





PRODUCTION AND STORAGE FACILITIES OF TOTAL AREA OF

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OWN PRODUCTION

OF FASTENER TECHNOLOGIES

Production of Klimas Wkręt-met fastening technologies is held in 4 modern facilities, located in Kuźnica Kiedrzyńska and Wanaty near Częstochowa. The Company has launched production in its third facility in Wanaty which, with use of state-of-the-art technologies and applications, implements the assumptions of the Industry 4.0. programme.



ADVANCED MACHINE PARK ROLLING MILL AND STAMPING PRESS DEPARTMENT



- · Top-quality raw-material from European steelworks.
- · Various steel grades.
- · Own R&D department.
- · Extensive machine park.
- · Hardening (heat treatment).

- · Application of protective coats.
- \cdot Possibility of painting heads and washers to RAL colours.
- · Quality control at each production stage.
- · Polish and European technical assessments.

WE PRODUCE

30 000 000 pcs. of SCREWS DAILY





ADVANCED MACHINE PARK ROLLING MILL AND STAMPING PRESS DEPARTMENT



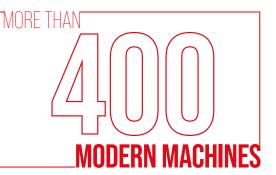






OWN PRODUCTION OF FASTENER TECHNOLOGIES

PRODUCTS DEVELOPED BY R&D WIDE RANGE OF SIZES TOP QUALITY







ADVANCED MACHINE PARK INJECTION MOULDING DEPARTMENT



- · Highest quality production materials.
- · Appropriate flexibility is guaranteed by conditioning of polyamide products.
- · Own production using the highest quality hybrid injection moulding machines with robots.
- \cdot Automatic packing process: from carton/blister to pallet wrapping.

WE PRODUCE

pcs. of **PLASTIC FASTENERS** DAILY





ADVANCED MACHINE PARK INJECTION MOULDING DEPARTMENT









OWN PRODUCTION OF FASTENER TECHNOLOGIES

PRODUCTS DEVELOPED BY R&D WIDE RANGE OF SIZES TOP QUALITY

MORE THAN

STATE-OF-THE-ART INJECTION MOULDING MACHINES





ADVANCED MACHINE PARK PROTECTIVE COATINGS DEPARTMENT



- · Advanced machine park including 7 hardening furnaces.
- 2 modern furnaces for hardening of screws over 200 mm long while keeping high quality of parameters – no curvature.
- · Automated hardening line high capacity.

WE HARDEN

21 000 pcs. of SCREWS





ADVANCED MACHINE PARK PROTECTIVE COATINGS DEPARTMENT





CUSTOM COATING



White Zinc

Zinc coating guarantee of quality and high level of anti-corrosion protection.



Yellow Zin

Zinc coating guarantee of quality and high level of anti-corrosion protection.



SO Ceramic

Very high level of anti-corrosion protection (several times higher than the traditional galvanization).

Advanced machine park: ZN yellow without CR6+.

Advanced processing line for SQ Cermic coating.

Automatic passivation and top coat line.

State-of-the-art robots and baths for sealing of coating.



ADVANCED PROCESSING LINE – HARDENING PLANT AND GALVANIZING LINE DEPARTMENT

PRECISION
HIGH QUALITY
HIGH PRODUCTION CAPACITY

HARDENING FURNACES



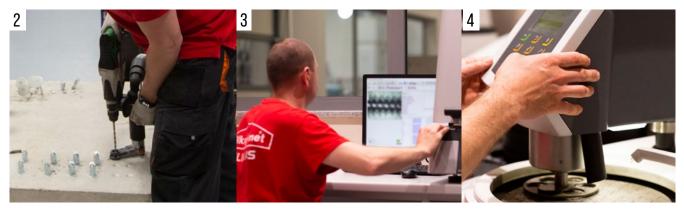


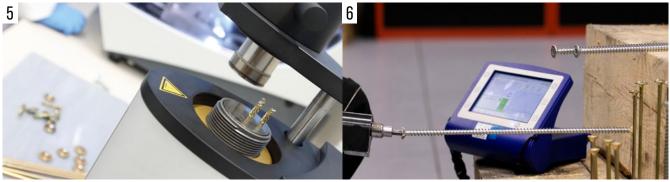
ADVANCED MACHINE PARK RESEARCH & DEVELOPMENT DEPARTMENT



1. Hardness and micro Vickers hardness testing. | 2. Assembly and load-resistance tests for all substrate categories according to ETAG. | 3. Testing thickness of corrosion protection plating using X-ray fluorescence spectroscopy tester - Fischeroscope X-RAY XDL. Analysis of chemical composition of alloy steels. | 4. Preparation of metallographic micro-sections - metallographic tests. | 5. Preparation of metallographic micro-sections - metallographic tests. | 6. Torque value testing | 7. Determination of tensile strength for wire and finished goods.

8. Metallographic tests - control of thermal and chemical treatment process, hardness, structure. | 9. Testing of corrosion resistance in salt spray/cyclic chamber. | 10. Accelerated ageing of paint coats in UV chamber. | 11. Testing of loading resistance of fasteners - characteristic pull-out strength.



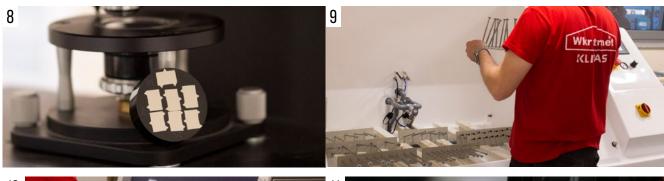


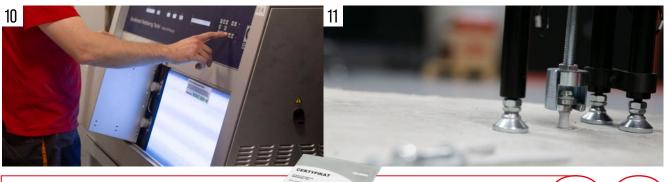


ADVANCED MACHINE PARK RESEARCH & DEVELOPMENT DEPARTMENT









APPROVALS
CERTIFICATES
AWARDS



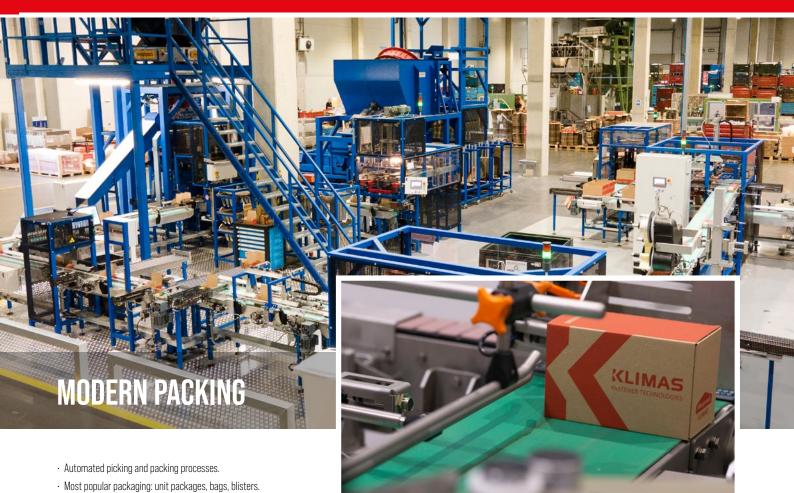


EUROPEAN APPROVALS





COMPREHENSIVE SOLUTIONS PACKING DEPARTMENT AND HIGH STORAGE WAREHOUSE



- igh parformance
- · High performance

HIGH STORAGE WAREHOUSE

PALLET PLACE



OUR ASSETS KLIMAS WKRĘT-MET - WHY IT IS WORTH?







Certified products - 21 European Technical Approvals and 21 Polish Technical Approvals

Our products regularly receive Polish and European technical approvals what proves their reliability. Due to these documents Polish and foreign Clients obtain a guarantee of the highest quality of Klimas Wkręt-met brand products.



Technical advisory

Caring about the Client's comfort, we ensure the assistance of technical advisors in the selection of our products. Persons interested in our offer may always count on the professional support in the selection of fastening systems adequate to the needs of the Client and requirements of the specific construction.



Partnership

Our company is set on continuous improvement of its production control processes at each stage of manufacture. We wish to provide our customers with services of the highest possible standard.



Our company offers products that find application in many different industries

Specialised sections of products reach many selected groups of customers who value and appreciate their reliability. Klimas Wkręt-met undertakes cooperation with companies from various industries using products marked with our brand. Thus, for example, thanks to cooperation with window producers we deliver them high quality products used by them in the production process—and in return we receive the knowledge necessary for enhancing our products and developing brand new innovative products by Klimas Wkręt-met that perfectly fit the needs of a given industry or field.



Integrated Management System

Quality Management System according to PN-EN ISO 9001. OH&S Management System according to PN-EN ISO 45001. Energy Management System according to PN-EN ISO 50001.





PRIZES AND AWARDS







Budowlana Marka Roku 2021

For the 9th time, Klimas Wkręt-met won the most prestigious title on the market of building materials in Poland.



Forbes Diamond Award 2021

Klimas Wkręt-met has been awarded with Forbes Diamond 2021. According to the ranking compiled by Forbes Magazine and Bisnode Polska, the producer of fastening techniques dynamically increased its sales value in the last three years.

The Polish Windows and Doors Association awarded Klimas Wkręt-met for its achievements in the woodwork industry. The Association also awarded the prestigious title of Honorary Member to the founder and President of the company - Wojciech Klimas.



Construction Company of the Year

Statuettes of the Polish Windows and Doors Association

The editors and the Program Council of the "Builder" magazine once more awarded Klimas Wkręt-met the title of Construction Company of the Year. The distinction is awarded to companies characterized by dynamic development and strong market position. This title aims at selecting the most outstanding companies in the country, their promotion and popularization of good business practices.



Creator of Construction 2020

For 9 years now, the Polish Chamber of Civil Engineers has been distinguishing individuals and companies that shape the construction market with their activities, introduce new technologies and innovative solutions, as well as take care of the quality of products and services offered and can be proud of their CSR activities. The title of the Creator of Construction 2019 went to President Wojciech Klimas, as well as to the entire Klimas Wkręt-met company.





ASSOCIATIONS







DAFA - Flat Roof and Fasade Contractors Association

The organization undertakes activities aimed at unification of executive standards and commercial conditions, creation of partnership relations, initiation of activities influencing the development of the industry and integration of environments that operate in the area of design and construction of flat roofs and facades.



POiD - Polish Windows and Doors Association

The organization unites domestic manufacturers, suppliers and distributors related to woodwork. The Association aims to combat all forms of unfair competition, set professional standards and carry out technical analyses, among other things.



PSD - Polish Roofers' Association

The Polish Roofers' Association unites professionals from the roofing industry: contractors, experts, designers, suppliers and manufacturers of construction materials for roofing.



EDG - Energy Efficient Finished Houses Association

The EDG Association is an organization associating manufacturers of prefabricated buildings and producers of materials dedicated to this type of construction in Poland. The organization places great emphasis on increasing awareness and taking care of the quality and reliability of services.



SSO - Association for External Thermal Insulation Composite Systems - ETICS

Membership in the Association for Thermal Insulation composite systems allows us to actively contribute to the development of energy efficient and sustainable construction industry. The Association unites the leading manufacturers of thermal insulation composite systems in Poland.



SDD - Wooden House Association

One of product categories carried by Klimas Wkręt-met are fasteners for wooden constructions that work great in the wooden construction industry. That is why, since 2014, the company has been a member of the Wooden House Association which promotes wood as an environmentally friendly material and gathers all stakeholders interested in the subject of wooden houses. A significant goal of the organization is to take up activities aimed at improving the quality of houses made of wood.



BCC - Business Centre Club

The Klimas Wkręt-met company has been awarded the European Medal. The award was granted by the largest organization of individual employers in the country - Business Center Club. Awards were granted by the Business Center Club on June 12th this year at Warsaw headquarter placed in the Lubomirski Palace. It was the final of the 30th edition of the event. Among the guests were European Medal winners, honorary winners, Chancellors of the BCC Regional Lodge and the representatives of the European Economic and Social Committee.







CONTENT

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EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM - ETICS

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH PLASTIC PIN

LFN-10	Hammer driven fastener with plastic pin and extended expansion zone	36
LTX-8	Universal hammer driven fastener with plastic pin and short expansion zone	40
LTX-10	Universal hammer driven fastener with plastic pin and short expansion zone	44
FIXPLUG-8	Hammer driven fastener with plastic pin and telescopic collar	48
FIXPLUG-10	Hammer driven fastener with plastic pin and telescopic collar	52

EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM - ETICS

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN

LMX-8	Universal hammer driven fastener with metal pin and short expansion zone	58
LMX-10	Universal hammer driven fastener with metal pin and short expansion zone	62





FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN

LFMG-10		Hammer driven fastener with metal pin and extended expansion zone	66
WKTHERM-8		Hammer driven fastener with metal pin and short expansion zone	70
WKTHERM-S 8	***	Screwed-in fastener with metal pin and short expansion zone	74
ECO-DRIVE 8	•	Screwed-in fastener with metal pin and telescopic support collar	78
ECO-DRIVE S 8	,	Screwed-in fastener with metal pin and telescopic support collar	82
ECO-DRIVE W		Screwed-in fastener with metal pin and telescopic support collar for mineral wool MW	86

EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM - ETICS

SPECIAL FASTENERS

DRIVE W		Screwed-in fastener for fastening of mineral wool MW in wooden substrate	92
DRIVE S		Screwed-in fastener for fastening of polystyrene EPS foam in wooden substrate	94
TD-060 TDP-060	3	Special screwed-in fastener with screw	96
MLN / MLN-A2		Special hammer driven metal fastener for mineral wool MW	98





INSTALLATION ACCESSORIES

WK-FT		Plastic cutter for cutting holes in polystyrene EPS	101
KS, KSG		Polystyrene disc (white, graphite)	101
WK-FM		Metal cutter to mineral wool	101
EDMW		Mineral wool disc	101
EDST	A CO	Setting tool (ECO-DRIVE 8, ECO-DRIVE S 8, DRIVE S)	102
EDKS EDKSG		Polystyrene disc (ECO-DRIVE 8, DRIVE S)	102
EDST-W		Setting tool (ECO-DRIVE W 8, DRIVE W)	102
TDX-90 TDX-140		Additional collar	102
EDKW		Mineral wool disc (ECO-DRIVE W, DRIVE W)	102





INSTALLATION ACCESSORIES

WK-DS	-44444 -444444	Screwed-in helical fastener	103
DW		Spacer and levelling washers	103
SMNKC		Expansion plug with collar	103
LTC		Connector for starting strips	103
KST-750	Westernal Wester	PU adhesive for foamed polystyrene THERMO STYRO FIX	104
SWS-145 SWS-145 Z SWS-160 SWS-160 Z	Wkrotmoi	Glassfibre mesh	104
HOX-14 HOX-16		Expansion plug with eye hook (For fixing construction scaffolds)	104
ZHO	++++++	Plastic cup for covering HOX eye-hook holes	104





Wkret-met - trusted brand

From many years now the Wkręt-Met brand has been identified as a reliable manufacturer of fixing solutions for thermal insulation composite systems on the home and European markets alike. Through its solutions and innovative products, which match the most demanding European requirements, the Wkręt-met company meets specifications defined by ETICS systems' manufacturers as well as demands made by both designers and builders.

Our close cooperation results in the development of new solutions and products. This is exemplified by the family of eco-drive plugs mainly dedicated to system manufacturers, first and foremost used in the renovation of the already-existing insulation composite systems.

The high quality and standard of the products manufactured by the Wkręt-Met company has been repeatedly confirmed by the opinions of our customers operating in the thermal insulation sector.

Klimas Wkręt-Met is a member of the Polish Association for ETICS.

We would like to introduce to you our products and solutions, meeting the most demanding specifications, which guarantee the following:

- · prompt and easy choice of plug for any thermal
- · insulation material and substrate,
- · safe and reliable fastenering,
- · high technical parameters,
- · fast and reliable fixing,
- meeting the requirements of the plug's point thermal transmittance.





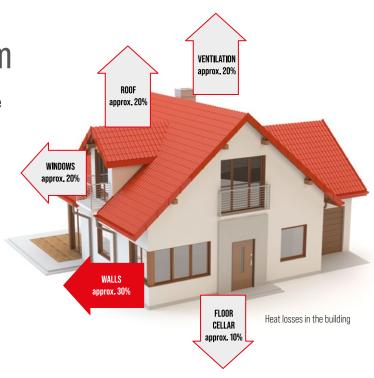
Polish Association for ETICS

Thermal insulation system

When appropriately chosen and installed, thermal insulation composite systems of a building should comply with the requirements set by an investor, as well as the specific regulations in place.

Thermal insulation composite system should ensure the following:

- · economic results energy savings,
- · pleasant visual effects aesthetic appearance,
- · long-lasting and fault-free operation liveliness for 25 years,
- · the right atmosphere in the rooms used,
- · protection of the facade from damage.

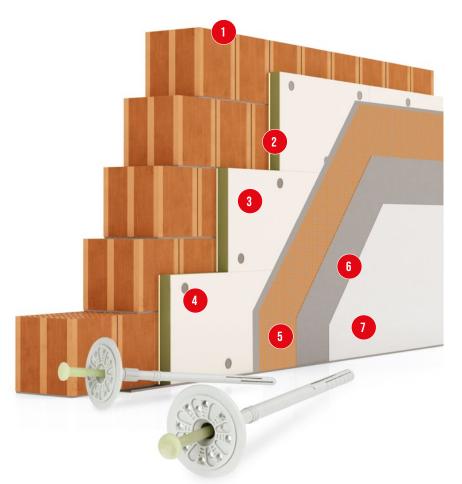




Thermal insulation system

Example of thermal insulation composite system

- 1. substrate e.g. ceramic hollow brick
- 2. polystyrene adhesive THERMO STYROFIX
- 3. thermo insulation material polystyrene foam
- 4. thermo insulation fastener e.g. Fixplug 8/10
- 5. reinforcement SWS mesh
- 6. adhesive
- 7. finishing coat textured external plaster



Insulation system for ventilated fasades

Example of thermal insulation composite system

- 1. substrate
- 2. thermo insulation material
- 3. Fastener e.g. ECO-DRIVE-W
- 4. the supporting construction
- 5. the wind foil
- 6. facade panel





Legal Requirements for ETICS

- Application of ETICS requires such a system and manufacturers of system components to meet the specific legal and formal requirements, which have been defined in the European Organisation for Technical Approvals (EOTA) quidelines:
- ETAG 004 Guidelines for External Thermal Insulation Composite Systems
- ETAG 014 Guidelines for ETICS Fasteners



ETAG 004 comprises test methods of the ETICS including its specific components while ETAG 014 determines test methods concerning fitness for use and requirements expected of fasteners used in thermal insulation mounting, including expanded polystyrene, mineral wool MW and Lamella mineral wool MW. Compliance with all the requirements defined in the guidelines makes it possible to obtain a European Technical Assessment (ETA). The Wkręt-Met company offers fasteners conforming to those requirements, which is reflected by the European Technical Assessment obtained for those products.

Requirements for fasteners

Anchors for ETICS are supposed to:

- · carry certain pull-out forces caused by wind suction,
- eliminate the possibility of pulling the insulation material through the fastener's collar required collar stiffness of 0.6 [kN],
- · press the thermal insulation material to the wall so that,
- ensure rigidity of the whole thermal insulation composite system,
- ensure appropriate point thermal transmittance 0.002 [W/K] to limit recommended
- the occurrence of thermal bridging in the places of fixing the fasteners (visible stains and spots on the finishing coat),
- secure the thermal insulation composite system in case of a failure caused by a loss of bond strength between the adhesive and the substrate or a loss of its load bearing properties,
- · compensate for the forces occurring on the facade as a result of high and low temperatures.

According to the ETA Guidelines the **layer of an adhesive transmits the load caused by the shearing force affecting the system**. That is the reason why it is important to provide appropriate distribution of an adhesive applied on the thermal insulation board.

Adhesive should be distributed over the minimum of 40 % of the board surface – stripes around the edges and three dabs in the centre. Such distribution of the adhesive ensures that the mechanical fixing is installed exactly in the places where adhesive has been applied onto the thermal insulation board.

Correct installation of the fastener:

- drill a hole in the substrate whose diameter and depth correspond to the manufacturer's recommendations (clean the drill hole in solid materials such as concrete and solid brick).
- · install the fastener where adhesive has been applied.
- carry out installation within the temperature range between + 5 and + 25°C (ETA Guidelines recommendations).







Choosing the fastener type for the substrate

The right choice of a mechanical fastener depends on the substrate in which it is going to be installed, which has a significant influence on the ETICS. The requirements under ETAG 014 specify the classification of use that are defined by the letters A, B, C, D and E. All our fasteners have product labels which provide information on the use category. Our new product groups including WKTHERM-S and ECO-DRIVE have been designed as universal fasteners, which eliminates the need to use different kinds of fasteners in a structure with varied substrates.

USE CATEGORIES according to ETAG 014

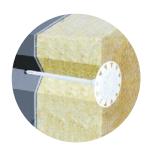
A	В	C	D	E
Concrete C12/15 C20/25 to C50/60	Solid clay bricks, calcium silicate solid bricks	Calcium silicate hollow blocks KSL, vertically perforated clay bricks HLZ, porous blocks, ceramic bricks	Elements on Lightweight Aggregate Concrete - LAC	Autoclaved aerated concrete AAC 2, AAC 7

Choosing the fastener type for the thermal insulation material

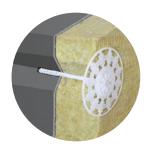
Depending on the kind of insulation material used (polystyrene EPS, XPS or mineral wool MW and Lamella mineral wool MW), it is important to choose a suitable fastener with respect to the material of which its pin has been made.

Anchors with a plastic pin are used for polystyrene while fasteners with a metal pin are intended for both polystyrene EPS and mineral wool MW if used in combination with TDX-90 or TDX-140 support collars.

The Wkręt-met company offers fasteners complying with such a requirement. Our present offer contains a new product – ECO-DRIVE W 8 fastener with an integrated enlarged collar (diameter of 110 mm) for mineral wool MW applications.



Fastener with TDX-090 additional collar



Fastener with TDX-140 additional collar





Distribution of fasteners on the facade

The number of fasteners required in different parts of a building depends on:

- · exposure to wind wind suction,
- · height of a building,
- · weight of the complete thermal insulation composite system –type of insulation material used.
- type of substrate and fastener's pull-out strength.

The number and appropriate pattern of fasteners should be specified by the engineering calculations and based on the projected design loads. At least 6 fasteners should be used per 1 square metre. It is recommended that 20% more fasteners are used in the corner zone of a building (its width is said to be 0.2 of the narrower building width and should fall within the range of 2 and 4 m).

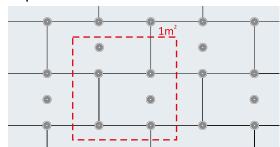
Sample number of fasteners

Central zone	Corner zone		
6 pcs./m ²	6 pcs./m²		<10m
6 pcs./m²	8 pcs./m ²	DING.	\
6 pcs./m²	8 pcs./m ²	BUIL	0m
8 pcs./m ²	10 pcs./m²	HEIGHT OF THE BUILDING	>10m <20m
10 pcs./m²	12 pcs./m ²	HEIGF	>20m
12 pcs./m²	14 pcs./m ²		>20

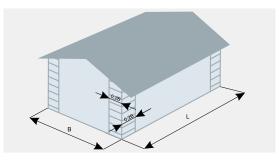
Insulation type:

polystyrene EPS foam mineral wool MW

Sample number of fasteners - EPS

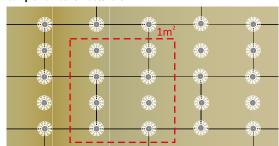


Installation example - polystyrene EPS - 6 pcs./m²



Corner zone of a building 2m < 0,2B < 4m

Sample number of fasteners - MW



Installation example - mineral wool MW - 8 pcs./m²

For buildings higher than 25 m insulation fixings should be used as required by paragraph 216(6) of the Regulation of the Polish Minister of Infrastructure dated 12 April 2002 which states: '[...] At a building higher than 25 metres from the ground level facade cladding and its mechanical fixings, as well as external wall insulation composite system should be made from non-combustible materials [...]'

Anextensive range of products offered by the Wkret-met company also offers a special, metal fasteners (type MLN) conforming to the above mentioned criteria as the whole mechanical fixing is made of metal.











Anchor installation methods

In connection with the increasingly stringent requirements for mechanical fixings in terms of point thermal transmittance (occurrence of thermal bridging in the places where fasteners are installed) all the fasteners for installation of thermal insulation composite systems manufactured by Wkręt-met have fastener heads sealed in glass fibre reinforced plastic and an extended length of the plastic – air pockets, which facilitates their compliance with the requirement for point thermal transmittance of 0.002 [W/K].

There are two methods of installing a fastener in thermal insulation material



Installation of a fastener without a polystyrene or Mineral wool disc - installation surface mount

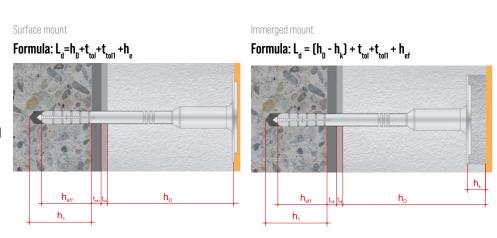


Installation of a fastener with a polystyrene or Mineral wool disc - installation immerged mount

Choosing the fastener length

In order to choose the appropriate length of a fastener to be used in a given ETICS, follow the recommendations below:

- check whether the building is a newly built structure or an old structure layer with an old stucco the thickness of the old stucco cannot be treated as a load bearing substrate,
- · determine the kind of substrate in a given building (according to the substrate table),
- · determine the type of thermal insulation material (polystyrene EPS, mineral wool MW, etc.)
- find out the thickness of thermal insulation material (thermal insulation boards)
- · obtain information about the fastener installation method visible mounting or recessed mounting, hidden
- \cdot h_n insulation material thickness
- $\cdot h_{\rm eff}$ effective anchorage depth
- \cdot h₁ minimum depth of drilled hole
- \cdot t_{tol} adhesive layer (new buildings)
- \cdot t_{tol1} old plaster (renovated buildings)
- h, polystyrene disc





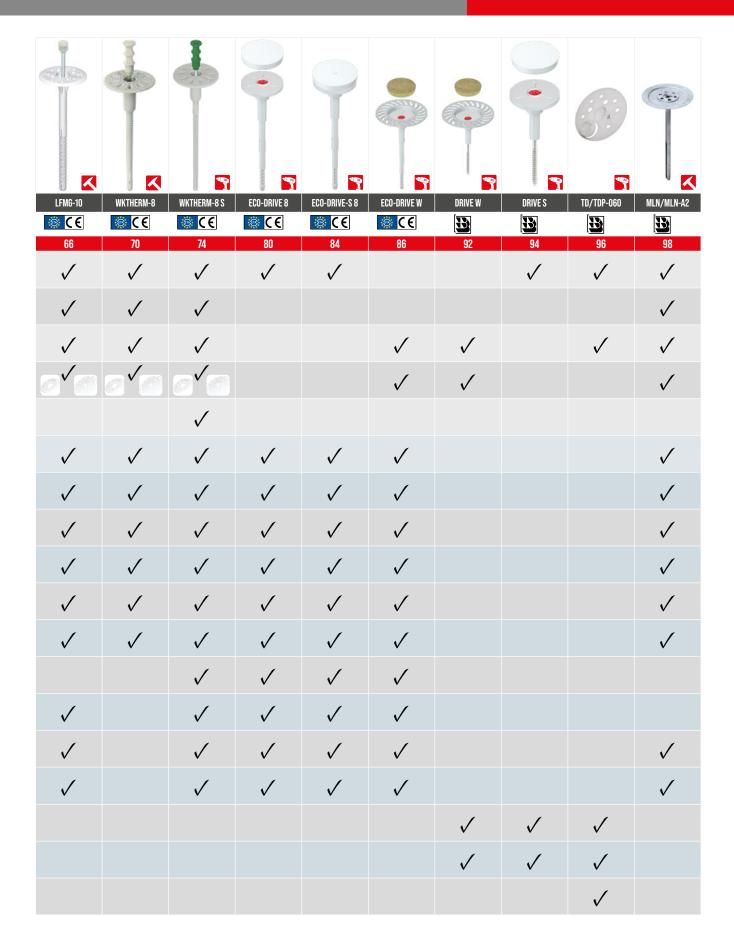
EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM - ETICSPRODUCT INDEX - FASTENER TYPE SELECTION



Wkręt-met

EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICSPRODUCT INDEX - FASTENER TYPE SELECTION









EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICSPRODUCT INDEX - FASTENER TYPE SELECTION

		P.	code	LFN-10	ГТХ-8	LTX-10	FIXPLUG-8	FIXPLUG-10	FWX-8	LMX-10	LFM-8	LFMG-10	WKTHERM-8	WKTHERM S 8	ECO-DRIVE-8	ECO-DRIVE S 8	ECO-DRIVE W 8	Drive W	DriveS
Plastic cutter for EPS insulation material ⊘66.7 mm		101	WK-FT	√	√	√			√	√	√	√	√	√					
Polystyrene disc (white) ⊘67.0 mm / 17 mm	0	101	KS	√	√	√			√	√	√	√	√	√					
Polystyrene disc (graphite) ⊘67.0 mm / 17 mm	0	101	KSG	√	√	√			√	✓	√	√	√	√					
Metal cutter for mineral wool ⊘64 mm	8	101	WK-FM						√	√	√	√	√	√					
Mineral wool disc Ø67.0 mm / 17 mm	0	101	EDMW						√	√	√	√	√	✓					
Setting tool ECO-DRIVE 8, S8, DRIVE S Ø 120 mm / TORX 4	0	102	EDST												√	√			✓
Polystyrene disc - ECO-DRIVE 8, DRIVE S (gra Ø62.0 mm / 10 mm (on order)	phite)	102	EDKS-G												√				√
Setting tool ECO-DRIVE W, DRIVE W ∅65 mm	A -	102	EDST-W														√	√	
Mineral wool disc ECO-DRIVE W, DRIVE W Ø67 / 10 mm	0	102	EDKW														√	√	
Additional collar for mineral wool MW ⊘90 mm	(3)	102	TDX-90						√	√	√	√	√	√					
Additional collar for mineral wool MW ⊘140 mm		102	TDX-140						√	√	√	✓	√	√					

Table 2. Installation accessories

ianie 2. ilistaliativii accessviies		P.	Code and size
Helical fastener	4444444€	103	WK-DS Ø28 mm, L = 50 mm, L = 85 mm
Spacer and levelling washers		103	DW 40 x 40 mm
Stop bead hammer drive fixing		103	SMNKC ∅6 mm, ∅8 mm
Stop bead connection		103	LLC 30 x 20 mm
PU adhesive for foamed polystyrene THERMO STYRO FIX		104	KST-750 750 ml
Reinforcing fibreglass mesh		104	SWS-145, SWS-145Z, SWS-160, SWS-160Z 110 cm x 50 rm
Expansion plug with eye hook		104	HOX-14, HOX-16 ⊘14 mm, ⊘16 mm
Plastic disc for covering eye-hook holes	******	104	ZHO

Table 3. Other accessories - ancilliary





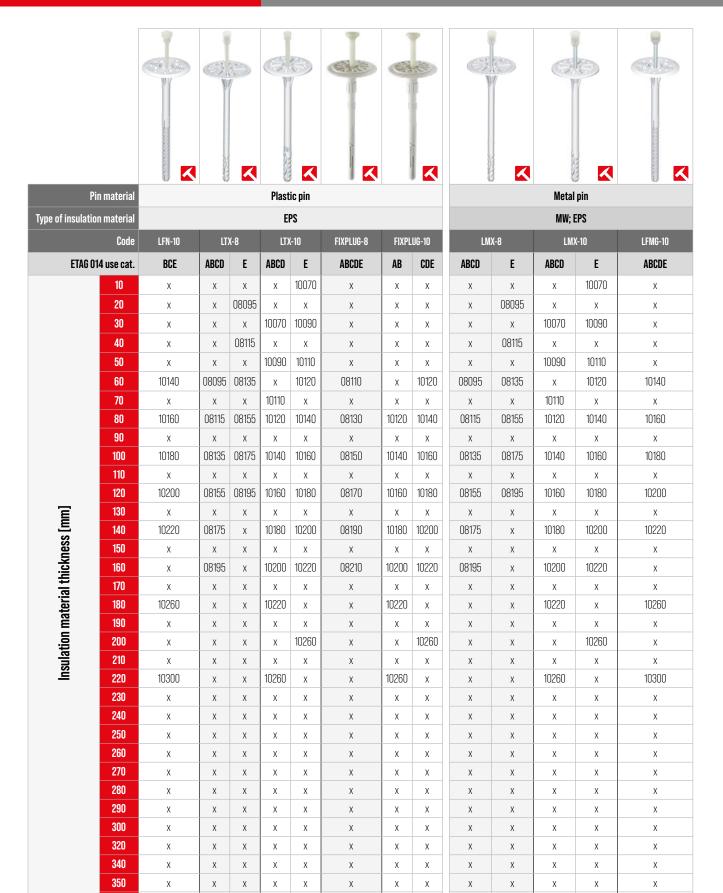
DO YOU NEED TECHNICAL ADVISORY?

Contact us: dt@wkret-met.com

ADVISORY DIRECTLY AT THE INVESTMENT | PULL-OUT TESTS | ASSISTANCE IN THE SELECTION OF FASTENERS



PRODUCT INDEX - FASTENER TYPE SELECTION - SURFACE MOUNT



Χ

36

Χ

Χ

42

Χ

44

Χ

Χ

48

Χ

52

Χ

Χ

Χ

58

Χ

62

Χ

Χ

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page







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	Pin material						Metal pin				
Type of insulat	tion material						MW; EPS				
	Code	WKTHERM 8	WKTHE	RM S 8	ECO-DRIVE 8	ECO-DRIVE S 8	ECO-DRIVE W	DRIVE W	DRIVE S	MLN	MLN-A2
ETAG	014 use cat.	ABC	ABCD	E	ABCDE	ABCDE	ABCDE	OSB ; Wood	OSB ; Wood	ABCE	ABCE
	10	Х	Х	х	Х	Х	Х	х	Х	Х	Х
	20	Х	Х	08095	Х	Х	Х	Х	Х	08080	08080
	30	X	Х	х	Х	Х	Х	Х	Х	08090	08090
	40	Х	Х	08115	Х	Х	Х	Х	Х	08100	08100
	50	Х	Х	Х	Х	Х	Х	Х	Х	08110	08110
	60	08095	08095	08135	Х	Х	Х	Х	Х	08120	08120
	70	Х	Х	Х	Х	Х	Х	Х	Х	08135	08135
	80	08115	08115	08155	X	Х	Х	Х	Х	08140	08140
	90	Х	Х	х	X	Х	Х	Х	Х	08150	08150
	100	08135	08135	08175	Х	Х	Х	Х	Х	08160	08160
	110	Х	Х	Х	Х	X	Х	X	X	08170	08170
	120	08155	08155	08195	Х	X	Х	Х	Х	08185	08185
Ē	130	X	Х	х	X	Х	Х	Х	Х	08190	08190
<u> </u>	140	08175	08175	08215	X	Х	Х	Х	Х	08200	08200
Insulation material thickness [mm]	150	X	Х	Х	X	Х	Х	Х	Х	08210	08210
흜	160	08195	08195	08235	X	Х	Х	Х	Х	08220	08220
al tl	170	X	Х	Х	Х	Х	Х	Х	Х	08230	08230
teri	180	08215	08215	08255	X	Х	Х	Х	Х	08240	08240
E E	190	X	Х	Х	X	X	Х	Х	Х	08250	08250
텵	200	08235	08235	08275	Х	Х	Х	Х	Х	08260	08260
sula	210	X	Х	Х	Х	Х	Х	Х	Х	08270	08270
드	220	08255	08255	08295	X	Х	Х	Х	Х	08280	08280
	230	X	Х	Х	X	Х	X	Х	Х	08290	08290
	240	08275	08275	Х	X	X	Х	Х	Х	08300	08300
	250	Х	Х	Х	X	X	Х	Х	X	Х	Х
	260	08295	08295	Х	X	Х	Х	Х	X	Х	Х
	270	Х	Х	Х	X	X	Х	Х	Х	Х	Х
	280	Х	Х	Х	Х	X	Х	X	Х	Х	Х
	290	Х	Х	Х	X	X	Х	Х	Х	Х	Х
	300	Х	Х	Х	X	X	Х	Х	Х	Х	Х
	320	X	Х	Х	X	X	Х	Х	Х	Х	Х
	340	Х	Х	Х	X	X	Х	Х	Х	Х	Х
	350	X	Х	Х	X	X	Х	Х	X	X	Х
	360 page	70	X 7	Х	78	82	X 86	92	94	96	X 98

*on request and order





PRODUCT INDEX - FASTENER TYPE SELECTION - IMMERGED MOUNT





		<u> </u>		Z.		∠								
Pin material		Plastic pin												
Type of insulation material		EPS												
	Code	LFN-10	LTX-8		LTX-10		FIXPLUG-8	FIXPLUG-10						
ETAG 014 use cat.		BCE	ABCD	E	ABCD	E	ABCDE	AB	CDE					
	10	Х	Х	х	Х	Х	Х	х	Х					
	20	Х	Х	Х	Х	Х	Х	Х	Х					
	30	Х	Х	Х	Х	10070	Х	Х	Х					
	40	Х	Х	08095	Х	Х	Х	Х	Х					
	50	X	Х	Х	10070	10090	Х	х	Х					
	60	Х	Х	08115	Х	Х	Х	Х	Х					
	70	Х	Х	Х	10090	10110	Х	Х	Х					
	80	10140	08095	08135	Х	10120	Х	х	Х					
	90	Χ	Х	х	10110	Х	Х	Х	Х					
Insulation material thickness [mm]	100	10160	08115	08155	10120	10140	Х	х	Х					
	110	Х	Х	Х	Х	Х	Х	х	Х					
	120	10180	08135	08175	10140	10160	Х	Х	Х					
	130	Χ	Х	Х	Х	Х	Х	Х	Х					
	140	10200	08155	08195	10160	10180	Х	х	Х					
	150	X	Х	Х	Х	Х	Х	Х	Х					
	160	10220	08175	Х	10180	10200	Х	х	Х					
	170	X	Х	Х	Х	Х	Х	х	Х					
	180	X	08195	Х	10200	10220	Х	х	Х					
E .	190	X	Х	Х	Х	Х	Х	Х	Х					
ţi	200	10260	Х	Х	10220	Х	X	Х	Х					
snla	210	X	Х	Х	Х	Х	X	Х	Х					
ڲ	220	X	Х	Х	Х	10260	Х	Х	Х					
	230	X	Х	Х	Х	Х	Х	Х	Х					
	240	10300	Х	Х	10260	Х	Х	Х	Х					
	250	X	Х	Х	Х	Х	X	Х	Х					
	260	X	Х	Х	Х	Х	Х	Х	Х					
	270	X	Х	Х	Х	Х	Х	Х	Х					
	280	X	Х	Х	Х	Х	Х	Х	Х					
	290	Χ	Х	Х	Х	Х	Х	Х	Х					
	300	X	Х	Х	Х	Х	Х	Х	Х					
	220	V	V	v	l v	_ v	v	l v	v					

	K	Į.	K						
		Meta	Metal pin						
		MW;	EPS						
LN	1X-8	LMX	K-10	LFMG-10					
ABCD	E	ABCD	E	ABCDE					
Х	Х	Х	Х	Х					
Х	х	Х	х	Х					
Х	Х	Х	10070	Х					
Х	08095	Х	х	Х					
Х	Х	10070	10090	Х					
Х	08115	Х	х	Х					
Х	Х	10090	10110	Х					
08095	08135	Х	10120	10140					
Х	Х	10110	х	X					
08115	08155	10120	10140	10160					
Х	Х	Х	х	Х					
08135	08175	10140	10160	10180					
Х	Х	Х	х	Х					
08155	08195	10160	10180	10200					
Х	Х	Х	Х	Х					
08175	Х	10180	10200	10220					
Χ	Х	Х	Х	Χ					
08195	Х	10200	10220	Χ					
Χ	Х	Х	х	Χ					
Χ	Х	10220	х	10260					
Χ	Х	Х	х	X					
Χ	Х	Х	10260	X					
Χ	Х	Х	Х	Х					
Х	Х	10260	Х	10300					
Χ	Х	Х	Х	X					
Х	Х	X	Х	Х					
Χ	Х	X	х	X					
Χ	Х	Х	Х	Х					
Х	Х	Х	х	Х					
Х	Х	Х	Х	Х					
Х	Х	Х	Х	X					
Х	Х	Х	Х	X					
Х	Х	Х	Х	X					
Х	Х	Х	Х	X					
,	58	6	2	66					

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		I K		*		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		7		7	4	·		
	Pin material								Meta	l pin				
Type of insul	lation material	MW; EPS												
	Code	WKTHERM 8	WKTHE	ERM S 8	ECO-D	RIVE 8	ECO-DF	RIVE S 8	ECO-D	RIVE W	DRIVE W	DRIVE S	MLN	MLN-A2*
ETA	AG 014 use cat.	ABC	ABCD	E	ABCD	E	ABCD	E	ABCD	E	OSB ; Wood	OSB ; Wood	ABCE	ABCE
	10	Х	Х	Х	х	х	х	х	х	х	Х	Х	Х	Х
	20	Х	Х	Х	х	х	Х	Х	х	Х	Х	Х	Х	Х
	30	Х	Х	Х	х	х	Х	Х	х	Х	Х	Х	Х	Х
	40	Х	Х	08095	х	х	Х	Х	Х	Х	Х	Х	Х	Х
	50	Х	Х	Х	х	х	Х	Х	Х	Х	Х	Х	Х	Х
	60	X	Х	08115	х	х	Х	Х	Х	Х	Х	Х	Х	Х
	70	Х	Х	Х	х	х	Х	Х	х	Х	Х	Х	Х	Х
	80	08095	08095	08135	08150	08170	08150	08170	08150	08170	Х	Х	Х	Х
	90	Х	Х	Х	Х	Х	Х	Х	Х	Х	06120	06120	Х	Х
	100	08115	08115	08155	08170	08190	08170	08190	08170	08190	Х	Х	Х	Х
	110	X	Х	Х	х	Х	Х	Х	Х	Х	06140	06140	Х	Х
	120	08135	08135	08175	08190	08210	08190	08210	08190	08210	Х	Х	Х	X
<u> </u>	130	X	Х	Х	Х	Х	Х	Х	Х	Х	06160	06160	Х	Х
S.	140	08155	08155	08195	08210	08230	08210	08230	08210	08230	Х	Х	Х	Х
nes	150	Х	Х	Х	Х	Х	Х	Х	Х	Х	06180	06180	Х	Х
흜	160	08175	08175	08215	08230	08250	08230	08250	08230	08250	Х	Х	Х	Х
Insulation material thickness [mm]	170	X	Х	Х	Х	Х	Х	Х	Х	Х	06200	06200	Х	Х
ater	180	08195	08195	08235	08250	08270	08250	08270	08250	08270	Х	Х	Х	X
Ĕ	190	X	Х	Х	Х	Х	Х	Х	Х	Х	06220	06220	Х	X
atio	200	08215	08215	08255	08270	08290	08270	08290	08270	08290	Х	Х	Х	X
suk	210	X	Х	Х	Х	Х	Х	Х	Х	Х	06240	06240	Х	X
<u>=</u>	220	08235	08235	08275	08290	08310	08290	08310	08290	08310	Х	Х	X	Х
	230	X	Х	Х	Х	Х	Х	Х	Х	Х	06260	06260	Х	Х
	240	08255	08255	08295	08310	08330	08310	08330	08310	08330	Х	Х	Х	Х
	250	X	Х	Х	Х	Х	Х	Х	Х	Х	06280	06280	Х	Х
	260	08275	08275	Х			08330				Х	Х	Х	Х
	270	X	Х	Х	Х	X	X	Х	Х	Х	06300	06300	Х	Х
	280	08295	08295	Х	08350		08350		08350		Х	Х	Х	Х
	290	Х	Х	Х	Х	Х	Х	Х	Х	Х	06320	06320	Х	Х
	300	X	Х	Х	-	08390	-	08390	08370	08390	Х	Х	Х	X
	320	X	Х	Х	-	08410	-	08410			Х	Х	Х	X
	340	X	Х	Х		08430		08430	08410		Х	Х	Х	X
	350	X	Х	Х	X	Х	X	Х	X	Х	Х	Х	Х	Х
	360	X	X	X	08430		08430	X	08430		X	X	X	X
	page	70	7	4	7	8	8	2	8	6	92	94	96	98

*on request and order





STRONG FOR GENERATIONS





FAST, EASY AND RELIABLE FIXING

Telescopic design of FIXPLUG fastener guarantees its proper fixing in the substrate and flush fitting of the support collar with the insulation material used.



WASHER DESIGN

Large amount of pocket adhesives on the support collar increases the adhesiveness of the mortar.



FIBREGLASS REINFORCED PIN

Pins do not break during installation, even when heavily hammered. The large head of the pin makes installation easier



FASTENERS FOR FIXING WALL THERMAL INSULATION WITH PLASTIC PIN





LFN-10	Hammer driven fastener with pl and extended expansion zone	astic pin 36	
ø 10	Length range: 140 - 300 mm	Fastener sleeve - Polyethylene	е



LTX-8	Universal hammer driven fastener with plastic pin and short expansion zone			LTX-10	Universal hammer driven fast plastic pin and short expansio		44
ø 8	Length range: 95 - 195 mm	Fastener sleeve - Polyethylene		ø10	Length range: 70 - 260 mm	Fastener sleeve - Polye	thylene



FIXPLUG-8	Hammer driven fastener with pand telescopic collar	48	FIXPLUG-10	FIXPLUG-10 Hammer driven fastener with plastic pin and telescopic collar			
ø8	Length range: 110 - 210 mm	Fastener sleeve - Polyethylene		ø10	Length range: 120 - 260 mm	Fastener sleeve - Polyet	thylene





Hammer driven fastener with plastic pin and extended expansion zone

LFN-10

ø10

Plastic fastener for fastening of polystyrene EPS foam on cat. B, C, E substrates according to ETAG 014, in ETICS systems.







SUBSTRATES (ETAG 014 BCE)







Hollow bricks



Autoclaved aerated concrete

AAC

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Glass-fibre reinforced polyamide (PA)
INSTALLATION METHOD	Surface mount Immerged mount
APPLICATION	Universal fastener for installing of polystyrene EPS
TYPE OF INSULATION MATERIAL	Styrofoam EPS



FIBREGLASS REINFORCED PIN

Ensures good strength during installation. Nail's head design makes installation easier and seals the sleeve – pin connection.



INNOVATIVE DESIGN OF THE FASTENER

Greater stiffness of the collar means better holding of the thermal insulation material.



LONG EXPANSION ZONE

Long expansion zone ensures steady and reliable distribution of stresses in the substrate.



Ø10

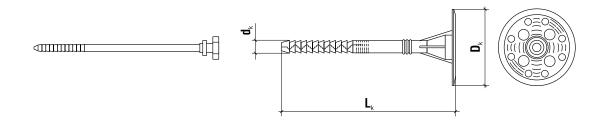
Plastic pin

LFN-10

Length range: 140 - 300 mm

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH PLASTIC PIN

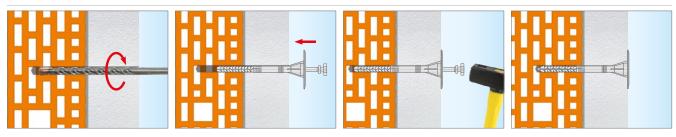




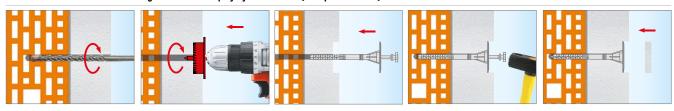
			Insulation material thickness \mathbf{t}_{fix} [mm]				
	Product code	Dimensions	New bu	uildings	Old bu	ildings	Pack unit
			t _{tol} adhesive la	ayer of 10 mm	t _{tol} adhesive layer of old	of 10 mm + 20 mm plaster	
		d _k x L _k [mm]	without cutter	with cutter	without cutter	with cutter	[pcs.]
				LFN-10			
	LFN10140(200)	10x140	60	80	40	60	200
	LFN10160 (200)	10x160	80	100	60	80	200
	LFN10180 (200)	10x180	100	120	80	100	200
ø10	LFN10200 (200)	10x200	120	140	100	120	200
	LFN10220 (100)	10x220	140	160	120	140	100
	LFN10260 (100)	10x260	180	200	160	180	100
	LFN10300 (100)	10x300	220	240	200	220	100

Product marking - LFN10140(200)					
LFN	10	140	(200)		
Fastener type	Diameter	Length	Number of pieces in a box		

INSTALLATION INSTRUCTIONS - surface mount



INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc (with plastic cutter)



AVAILABLE ACCESSORIES





Hammer driven fastener with plastic pin and extended expansion zone

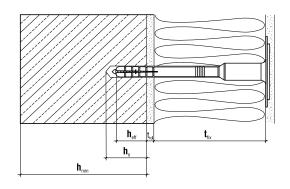
LFN-10 - TECHNICAL DATA

ø10



TECHNICAL DATA

Parameter	Unit	Value	
Fastener diameter	d _k [mm]	10	
Collar diameter	D _k [mm]	60)
Effective anchorage depth	h _{eff} [mm]	70	
Hole depth	h [mm]	75	
Point thermal transmittance	LM \KJ	surface mount	Immerged mount
Fulli thermal transmittance	χ [W/K]	0,000	0,000
Collar stiffness	S [kN/mm]	0,3	30
Substrate category	-	BCE	
Fastener material	-	PE	
Pin material	-	PA + GF	
European Technical Assessment	-	ETA-17/0450	



LOAD RESISTANCE

ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]
В	Solid clay bricks	≥2,00	0,75
C	Calcium silicate hollow blocks	≥1,60	0,50
C	Vertically perforated clay bricks	≥1,20	0,80
C	Porotherm 25	≥0,80	0,50
E	Autoclaved aerated concrete AAC 2	≥0,35	0,30
E	Autoclaved aerated concrete AAC 7	≥0,65	0,85

E - Autoclaved aerated concrete

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)

INSTALLATION DATA

Fastener type	LFN-10
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100



EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICSFASTENERS FOR FIXING WALL THERMAL INSULATION WITH PLASTIC PIN



Hammer driven fastener with plastic pin and extended expansion zone

LFN-10 - INSTALLATION ACCESSORIES

ø10

Plastic cutter for polystyrene EPS

WK-FT

diameter Ø66.7 mm

Specifications:

- Plastic cutter for cutting holes in polystyrene EPS insulation material for insertion of polystyrene EPS disc.
- · Controlled cutting depth, thrust collar with a diameter of 90 mm.



Polystyrene disc (white, graphite)

KS, KSG

dimensions Ø67 x 17 mm

Specifications:

 Polystyrene disc (white, graphite) for covering up work holes in polystyrene - installation immerged mount.



FASTENERS FOR FIXING WALL THERMAL INSULATION WITH PLASTIC PIN



Universal hammer driven fastener with plastic pin and short expansion zone

LTX-8

ø8

Modern fastener with short expansion zone for fastening of polystyrene EPS foam on all substrates according to ETAG 014.







SUBSTRATES (ETAG 014 ABCDE)





brick KS







Concrete Solid clay bricks MZ, Calcium silicate solid

Hollow bricks Ele

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Glass-fibre reinforced polyamide (PA)
INSTALLATION METHOD	Surface mount Immerged mount
APPLICATION	Universal fastener for fastening of polystyrene EPS in various substrates
TYPE OF INSULATION MATERIAL	Styrofoam EPS



NEW IMPROVED DESIGN EMBEDMENT OF 25 AND 65 mm.

Owing to the new design of the expansion zone the fastener can be installed in all substrate categories while maintaining its high strength parameters.



IMPROVED DESIGN OF THE PIN'S HEAD

Improved design of the pin's head ensures good strength during installation.



INNOVATIVE DESIGN OF THE FASTENER

Greater stiffness of the support collar means better holding of the thermal insulation material.



INNOVATIVE DESIGN OF THE FASTENER

Large amount of pocket adhesives on the collar increases the adhesiveness of the mortar.

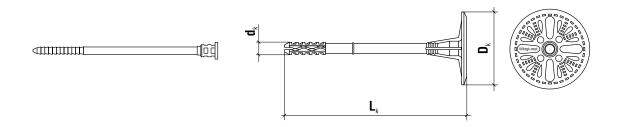


Ø8

Plastic pin LTX-8

Length range: 95 - 195 mm



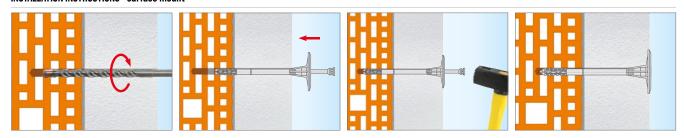


			Insulation material thickness $\mathbf{t}_{\mathrm{fix}}$ [mm]					
		Dimensions	New b	uildings	Old bu	ildings	Pack unit	
	Product code		t _{tol} adhesive I	t_{tol} adhesive layer of 10 mm t_{tol} adhesive layer of 10 mm + t_{tol} of old plaster				
		d _k x L _k [mm]	without cutter	with cutter	without cutter	with cutter	[pcs.]	
				LTX-8				
	LTX08095(200)	8x95	60/20*	80/40*	40/-*	60/20*	200	
	LTX08115(200)	8x115	80/40*	100/60*	60/20*	80/40*	200	
~.0	LTX08135(200)	8x135	100/60*	120/80*	80/40*	100/60*	200	
ø8	LTX08155(200)	8x155	120/80*	140/100*	100/60*	120/80*	200	
	LTX08175(200)	8x175	140/100*	160/120*	120/80*	140/100*	200	
	LTX08195(200)	8x195	160/120*	180/140*	140/100*	160/120*	200	

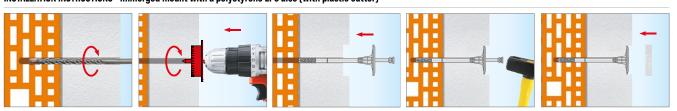
^{* -} for substrate use category E (Autoclaved aerated concrete)

	Product marking - LTX08195(200)				
LTX	08	(200)			
Fastener type	Diameter	Length	Number of pieces in a box		

INSTALLATION INSTRUCTIONS - surface mount



INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc (with plastic cutter)



AVAILABLE ACCESSORIES





Universal hammer driven fastener with plastic pin and short expansion zone

LTX-8 - TECHNICAL DATA



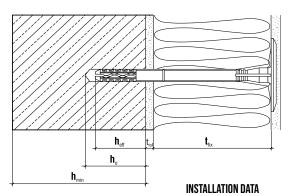
PE POLYETHYLENE

Ø**8** ETA-16/0509

TECHNICAL PARAMETERS

Parameter	Unit	Value	
Fastener diameter	d _k [mm]	8	
Collar diameter	D _k [mm]	60	
Effective anchorage depth	h _{eff} [mm]	25/65*	
Hole depth	h _n [mm]	35/75*	
Point thermal transmittance	χ [W/K]	surface mount	Immerged mount
Point thermal transmittance		0,000	0,000
Collar stiffness	S [kN/mm]	0,50	
Substrate category	-	ABC	DE
Fastener material	-	PE	
Pin material	-	PA + GF	
European Technical Assessment	-	ETA-16	/0509

^{* -} for substrate use category E (Autoclaved aerated concrete)



LOAD RESISTANCE

ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]
Α	Concrete C12/15	≥ 2,25	0,50
Α	Concrete C20/25 - C50/60	≥ 2,30	0,75
В	Solid clay bricks	≥ 2,00	0,75
В	Calcium silicate solid brick	≥ 2,00	0,75
C	Calcium silicate hollow blocks	≥ 1,60	0,75
C	Vertically perforated clay bricks	≥ 1,20	0,60
C	Porotherm 25	≥ 0,80	0,40
D	LAC lightweight aggregate concrete	≥ 0,88	0,60
Е	Autoclaved aerated concrete AAC 2	≥ 0,35	0,75
E	Autoclaved aerated concrete AAC 7	≥ 0,65	0,90

Dartial cataty tactor for tactonar registance V	- 2 N	[valid in abcongo of national regulations]
Partial safety factor for fastener resistance Y	- 4,0	i vallu III ausei ile ui Tialiuliai Leulialiulist

Fastener type	LTX 8
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100



EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICSFASTENERS FOR FIXING WALL THERMAL INSULATION WITH PLASTIC PIN



Universal hammer driven fastener with plastic pin and short expansion zone

LTX-8 - INSTALLATION ACCESSORIES

ø8

Plastic cutter for polystyrene EPS

WK-FT

diameter Ø66.7 mm

Specifications:

- · Plastic cutter for cutting holes in polystyrene EPS insulation material for insertion of polystyrene EPS disc.
- · Controlled cutting depth, thrust collar with a diameter of 90 mm.



Polystyrene disc (white, graphite)

KS, KSG

dimensions Ø67 x 17 mm

Specifications:

 Polystyrene disc (white, graphite) for covering up work holes in polystyrene - installation immerged mount.





Universal hammer driven fastener with plastic pin and short expansion zone

LTX-10

ø10

Modern fastener with short expansion zone for fastening of polystyrene EPS foam on all substrates according to ETAG 014.







SUBSTRATES (ETAG 014 ABCDE)











Concrete Solid clay bricks
MZ, Calcium
silicate solid
brick KS

Hollow bricks

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Glass-fibre reinforced polyamide (PA)
INSTALLATION METHOD	Surface mount Immerged mount
APPLICATION	Universal fastener for fixing polystyrene
TYPE OF INSULATION MATERIAL	Styrofoam EPS



NEW IMPROVED DESIGN EMBEDMENT OF 30 AND 50 mm.

Owing to the new design of the expansion zone the fastener can be installed in all substrate categories while maintaining its high strength parameters.



IMPROVED DESIGN OF THE PIN'S HEAD

Improved design of the pin's head ensures good strength during installation.



INNOVATIVE DESIGN OF THE FASTENER

Greater stiffness of the support collar means better holding of the thermal insulation material.



INNOVATIVE DESIGN OF THE FASTENER

Large amount of pocket adhesives on the collar increases the adhesiveness of the mortar.



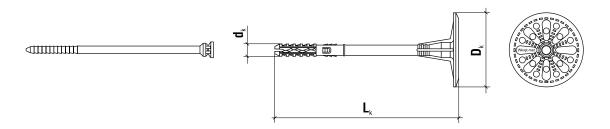
ø10

Plastic pin

LTX-10

Length range: 70 - 260 mm



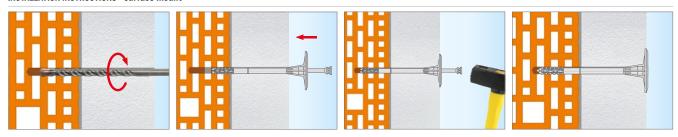


			Insulation material thickness $\mathbf{t}_{\mathrm{fix}}$ [mm]				
		Dimensions	New b	uildings	Old bu	ildings	Pack unit
	Product code		t _{tol} adhesive l	ayer of 10 mm		of 10 mm + 20 mm plaster	
		d _k x L _k [mm]	without cutter	with cutter	without cutter	with cutter	[pcs.]
				LTX-10			
	LTX10070(200)	10x70	30/10*	50/30*	10/-*	30/10*	200
	LTX10090(200)	10x90	50/30*	70/50*	30/10*	50/30*	200
	LTX10110 (200)	10x110	70/50*	90/70*	50/30*	70/50*	200
	LTX10120(200)	10x120	80/60*	100/80*	60/40*	80/60*	200
10	LTX10140(200)	10x140	100/80*	120/100*	80/60*	100/80*	200
ø10	LTX10160(200)	10x160	120/100*	140/120*	100/80*	120/100*	200
	LTX10180(200)	10x180	140/120*	160/140*	120/100*	140/120*	200
	LTX10200(200)	10x200	160/140*	180/160*	140/120*	160/140*	200
	LTX10220(100)	10x220	180/160*	200/180*	160/140*	180/160*	100
	LTX10260(100)	10x260	220/200*	240/220*	200/180*	220/200*	100

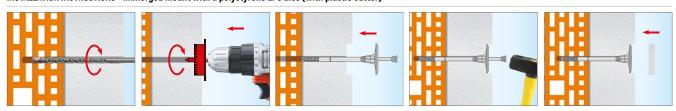
^{* -} for substrate use category E (Autoclaved aerated concrete)

Product marking - LTX10260(100)				
LTX	10	260	(100)	
Fastener type	Diameter	Length	Number of pieces in a box	

INSTALLATION INSTRUCTIONS - surface mount



INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc (with plastic cutter)



AVAILABLE ACCESSORIES





Universal hammer driven fastener with plastic pin and short expansion zone

LTX-10 - TECHNICAL DATA

Ø10



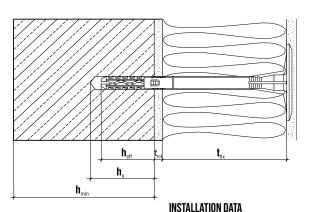


ETA-16/0509

TECHNICAL PARAMETERS

Parameter	Unit	Value	
Fastener diameter	d _k [mm]	10	
Collar diameter	D _k [mm]	60	
Effective anchorage depth	h _{eff} [mm]	30/50*	
Hole depth	h [mm]	40/60*	
Point thermal transmittance	χ [W/K]	surface mount	Immerged mount
romit thermal transmittance		0,001	0,000
Collar stiffness	S [kN/mm]	1,0	50
Substrate category	-	ABO	CDE
Fastener material	-	PE	
Pin material	-	PA + GF	
European Technical Assessment	-	ETA-16	/0509

^{* -} for substrate use category E (Autoclaved aerated concrete)



LOAD RESISTANCE

TOAD HEORIANOE					
ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]		
Α	Concrete C12/15	≥ 2,25	0,50		
Α	Concrete C20/25 - C50/60	≥ 2,30	0,75		
В	Solid clay bricks	≥ 2,00	0,75		
В	Calcium silicate solid brick	≥ 2,00	0,60		
С	Calcium silicate hollow blocks	≥ 1,60	0,60		
С	Vertically perforated clay bricks	≥ 1,20	0,60		
С	Porotherm 25	≥ 0,80	0,40		
D	LAC lightweight aggregate concrete	≥ 0,88	0,60		
E	Autoclaved aerated concrete AAC 2	≥ 0,35	0,50		
E	Autoclaved aerated concrete AAC 7	≥ 0,65	0,60		

IIIO	IAL	LAI	IUN	UAI	ŀ

Fastener type	LTX 10
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)



EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICSFASTENERS FOR FIXING WALL THERMAL INSULATION WITH PLASTIC PIN



Universal hammer driven fastener with plastic pin and short expansion zone

LTX-10 - INSTALLATION ACCESSORIES

ø10

Plastic cutter for polystyrene EPS

WK-FT

diameter Ø66.7 mm

Specifications:

- · Plastic cutter for cutting holes in polystyrene EPS insulation material for insertion of polystyrene EPS disc.
- · Controlled cutting depth, thrust collar with a diameter of 90 mm.



Polystyrene disc (white, graphite)

KS, KSG

dimensions Ø67 x 17 mm

Specifications:

 Polystyrene disc (white, graphite) for covering up work holes in polystyrene - installation immerged mount.





Hammer driven fastener with plastic pin and telescopic collar

FIXPLUG-8

ø8

Innovative telescopic design ensures proper installation of the collar in the insulation material.







SUBSTRATES (ETAG 014 ABCDE)











Concrete

Solid clay bricks MZ, Calcium silicate solid brick KS

Hollow bricks

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Glass-fibre reinforced polyamide (PA)
INSTALLATION METHOD	Surface mount
APPLICATION	Universal fastener for fastening of polystyrene EPS in various substrates
TYPE OF INSULATION MATERIAL	Styrofoam EPS



INNOVATIVE TELESCOPIC DESIGN OF THE FASTENER

Fast, easy and reliable fixing. Telescopic design of FIXPLUG fastener guarantees its proper fixing in the substrate and flush fitting of the collar with the insulation material used.



FIBREGLASS REINFORCED PIN

Pins do not break during installation, even when heavily hammered. The large head of the pin makes installation easier.



COLLAR DESIGN

Large amount of pocket adhesives on the telescopic collar increases the adhesiveness of the mortar.



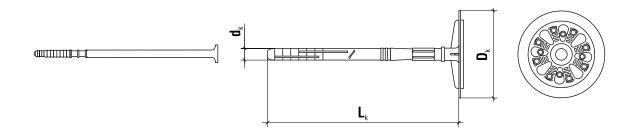
Ø8

Plastic pin

FIXPLUG-8

Length range: 110 - 210 mm





			Insulation material		
Product code	B 1 1 1	Dimensions	New buildings	Old buildings	Pack unit
		t,, adhesive layer of 10 mm	t _{tol} adhesive layer of 10 mm + 20 mm		
		d _k x L _k [mm]	tol warloove layer or to min	of old plaster	[pcs.]
FIXPLUG-8					
	FIXPLUG08110(200)	8x110	60	40	200
	FIXPLUG08130(200)	8x130	80	60	200
~0	FIXPLUG08150(200)	8x150	100	80	200
ø8	FIXPLUG08170(200)	8x170	120	100	200
	FIXPLUG08190(200)	8x190	140	120	200
	FIXPLUG08210(100)	8x210	160	140	100

	Product marking - FIXPLUG08110(200)				
FIXPLUG 08 110 (200)					
Fastener type	Diameter	Length	Number of pieces in a box		

FIXPLUG

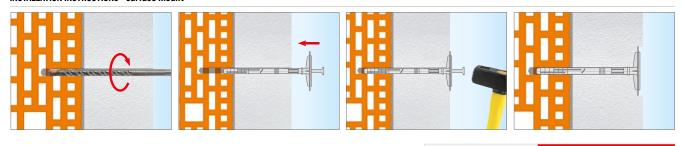
Eliminates installation errors

Installation of standard fasteners often leads to pin or even whole fastener brake. This is often caused by an installation error involving restriking of the plug with the expansion pin already placed inside (to flush it with insulation material).

FIXPLUG telescopic design enables proper positioning of the expansion pin which ensures easy and failure-free installation.

FIXPLUG fasteners come as a breakthrough for thermal insulation composite systems.

INSTALLATION INSTRUCTIONS - surface mount



AVAILABLE ACCESSORIES





Hammer driven fastener with plastic pin and telescopic collar

FIXPLUG-8 - TECHNICAL DATA



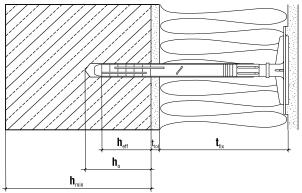


ETA-15/0373

TECHNICAL PARAMETERS

ø8

Value	Unit	Value
Fastener diameter	d _k [mm]	8
Collar diameter	D _k [mm]	60
Effective anchorage depth	h _{eff} [mm]	40
Hole depth	h [mm]	50
Point thermal transmittance	χ[W/K]	0,00
Collar stiffness	S [kN/mm]	0,60
Substrate category	-	ABCDE
Fastener material	-	PE
Pin material	-	PA + GF
European Technical Assessment	-	ETA-15/0373



LOAD RESISTANCE

LUAD IILGIG IANUL					
ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]		
Α	Concrete C12/15	≥ 2,25	0,60		
Α	Concrete C16/20-C50/60	≥ 2,30	0,90		
В	Solid clay bricks	≥ 2,00	0,90		
В	Calcium silicate solid brick	≥ 2,00	0,90		
C	Calcium silicate hollow blocks	≥ 1,60	0,60		
C	Vertically perforated clay bricks	≥ 1,20	0,40		
С	Vertically perforated clay bricks HBL	≥ 0,80	0,75		
D	LAC lightweight aggregate concrete	≥ 1,05	0,60		
E	Autoclaved aerated concrete AAC 2	≥ 0,35	0,50		
E	Autoclaved aerated concrete AAC 7	≥ 0,65	0,75		

INSTALLATION DATA

Fastener type	FIXPLUG 8
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L_{os} [mm]	100
Minimum edge distance \mathbf{C}_{\min} [mm]	100

Partial safety factor for fastener resistance Y_m = 2,0 (valid in absence of national regulations)



FASTENERS FOR FIXING WALL THERMAL INSULATION WITH PLASTIC PIN



Hammer driven fastener with plastic pin and telescopic collar

FIXPLUG-8

ø8





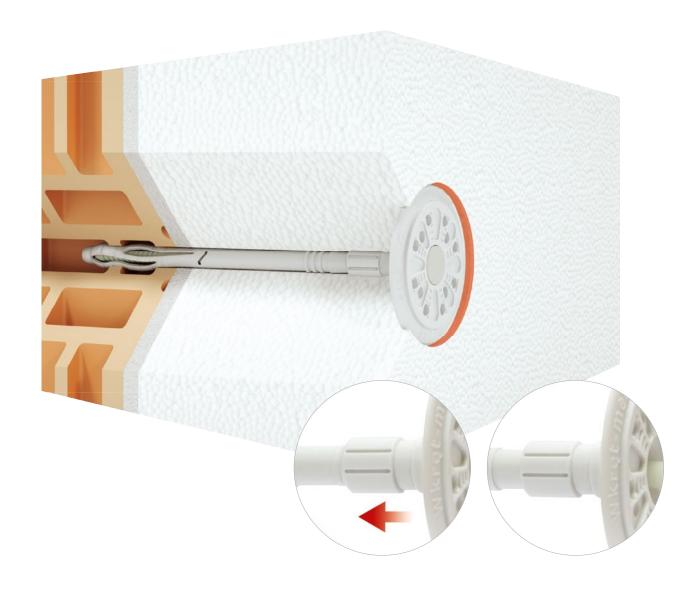


Special 4-way expansion guarantees secure installation in ETAG 014; A B C D and E type substrate even when the drill hole has not been cleaned properly.

The telescopic design eliminates the problem of pin break even during heavy hammering.

This results in secure installation with no damage to the pin.

Controlled failure zone of the collar eliminates installation errors by flushing the collar in the insulation material. It is also easier to mask the collar.







Hammer driven fastener with plastic pin and telescopic collar

FIXPLUG-10

ø10

Innovative telescopic design ensures proper installation of the collar in the insulation material.







SUBSTRATES (ETAG 014 ABCDE)











Concrete Solid clay bricks
MZ, Calcium
silicate solid
brick KS

Hollow bricks

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Glass-fibre reinforced polyamide (PA)
INSTALLATION METHOD	Surface mount
APPLICATION	Universal fastener for fastening of polystyrene EPS in various substrates
TYPE OF INSULATION MATERIAL	Styrofoam EPS



INNOVATIVE TELESCOPIC DESIGN OF THE FASTENER

Fast, easy and reliable fixing. Telescopic design of FIXPLUG fastener guarantees its proper fixing in the substrate and flush fitting of the collar with the insulation material used.



FIBREGLASS REINFORCED PIN

Pins do not break during installation, even when heavily hammered. The large head of the pin makes installation easier.



COLLAR DESIGN

Large amount of pocket adhesives on the telescopic collar increases the adhesiveness of the mortar.



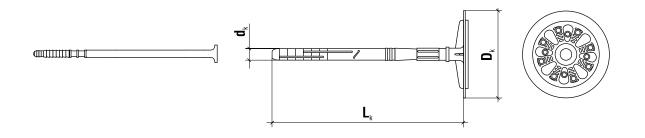
Ø10

Plastic pin

FIXPLUG-10

Length range: 120 - 260 mm





			Insulation material thickness \mathbf{t}_{fix} [mm]				
		Dimensions	New bu	uildings	Old bu	ildings	Pack unit
	Product code		t _{tol} adhesive la	ayer of 10 mm	t _{tol} adhesive layer of old		
		d _k x L _k [mm]	AB	CDE	АВ	CDE	[szt.]
			F	IXPLUG-10			
	FIXPLUG10120(200)	10x120	80	60	60	40	200
	FIXPLUG10140(200)	10x140	100	80	80	60	200
	FIXPLUG10160(200)	10x160	120	100	100	80	200
ø10	FIXPLUG10180(200)	10x180	140	120	120	100	200
	FIXPLUG10200(200)	10x200	160	140	140	120	200
	FIXPLUG10220(100)	10x220	180	160	160	140	100
	FIXPLUG10260(100)	10x260	220	200	200	180	100

Product marking - FIXPLUG10120(200)			
FIXPLUG	10	120	(200)
Fastener type	Diameter	Length	Number of pieces in a box

FIXPLUG

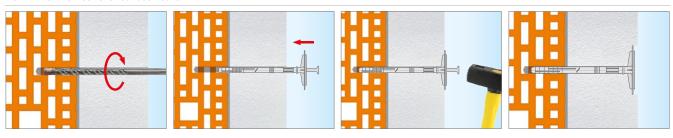
Eliminates installation errors

Installation of standard fasteners often leads to pin or even whole fastener brake. This is often caused by an installation error involving restriking of the plug with the expansion pin already placed inside (to flush it with insulation material).

FIXPLUG telescopic design enables proper positioning of the expansion pin which ensures easy and failure-free installation.

FIXPLUG fasteners come as a breakthrough for thermal insulation composite systems.

INSTALLATION INSTRUCTIONS - surface mount



AVAILABLE ACCESSORIES





Hammer driven fastener with plastic pin and telescopic collar

FIXPLUG-10 - TECHNICAL DATA

PE POLYETHYLENE

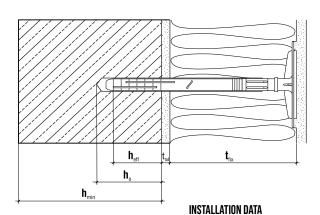
ETA-15/0373

ø10

TECHNICAL PARAMETERS

Parameter	Unit	Value
Fastener diameter	d _k [mm]	10
Collar diameter	D _k [mm]	60
Effective anchorage depth	h _{eff} [mm]	30/50*
Hole depth	h [mm]	40/60*
Point thermal transmittance	χ[W/K]	0,00
Collar stiffness	S [kN/mm]	0,60
Substrate category	-	ABCDE
Fastener material	-	PE
Pin material	-	PA + GF
European Technical Assessment	-	ETA-15/0373

 $^{^{\}star}$ - for substrate use category C, D, E



LOAD RESISTANCE

EUAD IIEUIOTATIOE				
ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]	
Α	Concrete C12/15	≥ 2,25	0,75	
Α	Concrete C16/20, C50/60	≥ 2,30	1,20	
В	Solid clay bricks	≥ 2,00	0,90	
В	Calcium silicate solid brick	≥ 2,00	0,90	
С	Calcium silicate hollow blocks	≥ 1,60	0,60	
С	Vertically perforated clay bricks	≥ 1,20	0,40	
С	Lightweight concrete hollow block HBLC	≥ 0,80	0,90	
D	LAC lightweight aggregate concrete	≥ 1,05	0,75	
E	Autoclaved aerated concrete AAC 2	≥ 0,35	0,50	
Е	Autoclaved aerated concrete AAC 7	≥ 0,65	0,75	

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)

Fastener type	FIXPLUG 10
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100



FASTENERS FOR FIXING WALL THERMAL INSULATION WITH PLASTIC PIN



Hammer driven fastener with plastic pin and telescopic collar

FIXPLUG-10

ø10







Special 4-way expansion guarantees secure installation in ETAG 014; A B C D and E type materials even when the drill hole has not been cleaned properly.

The telescopic design eliminates the problem of pin break even during heavy hammering.

This results in secure installation with no damage to the pin.

Controlled failure zone of the collar eliminates installation errors by flushing the collar in the insulation material. It is also easier to mask the collar.







STRONG FOR GENERATIONS





in thickness.

WIDE RANGE OF APPLICATION

Possibility of installation of insulation materials of up to 360mm

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN







LMX-8	Universal hammer driven fastener with metal pin and short expansion zone		58
ø 8	Length range: 95 - 195 mm	Fastener sleeve - Poly	ethylene





Hammer driven fastener with metal

	ø 8	Length range: 95 - 295 mm	Fastener sleeve - Poly	ethylene
	WKTHERM-8	Hammer driven fastener with and short expansion zone	Hammer driven fastener with metal pin and short expansion zone	
1				





WKTHERM S-8 Screwed-in fastener with metal pin and short expansion zone 74	ø 8	Length range: 95 - 295 mm		ethylene
	WKTHERM S-8	Screwed-in fastener with metal pin and short expansion zone		

ECO-DRIVE 8	Screwed-in fastener with metal pin and telescopic support collar		
ø 8	Length range: 150 - 430 mm	Fastener sleeve - Po	lyamide





ø 8	Length range: 150 - 430 mm	Fastener sleeve - Po	olyamide
EGO-DUIVE 9-0	pin and telescopic support collar		
ECO-DRIVE S-8	Screwed-in fastener with metal		82

ECO-DRIVE W-8 telescopic support collar for mineral wool MW
telescopic support collar for mineral wool NW

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Universal hammer driven fastener with metal pin and short expansion zone

LMX-8

ø8

Fastener for fastening of polystyrene EPS foam and mineral wool MW (in combination with TDX support collar) on all substrates according to ETAG 014, in ETICS systems.









SUBSTRATES (ETAG 014 ABCDE)











Concrete

Solid clay bricks MZ, Calcium silicate solid brick KS

Hollow bricks

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Carbon steel
HEAD MATERIAL	Polyamide (PA)
INSTALLATION METHOD	Surface mount Immerged mount
APPLICATION	Universal fastener for fastening polystyrene EPS and mineral wool MW
TYPE OF INSULATION MATERIAL	Styrofoam EPS Styrofoam XPS Mineral wool MW



NEW IMPROVED DESIGN EMBEDMENT OF 25 AND 65 mm

Owing to the new design of the expansion zone the fastener can be installed in all substrate categories while maintaining its high strength parameters.



METAL PIN'S HEAD SEALED IN PLASTIC

Reduced point thermal transmittance enhances the heat transfer coefficient of the whole barrier, and additionally protects the pin against corrosion.



INNOVATIVE DESIGN OF THE FASTENER

Large amount of pocket adhesives on the collar increases the adhesiveness of the mortar. Greater stiffness of the collar means better holding of the thermal insulation material.



SHORT EXPANSION ZONE, 8 mm DIAMETER

Less drilling required – time and work saving solution.

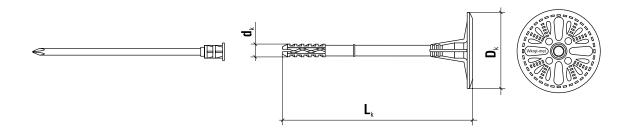


ø8

LMX-8 Length range: 95 - 195 mm





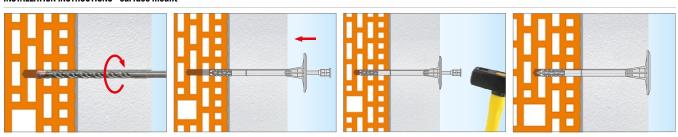


			Insulation material thickness t_fix [mm]				
		Dimensions	New bu	uildings	Old bui	ldings	Pack unit
	Product code		t _{tol} adhesive la	ayer of 10 mm	t _{tol} adhesive layer of old p		
		d _k x L _k [mm]	without cutter	with cutter	without cutter	with cutter	[pcs.]
				LMX-8			
	LMX08095(200)	8x95	60/20*	80/40*	40/-*	60/20*	200
	LMX08115(200)	8x115	80/40*	100/60*	60/20*	80/40*	200
~0	LMX08135(200)	8x135	100/60*	120/80*	80/40*	100/60*	200
ø8	LMX08155(200)	8x155	120/80*	140/100*	100/60*	120/80*	200
	LMX08175(200)	8x175	140/100*	160/120*	120/80*	140/100*	200
	LMX08195(200)	8x195	160/120*	180/140*	140/100*	160/120*	200

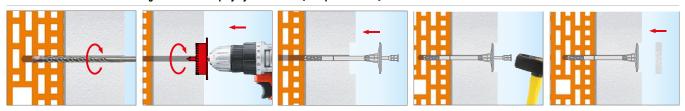
^{* -} for substrate use category E (Autoclaved aerated concrete)

	Product marking - LMX08095(200)				
LMX	08	095	(200)		
Fastener type	Diameter	Length	Number of pieces in a box		

INSTALLATION INSTRUCTIONS - surface mount



INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc (with plastic cutter)



AVAILABLE ACCESSORIES





Universal hammer driven fastener with metal pin and short expansion zone

LMX-8 - TECHNICAL DATA









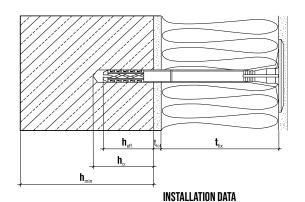
ETA-16/0509

TECHNICAL PARAMETERS

ø8

Parameter	Unit	Value	
Fastener diameter	d _k [mm]	8	
Collar diameter	D _k [mm]	60	
Effective anchorage depth	h _{eff} [mm]	25/65*	
Hole depth	h [mm]	35/75*	
Point thermal transmittance	χ[W/K]	surface mount	Immerged mount
Fullit thermal transmittance		0,004	0,002
Collar stiffness	S [kN/mm]	0	,50
Substrate category	-	ABCDE	
Fastener material	-	PE	
Pin material	-	Carbon steel, head covered with plastic PA	
European Technical Assessment	-	ETA-16/0509	

^{* -} for substrate use category E (Autoclaved aerated concrete)



LOAD RESISTANCE

LOAD NESISTANGE						
ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]			
Α	Concrete C12/15	≥ 2,25	0,50			
Α	Concrete C20/25 - C50/60	≥ 2,30	0,75			
В	Solid clay bricks	≥ 2,00	0,75			
В	Calcium silicate solid brick	≥ 2,00	0,75			
C	Calcium silicate hollow blocks	≥ 1,60	0,75			
С	Vertically perforated clay bricks	≥ 1,20	0,60			
C	Porotherm 25	≥ 0,80	0,40			
D	LAC lightweight aggregate concrete	≥ 0,88	0,75			
E	Autoclaved aerated concrete AAC 2	≥ 0,35	0,75			
E	Autoclaved aerated concrete AAC 7	≥ 0,65	0,90			

Fastener type	LMX 8
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100

Partial safety factor for fastener resistance Y_m = 2,0 (valid in absence of national regulations)





Universal hammer driven fastener with metal pin and short expansion zone

LMX-8 - INSTALLATION ACCESSORIES

Ø8

Plastic cutter for polystyrene EPS

WK-FT

dimensions \emptyset 66.7 mm

Specifications:

- Plastic cutter for cutting holes in polystyrene EPS insulation material for insertion of polystyrene EPS disc.
- · Controlled cutting depth, thrust collar with a diameter of 90 mm.

Metal cutter for mineral wool

WK-FM

diameter Ø64 mm

Specifications:

- Metal cutter for drilling of holes in mineral wool for immersed mount of fasteners.
- Controlled cutting depth, support collar of 95 mm in diameter.

Polystyrene disc (white, graphite)

KS, KSG

dimensions Ø67 x 17 mm

Specifications:

 Polystyrene disc (white, graphite) for covering up work holes in polystyrene - installation immerged mount.

Mineral wool disc

EDMW

wymiary Ø67 x 17 mm

Specifications:

· Mineral wool disc, density 130 kg/m³.



Additional collar

TDX-90, TDX-140

diameters Ø90 mm, Ø140 mm

Specifications:

- Additional collar with diameter of 90 mm for final securing touches in installation of mineral wool MW (including Lamella) - Fibreglass reinforced plastic.
- Additional collar with diameter of 140 mm for final securing touches in installation of mineral wool MW (including Lamella) - Fibreglass reinforced plastic.





FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Universal hammer driven fastener with metal pin and short expansion zone

LMX-10

ø10

Fastener for fastening of polystyrene EPS foam and mineral wool MW (in combination with TDX support collar) on all substrates according to ETAG 014, in ETICS systems.









SUBSTRATES (ETAG 014 ABCDE)











Concrete

Solid clay bricks MZ, Calcium silicate solid brick KS

Hollow bricks

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Carbon steel
HEAD MATERIAL	Polyamide (PA)
INSTALLATION METHOD	Surface mount Immerged mount
APPLICATION	Universal fastener for fastening polystyrene EPS and mineral wool MW
TYPE OF INSULATION MATERIAL	Styrofoam EPS Styrofoam XPS Mineral wool MW



NEW IMPROVED DESIGN EMBEDMENT OF 30 AND 50 mm

Owing to the new design of the expansion zone the fastener can be installed in all substrate categories while maintaining its high strength parameters.



METAL PIN'S HEAD SEALED IN PLASTIC

Reduced point thermal transmittance enhances the heat transfer coefficient of the whole barrier, and additionally protects the pin against corrosion.



INNOVATIVE DESIGN OF THE FASTENER

Large amount of pocket adhesives on the collar increases the adhesiveness of the mortar. Greater stiffness of the collar means better holding of the thermal insulation material



SHORT EXPANSION ZONE, 8 mm DIAMETER

Less drilling required - time and work saving solution.

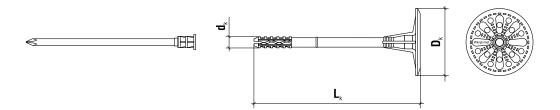


Length range: 70 - 260 mm



Metal pin + head covered with plastic PA



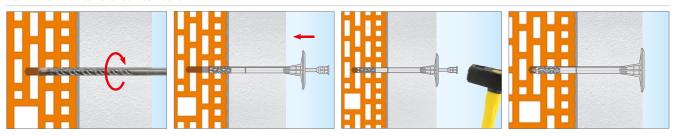


			Insulation material thickness t _{fix} [mm]				
	Product code	Dimensions	New bo	uildings	Old bu	ildings	Pack unit
			t _{tol} adhesive l	ayer of 10 mm		of 10 mm + 20 mm plaster	
		d _k x L _k [mm]	without cutter	with cutter	without cutter	with cutter	[pcs.]
				LMX-10			
	LMX10070(200)	10x70	30/10*	50/30*	10/-*	30/10*	200
	LMX10090(200)	10x90	50/30*	70/50*	30/10*	50/30*	200
	LMX10110(200)	10x110	70/50*	90/70*	50/30*	70/50*	200
	LMX10120(200)	10x120	80/60*	100/80*	60/40*	80/60*	200
~10	LMX10140(200)	10x140	100/80*	120/100*	80/60*	100/80*	200
ø10	LMX10160(200)	10x160	120/100*	140/120*	100/80*	120/100*	200
	LMX10180(200)	10x180	140/120*	160/140*	120/100*	140/120*	200
	LMX10200(200)	10x200	160/140*	180/160*	140/120*	160/140*	200
	LMX10220(100)	10x220	180/160*	200/180*	160/140*	180/160*	100
	LMX10260(100)	10x260	220/200*	240/220*	200/180*	220/200*	100

^{* -} for substrate use category E (Autoclaved aerated concrete)

Product marking - LMX10070(200)				
LMX 10 070 (200)				
Fastener type	Diameter	Length	Number of pieces in a box	

INSTALLATION INSTRUCTIONS - surface mount



INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc (with plastic cutter)



AVAILABLE ACCESSORIES





Universal hammer driven fastener with metal pin and short expansion zone

LMX-10 - TECHNICAL DATA









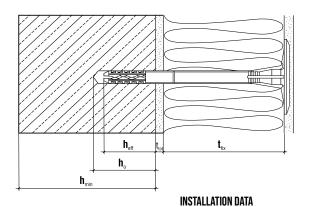
ETA-16/0509

TECHNICAL PARAMETERS

ø10

Parameter	Unit	Value	
Fastener diameter	d _k [mm]	10	
Collar diameter	D _k [mm]	60	
Effective anchorage depth	h _{eff} [mm]	30/50*	
Hole depth	h [mm]	40/60*	
Point thermal transmittance	χ [W/K]	surface mount	Immerged mount
roint thermal transmittance		0,004	0,002
Collar stiffness	S[kN/mm]	3,0	50
Substrate category	-	ABCDE	
Fastener material	-	PE	
Pin material	-	Carbon steel, head covered with plastic PA	
European Technical Assessment	-	ETA-16,	/0509

^{* -} for substrate use category E (Autoclaved aerated concrete)



LOAD RESISTANCE

	ISTE HESTORINGE						
ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]				
Α	Concrete C12/15	≥ 2,25	0,75				
Α	Concrete C20/25 - C50/60	≥ 2,30	0,90				
В	Solid clay bricks	≥ 2,00	0,90				
В	Calcium silicate solid brick	≥ 2,00	0,90				
C	Calcium silicate hollow blocks	≥ 1,60	0,90				
C	Vertically perforated clay bricks	≥ 1,20	0,90				
C	Porotherm 25	≥ 0,80	0,50				
D	LAC lightweight aggregate concrete	≥ 0,88	0,90				
Е	Autoclaved aerated concrete AAC 2	≥ 0,35	0,75				
Е	Autoclaved aerated concrete AAC 7	≥ 0,65	0,90				

Fastener type	LMX 10
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)



FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Universal hammer driven fastener with metal pin and short expansion zone

LMX-10 - INSTALLATION ACCESSORIES

ø10

Plastic cutter for polystyrene EPS

WK-FT

dimensions \emptyset 66.7 mm

Specifications:

- Plastic cutter for cutting holes in polystyrene EPS insulation material for insertion of polystyrene EPS disc.
- Controlled cutting depth, thrust collar with a diameter of 90 mm.

Metal cutter for mineral wool

WK-FM

diameter Ø64 mm

Specifications:

- Metal cutter for drilling of holes in mineral wool for immersed mount of fasteners.
- Controlled cutting depth, support collar of 95 mm
 in diameter.



KS, KSG

dimensions Ø67 x 17 mm

Specifications:

 Polystyrene disc (white, graphite) for covering up work holes in polystyrene - installation immerged mount.

Mineral wool disc

EDMW

wymiary Ø67 x 17 mm

Specifications:

· Mineral wool disc, density 130 kg/m³.



Additional collar

TDX-90, TDX-140

diameters Ø90 mm, Ø140 mm

Specifications:

- Additional collar with diameter of 90 mm for final securing touches in installation of mineral wool MW (including Lamella) - Fibreglass reinforced plastic.
- Additional collar with diameter of 140 mm for final securing touches in installation of mineral wool MW (including Lamella) - Fibreglass reinforced plastic.





FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Hammer-in fastener with metal pin and long embedment depth

LFMG-10

ø10

Fastener for fastening of polystyrene EPS foam and mineral wool MW (in combination with TDX support collar) on all substrates according to ETAG 014, in ETICS systems.









SUBSTRATES (ETAG 014 ABCDE)











Concrete Solid MZ,

Solid clay bricks MZ, Calcium silicate solid brick KS

Hollow bricks

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Carbon steel
HEAD MATERIAL	Polyamide (PA)
INSTALLATION METHOD	Surface mount Immerged mount
APPLICATION	Universal fastener for fastening polystyrene EPS and mineral wool MW
TYPE OF INSULATION MATERIAL	Polystyrene EPS Polystyrene XPS Mineral wool MW



METAL PIN'S HEAD SEALED IN PLASTIC

Reduced point thermal transmittance enhances the heat transfer coefficient of the whole barrier, and additionally protects the pin against corrosion.



INNOVATIVE DESIGN OF THE FASTENER

Large amount of pocket adhesives on the collar increases the adhesiveness of the mortar. Greater stiffness of the collar means better holding of the thermal insulation material



DIAMETER 8 mm

Less drilling required - time and work saving solution.



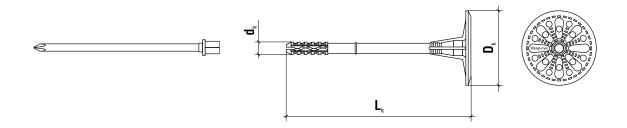
ø10

Metal pin + head covered with plastic PA

LMFG-10

Length range: 140 - 300 mm

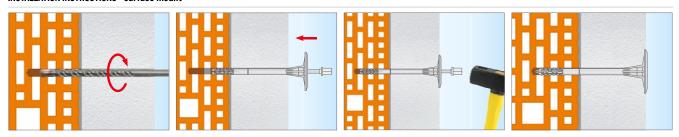




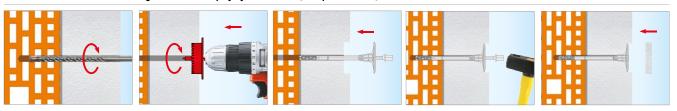
			Insulation material thickness $\mathbf{t}_{\mathrm{fix}}$ [mm]				
		Dimensions	New buildings		Old buildings		Pack unit
	Product code		t _{tol} adhesive layer of 10 mm		t _{tol} adhesive layer of 10 mm + 20 mm of old plaster		
		d _k x L _k [mm]	without cutter	with cutter	without cutter	with cutter	[pcs.]
	LFMG-10						
	LFMG10140(200)	10x140	60	80	40	60	200
	LFMG10160(200)	10x160	80	100	60	80	200
	LFMG10180(200)	10x180	100	120	80	100	200
ø10	LFMG10200(200)	10x200	120	140	100	120	200
	LFMG10220(100)	10x220	140	160	120	140	100
	LFMG10260(100)	10x260	180	200	160	180	100
	LFMG10300(100)	10x300	220	240	200	220	100

Product marking - LFMG10300(100)			
LFMG 10 300 (100)			
Fastener type	Diameter	Length	Number of pieces in a box

INSTALLATION INSTRUCTIONS - surface mount



INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc (with plastic cutter)



AVAILABLE ACCESSORIES





Hammer-in fastener with metal pin and long embedment depth

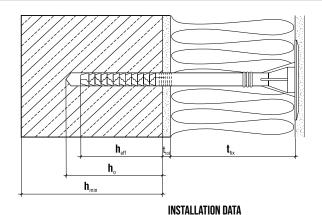
LFMG-10 - TECHNICAL DATA

PE POLYETHYLENE

ø10 ETA-17/0450

TECHNICAL PARAMETERS

Parameter	Unit	Value	
Fastener diameter	d _k [mm]	10	
Collar diameter	D _k [mm]	60	
Effective anchorage depth	h _{eff} [mm]	70	
Hole depth	h _n [mm]	75	
Point thermal transmittance	[W/K]	surface mount	Immerged mount
Fount thermal transmittance	χ [W/K]	0,004	0,003
Collar stiffness	S[kN/mm]	0,4	0
Substrate category	-	ABC	DE
Fastener material	-	PE	
Pin material	-	Carbon steel, head covered with plastic PA	
European Technical Assessment	-	ETA-17/0450	



LOAD RESISTANCE

ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]
Α	Concrete C12/15	≥2,25	0,65
Α	Concrete C20/25-C50/60	≥2,30	0,90
В	Solid clay bricks	≥2,00	0,75
В	Calcium silicate solid brick	≥2,00	0,75
C	Calcium silicate hollow blocks	≥1,60	0,50
C	Vertically perforated clay bricks	≥1,20	0,40
C	Porotherm 25	≥0,80	0,40
D	LAC lightweight aggregate concrete	≥0,88	0,75
Е	Autoclaved aerated concrete AAC 2	≥0,35	0,40
Е	Autoclaved aerated concrete AAC 7	≥0,65	0,50

Fastener type	LFMG 10
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)



FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Hammer-in fastener with metal pin and long embedment depth

LFMG-10 - INSTALLATION ACCESSORIES

ø10

Plastic cutter for polystyrene EPS

WK-FT

dimensions \emptyset 66.7 mm

Specifications:

- Plastic cutter for cutting holes in polystyrene EPS insulation material for insertion of polystyrene EPS disc.
- Controlled cutting depth, thrust collar with a diameter of 90 mm.

Metal cutter for mineral wool

WK-FM

diameter Ø64 mm

Specifications:

- Metal cutter for drilling of holes in mineral wool for immersed mount of fasteners.
- Controlled cutting depth, support collar of 95 mm in diameter.

Polystyrene disc (white, graphite)

KS, KSG

dimensions Ø67 x 17 mm

Specifications:

 Polystyrene disc (white, graphite) for covering up work holes in polystyrene - installation immerged mount.

Mineral wool disc

EDMW

wymiary Ø67 x 17 mm

Specifications:

· Mineral wool disc, density 130 kg/m³.



Additional collar

TDX-90, TDX-140

diameters Ø90 mm, Ø140 mm

Specifications:

- Additional collar with diameter of 90 mm for final securing touches in installation of mineral wool MW (including Lamella) - Fibreglass reinforced plastic.
- Additional collar with diameter of 140 mm for final securing touches in installation of mineral wool MW (including Lamella) - Fibreglass reinforced plastic.







Hammer driven fastener with metal pin and short expansion zone

WKTHERM-8

Ø8

Modern fastener with short expansion zone for fastening of polystyrene EPS foam and mineral wool MW (in combination with TDX support collar) on cat. A, B, C substrates according to ETAG 014, in ETICS systems.









SUBSTRATES (ETAG 014 ABCDE)







Concrete

Solid clay bricks MZ, Calcium silicate solid brick KS

Hollow bricks

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Carbon steel
HEAD MATERIAL	Polyamide (PA) with glass fiber
INSTALLATION METHOD	Surface mount Immerged mount
FASTENER TYPE	Hammer driven
APPLICATION	Universal fastener for fastening polystyrene EPS and mineral wool MW
TYPE OF INSULATION MATERIAL	Polystyrene EPS, Polystyrene XPS Mineral wool MW



METAL PIN'S HEAD SEALED IN PLASTIC

Very low point thermal transmittance (0.002 W/K) enhances the heat transfer coefficient of the whole barrier and additionally protects the pin against corrosion.



INNOVATIVE DESIGN OF THE FASTENER

Large amount of pocket adhesives on the collar increases the adhesiveness of the mortar. Greater stiffness of the collar means better holding power of the material fixture



SHORT EXPANSION ZONE, 8 mm DIAMETER

New expansion zone provides for maximum strength of the fastener with a minimum workload and maintaining low equipment outlays.



PRE-ASSEMBLED PIN

Pre-assembly of the pin with the fastener eliminates errors in the selection of the pin. This ensures that the correct elements are always used



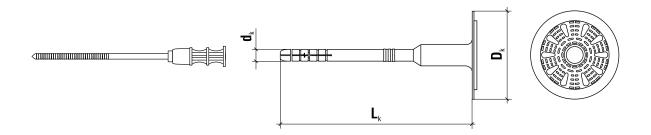
Ø8

Metal pin + head covered with plastic PA

WKTHERM-8

Length range: 95 - 295 mm

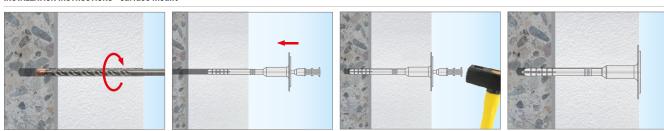




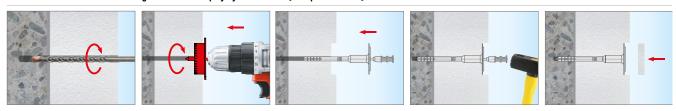
			Insulation material thickness $\mathbf{t}_{\mathrm{fix}}$ [mm]				
		Dimensions	New b	uildings	Old bu	ildings	Pack unit
	Product code		t _{tol} adhesive layer of 10 mm		t _{tol} adhesive layer of 10 mm + 20 mm of old plaster		
		d _k x L _k [mm]	without cutter	with cutter	without cutter	with cutter	[pcs.]
WKTHERM 8							
	WKTHERM08095(200)	8x95	60	80	40	60	200
	WKTHERM08115(200)	8x115	80	100	60	80	200
	WKTHERM08135(200)	8x135	100	120	80	100	200
	WKTHERM08155(200)	8x155	120	140	100	120	200
	WKTHERM08175(200)	8x175	140	160	120	140	200
ø8	WKTHERM08195(200)	8x195	160	180	140	160	200
	WKTHERM08215(100)	8x215	180	200	160	180	100
	WKTHERM08235(100)	8x235	200	220	180	200	100
	WKTHERM08255(100)	8x255	220	240	200	220	100
	WKTHERM08275(100)	8x275	240	260	220	240	100
	WKTHERM08295(100)	8x295	260	280	240	260	100

Product marking - WKTHERM08095(200)				
WKTHERM 08 095 (200)				
Fastener type	Diameter	Length	Number of pieces in a box	

INSTALLATION INSTRUCTIONS - surface mount



INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc (with plastic cutter)



AVAILABLE ACCESSORIES





Hammer driven fastener with metal pin and short expansion zone

WKTHERM-8 - TECHNICAL DATA





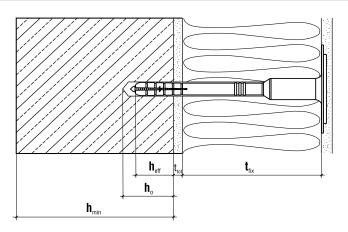




ø8 ETA-11/0232

TECHNICAL PARAMETERS

Parameter	Unit	Value	
Fastener diameter	d _k [mm]	8	
Collar diameter	D _k [mm]		60
Effective anchorage depth	h _{eff} [mm]		25
Hole depth	h [mm]	35	
Point thermal transmittance	FW ///1	surface mount	Immerged mount
Fullit thermal transmittance	χ [W/K]	0,002	0,002
Collar stiffness	S [kN/mm]	0	,60
Substrate category	-	A	BC
Fastener material	-	PE	
Pin material	-	Stal węglowa, główka pokryta PA	
European Technical Assessment	-	ETA-11/0232	



LOAD RESISTANCE

ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]
Α	Concrete C12/15	≥ 1,80	1,20
A	Concrete C16/20-C50/60	≥ 2,30	1,50
В	Solid clay bricks	≥ 1,70	1,50
В	Calcium silicate solid brick	≥ 2,00	1,50
C	Calcium silicate hollow blocks	≥ 1,60	1,20
C	Vertically perforated clay bricks	≥ 0,95	0,60
C	Lightweight concrete hollow block	≥ 0,80	0,60

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)

INSTALLATION DATA

Fastener type	WKTHERM 8
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100

Pull-trought test with insulation [kN]

R panel	EPS 035/60 mm	EPS 040/60 mm
	0,47 [kN]	0,47 [kN]



EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICS

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Hammer driven fastener with metal pin and short expansion zone

WKTHERM-8 - INSTALLATION ACCESSORIES

Ø8

Plastic cutter for polystyrene EPS

WK-FT

diameter Ø66.7 mm

Specifications:

- Plastic cutter for cutting holes in polystyrene EPS insulation material for insertion of polystyrene EPS disc.
- Controlled cutting depth, thrust collar with a diameter of 90 mm.

Metal cutter for mineral wool

WK-FM

diameter Ø64 mm

Specifications:

- · Metal cutter for drilling of holes in mineral wool for immersed mount of fasteners.
- · Controlled cutting depth, support collar of 95 mm in diameter.



KS, KSG

dimensions \emptyset 67 x 17 mm

Specifications:

· Polystyrene disc (white, graphite) for covering up work holes in polystyrene - installation immerged mount.

Mineral wool disc

EDMW

Specifications:

dimensions \emptyset 67 x 17 mm Mineral wool disc, density 130 kg/m³.

Additional collar

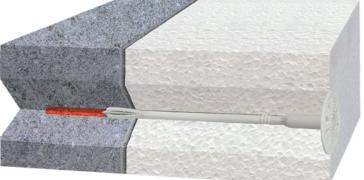
TDX-90, TDX-140

diameters Ø90 mm, Ø140 mm

Specifications:

· Additional collar with diameter of 90 or 140 mm for final securing touches in installation





ANCHORAGE DEPTH ONLY 25 mm

Reduced drilling depth saves time and money. WKTHERM fasteners offer substantial benefits. They also offer an innovative approach to thermal protection of buildings. WKTHERM fasteners combine the features of metal and plastic pin fasteners.



EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICS

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Screwed-in fastener with metal pin and short expansion zone

WKTHERM S-8

Ø8

Modern fastener with short expansion zone for fastening of polystyrene EPS foam and mineral wool MW (in combination with TDX support collar) on all substrates according to ETAG 014, in ETICS systems.











SUBSTRATES (ETAG 014 ABCDE)



ETA-13/0724









Concrete

Solid clay bricks MZ, Calcium silicate solid brick KS

Hollow bricks

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyethylene (PE)
PIN MATERIAL	Carbon steel
HEAD MATERIAL	Polyamide (PA) with glass fiber
INSTALLATION METHOD	Surface mount Immerged mount
FASTENER TYPE	Screwed-in
APPLICATION	Universal screwed-in fastener for all substrates
TYPE OF INSULATION MATERIAL	Polystyrene EPS, Polystyrene XPS Mineral wool MW



METAL PIN'S HEAD SEALED IN PLASTIC

Very low point thermal transmittance (0.002 W/K) enhances the heat transfer coefficient of the whole barrier and additionally protects the pin against corrosion.



SCREW-IN FIXING, TX-40

Screw-driven fastener recommended for use in soft materials to avoid damaging of the substrate with a hammer. Screw-driven pin guarantees achieving best strength parameters and facilitates flush fitting of the fastener with the insulation material. These fasteners are real time-savers.



INNOVATIVE DESIGN OF THE FASTENER

Large amount of pocket adhesives on the collar increases the adhesiveness of the mortar. Greater stiffness of the collar means better holding power of the material fixture



SHORT EXPANSION ZONE, 8 mm DIAMETER

New expansion zone provides for maximum strength of the fastener with a minimum workload and maintaining low equipment outlays.



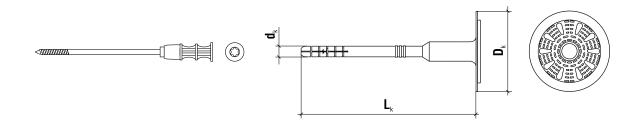
WKTHERM S-8 Length range: 95 - 295 mm



Ø8

EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM - ETICS



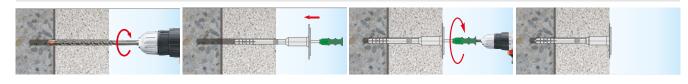


		Insulation material thickness $\mathbf{t}_{_{\mathrm{fix}}}$ [mm]					
		Dimensions	New bu	New buildings		Old buildings	
	Product code		t _{tol} adhesive layer of 10 mm		t _{tol} adhesive layer of 10 mm + 20 mm of old plaster		
		d _k x L _k [mm]	without cutter	with cutter	without cutter	with cutter	[pcs.]
			WKTHE	RM S-8			
	WKTHERM-S-08095(200)	8x95	60/20*	80/40*	40/-*	60/20*	200
	WKTHERM-S-08115(200)	8x115	80/40*	100/60*	60/20*	80/40*	200
	WKTHERM-S-08135(200)	8x135	100/60*	120/80*	80/40*	100/60*	200
	WKTHERM-S-08155(200)	8x155	120/80*	140/100*	100/60*	120/80*	200
	WKTHERM-S-08175(200)	8x175	140/100*	160/120*	120/80*	140/100*	200
ø8	WKTHERM-S-08195(200)	8x195	160/120*	180/140*	140/100*	160/120*	200
	WKTHERM-S-08215(100)	8x215	180/140*	200/160*	160/120*	180/140*	100
	WKTHERM-S-08235(100)	8x235	200/160*	220/180*	180/140*	200/160*	100
	WKTHERM-S-08255(100)	8x255	220/180*	240/200*	200/160*	220/180*	100
	WKTHERM-S-08275(100)	8x275	240/200*	260/220*	220/180*	240/200*	100
	WKTHERM-S-08295(100)	8x295	260/220*	280/240*	240/200*	260/220*	100

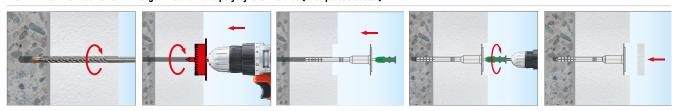
^{* -} for substrate use category E (Autoclaved aerated concrete)

Product marking - WKTHERM-S-08095(200)				
WKTHERM-S	08	095	(200)	
Fastener type	Diameter	Length	Number of pieces in a box	

INSTALLATION INSTRUCTIONS - surface mount



INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc (with plastic cutter)



AVAILABLE ACCESSORIES

SEE PAGE 77





Screwed-in fastener with metal pin and short expansion zone

WKTHERM S-8 - TECHNICAL DATA

Zn PE POLYETHYLENE



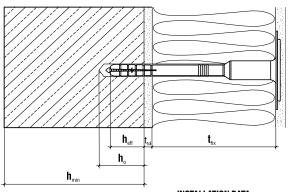
ETA-13/0724

TECHNICAL PARAMETERS

ø8

Parameter	Unit	Value	
Fastener diameter	d _k [mm]	8	
Collar diameter	D _k [mm]	60)
Effective anchorage depth	h _{eff} [mm]	25/65*	
Hole depth	h _o [mm]	35/75*	
Point thermal transmittance	χ [W/K]	surface mount	Immerged mount
romit thermal transmittance		0,002	0,002
Collar stiffness	S [kN/mm]	0,6	0
Substrate category	-	ABC	DE
Fastener material	-	PE	
Pin material	-	Carbon steel, head covered with plastic (PA+GF)	
European Technical Assessment	-	ETA-13/0724	

^{* -} for substrate use category E (Autoclaved aerated concrete)



LOAD RESISTANCE

ECAD ILEGIO IANOE						
ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]			
Α	Concrete C12/15	≥ 1,80	1,20			
A	Concrete C16/20-C50/60	≥ 2,30	1,50			
В	Solid clay bricks	≥ 2,00	1,50			
В	Calcium silicate solid brick	≥ 2,00	1,50			
C	Calcium silicate hollow blocks	≥ 1,60	0,90			
C	Perforated solid brick	≥ 1,20	0,75			
C	Lightweight concrete hollow block HBL	≥ 0,80	0,75			
D	Lightweight aggregate concrete - LAC	≥ 1,05	0,90			
E	Autoclaved aerated concrete AAC 2	≥ 0,35	0,60			
E	Autoclaved aerated concrete AAC 7	≥ 0,65	1,20			

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)

INSTALLATION DATA

Fastener type	WKTHERM-S 8
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100

Pull-trought test with insulation [kN]

R panel	EPS 035/60 mm	EPS 040/60 mm
	0,47 [kN]	0,47 [kN]



EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICS FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Screwed-in fastener with metal pin and short expansion zone

WKTHERM S-8 - INSTALLATION ACCESSORIES

Ø8

Plastic cutter for polystyrene EPS

WK-FT

diameter Ø66.7 mm

Specifications:

- Plastic cutter for cutting holes in polystyrene EPS insulation material for insertion of polystyrene EPS disc.
- Controlled cutting depth, thrust collar with a diameter of 90 mm.

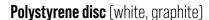
Metal cutter for mineral wool

WK-FM

diameter Ø64 mm

Specifications:

- Metal cutter for drilling of holes in mineral wool for immersed mount of fasteners.
- Controlled cutting depth, support collar of 95 mm in diameter.



KS, KSG

dimensions \emptyset 67 x 17 mm

Specifications:

· Polystyrene disc (white, graphite) for covering up work holes in polystyrene - installation immerged mount.

Mineral wool disc

EDMW

dimensions \emptyset 67 x 17 mm

Specifications:

· Mineral wool disc, density 130 kg/m³.

Additional collar

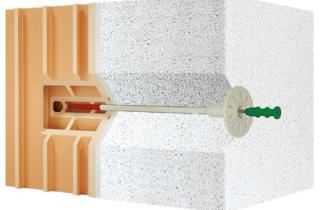
TDX-90, TDX-140

diameters Ø90 mm, Ø140 mm

Specifications:

· Additional collar with diameter of 90 or 140 mm for final securing touches in installation





ANCHORAGE DEPTH ONLY 25 mm*

Reduced drilling depth saves time and money. WKTHERM fasteners offer substantial benefits. They also offer an innovative approach to thermal protection of buildings. WKTHERM fasteners combine the features of metal and plastic pin fasteners.

*for substrate category ABCD; 65 mm for cat. E



EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICS

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Screwed-in fastener with metal pin and telescopic support collar

ECO-DRIVE 8

Ø8

Modern fastener with low spot thermal conductivity for fastening of polystyrene EPS foam on all substrates according to ETAG 014, in ETICS systems.









SUBSTRATES (ETAG 014 ABCDE)











Concrete Soli M

Solid clay bricks MZ, Calcium silicate solid brick KS

Hollow bricks Elemi

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyamide (PA)
PIN MATERIAL	Carbon steel
HEAD MATERIAL	Polyamide (PA) with glass fiber
CORROSION PROTECTION	Galvanized
INSTALLATION METHOD	Immerged mount
FASTENER TYPE	Screwed-in
APPLICATION	Universal fastener for fastening of polystyrene EPS
TYPE OF INSULATION MATERIAL	Polystyrene EPS

SCREW-IN FIXING, TX-40

Screw-driven fastener recommended for use in soft materials to avoid damaging of the substrate with a hammer. Screw-driven pin guarantees achieving best strength parameters and provides for flush fitting of the fastener with the insulation material. These fasteners are real time-savers.



MODERN TELESCOPIC DESIGN

Combination of telescopic design and a cutting collar offers a most advanced fastener on the market for covered up installation spot which eliminates the use of cutter and reduces pollution with polystyrene dust.



POLYSTYRENE DISC

Fasteners are supplied with polystyrene discs, which seriously shortens installation work, eliminates thermal bridging and ensures good aesthetics of the outer layer.



PRE-ASSEMBLED PIN

Pre-assembly of the pin with the fastener eliminates errors in the selection of the pin. This ensures that the correct elements are always used.



ECO-DRIVE 8 Length range: 150 - 430 mm

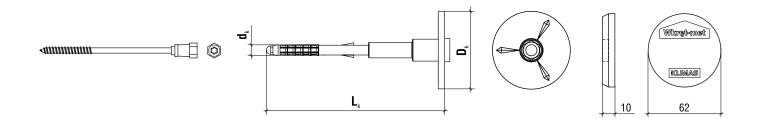


Ø8

EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM - ETICS

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN

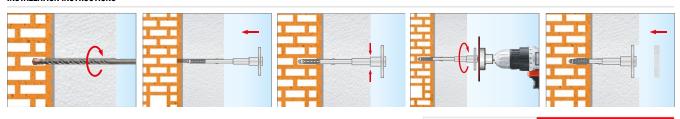




			Insulation material thickness t_{fix} [mm]			
		Dimensions	New buildings t _{tol} adhesive layer of 10 mm		Old buildings	Pack unit
	Product code				t _{tol} adhesive layer of 10 mm + 20 mm of old plaster	
		d _k x L _k [mm]	cat. A B C D	cat. E	cat. A B C D	[pcs.]
			EC	O-DRIVE 8		
	ECODRIVE-08150(100)	8x150	80	_	_	100
	ECODRIVE-08170(100)	8x170	100	80	80	100
	ECODRIVE-08190(100)	8x190	120	100	100	100
	ECODRIVE-08210(100)	8x210	140	120	120	100
	ECODRIVE-08230(100)	8x230	160	140	140	100
	ECODRIVE-08250(100)	8x250	180	160	160	100
	ECODRIVE-08270(100)	8x270	200	180	180	100
ø8	ECODRIVE-08290(100)	8x290	220	200	200	100
	ECODRIVE-08310(100)	8x310	240	220	220	100
	ECODRIVE-08330(100)	8x330	260	240	240	100
	ECODRIVE-08350(100)	8x350	280	260	260	100
	ECODRIVE-08370(100)	8x370	300	280	280	100
	ECODRIVE-08390(100)	8x390	320	300	300	100
	ECODRIVE-08410(100)	8x410	340	320	320	100
	ECODRIVE-08430(100)	8x430	360	340	340	100

Product marking - ECODRIVE-08150(100)				
ECODRIVE	08	150	(100)	
Fastener type	Diameter	Length	Number of pieces in a box	

INSTALLATION INSTRUCTIONS



AVAILABLE ACCESSORIES

SEE PAGE 81





Screwed-in fastener with metal pin and telescopic support collar

ECO-DRIVE 8 - TECHNICAL DATA

Zn PA
WHITE PA
100% NYLON
TX-40



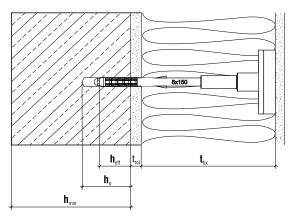
ETA-13/0107

TECHNICAL PARAMETERS

ø8

Parameter	Unit	Value		
Fastener diameter	d _k [mm]	8		
Collar diameter	D _k [mm]	60		
Effective anchorage depth	h _{eff} [mm]	35/55*		
Hole depth	h _o [mm]	45/65*		
Point thermal transmittance	χ[W/K]	0,002		
Collar stiffness	S [kN/mm]	0,60		
Substrate category	-	ABCDE		
Fastener material	-	PA		
Pin material	-	Carbon steel, head covered with plastic (PA+GF)		
European Technical Assessment	-	ETA-13/0107		

^{* -} for substrate use category E (Autoclaved aerated concrete)



LOAD RESISTANCE

ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]
Α	Concrete C12/15	≥ 1,80	1,20
Α	Concrete C16/20-C50/60	≥ 2,30	1,50
В	Solid clay bricks	≥ 2,00	1,50
В	Calcium silicate solid brick	≥ 2,00	1,50
C	Calcium silicate hollow blocks	≥ 1,60	1,50
C	Perforated solid brick	≥ 1,20	1,50
C	Lightweight concrete hollow block HBL	≥ 0,80	1,50
D	Lightweight aggregate concrete - LAC	≥ 1,05	0,90
E	Autoclaved aerated concrete AAC 2	≥ 0,35	0,60
E	Autoclaved aerated concrete AAC 7	≥ 0,65	1,20

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)

INSTALLATION DATA

Fastener type	ECO-DRIVE 8
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100

Pull-trought test with insulation [kN]

R panel	EPS 035/80 mm	EPS 040/80 mm
	0,54 [kN]	0,49 [kN]





Screwed-in fastener with metal pin and telescopic support collar

ECO-DRIVE 8 - INSTALLATION ACCESSORIES

ø8

Setting tool (for ECO-DRIVE 8)

EDST

diameter Ø120 mm, TX 40

Specifications:

· ECO-DRIVE 8, ECO-DRIVE S 8 and DRIVE S setting tool.

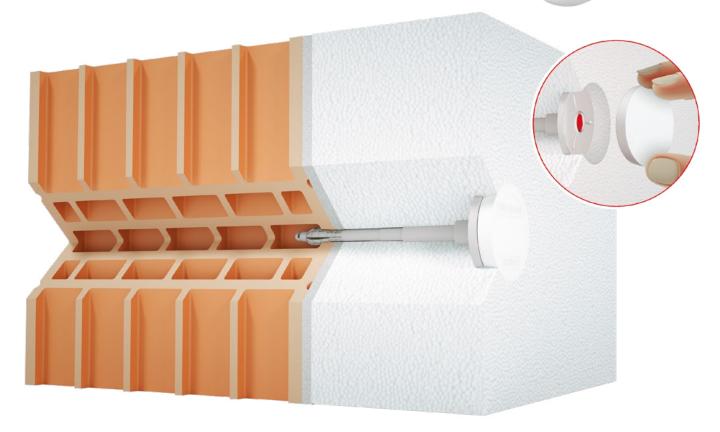
Polystyrene disc (for ECO-DRIVE 8)

EDKS-WHITE*, EDKSG-GRAPHITE**

diameter Ø62 mm / 10 mm

Specifications:

- * supplied with fastener.
- ** on order.





EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICS

FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN

Screwed-in fastener with metal pin and telescopic support collar

ECO-DRIVE S 8

Ø8

Modern fastener with integrated polystyrene EPS disc with low spot thermal conductivity for fastening of polystyrene EPS foam on all substrates according to ETAG 014, in ETICS systems.









ETA-13/0107

TX-40

SUBSTRATES (ETAG 014 ABCDE)











Concrete

Solid clay bricks MZ, Calcium silicate solid brick KS

Hollow bricks

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyamide (PA)
PIN MATERIAL	Carbon steel
HEAD MATERIAL	Polyamide (PA) with glass fiber
CORROSION PROTECTION	Galvanized
INSTALLATION METHOD	Immerged mount
FASTENER TYPE	Screwed-in
APPLICATION	Innovative fastener for fastening of polystyrene EPS in all substrates
TYPE OF INSULATION MATERIAL	Polystyrene EPS



SCREW-IN FIXING, TX-40

Screw-driven fastener recommended for use in soft materials to avoid damaging of the substrate with a hammer. Screw-driven pin guarantees achieving best strength parameters and facilitates flush fitting of the fastener with the insulation material. These fasteners are real time-savers.



MODERN TELESCOPIC DESIGN

Combination of telescopic design and a cutting collar offers a most advanced fastener on the market for covered up installation spot which eliminates the use of cutter and reduces pollution with polystyrene dust.



Fasteners are supplied with polystyrene discs, which seriously shortens installation work, eliminates thermal bridging and ensures good aesthetics of the outer layer.



PRE-ASSEMBLED PIN AND POLYSTYRENE DISC

Pre-assembly of the pin with the fastener eliminates errors in the selection of the pin. This ensures that the correct elements are always used. Pre-assebly of the polystyrene disc safe the time and money.



Metal pin + head covered with plastic PA with glass fiber

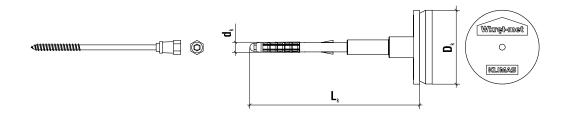
> ECO-DRIVE S 8 **Length range: 150 - 430 mm**



Ø8

EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM - ETICS

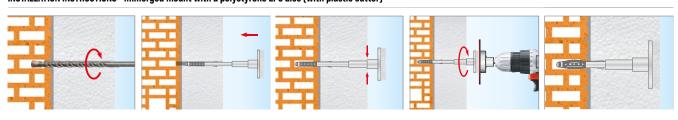




				Insulation materi	al thickness t _{fix} [mm]	
	Product code	Dimensions	Dimensions New buildings t _{tol} adhesive layer of 10 mm		Old buildings	Pack unit
					t _{tol} adhesive layer of 10 mm + 20 mm of old plaster	
		d _k x L _k [mm]	cat. A B C D	cat. E	cat. A B C D	[pcs.]
			ECO-DF	RIVE S 8		
	ECODRIVE-S-08150(100)	8x150	80	_	_	100
	ECODRIVE-S-08170(100)	8x170	100	80	80	100
	ECODRIVE-S-08190(100)	8x190	120	100	100	100
	ECODRIVE-S-08210(100)	8x210	140	120	120	100
	ECODRIVE-S-08230(100)	8x230	160	140	140	100
	ECODRIVE-S-08250(100)	8x250	180	160	160	100
	ECODRIVE-S-08270(100)	8x270	200	180	180	100
ø8	ECODRIVE-S-08290(100)	8x290	220	200	200	100
	ECODRIVE-S-08310(100)	8x310	240	220	220	100
	ECODRIVE-S-08330(100)	8x330	260	240	240	100
	ECODRIVE-S-08350(100)	8x350	280	260	260	100
	ECODRIVE-S-08370(100)	8x370	300	280	280	100
	ECODRIVE-S-08390(100)	8x390	320	300	300	100
	ECODRIVE-S-08410(100)	8x410	340	320	320	100
	ECODRIVE-S-08430(100)	8x430	360	340	340	100

Product marking - ECODRIVE-S-08150(100)					
ECODRIVE-S	(100)				
Fastener type	Diameter	Length	Number of pieces in a box		

INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc (with plastic cutter)



AVAILABLE ACCESSORIES

SEE PAGE 85





Screwed-in fastener with metal pin and telescopic support collar

ECO-DRIVE S 8 - TECHNICAL DATA

Zn PA 100% NYLON

CE

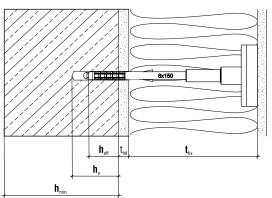
ETA-13/0107

TECHNICAL PARAMETERS

Ø8

Parameter	Unit	Value		
Fastener diameter	d _k [mm]	8		
Collar diameter	D _k [mm]	60		
Effective anchorage depth	h _{eff} [mm]	35/55*		
Hole depth	h _o [mm]	45/65*		
Point thermal transmittance	χ [W/K]	0,002		
Collar stiffness	S [kN/mm]	0,60		
Substrate category	-	ABCDE		
Fastener material	-	PA		
Pin material	-	Carbon steel, head covered with plastic (PA+GF)		
European Technical Assessment	-	ETA-13/0107		

^{* -} for substrate use category E (Autoclaved aerated concrete)



LOAD RESISTANCE

ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]
Α	Concrete C12/15	≥ 1,80	1,20
Α	Concrete C16/20-C50/60	≥ 2,30	1,50
В	Solid clay bricks	≥ 2,00	1,50
В	Calcium silicate solid brick	≥ 2,00	1,50
C	Calcium silicate hollow blocks	≥ 1,60	1,50
C	Perforated solid brick	≥ 1,20	1,50
C	Lightweight concrete hollow block HBL	≥ 0,80	1,50
D	Lightweight aggregate concrete - LAC	≥ 1,05	0,90
Е	Autoclaved aerated concrete AAC 2	≥ 0,35	0,60
E	Autoclaved aerated concrete AAC 7	≥ 0,65	1,20

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)

INSTALLATION DATA

Fastener type	ECO-DRIVE S 8
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100

Pull-trought test with insulation [kN]

R panel	EPS 035/80 mm	EPS 040/80 mm
	0.54 [kN]	0.49 [kN]





Screwed-in fastener with metal pin and telescopic support collar

ECO-DRIVE S 8 - INSTALLATION ACCESSORIES

ø8



Screwed-in fastener with metal pin and telescopic support collar for mineral wool MW

ECO-DRIVE W 8

Ø8

Modern fastener with low spot thermal conductivity for fastening of mineral wool MW on all substrates according to ETAG 014, in ETICS systems.











TX-40

SUBSTRATES (ETAG 014 ABCDE)











Concrete

Solid clay bricks MZ, Calcium silicate solid brick KS

Hollow bricks

Elements on LAC lightweight aggregate concrete

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Polyamide (PA)			
PIN MATERIAL	Carbon steel			
HEAD MATERIAL	Polyamide (PA) with glass fiber			
CORROSION PROTECTION	Galvanized			
INSTALLATION METHOD	Immerged mount			
FASTENER TYPE	Screwed-in			
APPLICATION	Universal screwed-in fastener for fastening of mineral wool			
TYPE OF INSULATION MATERIAL	Mineral wool MW			



SCREWED-IN FASTENER

Screw-driven fastener recommended for use in soft materials to avoid damaging of the substrate with a hammer. Screw-driven pin guarantees achieving best strength parameters and facilitates flush fitting of the fastener with the insulation material. These fasteners are real time-savers.



MODERN TELESCOPIC DESIGN

Combination of telescopic design and a cutting collar offers a most advanced fastener on the market with covered up installation spot which eliminates the use of cutter and reduces pollution with polystyrene dust.



MINERAL WOOL DISC

Fasteners come with Mineral wool discs, which are used to complete the installation process by covering the fasteners. This eliminates thermal bridging and ensures good aesthetics of the outer layer.



PRE-ASSEMBLED PIN

Pre-assembly of the pin with the fastener eliminates errors in the selection of the pin. This ensures that the correct elements are always used.



Length range: 150 - 430 mm

Ø8

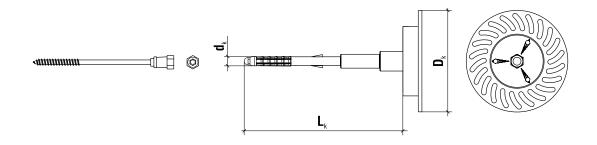
Metal pin + head covered with plastic

PA with glass fiber

ECO-DRIVE W 8

EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM - ETICS

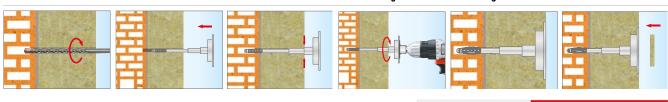




			Insulation material thickness $\mathbf{t}_{\mathrm{fix}}$ [mm]			
	Product code	Dimensions	Dimensions New buildings t _{tol} adhesive layer of 10 mm		Old buildings	Pack unit
					t _{tol} adhesive layer of 10 mm + 20 mm of old plaster	
		d _k x L _k [mm]	cat. ABCD	cat. E	cat. ABCD	[szt.]
			EC	O-DRIVE W 8		
	ECODRIVE-W-08150(50)	8x150	80	_	_	50
	ECODRIVE-W-08170(50)	8x170	100	80	80	50
	ECODRIVE-W-08190(50)	8x190	120	100	100	50
	ECODRIVE-W-08210(50)	8x210	140	120	120	50
	ECODRIVE-W-08230(50)	8x230	160	140	140	50
	ECODRIVE-W-08250(50)	8x250	180	160	160	50
	ECODRIVE-W-08270(50)	8x270	200	180	180	50
ø8	ECODRIVE-W-08290(50)	8x290	220	200	200	50
	ECODRIVE-W-08310(50)	8x310	240	220	220	50
	ECODRIVE-W-08330(50)	8x330	260	240	240	50
	ECODRIVE-W-08350(50)	8x350	280	260	260	50
	ECODRIVE-W-08370(50)	8x370	300	280	280	50
	ECODRIVE-W-08390(50)	8x390	320	300	300	50
	ECODRIVE-W-08410(50)	8x410	340	320	320	50
	ECODRIVE-W-08430(50)	8x430	360	340	340	50

Product marking - ECODRIVE-W-08150(50)				
ECODRIVE-W	08	150	(50)	
Fastener type	Diameter	Length	Number of pieces in a box	

INSTALLATION INSTRUCTIONS - Installation of a fastener with a Mineral wool disc -installation immerged mount without cutting



AVAILABLE ACCESSORIES

SEE PAGE 89





Screwed-in fastener with metal pin and telescopic support collar for mineral wool MW

ECO-DRIVE W 8 - TECHNICAL DATA









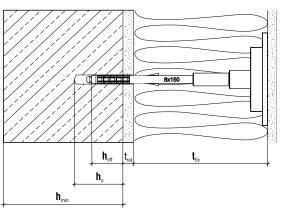
ETA-13/0107

TECHNICAL PARAMETERS

ø8

Parameter	Unit	Value
Fastener diameter	d _k [mm]	8
Collar diameter	D _k [mm]	110
Effective anchorage depth	h _{eff} [mm]	35/55*
Hole depth	h [mm]	45/65*
Point thermal transmittance	χ[W/K]	0,002
Collar stiffness	S [kN/mm]	0,60
Substrate category	-	ABCDE
Fastener material	-	PA
Pin material	-	Carbon steel, head covered with plastic (PA+GF)
European Technical Assessment	-	ETA-13/0107

^{* -} for substrate use category E (Autoclaved aerated concrete)



LOAD RESISTANCE

ETAG 014 use cat.	Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]
Α	Concrete C12/15	≥ 1,80	1,20
Α	Concrete C16/20-C50/60	≥ 2,30	1,50
В	Solid clay bricks	≥ 2,00	1,50
В	Calcium silica solid brick	≥ 2,00	1,50
C	Calcium silicate hollow blocks	≥ 1,60	1,50
C	Perforated solid brick	≥ 1,20	1,50
C	Lightweight concrete hollow block HBL	≥ 0,80	1,50
D	Lightweight aggregate concrete - LAC	≥ 1,05	0,90
E	Autoclaved aerate concrete AAC2	≥ 0,35	0,60
E	Autoclaved aerate concrete AAC7	≥ 0,65	1,20

Partial safety factor for fastener resistance $Y_m = 2.0$ (valid in absence of national regulations)

INSTALLATION DATA

Fastener type	ECO-DRIVE W 8
Min. substrate thickness h _{min} [mm]	100
Minimum fastener spacing L _{os} [mm]	100
Minimum edge distance C _{min} [mm]	100



EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM - ETICS FASTENERS FOR FIXING WALL THERMAL INSULATION WITH METAL PIN



Screwed-in fastener with metal pin and telescopic support collar for mineral wool MW

ECO-DRIVE W 8

ø8

Setting tool (for ECO-DRIVE W 8 and DRIVE W)

EDST-W

diameter Ø65 mm

Specifications:

· ECO-DRIVE W 8 i DRIVE W setting tool.



Mineral wool disc (for ECO-DRIVE W)

EDKW

diameter Ø67 mm / 10 mm

Specifications:

· Mineral wool disc density 135 kg/m³.







STRONG FOR GENERATIONS



pressure collar. Very rigid flange of a diameter of 110 mm guarantees a certain pressure of insulation material.



TX DRIVE IN THE PIN'S HEAD

Screw-in installation, no hammer action.



EDGE THREADED FOR USE IN TIMBER

Reliable installation in timber.



POCKET ADHESIVES (DRIVE W)

Very good adhesiveness of the mortar.



POLYSTYRENE DISC (DRIVE S)

Eliminates thermal bridging on the facade and enhances aesthetics of the connection.





ZULASSUNG DIBT-Z-9.1-875



POLISH APPROVAL ITB-KOT-2019/0913 - wyd. 1





ø 6		Fastener sleeve - P	olyamide	ø6	Length 1
DRIVE W	Screwed-in fastener for fastening of mineral wool MW in wooden substrate		92	DRIVE S	Screwed

DRIVE S
Screwed-in fastener for fastening of polystyrene EPS foam in wooden substrate

6
Length range: 110 - 310 mm
Fastener sleeve - Polyamide





TD-060, TDP-060	Special screwed-in fastener with screw	
ø 64	Material - Polyamide (TD-060) Polypropylene (TDP-060)	

MLN MLN-A2*	Special hammer driven metal fastener for wool MW	or mineral	98
ø 8	Length range: 80 - 300 mm	Material - st	teel / A2*

*on request and order



Screwed-in fastener for fastening of mineral wool MW in wooden substrate

DRIVE W

ø6

Modern fastener with low spot thermal conductivity for fastening of mineral wool MW on wooden substrate in ETICS systems.













SUBSTRATES







Timber C22

OSB board, plywood

Flber-cement board

FASTENER MATERIAL	Polyamide (PA)
PIN MATERIAL	Carbon steel
HEAD MATERIAL	Polyamide (PA) with glass fiber
CORROSION PROTECTION	Galvanized
INSTALLATION METHOD	Immerged mount
FASTENER TYPE	Screwed-in
APPLICATION	Universal screwed-in fastener for fastening of mineral wool
TYPE OF INSULATION MATERIAL	Mineral wool MW



INNOVATIVE CONSTRUCTION OF PRESSURE COLLAR

Simple and fast assembly of mineral wool MW without the need to apply additional pressure collar. Very rigid collar of a diameter of 110 mm guarantees a certain pressure of insulation material.



MINERAL WOOL DISC

Minimizes the formation of thermal bridges on the facade, increases the aesthetics of the insulation executed.



PIN THREADED FOR USE IN TIMBER

Reliable installation in timber.



POCKET ADHESIVES

 $\label{thm:condition} \mbox{Very good adhesiveness of the mortar.}$



Wkręt-met

KLIMAS

Ø6

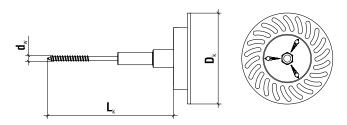
Metal pin + head covered with plastic PA with glass fiber

DRIVE W

Length range: 110 - 310 mm



	Product code	Dimensions	Insulation material thickness	Pack unit
		$d_k x L_k [mm]$	[mm]	[pcs]
		DRIVE W		
	DRIVE-W-06120(50)	6x110	90	50
	DRIVE-W-06140(50)	6x130	110	50
	DRIVE-W-06160(50)	6x150	130	50
	DRIVE-W-06180(50)	6x170	150	50
	DRIVE-W-06200(50)	6x190	170	50
ø6	DRIVE-W-06220(50)	6x210	190	50
	DRIVE-W-06240(50)	6x230	210	50
	DRIVE-W-06260(50)	6x250	230	50
	DRIVE-W-06280(50)	6x270	250	50
	DRIVE-W-06300(50)	6x290	270	50
	DRIVE-W-06320(50)	6x310	290	50



F	Product marking	- DRIVE-W-06120)(50)
DRIVE-W	06	120	(50)
Fastener type	Diameter	Length	Number of pieces in a box

TECHNICAL PARAMETERS

Parameter	Unit	Value
Fastener diameter	d _k [mm]	6
Collar diameter	D _k [mm]	110
Point thermal transmittance	χ [W/K]	0,000
Collar stiffness	S [kN/mm]	0,60
Fastener material	-	PA
Pin material	-	Carbon steel, head covered with plastic (PA+GF)
DiBT (Zulassung) Approval	-	Z-9.1-875
Polish Approval	-	ITB-K0T-2019/0913 (wyd. 1)

INSTALLATION ACCESSORIES

Setting tool

EDST-W

diameter Ø65 mm

Specifications:

· ECO-DRIVE W 8 and DRIVE W setting tool.



LOAD RESISTANCE (ITB APPROVAL)

Substrate	Effective anchorage depth [mm]	Design resistance [kN]
Timber C22÷C24	16	1,33
Timber C22÷C24	20÷40	1,52
OSB board	15	0,84
Cement fiber board	12	0,37

Mineral wool disc

EDKW

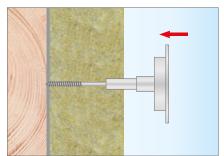
diameter Ø67 mm / 10 mm

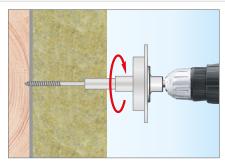
Specifications:

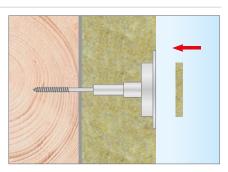
· Mineral wool disc density135 kg/m³.



INSTALLATION INSTRUCTIONS - installation of a fastener with Mineral wool disc - immerged mount without cutter











DRIVE S

Ø6

Modern fastener with low spot thermal conductivity for fastening of polystyrene EPS foam on wooden substrate in ETICS systems.























Flber-cement board

FASTENER MATERIAL	Polyamide (PA)
PIN MATERIAL	Carbon steel
HEAD MATERIAL	Polyamide (PA) with glass fiber
CORROSION PROTECTION	Galvanized
INSTALLATION METHOD	Immerged mount
FASTENER TYPE	Screwed-in
APPLICATION	Innovative fastener for fastening of polystyrene EPS
TYPE OF INSULATION MATERIAL	Polystyrene EPS



INNOVATIVE DESIGN

Facilitates fast and easy installation of polystyrene EPS in wooden substrate.



POLYSTYRENE DISC

Eliminates thermal bridging on the facade and enhances aesthetics of the connection.



TX DRIVE IN THE PIN'S HEAD

Screw-in installation, no hammer action.



PIN THREADED FOR USE IN TIMBER

Preliable installation in timber.



Metal pin + head covered with plastic PA with glass fiber

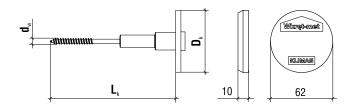
ø6

DRIVE S Length range: 110 - 310 mm





	Product code	Dimensions	Insulation material thickness	Pack unit
		$d_k x L_k [mm]$	[mm]	[pcs]
		DRIVE S		
	DRIVE-S-06120(100)	6x110	90	100
	DRIVE-S-06140(100)	6x130	110	100
	DRIVE-S-06160(100)	6x150	130	100
	DRIVE-S-06180(100)	6x170	150	100
	DRIVE-S-06200(100)	6x190	170	100
ø6	DRIVE-S-06220(100)	6x210	190	100
	DRIVE-S-06240(100)	6x230	210	100
	DRIVE-S-06260(100)	6x250	230	100
	DRIVE-S-06280(100)	6x270	250	100
	DRIVE-S-06300(100)	6x290	270	100
	DRIVE-S-06320(100)	6x310	290	100



Product marking - DRIVE-S-06120(100)?				
DRIVE-S	(100)			
Fastener type	Diameter	Length	Number of pieces in a box	

TECHNICAL PARAMETERS

Parameter	Unit	Value
Fastener diameter	d _k [mm]	6
Collar diameter	D _k [mm]	60
Point thermal transmittance	χ [W/K]	0,000
Collar stiffness	S [kN/mm]	0,60
Fastener material	-	PA
Pin material	-	Carbon steel, head covered with plastic (PA+GF)
DiBT (Zulassung) Approval	-	Z-9.1-875
Polish Approval	-	ITB-K0T-2019/0913 (wyd. 1)

LOAD RESISTANCE (ITB APPROVAL)

Substrate	Effective anchorage depth [mm]	Design resistance [kN]	
Timber C22÷C24	16	1,33	
Timber C22÷C24	20÷40	1,52	
OSB board	15	0,84	
Cement fiber board	12	0,37	

INSTALLATION ACCESSORIES

Setting tool

EDST

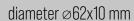
diameter \varnothing 120 mm, TX 40

Specifications:

- ECO-DRIVE 8, ECO-DRIVE S 8 and DRIVE S setting tool.

Polystyrene disc

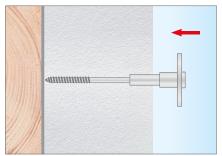
EDKS*, EDKSG**

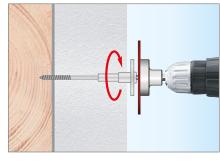


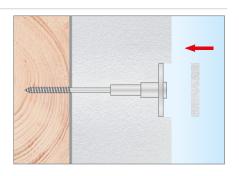
Specifications:

- * WHITE DISC supplied with fastener.
- $\star\star$ GRAPHITE DISC on order.

INSTALLATION INSTRUCTIONS - immerged mount with a polystyrene EPS disc











Special screwed-in fastener with screw

TD-060, TDP-060

Support collar with steel screws for fastening of polystyrene EPS foam and mineral wool on profiled sheet and wooden substrates, in ETICS systems.







SUBSTRATES









Timber C22

OSB board, plywood Flber-cement board

Steel sheet

FASTENER MATERIAL	Polyamide (TD-060) Polypropylene (TDP-060)	
SCREW MATERIAL	Galvanized steel	
TYPE OF INSULATION MATERIAL	Polystyrene EPS Mineral wool MW	
FASTENER TYPE	Screwed-in	
INSTALLATION METHOD	Surface mount	
APPLICATION	Special screwed-in fastener with steel screw for fastening of mineral wool MW and polystyrene EPS in wooden and steel sheet substrates	



KDH - SCREW FOR TIMBER



WSR-T - SCREW FOR STEEL SHEET 0,5 - 1,25 mm



WDB-T - SCREW FOR STEEL SHEET 0,5 - 0,75 mm



SUPPORT COLLAR

Universal application for installing commonly-used insulation material in timber and steel sheet substrates.



HOLDING COLLAR

To be used with a wide range of screws –allows for installing insulation materials of different thicknesses.



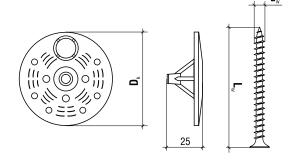
COLLAR-INTEGRATED CAP

Minimizes thermal bridging and seals connections.

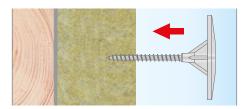


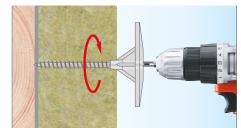


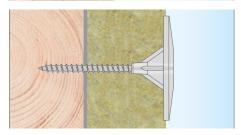
Insulation material thickness	Collar	Steel sheet profile, thickness 0,5 ÷ 0,75 mm	Steel sheet profile, thickness 0,5 ÷ 1,25 mm	Timber, OSB, Cement board
[mm]		WDB-T	WSR-T	KDHT/KDH
30	TD-60, TDP-60	WDB-T-48050	WSR-T-48050	KDHT/KDH-05060
40	TD-60, TDP-60	WDB-T-48060	WSR-T-48060	KDHT/KDH-05070
50	TD-60, TDP-60	WDB-T-48070	WSR-T-48070	KDHT/KDH-05080
60	TD-60, TDP-60	WDB-T-48080	WSR-T-48080	KDHT/KDH-05090
70	TD-60, TDP-60	WDB-T-48090	WSR-T-48090	KDHT/KDH-05100
80	TD-60, TDP-60	WDB-T-48100	WSR-T-48100	KDHT/KDH-06110
90	TD-60, TDP-60	WDB-T-48120	WSR-T-48120	KDHT/KDH-06120
100	TD-60, TDP-60	WDB-T-48120	WSR-T-48120	KDHT/KDH-06140
110	TD-60, TDP-60	WDB-T-48140	WSR-T-48140	KDHT/KDH-06140
120	TD-60, TDP-60	WDB-T-48140	WSR-T-48140	KDHT/KDH-06160
130	TD-60, TDP-60	WDB-T-48160	WSR-T-48160	KDHT/KDH-06160
140	TD-60, TDP-60	WDB-T-48160	WSR-T-48160	KDHT/KDH-06180
150	TD-60, TDP-60	WDB-T-48180	WSR-T-48180	KDHT/KDH-06180
160	TD-60, TDP-60	WDB-T-48180	WSR-T-48180	KDHT/KDH-06180
170	TD-60, TDP-60	WDB-T-48180	WSR-T-48180	KDHT/KDH-06200
180	TD-60, TDP-60	WDB-T-48200	WSR-T-48200	KDHT/KDH-06200
190	TD-60, TDP-60	WDB-T-48200	WSR-T-48200	-



INSTALLATION INSTRUCTIONS - surface mount







TECHNICAL PARAMETERS

Parameter	Unit	Steel sheet profile, thickness 0,5 ÷ 0,75 mm	Steel sheet profile, thickness 0,5 ÷ 1,25 mm	Timber, OSB board, Cement board	
Fastener diameter	d _w [mm]	4,8	4,8	5,0/6,0	
Collar diameter	D _k [mm]	64	64	64	
Fastener material	-	Polyamide PA Polypropylene PP			
Pin material	-	Zinc plated steel			
Polish Approval	-	ITB-K0T-2019/0913 (wyd. 1)			

LOAD RESISTANCE

Substrate	Substrate thickness [mm]	Product marking	Design resistance [kN]	Product marking	Design resistance [kN]
Steel sheet profile, thickness 0,50 mm	Push-through	TD+WDB-T / TDP+WDB-T	0,40 / 0,40	TD+WSR-T / TDP+WSR-T	0,34 / 0,34
Steel sheet profile, thickness 0,75 mm	Push-through	TD+WDB-T / TDP+WDB-T	0,66 / 0,66	TD+WSR-T / TDP+WSR-T	0,92 / 0,92
Steel sheet profile, thickness 0,88 mm	Push-through	TD+WDB-T / TDP+WDB-T	1,11 / 1,13	TD+WSR-T / TDP+WSR-T	1,11 / 1,44
Steel sheet profile, thickness 1,00 mm	Push-through	-	-	TD+WSR-T / TDP+WSR-T	1,11 / 1,84
Steel sheet profile, thickness 1,25 mm	Push-through	-	-	TD+WSR-T / TDP+WSR-T	1,11 / 1,84
Timber C22	25	TD+KDH 5,0 / TDP+KDH 5,0	1,19 / 2,08	-	-
Timber C22	30	-	-	TD+KDH 6,0 / TDP+KDH 6,0	2,08 / 2,47
OSB board	12,5	TD+KDH 5,0 / TDP+KDH 5,0	0,84 / 0,84	TD+KDH 6,0 / TDP+KDH 6,0	0,95 / 0,95
OSB board	18	TD+KDH 5,0 / TDP+KDH 5,0	1,19 / 1,26	TD+KDH 6,0 / TDP+KDH 6,0	1,38 / 1,38
Fibreboard	12,5	TD+KDH 5,0 / TDP+KDH 5,0	0,86 / 0,86	TD+KDH 6,0 / TDP+KDH 6,0	0,86 / 0,86



Special hammer driven metal fastener for mineral wool MW

MLN / MLN-A2*

ø8

Universal metal fastener for installation of mineral wool MW.











SUBSTRATES (ETAG 014 ABCE)









Concrete Solid clay bricks MZ,
Calcium silicate solid
brick KS

Hollow bricks

Autoclaved aerated concrete AAC

FASTENER MATERIAL	Galvanized steel (MLN) Stainless steel A2 (MLN-A2*)	
TYPE OF INSULATION MATERIAL	Mineral wool MW	
FASTENER TYPE	Hammer driven	
INSTALLATION METHOD	Surface mount	

^{*}on request and order



STEEL

Non-combustible fastener, suitable for use in buildings taller than 25 m.



STEEL COLLAR

Increased holding of the insulation material.



GALVANIZED

High corrosion resistance.



STAINLESS STEEL A2*

Increased corrosion resistance.

* Product on request and order.



*on request and order

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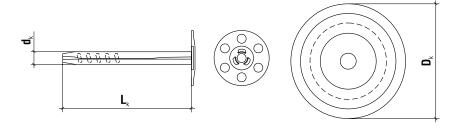


Metal pin / A2*

MLN / MLN-A2*

80 - 300 mm





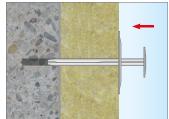
	Product code		Dimensions	Insulation material	thickness t _{fix} [mm]	Doole unit
	PIO	auct code	Dimensions	New buildings	Old buildings	Pack unit
	MLN (Galvanized steel)	MLN-A2 (Stainless steel A2)	d _k x L _k [mm]	t _{tol} adhesive layer of 10 mm	t _{tol} adhesive layer of 10 mm + 20 mm of old plaster	[pcs.]
			MLN / MLN-	A2*		
	MLN08080*	MLN08080-A2*	8x80	20	-	50
	MLN08090*	MLN08090-A2*	8x90	30	10	50
	MLN08100*	MLN08100-A2*	8x100	40	20	50
	MLN08110	MLN08110-A2*	8x110	50	30	50
	MLN08120*	MLN08120-A2*	8x120	60	40	50
	MLN08135*	MLN08135-A2*	8x135	70	50	50
	MLN08140	MLN08140-A2*	8x140	80	60	50
	MLN08150*	MLN08150-A2*	8x150	90	70	50
	MLN08160*	MLN08160-A2*	8x160	100	80	50
	MLN08170	MLN08170-A2*	8x170	110	90	50
	MLN08185*	MLN08185-A2*	8x185	120	100	50
ø8	MLN08190*	MLN08190-A2*	8x190	130	110	50
	MLN08200	MLN08200-A2*	8x200	140	120	50
	MLN08210	MLN08210-A2*	8x210	150	130	50
	MLN08220*	MLN08220-A2*	8x220	160	140	50
	MLN08230	MLN08230-A2*	8x230	170	150	50
	MLN08240*	MLN08240-A2*	8x240	180	160	50
	MLN08250	MLN08250-A2*	8x250	190	170	50
	MLN08260	MLN08260-A2*	8x260	200	180	50
	MLN08270*	MLN08270-A2*	8x270	210	190	50
	MLN08280*	MLN08280-A2*	8x280	220	200	50
	MLN08290*	MLN08290-A2*	8x290	230	210	50
	MLN08300	MLN08300-A2*	8x300	240	220	50

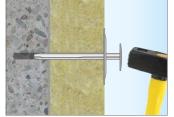
^{*}on request and order

Product marking - MLN08200					
MLN 08 200					
Fastener type Diameter (mm) Length (mm)					

INSTALLATION INSTRUCTIONS - surface mount













Special hammer driven metal fastener for mineral wool MW

MLN / MLN-A2* - TECHNICAL DATA

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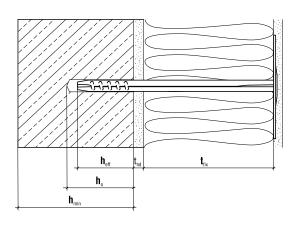




TECHNICAL PARAMETERS

Parameter	Unit	Value
Fastener diameter	d _k [mm]	8
Collar diameter	D _k [mm]	70/85*
Effective anchorage depth	h _{eff} [mm]	50
Hole depth	h [mm]	60
MLN material	-	Galvanized steel
MLN-A2 material*	-	Stainless steel A2
Polish Approval	-	ITB-K0T-2020/1175 (wyd. 1)

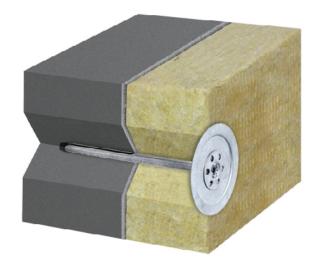
^{*}on request and order



LOAD RESISTANCE

Substrate	Density [kg/dm³]	Characteristic pull-out resistance [kN]			
Substitute	Density [kg/uni]	MLN	MLN-A2		
Concrete C20/25 ÷ C50/60	≥ 2,30	0,65	0,80		
Solid clay bricks	≥ 1,60	0,60	0,60		
Calcium silicate solid brick	≥ 1,60	0,60	0,60		
Ceramic hollow brick	≥ 1,60	0,20	0,20		
Ceramic silicate brick	≥ 1,60	0,45	0,45		
Autoclaved aerated concrete AAC 2	≥ 0,35	0,85	0,85		

Partial safety factor for pull-out / shear: γ_m =1,8/1,25 for concrete substrate, γ_m =2,5 for other substrates







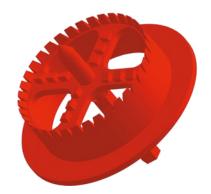
Plastic cutter for cutting holes in polystyrene EPS

WK-FT

dimensions Ø66.7 mm

Specifications:

- Plastic cutter for cutting holes in polystyrene EPS insulation material for insertion of polystyrene EPS disc
- · Controlled cutting depth, thrust collar with a diameter of 90 mm.



Polystyrene disc (white, graphite)

KS, KSG

dimensions Ø67 x 17 mm

Specifications:

 Polystyrene disc (white, graphite) for covering up work holes in polystyrene - installation immerged mount.



Metal cutter for mineral wool

WK-FM

dimensions Ø64 mm

Specifications:

- · Metal cutter for drilling of holes in mineral wool for immersed mount of fasteners.
- · Controlled cutting depth, support collar of 95mm in diameter.



Mineral wool disc

EDMW

dimensions Ø67 x 17 mm

Specifications:

· Mineral wool disc, density 130 kg/m³.





EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICSACCESSORIES

Setting tool

EDST

dimensions Ø120 mm, TX 40

Specifications:

· For fasteners: ECO-DRIVE 8, ECO-DRIVE S 8 i DRIVE S.



Polystyrene disc (ECO-DRIVE 8, DRIVE S)

EDKS-WHITE*, EDKSG-GRAPHITE**

dimensions Ø62 X 10 mm

Specifications:

- * supplied with fastener
- ** on order



Setting tool

EDST-W

diameter Ø65 mm

Specifications:

· For fasteners: ECO-DRIVE W 8 i DRIVE W.



Additional collar

TDX-90, TDX-140

diameters Ø90 mm, Ø140 mm

Specifications:

- Additional collar with diameter of 90 mm for final securing touches in installation of mineral wool MW (including Lamella) - Fibreglass reinforced plastic.
- Additional collar with diameter of 140 mm for final securing touches in installation of mineral wool MW (including Lamella) - Fibreglass reinforced plastic.



Mineral wool disc (ECO-DRIVE W 8, DRIVE W)

EDKW

dimensions Ø67 x 10 mm

Specifications:

· For fasteners: ECO-DRIVE W 8 i DRIVE W.







Screwed-in helical fastener

WK-DS

collar diameter Ø28 mm

Specifications:

- · Lenght: 50 mm; 85 mm.
- Screwed-in helical fastener for fixing lightweight components (max. 5 kg per fastener) to polystyrene insulation walls.
- · Fastened with a screw with diameter of 4.5 mm.



Spacer and levelling collars

DW

dimensions 40x40 mm, 2÷15 mm

Specifications:

- · Spacer and levelling collars for startup profile panels.
- · Colour-coded thickness of spacer collars.



Expansion plug with collar

SMNKC

dimensions Ø6 mm or Ø8 mm



Specifications:

 Hammer driven expansion plug with cylindrical collar for fixing startup profile thermal insulation stop beads.

Stop bead connection

LLC

dimensions 30 x 30 mm

Specifications:

Fastener for connecting insulation board startup profile panels lengthwise.





EXTERNAL THERMAL INSULATION COMPOSITE SYSTEM – ETICS

ACCESSORIES

PU adhesive for foamed polystyrene THERMO STYRO FIX

KST-750

content 750 ml

Specifications:

- · Polyurethane adhesive for polystyrene, excellent adhesion to the substrate and polystyrene.
- · Layer of the adhesive from 3 mm to 15 mm.
- · Filling up the spaces between polystyrene boards.
- · Protection from the occurrence of thermal bridging in the filled-up spaces between polystyrene
- · Application temperature range from +5°C to +30°C.
- Can temperature range during application from +5°C to +30°C.



Glassfibre mesh

SWS-145, SWS-145 Z, SWS-160, SWS-160 Z

dimensions 110 cm x 50 mb

Specifications:

- · Glassfibre mesh SWS-145 (white), SWS-145 Z (yellow).
- · Protects thermal insulation material on the facade from mechanical damage.
- · Takes thermal stresses occurring on the facade.
- · Protects the facade from cracking.
- · Effective mesh width 100 cm.

Expansion plug with eye hook

HOX-14, HOX-16

dimensions Ø14 mm; Ø16 mm,



Specifications:

· Intended for fastening of scaffolding elements in the substrate.

Plastic cup for covering HOX eye-hook holes

ZHO

dimensions Ø14 mm



Specifications:

- · Plastic cup for covering HOX eye-hook holes.
- · Available in 3 colours.
- · Paintable.
- · Collar cup diameter 28 mm.







MOCNI NA POKOLENIA





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KLIMAS

FASTENER TECHNOLOGIES





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ul. Wincentego Witosa 135/137, Kuźnica Kiedrzyńska 42-233 Mykanów, POLAND www.klimas.com

