available.

^{****} Can also be laminated, veneered, or custom painted.







Stock finishes	Grids	Glazing infill	Maximum number of panels	Water performance**	Closer options
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	³ / ₁₆ " - 1½"	20	Up to 15psf	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	1⁄4" - 11⁄2"	20	Up to 12psf	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	3/16" - 11/2"	20	Up to 12psf	NA
White Oak, Red Oak, Hard Maple, White Ash	Yes	3/16" - 11/2"	15	Up to 12psf	NA
White***	Yes	1"	15	-	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	3/16" - 11/4"	Unlimited (Based on engineering requirements)	-	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	1⁄4" - 11⁄2"	Unlimited (Based on engineering requirements)	-	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	1" - 1½"	Unlimited (Based on engineering requirements)	-	NA
White Oak, Red Oak, Hard Maple, White Ash	Yes	1" - 1½"	Unlimited (Based on engineering requirements)	-	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	³ / ₁₆ " - 1 ¹ / ₁₆ "	10 - manual (motorized available)	6.0psf - 12.0psf	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	1¼" - 1³/8"	10 - manual (motorized available)	6.0psf - 12.0psf	NA
Cream White (136) & Tan (304)****	Yes	1"	5 - manual	6.0psf	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	11/4" - 13/8"	10 - manual (motorized available)	12.0psf and higher	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	3/16" - 11/4"	Unlimited (Based on engineering requirements)	-	Floor & head
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	1/4" - 11/2"	Unlimited (Based on engineering requirements)	-	Floor & head
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	³ / ₁₆ " - 1½"	NA	6.0psf (Up to 12.0psf with high performance sill)	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	1/4" - 11/2"	NA	6.0psf (Up to 12.0psf with high performance sill)	NA
White, Bronze, Clear Anodized, Dark Bronze Anodized***	Yes	3/16" - 11/2"	NA	6.0psf	NA
White Oak, Red Oak, Hard Maple, White Ash	Yes	1"	NA	6.0psf	NA
White***	Yes	1"	NA	6.0psf	NA





Harness the warmth and aesthetics of real wood without sacrificing the strength or durability of aluminum.

COMMERCIAL & RESIDENTIAL APPLICATIONS

TimberOptic™ by Solar Innovations® is a trademarked manufacturing process utilized for immersive doors, windows, and more. The TimberOptic™ line of products is designed and assembled in such a way to mimic the appearance of wood, but consist of materials such as, but not limited to, aluminum and vinyl. However, while the materials may be the same, it is the way they are constructed that gives TimberOptic™ products their unique appearance. This design feature is most notable at the product's joints. It is also worth noting that this technique is not limited to faux



joints. It is also worth noting that this technique is not limited to faux-wood finishes. Aluminum finishes are available as well, meaning products whose frames are comprised of faux-wood on one side and traditional aluminum finish on the other, can capitalize on a sense of ultimate cohesion.



FAUX WOOD FINISHES



Douglas Fir



Acacia



Knotty Pine



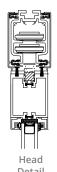
Cherry

Choosing the Right Frame

G2 SYSTEM



G2 systems are a great way to open your environment. The frame uses a thermal strut system that separates the interior metal from the exterior metal. By including a thermal break, the temperature transfer between the outdoors and indoors is minimized. The frames are available in two vertical stile widths: narrow and standard. The widths can be combined over multiple units for a unique style or kept consistent throughout. Standard, narrow, and wide mullions are also available.





Thermal

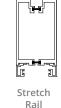


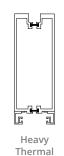


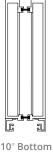
Nonthermal



Thermal



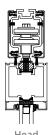






G3 SYSTEM

G3 systems are designed for residential and commercial applications that require higher design pressures. This system has been designed to support larger sizes with ease of operation and offers exceptional air, water, structural, and thermal performance. The G3 Nonthermal System is ideal for applications that do not require thermal performance, including mild climates and indoor uses—this system is popular for interior entryways and room dividers. Standard, narrow, and wide mullions are also available. The G3 Thermal System achieves both exceptional structural and thermal performance.







Standard

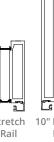


Thermal Nonthermal Thermal

Standard







10" Bottom

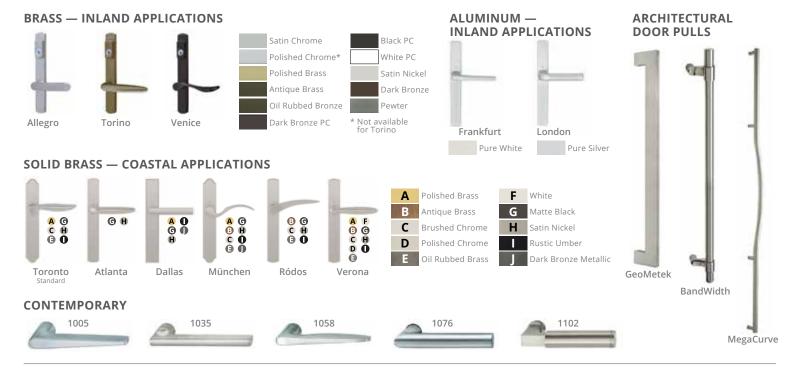




Hardware Options

SWING, PIVOT, SLIDE & STACK DOOR, AND FOLDING GLASS WALL HARDWARE

Handles







Locking Handle Non-Keyed



Keyed Locking



Standard Flush Bolt



Thumbturn Lock * Additional cost

Hinges



Semi-Concealed Hinge



Surface Mount Hinge

Closers, Catches, & Limiters



D Series 7414 Door Closer



D Series TS93 Door Closer



PR82 Door Closer



Door Limiter



D Series BTS80 Floor Closer



H28S Floor Closer



Door Catch

Commercial Hardware



Exterior Entry Trim



Mortise Panic



Impact Panic Wire Push/Pull





Square

Toronto

Please Note: All hardware is Custom finishes may be additional lead times and/ reserves the right to option at any time. Please visit solarinnovations. com for additional product

CLEAR GLASS WALL HARDWARE



For Integrated Doors in Slide & Stack and Folding Systems



Clear FGW Hinge For Folding Systems



Thumbturn **Bottom Lock**



Keyed Bottom Lock



SLIDING GLASS DOOR HARDWARE



Locking Option

















Grip

Finger Grip

Ergonomic

VINYL COMPOSITE SYSTEM HARDWARE

SI3000V VINYL-COMPOSITE FOLDING GLASS WALLS & SWING DOORS







Allegro



Recessed Pull (In-Fold)



Hinge Pull (Out-Fold)



Handle



Two Point Locking Handle (Keyed Option Available)

SI4100 VINYL-COMPOSITE SLIDING GLASS DOORS



Euro Series (Dual Track Systems)



Outside Pull Handle (Dual Track Systems)



Locking Option



Standard Recessed Handle



Head Lock (Multi-Track Systems)





Foot Lock

SI4500 VINYL-COMPOSITE SWING DOORS



Handle

Locking System Doorline Lever



Mortise Lock



Thumbturn Lock



Doorline Hinge

Standard Handle



Keyed Handle



SI4500 VINYL-COMPOSITE WINDOW SYSTEMS

Roto AL Hinge



Corner Hinge Hinge





Finish Options



*Adds one to three weeks to lead time. † Dependent on shelf life, some AAMA 2604 & 2605 finishes may be unavailable; Hartford Green is being phased out.

Note: Depending upon color selection, additional charges and increased lead times may apply. Extended warranties and service plans are available for an additional charge. Examples are shown as accurate as photography and printing processes allow. Final finish selection should be made from a physical sample; contact Solar Innovations® for samples. Product and finish options are subject to vendor availability. Solar Innovations® reserves the right to discontinue any option at any time without notice. Additional options, including custom color match, are available; contact Solar Innovations® for details. FSC options available.

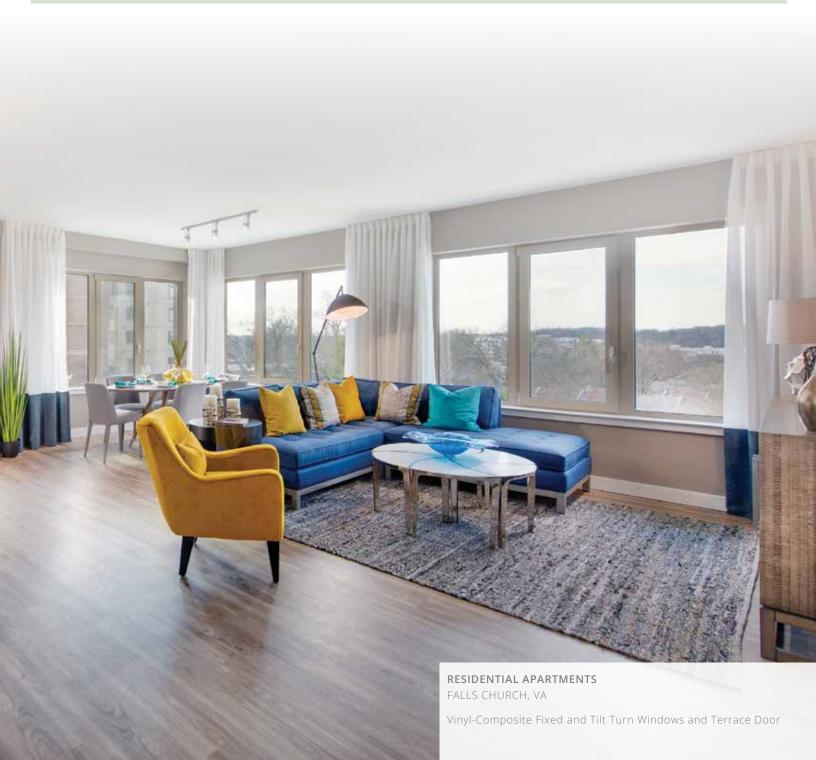
Vinyl Composite Finish Options

Standard SI3000V Vinyl-Composite Folding Glass Wall/Swing Door & SI4100 Vinyl-Composite Sliding Glass Door Finishes Standard SI4500 Vinyl-Composite Swing Door/Window Finishes

Cream White 136

Tan 304 (temporarily unavailable, except in wide and narrow frames)

Please Note: Depending upon color selection, extra cost and lead times may apply for all finishes other than Solar Innovations® stock standards. Color illustrations are shown as accurate as standard photography and printing processes allow. Final finish selection should be made from a physical sample; please contact Solar Innovations® to receive samples. All product and finish options are subject to vendor availability. Solar innovations® reserves the right to discontinue any option at any time without notice. Additional options, including custom color matches, are available; contact a Solar Innovations® sales designer for details.



Sill Options

PD = Pivot Door FGW = Folding Glass Wall LS = Lift Slide Door SD = Swing Door **CGW** = Clear Glass Wall **SS** = Slide & Stack Glass Wall **SG** = Sliding Glass Door Surface Mount Standard* Recessed Flush Hat Recessed w/ADA Recessed Recessed **FGW** FGW CGW FGW SS CGW **Dust Proof** Flush* Standard* Ramps* Floor Strike **FGW FGW FGW** SS SS **CGW ADA Surface Mount** Thermal ADA Surface Mount Tank SS **FGW CGW FGW** SS SS CGW High-Performance High-Performance Extra High-Performance Low Profile Low Profile Thermal Sill Thermal Sill (G2) Thermal Sill Thermal Sill w/Ramps Thermal Sill Tank w/ADA Ramps SG SG SG CGW SG CGW SG SS CGW Extra High-Performance Low Profile Thermal Low Profile **High-Performance** Nonthermal Thermal Sill (G2) Thermal Sill (G2) Thermal Sill (G3) Tile Sill (G3) Sill with Ramps (G2) Nonthermal SG SG SG SG SG Tile Sill (G2) SG **CGW** MATTER SEWATURE SEWATUR 6.5 TO THE PROPERTY OF THE PRO Extra High-Performance Low Profile Thermal 7" Pemko Sill 5" Pemko Sill Sill with Ramps (G3) Thermal Sill (G3) SG SG PD PD Low Profile Thermal Sill (G3) SG **ADA Pivot Door Sill** ADA Sill Low Profile HP Outswing Sill (G2) Outswing Sill (G2) Inswing Sill (G2) Nonthermal Sill PD PD **CGW** SD SD SD

Outswing Sill (G3)

SD

Inswing Sill (G3)

SD

HP Outswing Sill (G3)

SD

ADA Sill (G3)

SD

ADA Sill (G2)

SD

Glazing Options



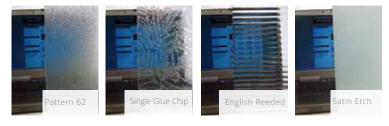
LOW-E GLASS

Low-E glass has a transparent thin coating applied to the encapsulated glass surfaces that reflect heat back to its source, keeping the sun's heat out in the summer, and the structure's warmth in during the winter. We offer several variations of tint intensity.

- LoE 272: Our most common glazing, allows for clear views with the thermal benefits of Low-E glass.
 72% VISIBLE LIGHT TRANSMITTANCE
 0.41 SOLAR HEAT GAIN COFFECIENT
- LoE 366: Increased performance with a slight tint, provides a comfortable space for both plants and people.
 65% VISIBLE LIGHT TRANSMITTANCE
 0.27 SOLAR HEAT GAIN COEFFICIENT
- **LoE 340:** Reduces solar heat gain drastically while allowing daylight to enter.

39% VISIBLE LIGHT TRANSMITTANCE 0.18 SOLAR HEAT GAIN COEFFICIENT

Other Low-E's from Guardian, PPG, and Viracon are available.



DECORATIVE GLAZING

Decorative glazing is a broad category consisting of art glass and other unique glazing options. Additional custom decorative options are also available.

- Pattern 62: Pattern 62 offers an attractive appearance, obscurity, and light transmission capabilities.
- **Single Glue Chip**: Single glue chip or glue chip is a texture that resembles frost on a window pane during the winter.
- **English Reeded:** English Reeded glass is a ribbed glass. The ribs of the glass run horizontally.
- **Satin/Acid Etch:** Satin etched adds the appearance of a 3-dimensional texture. It should be used on an unexposed surface in an IG unit.



POLYCARBONATE

Polycarbonate is a popular alternative to glass; it is lightweight, sustainable, incredibly strong, and easily transported.

• Lumira® aerogel can be used to fill the polycarbonate for increased thermal ratings, and greatly reduced sound transmission. Another benefit of incorporating Lumira® aerogel is glare reduction the diffused daylight offered by polycarbonate creates bright, even lighting in any space. Sustainable purchasing, optimum energy efficiency, occupant comfort, low emissions, and daylighting are points where Lumira® aerogel can assist for LEED certification.



DYNAMIC GLASS

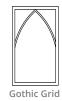
Dynamic glass can change automatically at specific temperatures, lighting conditions, or on demand. This allows for heat, light, and glare control any time of day.

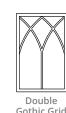
- Electrochromic glass is highly energy efficient and switches between clear and tinted states on demand. In its tinted state, it blocks solar heat while controlling glare. In its clear state, it transmits more solar heat than typical Low-E glass.
- Thermochromic glazing darkens gradually and dynamically when heated by direct sunlight. The glass interlayer changes in reaction to ambient temperature and sunlight, managing a building's varied needs for passive solar heat gain, solar control, and natural daylight transmittance throughout the day.

Grid Options

Grids can be placed on the exterior and interior of the window. This type of grid can be applied to monolithic or insulated glass. For additional grid options and grid dimensions, visit **solarinnovations.com**.













Cross Grid

English Grid

Screen Options

FOLDING SCREENS

Folding screens are hinged and fold accordion-style, mimicking the operation of folding glass walls. Swing-door screen panels can be integrated into the design.

SLIDING SCREENS

Sliding screens are generally used on large openings, most commonly on the exterior of sliding glass doors. The panels of this system can be pocketed into a wall cavity with either a center split or stack to the side when fully open.

SCREEN SWING DOORS

Screen swing doors are available for both terrace and French doors. The screen swing door is constructed with an aluminum frame that mimics the sightlines of our glazed swing doors. Handle selections can also be matched to the door.

FIXED SCREENS

Fixed screens are used on casement, awning, hopper, tilt turn, and sliding glass windows. Fixed screens are removable for cleaning.

B SERIES RETRACTABLE SCREENS

B Series screens are suited for large openings when a pleated screen option is preferred. These retractable screens can meet at a 90° corner to enclose a space with only one visible vertical division. This screen can be paired with folding glass walls, sliding glass doors, lift-slide doors. French doors and more.

C SERIES ECOSCREENS

C Series EcoScreens are available in an "all screen" configuration, an "all blind" configuration, or a combination of both. The blinds and screens are retracted from vertical cassettes on both sides of the opening and can be partially opened with an anti-slam feature. The blind portion of the unit can also function as a projector screen for your home theater system.

G SERIES - SHEER RETRACTABLE SCREENS

The G Series sheer retractable screen features a stylish, pleated material that can be operated with one hand. Units may include one to six panels and can be parted at any vertical rail. They have an ADA-compliant sill track and are available in several frame finish options. These screens can be designed to match the vertical rail alignment of the door system, minimizing siteline interruptions.

G SERIES - MILANO RETRACTABLE SCREENS

This Milano door screen can be integrated into either a single door or French door opening. The screens can be installed as a single unit or double panel, that is held in place with industrial-strength magnets when closed. Several frame finishes and sizes are available that will suit most openings.

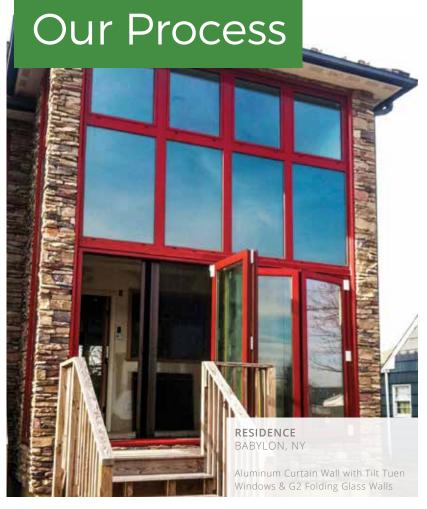
S SERIES RETRACTABLE SCREENS

S Series screens are vertically retractable screens that feature a specialty zipper system which guides the fabric within the track and prevents insects from entering. This system can prevent sunlight from entering the room with the selection of black out fabric.











Contact Us

There are three convenient ways to work with Solar Innovations®. If you aren't quite sure where to start, call us directly at (800) 618-0669.

OUR DEALER NETWORK

Our extensive network of dealers throughout the United States have experience in the glazing industry and with our products. Dealers are frequently able to visit the job site and work one-on-one Specifications, guotes, and with the customer, aiding in design, local permits, and installation.

ARCHITECTS, GLAZIERS **OR CONTRACTORS**

Your architect, glazier, or contractor can work with our inside sales designer to ensure you receive the best product information and communication experience. drawings can be directed to you to review.

INSIDE SALES DESIGNER

Contact our inside sales designers directly to help plan and specify your project.

Planning & Quoting

There are various stages of planning due to the large variety of products, configurations, and options Solar Innovations® provides. Our in-house sales team can help you through the process while educating you on the differences between options. Whether you're a dealer, architect, business, or homeowner, we will help you achieve the best product results.

You can call us directly at (800) 618-0669 or complete an online quote form at solarinnovations.com. Our quotes have a quick turnaround time and we will work hard to give the most competitive pricing when quoting your project.

Place an Order

Our ordering process is streamlined and efficient, giving you all the requirements for your project, shop drawings, lead times, and shipment dates. Once your order is placed, you will be paired with a dedicated project manager to guide you through the process.

4 Installation

We can provide installation and service for all of our products within a six-hour radius of Pine Grove, PA. Our expertly trained team is registered to complete installation in over 16 states. When utilizing our installation services, an experienced team will be scheduled to install the project upon completion of shop fabrication. Our team is trained in the correct protocols to ensure safe, efficient, and accurate system installation.

RESIDENTIAL & COMMERCIAL

DOORS & WINDOWS | GLASS STRUCTURES | SKYLIGHTS

Folding Glass Walls
Slide & Stack Glass Walls
Clear Glass Walls
Sliding Glass Doors
Lift Slide Doors
Swing Doors
Pivot Doors

Casement Windows Awning Windows Tilt Turn Windows Mulled Windows Hopper Windows Fixed Windows Sliding Glass Windows Folding Glass Windows Curtain Walls Wood Curtain Walls Greenhouses Conservatories Sunrooms Canopies Pool Enclosures
Pool Houses
Walkways
Glass Railings
Fixed Skylights
Curb Mount Skylights
Barrel Vault Skylights

Double Pitch Skylights Dome Skylights Single Slope Skylights Pyramid Skylights Walkable Skylights Retractable Skylights 90° Operable Skylights











Most complete product line in the industry.













