

### **NET ZERO IN 2050**

At Carpets Inter, our mission is to achieve net-zero emissions by 2050. We recognize the urgent need to address climate change and take responsibility for our environmental impact. With a clear vision for a sustainable future, we are committed to implementing innovative strategies and technologies to reduce our carbon footprint.

By aligning our operations with the principles of sustainability and embracing a circular economy approach, we are determined to make a significant contribution towards a cleaner, greener, and more sustainable planet.







EcoSoft® marks a new era in the development of high-performance and environmentally friendly carpet tile cushion backing.

Natural spring water may be good for your health, but the bottles themselves threaten our environment by swallowing landfill space and increasing air-pollution from incineration. Uncontrollable volumes of plastic waste continue to flow into our oceans every second! EcoSoft®, our established high performance carpet cushion backing, is made from 80% post-consumer material reengineered from discarded drinking water bottles plus 5% post-industrial recycled PET. So you can breathe and walk with ease.





"1 BILLION RECYCLED WATER BOTTLES" campaign has reached its goal!

This is a major milestone in our journey towards a more sustainable future, and we couldn't have done it without you.

At Carpets Inter, we create modular carpet that does more than just make the world more beautiful; it makes it more livable. We do this with products that meet stringent indoor air-quality needs, are safe to manufacture and utilize and incorporate recycled materials wherever feasible including our unique EcoSoft® backing fabricated from millions of recycled plastic bottles. Our commitment to ecological sustainability extends beyond our product. We practice it in everything we do - from manufacturing facilities that maintain the highest environmental standards, to reducing our carbon footprint in every facet of our global business.



Soft to the step

1000/0

Soft on the environment

**SARCHITECTURE XDESIGN** 

Sustainability Awards •

Winner

Waste Elimination
Carpets Inter EcoSoft\*carpet tiles

Over 150 projects, people and products were nominated for Australia's 'Sustainability Awards' organized by Architecture & Design and In Design Media Asia Pacific Magazine. All nominees exhibited a high caliber of design that choosing the finalists was an arduous task even for the highly experienced jury. After careful and deliberate consideration, Carpets Inter's EcoSoft back modular Carpet tile manufactured from recycled Plastic Bottles was selected as the unanimous winner of the 'Waste Elimination' category. The award recognizes Carpet Inter continued efforts to provide leading Architects and Interior Design practices with fit for purpose sustainable product solutions, suitable for WELL Buildings in many appealing styles.





























### Meeting Nylon Quick Ship Every design is meticulously crafted to capture the unique essence of every space, aligning seamlessly with your distinct vision. Our commitment on well-designed, sustainable solutions ensures your space is not only aesthetically pleasing, but also built for lasting impact on daily life. Carpets Inter® Architexture Connect



### G R 0 UNDWO RK







### GROUNDWORK

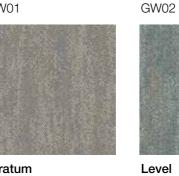
Laying the foundations and preparing the groundwork serve as the fundamental cornerstones for the successful outcome of any project. Adding the strength of character to build a solid outcome is key to success. Breaking Ground – Groundwork introduces a timeless, elegant organic structural base on which to build and carve out a successful future.



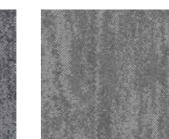
Pinnacle



Stratum GW04



Level GW05



Altitude GW03

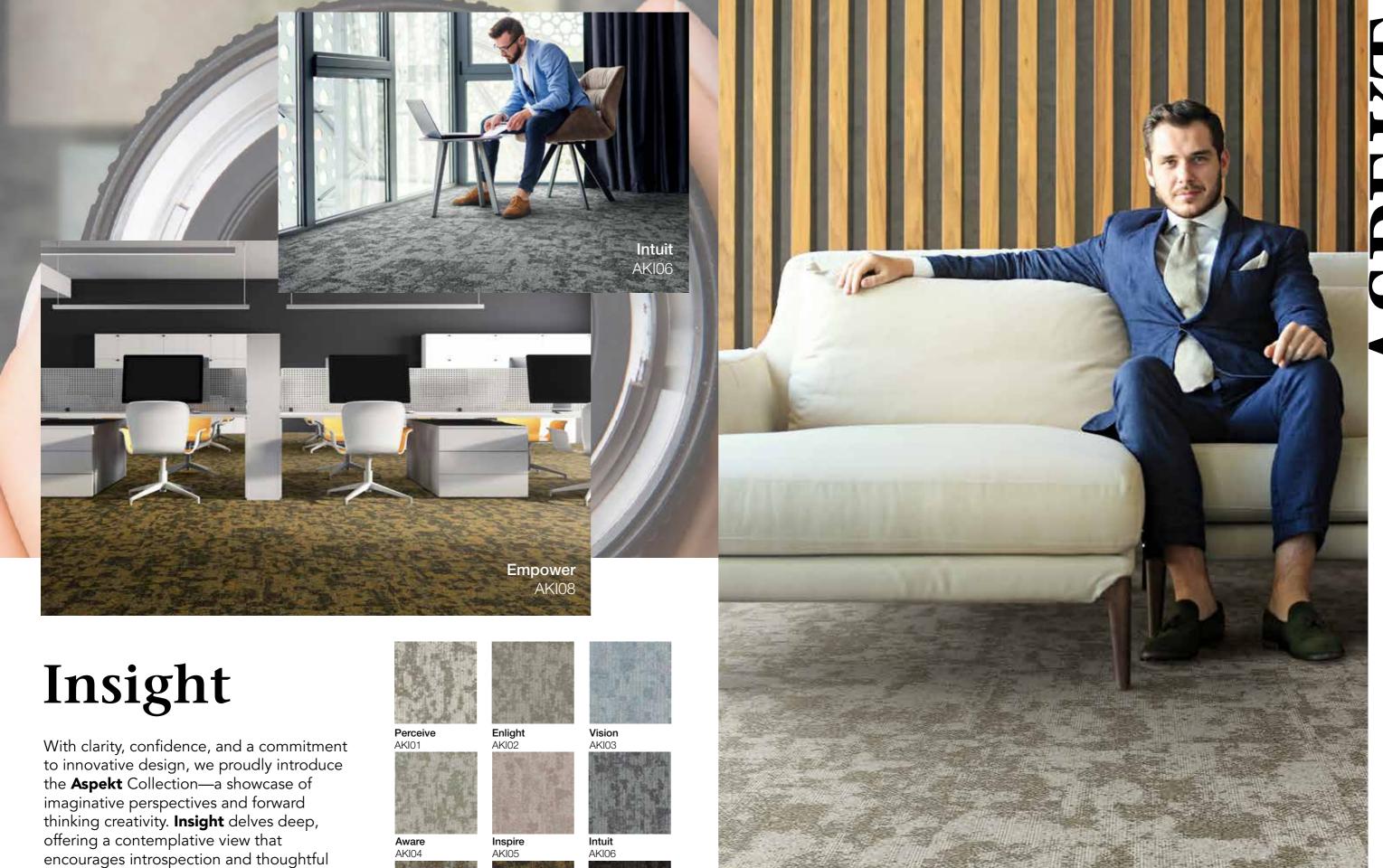


Elevation

Bedrock GW06



Blueprint GW07



encourages introspection and thoughtful design choices.

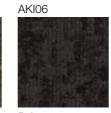




Empower AKI08

Resonance

AKI07



Drive

### Vue

**Vue** is the embodiment of the bold, visionary leader—a successor ready to leave a lasting impact. The collection's dynamic color palette and modern designs are perfect for those who lead with confidence and are unafraid to challenge the status quo. **Vue** transforms spaces into powerful statements of intent, where every shade and texture speaks to the energy and drive of a true executive.



Ambition AKV01



Energy AKV04



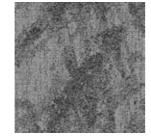
Imagine AKV02



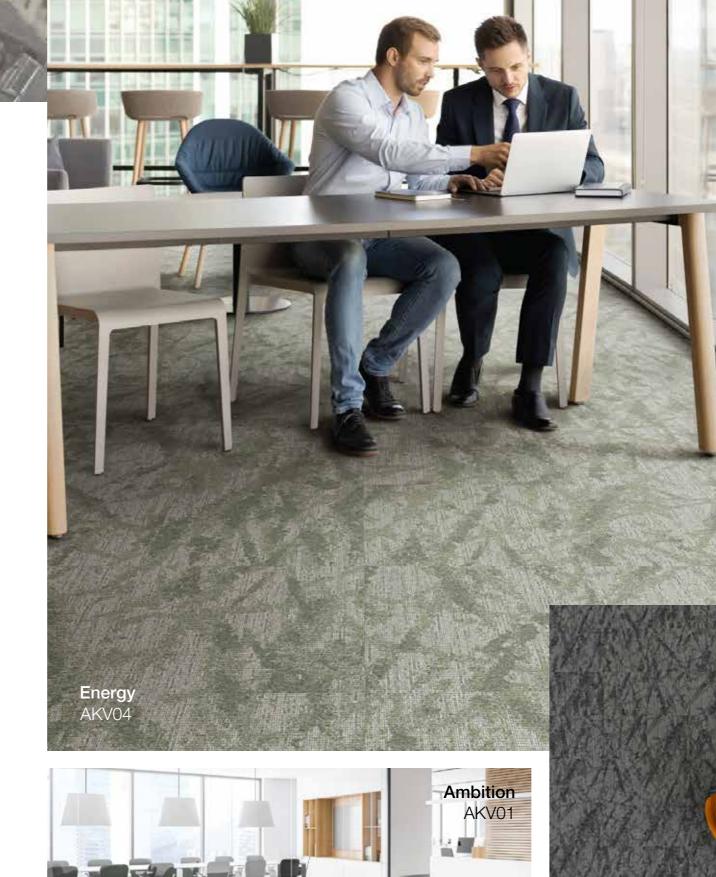
Elevate AKV05



Clarity AKV03



**Define** AKV06







## PC103





PC101



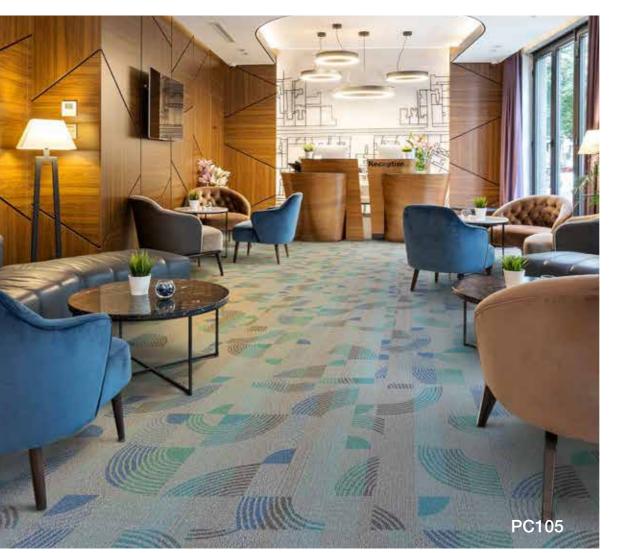
PC102

PC106

PC103



PC105



### Piccadilly

Step into the heart of London with our Bright Lights, Big City (BLBC) collection, where iconic landmarks and the dynamic energy of the city come to life underfoot.

# WATERLOO

### WATERLOO

Step into the heart of London with our Bright Lights, Big City (BLBC) collection, where iconic landmarks and the dynamic energy of the city come to life underfoot.





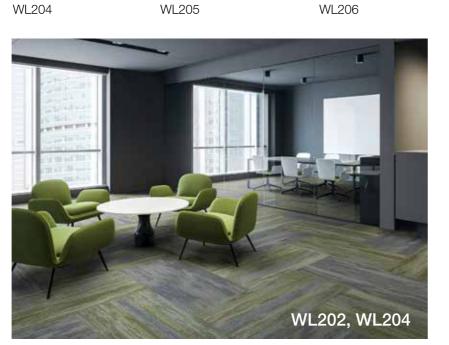












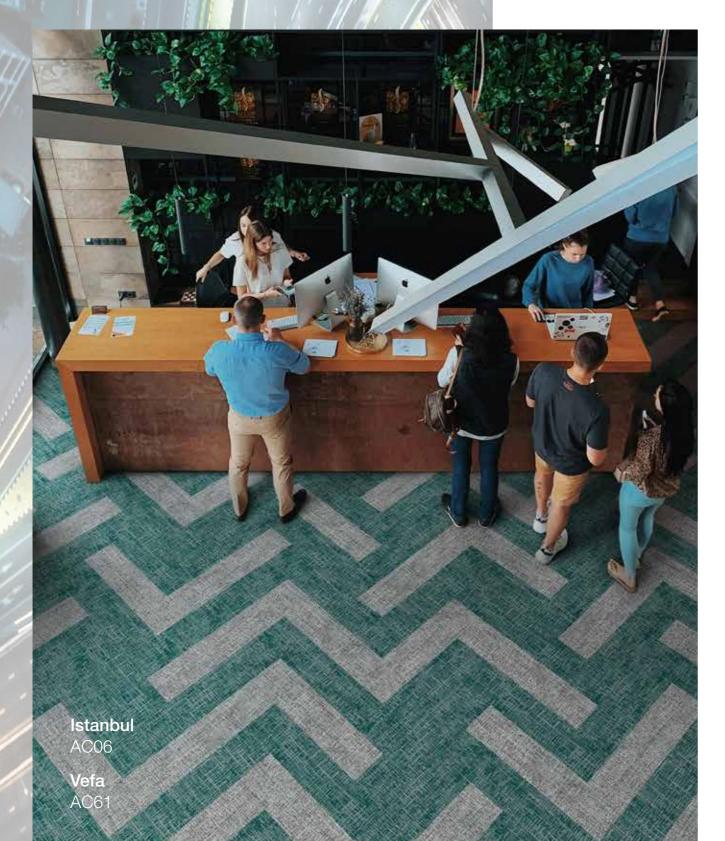






### **Architexture Connect**

Architexture: Connect is an evolution of a timeless classic carpet, designed to compliment the ever changing needs of our interior spaces as we continue on our collective journey. The spaces we work, rest, play, learn and heal are all evolving and connecting in ways wenever imagined before.







Baku

AC01



AC02



AC03



AC04











Vefa Soma AC61 AC71

Jing'An AC41

Silom AC51

### M E S A A L T

### Mesa Alto

Isolated, flat-topped elevation, ridge or hill, surrounded on all sides by steep escarpments that stand distinctly above a surrounding plain. This solution dyed modular carpet tile offers high performance at great value. The understated organic texture provides an elegant and functional floorcovering solution.







Redonda MS21



Conner MS24



Atila MS27



Raton



Santo MS25



Ingleborough MS28



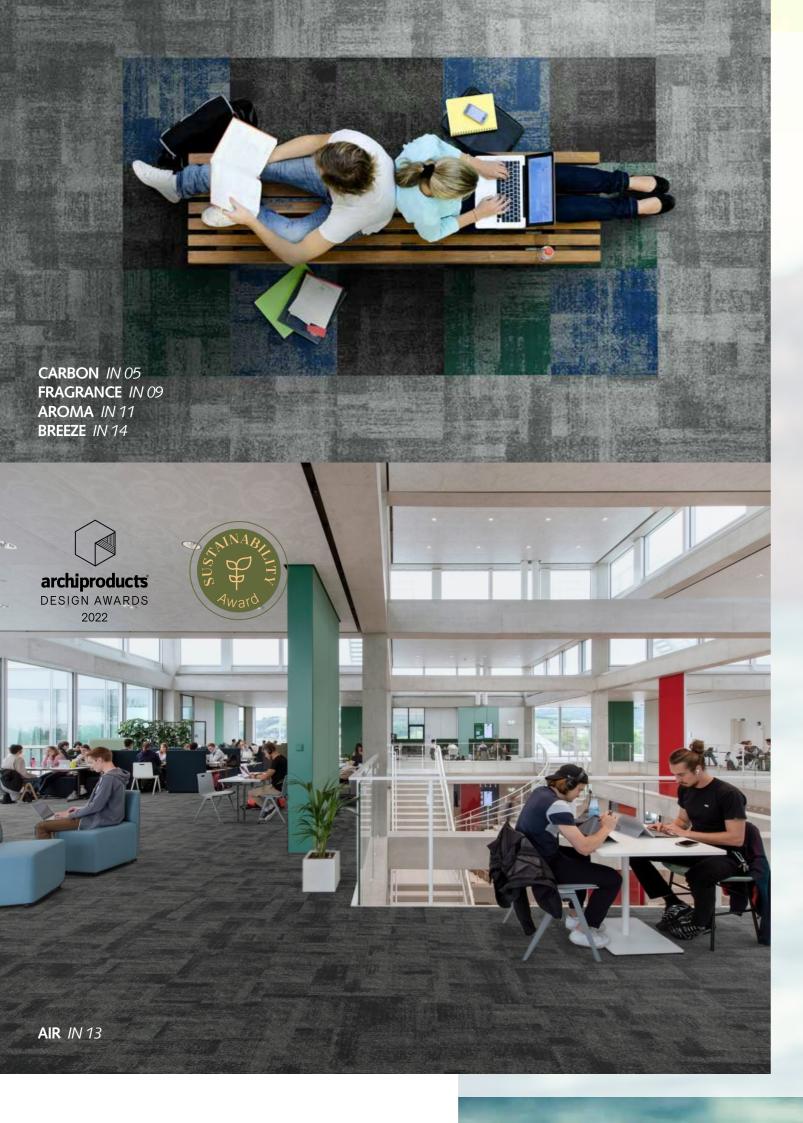
Masada MS23



Pahute MS26



Amadiya MS29





### Inhale

CARPETS INTER BRINGS YOU BREATHE COLLECTION, A MODULAR CARPET TILE COLLECTION IN TWO DESIGNS **Inhale** and **Exhale** that work together as instinctively as breathing...

### INHALE



VAPOUR IN 01



OXYGEN IN 02



PARTICLE IN 03



OZONE IN 04



CARBON IN 05



ATMOSPHERE IN 06





INCENSE IN 07





SCENT IN 08





FRESH IN 10



AROMA IN 11



PERFUME IN 12



AIR IN13



**BREEZE** IN14



MIST IN15



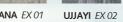


### **Exhale**

CARPETS INTER BRINGS YOU BREATHE COLLECTION, A MODULAR CARPET TILE COLLECTION IN TWO DESIGNS INHALE AND EXHALE THAT WORK TOGETHER AS INSTINCTIVELY AS BREATHING...

### **EXHALE**









PRANAYAMA EX 04



VINYASA

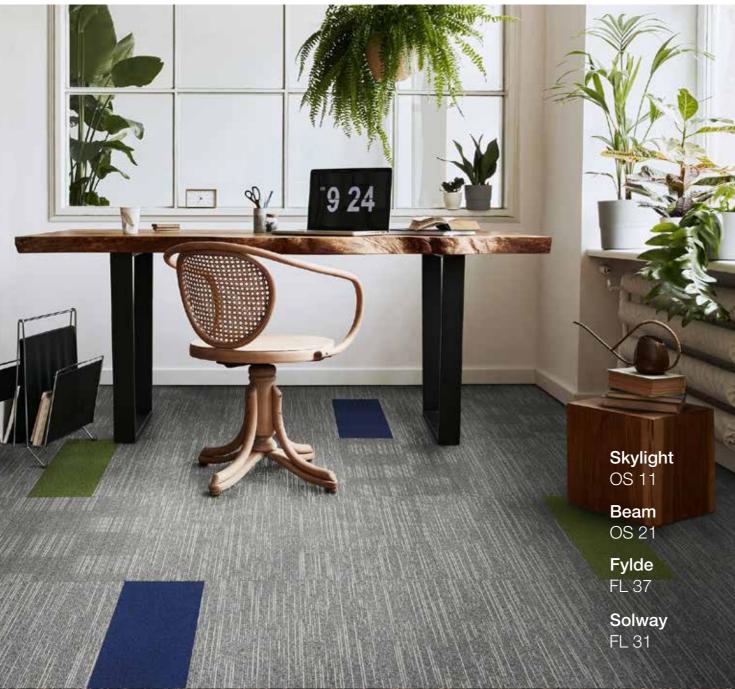
SITALI EX 06



NADI EX13









Arch

OS 13

Joist

OS 26

### Orsa

THE ORIGIN OF A STRONG BEGINNING...

Orsa embodies the essential elements of creating a foundation to build upon. Two timeless classic designs to compliment a building's strength and stability, and to create the perfect footing for a truly original workspace.





TAKE A JOURNEY OF DISCOVERY AND WRITE YOUR OWN STORY.



### Discover

Discover is a modular carpet tile collection inspired by the history and stories unravelled through the differences in culture and traditions around the world.



-



Calligraphy



Tattoo



Henna



Mountain DV 200

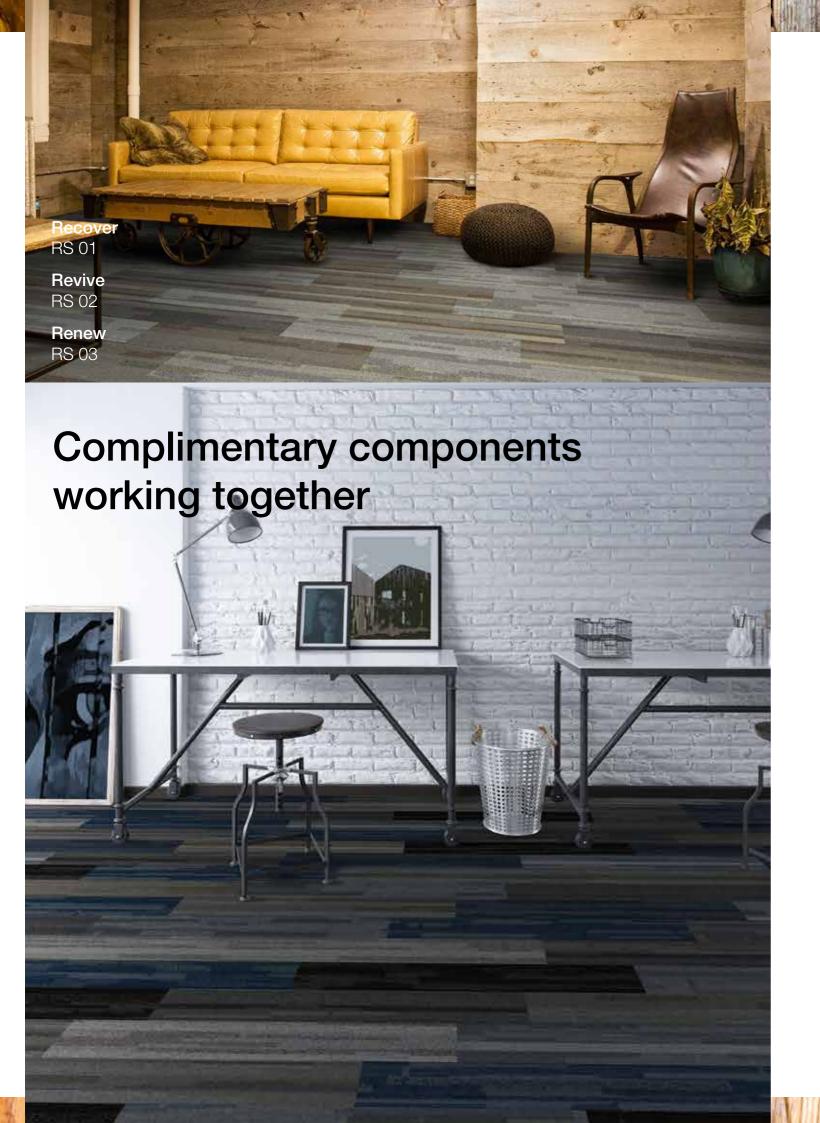


Batik



Eng





### Reuso

Reuso is a modular carpet tile designed to utilise every square inch produced to reduce waste. With two options of environmentally respectful backing types, Reuso offers a package both inspired by, and the genuine reuse of everyday materials into new products.









Salvage RS 04



Aquire RS 07





RS 03



Overhaul RS 05



Reveal RS 08



Transform

Upgrade RS 09



### Beneath the Surface

The collection provides a dynamic sense of flow and movement in very natural colour tones with the occasional emergence of hot lava, gem like formations within the cracks or the rebirth of nature as grass and moss begins to grow on the devastated landscape.





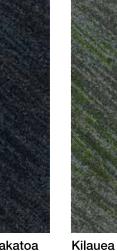






Krakatoa SF02





SF03



Obsidian SF04



Erebus SF05



Basalt SF06



Batur



Fuji SF08



Vesuvius SF09

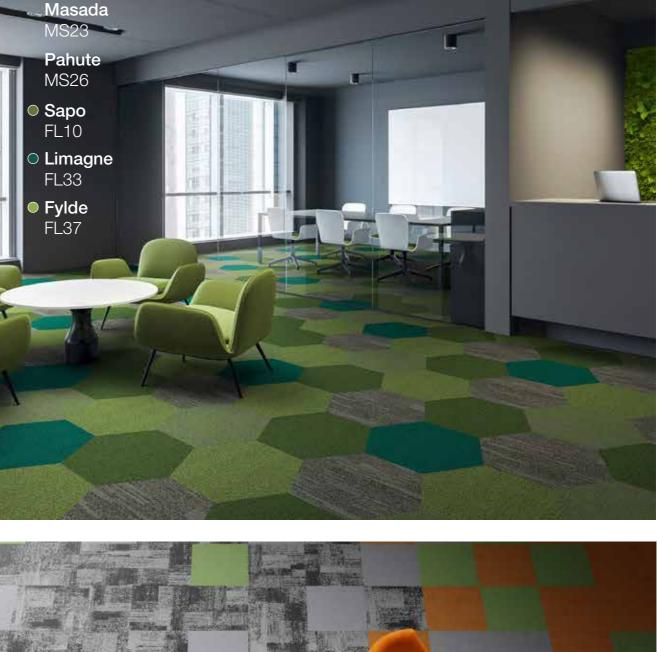
### **Flatlands**

Named after the vast plains that cover much of the Earth, Flatlands monotone texture is ideal for creating an overall appearance on the floor. Flatlands provides a high performing 'fit for purpose' backdrop to functional spaces and can be used independently or as a matching coordinate.





Visibility of Carpet Tile Seams in Solid or Near-Solid Tiles. Please refer Installation Method & Disclaimer.





### **PEAKS**

Outcrop HL03

Headlands is a modular carpet tile collection designed to invigorate the simple elegance of Flatlands to produce a beautiful partnership which invites a sense of play and endless possibilities.







Ridge



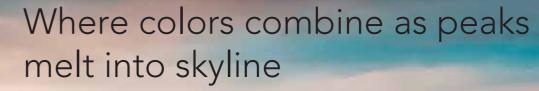


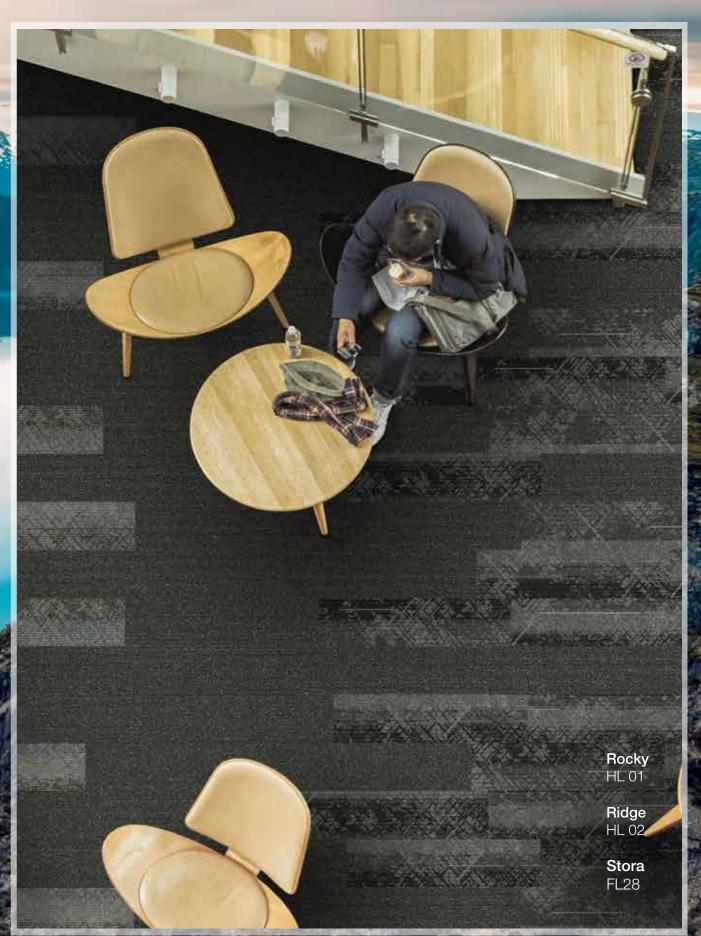


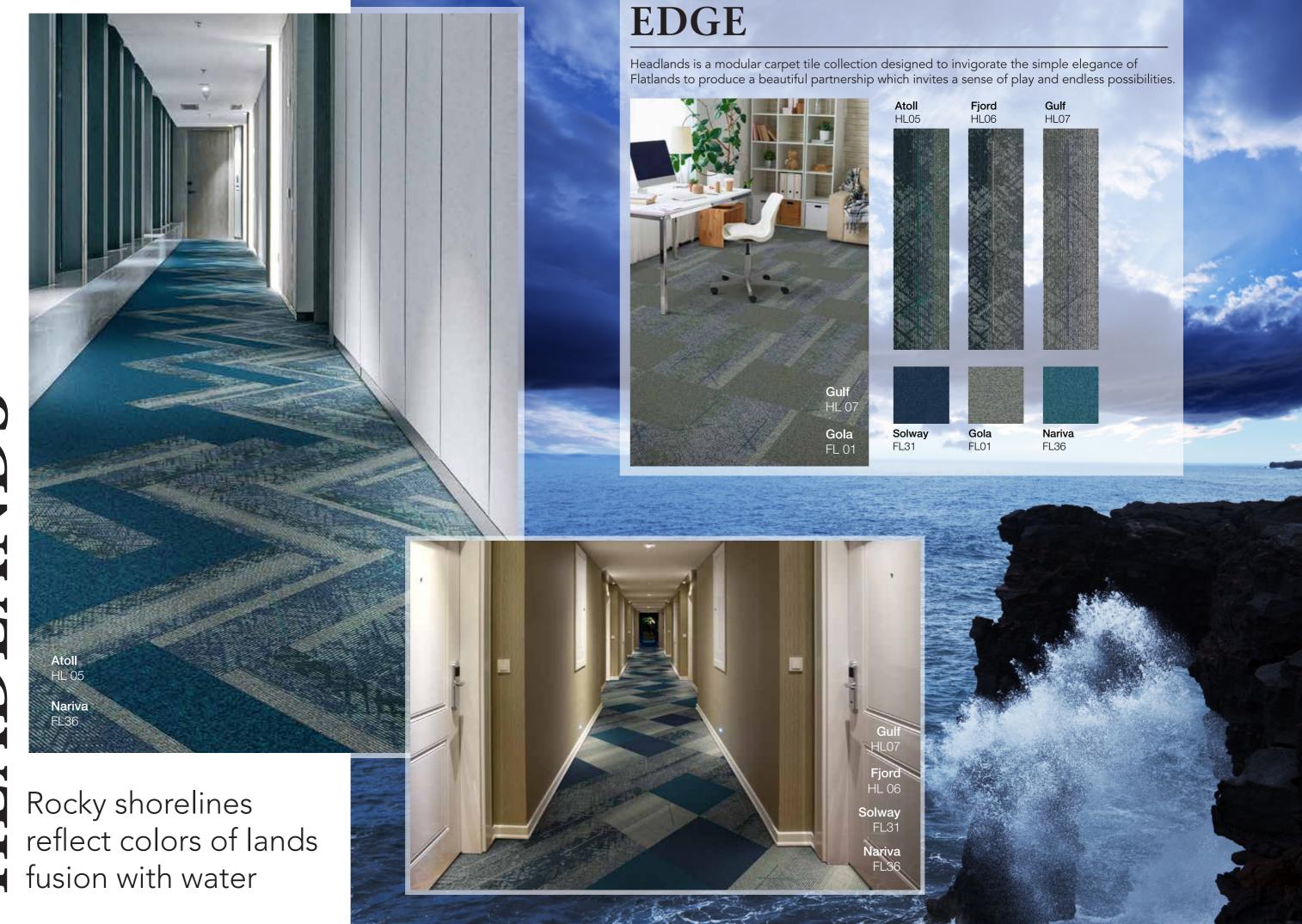
Outcrop

















### Over The Ocean

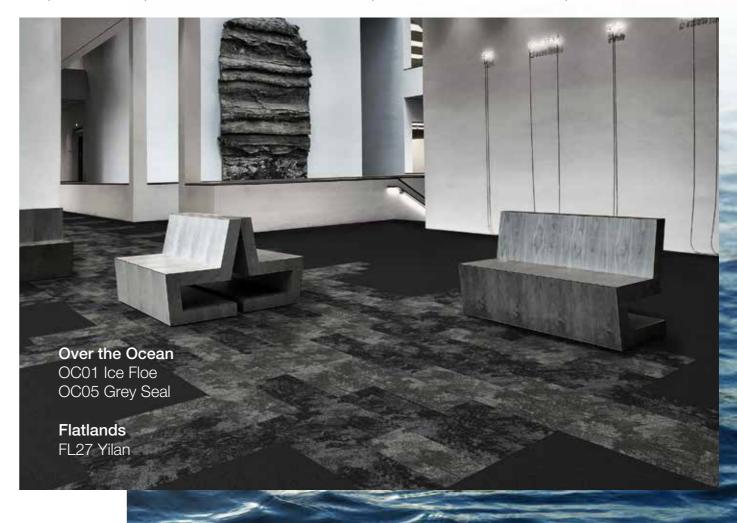
**Breaking Waves** 

Over the Ocean was inspired by the movement of currents and reflected light on the surface of the water as seen from the air.





This installation featuring Over the Ocean marries the organic pattern with the geometry of the planks in multiple colors to create a dynamic graphic floor suitable for large open areas.

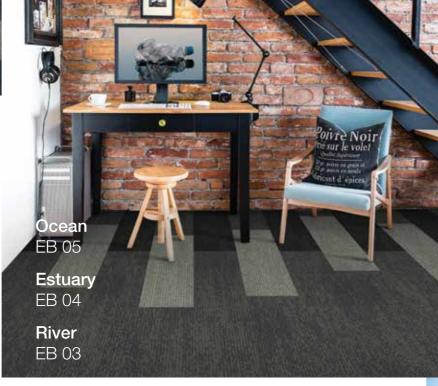




### **Ebb**

Upstream Collection

Upstream has been engineered to highlight how for more than a decade, Carpets Inter has diverted plastic waste from becoming part of this essential movement of water around our planet.





JPSTREAM

Spring EB 01





River EB 03





Estuary EB 04



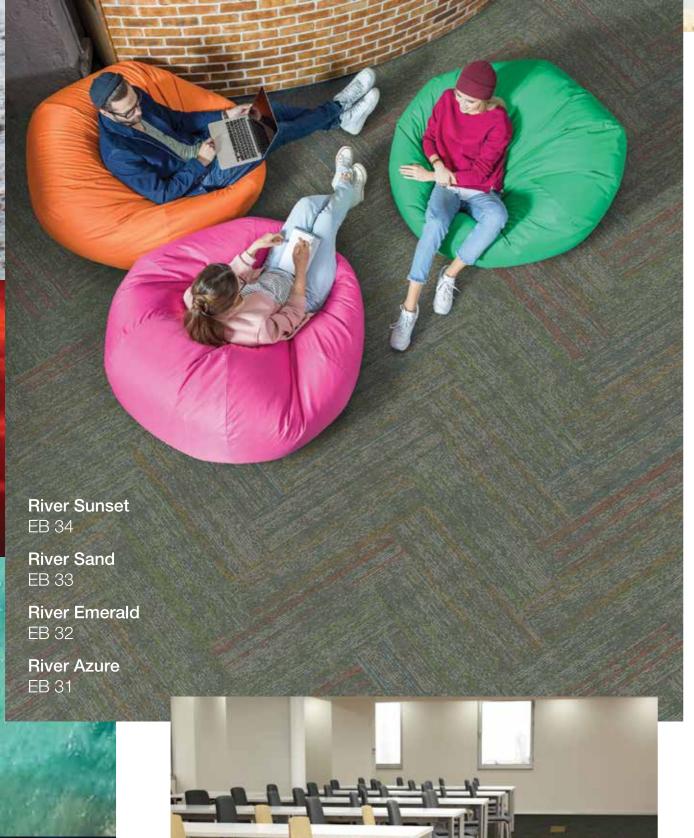
Ocean EB 05







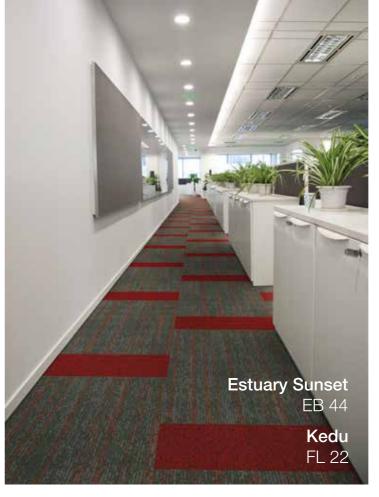




**Estuary Sand** 

EB 43

Lantoto FL 11





### Ebb-Wash

Upstream Collection

EBB-Wash adds a splash of Color to the Upstream Collection and is created to highlight how Carpets Inter is succeeding in preventing plastic waste from polluting our oceans and rejuvenating the natural habitats of our marine life

EBB-Wash is a dynamic organic pattern that will accentuate any interior floor space.



River Azure EB 31



River Emerald EB 32



River Sand EB 33



River Sunset EB 34



Estuary EB 42

**Estuary** 

Azure

EB 41



**Emerald** 



**Estuary** Sand



**Estuary** Sunset EB 44





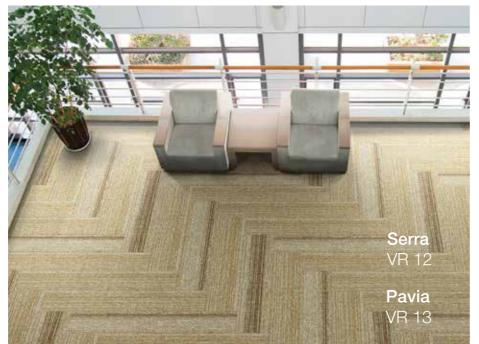












### Vila Rica

Vila Rica is inspired by the vernacular architecture of historic Portugal, specifically from the vilas or small towns. The exteriors of the typical buildings combine mostly neutral walls enlivened with accent colors. The designer uses variegated neutrals interspersed with accents of color in an organic linear pattern to create a simple texture that renders a quiet sophisticated look on the floor. The colors are designed to be used in combination or individually to create inspired floors and complement inspiring interiors.



### We're thrilled to announce that our

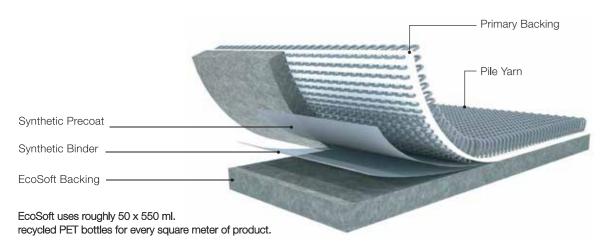
### "1 BILLION RECYCLED WATER BOTTLES"

### campaign has reached its goal!

### **EcoSoft®**

### Sustainable Performance and Value

EcoSoft\* is made from 80% post-consumer material reengineered from millions of discarded drinking water bottles, plus 5 to 10% post-industrial recycled PET. This environmentally friendly backing not only meets all the stringent performance criteria required for modular carpet, but consistently out performs conventional PVC and bitumen hard back, as well as urethane cushion back in terms of durability, underfoot comfort, acoustical propensity and indoor air quality.











### **EcoSoft** Outstanding Features

- > 85% recycled content backing
- > 100% recyclable
- > No PVC, Bitumen or Fiberglass content
- > Suitable for installation onto wet slab up to 99% RH
- > Superior Acoustical Propensity outperforms hardback by 150% to 175% per

Green Star IEQ10 internal noise level requirements

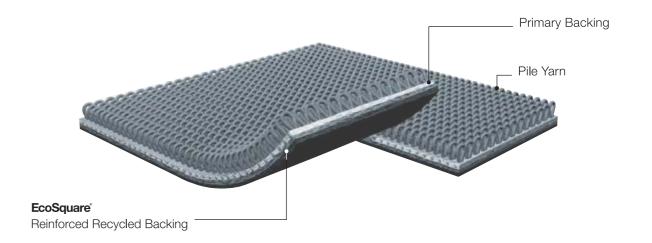
- > Excellent Dimensional Stability BS EN 986 less than 0.15%
- > Cushioning reduces wear and tear, fiber crush and user fatigue
- > EcoSoft® backed modular carpet product contributes up to 7 LEED points

In view of the superior properties outlined above, modular carpet with EcoSoft\* backing is the ideal choice for Education facilities.

### **EcoSquare**°

### Sustainable Performance and Value

EcoSquare® is another step in Carpet Inter's ongoing Sustainability and Reclamation program, repurposing waste material into a recycled high performance modular carpet backing.





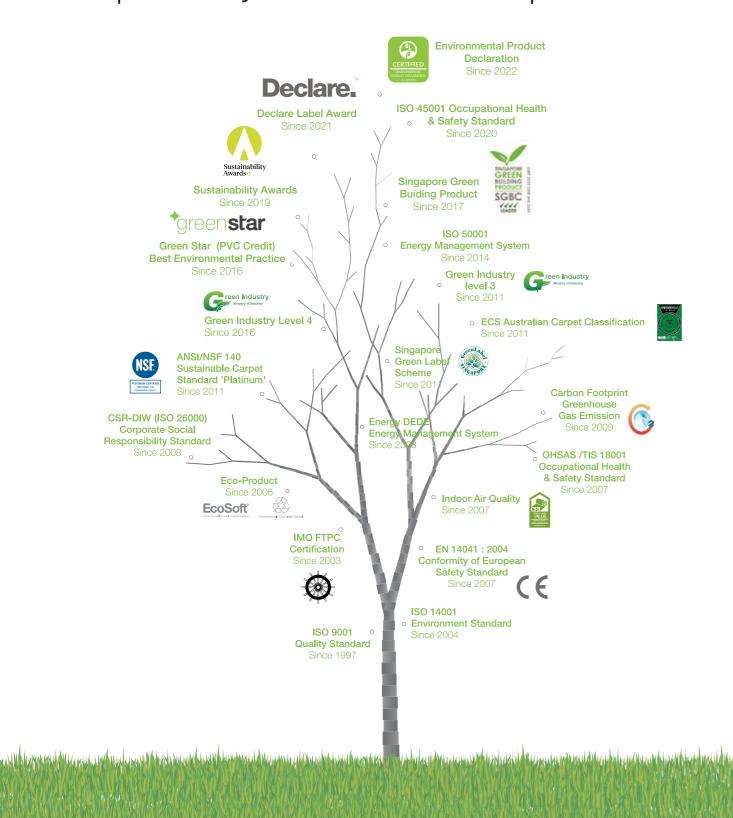


### **EcoSquare** Outstanding Features

- > 63.5% recycled content backing
- > 100% recyclable
- > Meets Greenstar best practice guidelines
- > Free of toxic plasticisers and stabilisers
- > Excellent Dimensional Stability BS EN 986 less than 0.15%
- > EcoSquare® backed modular carpet product contributes up to 5 LEED points

### Carpets Inter®

### Committed to the continuous growth of social responsibility and environmental practices.





### Sustainable Minds

Sustainable Minds is dedicated to operationalizing environmental performance in mainstream product development and manufacturing in an understandable, empowering, and credible way. Carpets Inter carpet tiles are being listed on Sustainable Minds/WELL register now for application into WELL Certified Buildings.



### Green Label Plus

Green Label Plus (GLP) is the flooring carpet standard for indoor air quality. It is an independent testing program that identifies carpet with very low emissions of VOCs (13 chemicals).

The certified product can deliver the point associated with IEQ credit 4.3 of LEED and IE 2.3 of TREES-NC (Thai's Rating of Energy and Environmental Sustainability for New Construction and Major Renovation).



### NSF 140

The first ANSI approved, multi-attribute sustainable carpet assessment standard which identifies that the certified carpets have reduced environment impact according to the award requirement.

This standard is the most comprehensive and rigorous benchmark in the U.S. flooring industry.

NSF 140 was designed to establish a system with varying levels of certification to define sustainable carpet. The sustainable carpet standard NSF 140 is recognised within the LEED scheme, the US equivalent to Green



### Environmental Certification Scheme (ECS)

The Code of Practice is an important element of the environmental certification of carpets registered with the Australian Carpet Classification Scheme (ACCS). This Code provides a guide to good environment management in all aspects of carpet manufacturing and the subsequent carpet life cycle performance The provisions of the Code include Raw Materials Manufacturing, Environmental Risk Management Land and Ground Water Management, and Records and Reporting.



### Sustainability Awards

With Australia being a global leader in sustainable and environmental practices, Carpets Inter's EcoSoft® recently entered and beat over 35 entrants to WIN 1st prize in the 'Waste Elimination' category, an award voted by leading Australian architects and environmentalists.

The award recognizes Carpet Inter's continued efforts to provide Australia's leading Architects and Interior Design practices with fit for purpose sustainable product solutions, suitable for WELL Buildings in many appealing styles.

This guideline manual for entrepreneurs' green industry development is a part of green industry accreditation activity. It is a sample of guidelines for entrepreneurs who commit to environmentally-friendly business operations for sustainable development aimed at continuous improvement and social andenvironmental environment, both inside and outside the organization throughout the supply chain



### **Environmental Product Declaration**

EPD (Environmental Product Declaration) is an independently verified and registered document that communicates transparent and comparable information about the life-cycle environmental impact of products.

### Declare Label Declare.



Declare is regarded as the toughest materials transparency standard in sustainable construction. The Declare program enables manufacturers to communicate their product ingredients in an effort to promote transparency and accountability.

Our Solution Dye Nylon EcoSoft® PETFelt Cushion modular carpet tilehas received the highest award of 'LBC RED LISTFREE' under the International Living Future Institute (ILFI) Declare Label Award program.



### Singapore Green Building Product

The Singapore Green Building Council forges publicprivate partnerships to foster innovative industry solutions across the entire building and construction value chain. Through its green building product and green building services labelling programmes, SGBC sets high standards for green building solutions both locally and regionally to help build more sustainable cities for better living.



### Carbon Footprint

Carbon Footprint of Products (CFP) takes into account the quantity of GHG emissions from each production unit throughout the whole life cycle (cradle-to-grave) of a product. Carbon footprint thus calculates the carbon dioxide equivalent (CO2 eq) of the GHG emissions releasing from the raw material acquisition, manufacture, use, waste management and final disposal including related transports in all stages.

However, carbon footprint value only considers the product's environmental impacts in term of climate change, but excludes other environmental impact categories, such as biodiversity, acidification and eutrophication.



### Singapore Green Labelling Scheme

The Singapore Green Labelling Scheme (SGLS) was launched in May 1992 to endorse consumer products and services that have less undesirable effects on our environment. This is administered by the Singapore Environment Council.

The SGLS is applicable to most products except food, drinks and pharmaceuticals. Green Label products include items produced locally or internationally that have been evaluated through stringent standards.



## ROYAL THAI Carpets Inter" RT 2000 RTSTUDIO



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